

**PROBLEM 3-1**

**Statement:** Define the following examples as path, motion, or function generation cases.

- a. A telescope aiming (star tracking) mechanism
- b. A backhoe bucket control mechanism
- c. A thermostat adjusting mechanism
- d. A computer printing head moving mechanism
- e. An XY plotter pen control mechanism

**Solution:** See Mathcad file P0301.

- a. **Path generation.** A star follows a 2D path in the sky.
- b. **Motion generation.** To dig a trench, say, the position and orientation of the bucket must be controlled.
- c. **Function generation.** The output is some desired function of the input over some range of the input.
- d. **Path generation.** The head must be at some point on a path.
- e. **Path generation.** The pen follows a straight line from point to point.

**PROBLEM 3-2**

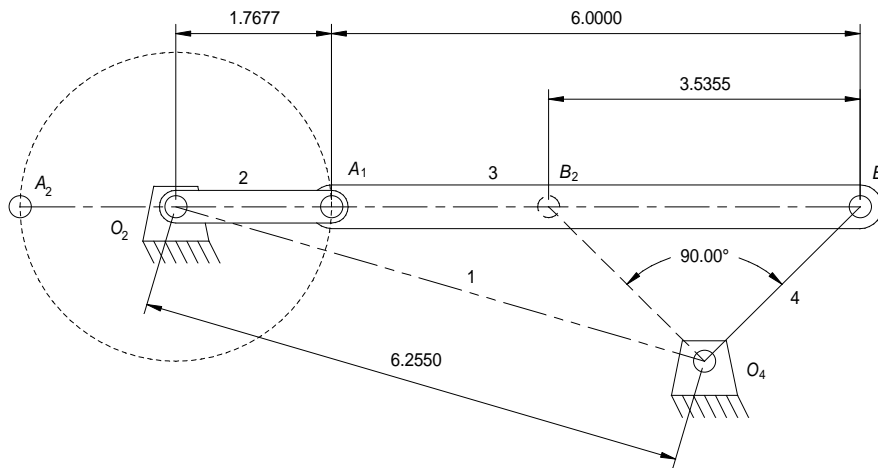
**Statement:** Design a fourbar Grashof crank-rocker for 90 deg of output rocker motion with no quick return. (See Example 3-1.) Build a cardboard model and determine the toggle positions and the minimum transmission angle.

**Given:** Output angle  $\theta_4 := 90\text{-deg}$

**Solution:** See Example 3-1 and Mathcad file P0302.

**Design choices:** Link lengths: Link 3  $L_3 := 6.000$  Link 4  $L_4 := 2.500$

1. Draw the output link  $O_4B$  in both extreme positions,  $B_1$  and  $B_2$ , in any convenient location such that the desired angle of motion  $\theta_4$  is subtended. In this solution, link 4 is drawn such that the two extreme positions each make an angle of 45 deg to the vertical.
2. Draw the chord  $B_1B_2$  and extend it in any convenient direction. In this solution it was extended to the left.
3. Layout the distance  $A_1B_1$  along extended line  $B_1B_2$  equal to the length of link 3. Mark the point  $A_1$ .
4. Bisect the line segment  $B_1B_2$  and layout the length of that radius from point  $A_1$  along extended line  $B_1B_2$ . Mark the resulting point  $O_2$  and draw a circle of radius  $O_2A_1$  with center at  $O_2$ .
5. Label the other intersection of the circle and extended line  $B_1B_2$ ,  $A_2$ .
6. Measure the length of the crank (link 2) as  $O_2A_1$  or  $O_2A_2$ . From the graphical solution,  $L_2 := 1.76775$
7. Measure the length of the ground link (link 1) as  $O_2O_4$ . From the graphical solution,  $L_1 := 6.2550$



8. Find the Grashof condition.

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Condition(a,b,c,d) :=
| S ← min(a,b,c,d)
| L ← max(a,b,c,d)
| SL ← S + L
| PQ ← a + b + c + d - SL
| return "Grashof" if SL < PQ
| return "Special Grashof" if SL = PQ
| return "non-Grashof" otherwise
    
```

$Condition(L_1, L_2, L_3, L_4) = \text{"Grashof"}$

**PROBLEM 3-3**

**Statement:** Design a fourbar mechanism to give the two positions shown in Figure P3-1 of output rocker motion with no quick-return. (See Example 3-2.) Build a cardboard model and determine the toggle positions and the minimum transmission angle.

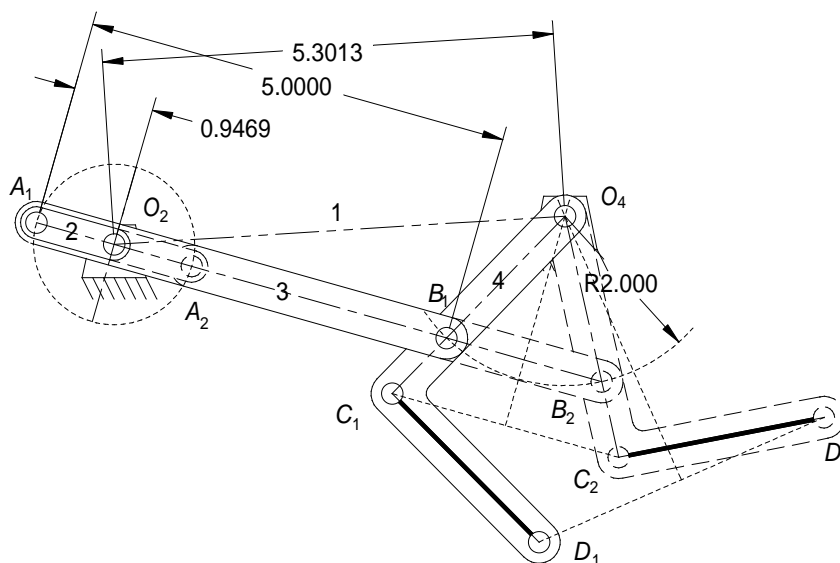
**Given:** Coordinates of  $A_1, B_1, A_2,$  and  $B_2$  (with respect to  $A_1$ ):

$$\begin{array}{cccc} x_{A1} := 0.00 & x_{B1} := 1.721 & x_{A2} := 2.656 & x_{B2} := 5.065 \\ y_{A1} := 0.00 & y_{B1} := -1.750 & y_{A2} := -0.751 & y_{B2} := -0.281 \end{array}$$

**Solution:** See Figure P3-1 and Mathcad file P0303.

**Design choices:** Link length: Link 3  $L_3 := 5.000$  Link 4  $L_4 := 2.000$

1. Following the notation used in Example 3-2 and Figure 3-5, change the labels on points  $A$  and  $B$  in Figure P3-1 to  $C$  and  $D$ , respectively. Draw the link  $CD$  in its two desired positions,  $C_1D_1$  and  $C_2D_2$ , using the given coordinates.
2. Draw construction lines from  $C_1$  to  $C_2$  and  $D_1$  to  $D_2$ .
3. Bisect line  $C_1C_2$  and line  $D_1D_2$  and extend their perpendicular bisectors to intersect at  $O_4$ .
4. Using the length of link 4 (design choice) as a radius, draw an arc about  $O_4$  to intersect both lines  $O_4C_1$  and  $O_4C_2$ . Label the intersections  $B_1$  and  $B_2$ .
5. Draw the chord  $B_1B_2$  and extend it in any convenient direction. In this solution it was extended to the left.
6. Layout the distance  $A_1B_1$  along extended line  $B_1B_2$  equal to the length of link 3. Mark the point  $A_1$ .
7. Bisect the line segment  $B_1B_2$  and layout the length of that radius from point  $A_1$  along extended line  $B_1B_2$ . Mark the resulting point  $O_2$  and draw a circle of radius  $O_2A_1$  with center at  $O_2$ .
8. Label the other intersection of the circle and extended line  $B_1B_2$ ,  $A_2$ .
9. Measure the length of the crank (link 2) as  $O_2A_1$  or  $O_2A_2$ . From the graphical solution,  $L_2 := 0.9469$
10. Measure the length of the ground link (link 1) as  $O_2O_4$ . From the graphical solution,  $L_1 := 5.3013$



11. Find the Grashof condition.

$$\text{Condition}(a, b, c, d) := \left\{ \begin{array}{l} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{array} \right.$$
$$\text{Condition}(L_1, L_2, L_3, L_4) = \text{"Grashof"}$$

**PROBLEM 3-4**

**Statement:** Design a fourbar mechanism to give the two positions shown in Figure P3-1 of coupler motion. (See Example 3-3.) Build a cardboard model and determine the toggle positions and the minimum transmission angle. Add a driver dyad. (See Example 3-4.)

**Given:** Position 1 offsets:  $x_{A1B1} := 1.721 \cdot in$   $y_{A1B1} := 1.750 \cdot in$

**Solution:** See figure below for one possible solution. Input file P0304.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-04.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-04.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $AB$  with construction lines, i.e., lines from  $A_1$  to  $A_2$  and  $B_1$  to  $B_2$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $A_1A_2$  was extended downward and the bisector of  $B_1B_2$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4A$  and  $O_6B$  were each selected to be 4.000 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 6.457 in.
4. The fourbar stage is now defined as  $O_4ABO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{A1B1}^2 + y_{A1B1}^2} \quad L_5 = 2.454 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 4.000 \cdot in \quad \text{Link 6 (output)} \quad L_6 := 4.000 \cdot in$$

$$\text{Ground link 1b} \quad L_{1b} := 6.457 \cdot in$$

5. Select a point on link 4 ( $O_4A$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $D$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $D$ , and  $A$ .) In the solution below the distance  $O_4D$  was selected to be 2.000 in.
6. Draw a construction line through  $D_1D_2$  and extend it to the left.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $CD$  was selected to be 4.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $D_1D_2$  and label the intersections of the circle with the extended line as  $C_1$  and  $C_2$ . In the solution below the radius was measured as 0.6895 in.
9. The driver fourbar is now defined as  $O_2CDO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 := 0.6895 \cdot in \quad \text{Link 3 (coupler)} \quad L_3 := 4.000 \cdot in$$

$$\text{Link 4a (rocker)} \quad L_{4a} := 2.000 \cdot in \quad \text{Link 1a (ground)} \quad L_{1a} := 4.418 \cdot in$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Shortest link} \quad S := L_2 \quad S = 0.6895 \text{ in}$$

$$\text{Longest link} \quad L := L_{1a} \quad L = 4.4180 \text{ in}$$

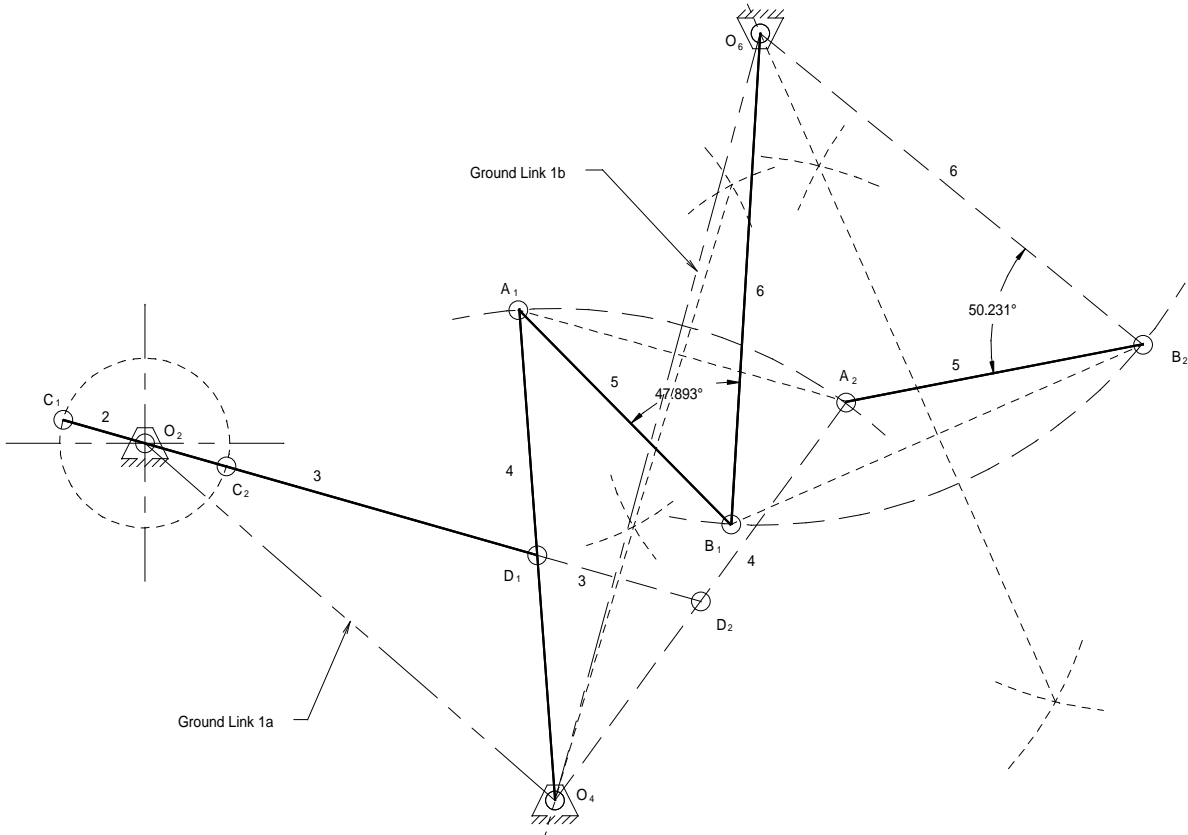
$$\text{Other links} \quad P := L_3 \quad P = 4.0000 \text{ in}$$

$$Q := L_{4a} \quad Q = 2.0000 \text{ in}$$

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Condition(a,b,c,d) :=
  S ← min(a,b,c,d)
  L ← max(a,b,c,d)
  SL ← S + L
  PQ ← a + b + c + d - SL
  return "Grashof" if SL < PQ
  return "Special Grashof" if SL = PQ
  return "non-Grashof" otherwise
    
```

Condition(S,L,P,Q) = "Grashof"



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4ABO_6$  is non-Grashoff with toggle positions at  $\theta_2 = -71.9$  deg and  $+71.9$  deg. The minimum transmission angle is 35.5 deg. The fourbar operates between  $\theta_2 = +21.106$  deg and  $-19.297$  deg.

**PROBLEM 3-5**

**Statement:** Design a fourbar mechanism to give the three positions of coupler motion with no quick return shown in Figure P3-2. (See also Example 3-5.) Ignore the points  $O_2$  and  $O_4$  shown. Build a cardboard model and determine the toggle positions and the minimum transmission angle. Add a driver dyad.

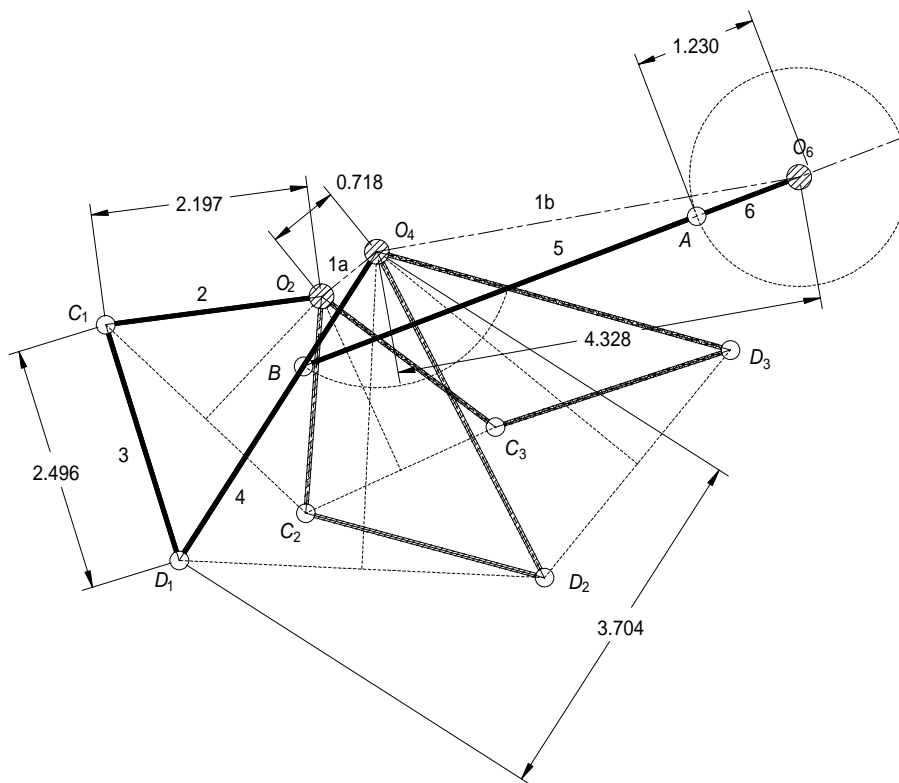
**Solution:** See Figure P3-2 and Mathcad file P0305.

**Design choices:**

$$\text{Length of link 5: } L_5 := 4.250 \quad \text{Length of link 4b: } L_{4b} := 1.375$$

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw construction lines from point  $C_1$  to  $C_2$  and from point  $C_2$  to  $C_3$ .
3. Bisect line  $C_1C_2$  and line  $C_2C_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_2$ .
4. Repeat steps 2 and 3 for lines  $D_1D_2$  and  $D_2D_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $C_1$  and call it link 2. Connect  $O_4$  with  $D_1$  and call it link 4.
6. Line  $C_1D_1$  is link 3. Line  $O_2O_4$  is link 1 (ground link for the fourbar). The fourbar is now defined as  $O_2CDO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 0.718$	Link 2	$L_2 := 2.197$
Link 3	$L_3 := 2.496$	Link 4	$L_4 := 3.704$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\begin{array}{l}
 \text{Condition}(a,b,c,d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a,b,c,d) \\
 L \leftarrow \max(a,b,c,d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

8. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $C$ , and  $B$ .) In the solution above the distance  $O_4B$  was selected to be  $L_{4b} = 1.375$ .
9. Draw a construction line through  $B_1B_3$  and extend it up to the right.
10. Layout the length of link 5 (design choice) along the extended line. Label the other end  $A$ .
11. Draw a circle about  $O_6$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_6 := 1.230$ .
12. The driver fourbar is now defined as  $O_4BAO_6$  with link lengths

$$\text{Link 6 (crank)} \quad L_6 = 1.230$$

$$\text{Link 5 (coupler)} \quad L_5 = 4.250$$

$$\text{Link 1b (ground)} \quad L_{1b} := 4.328$$

$$\text{Link 4b (rocker)} \quad L_{4b} = 1.375$$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{4b}, L_5) = \text{"Grashof"}$$



**PROBLEM 3-6**

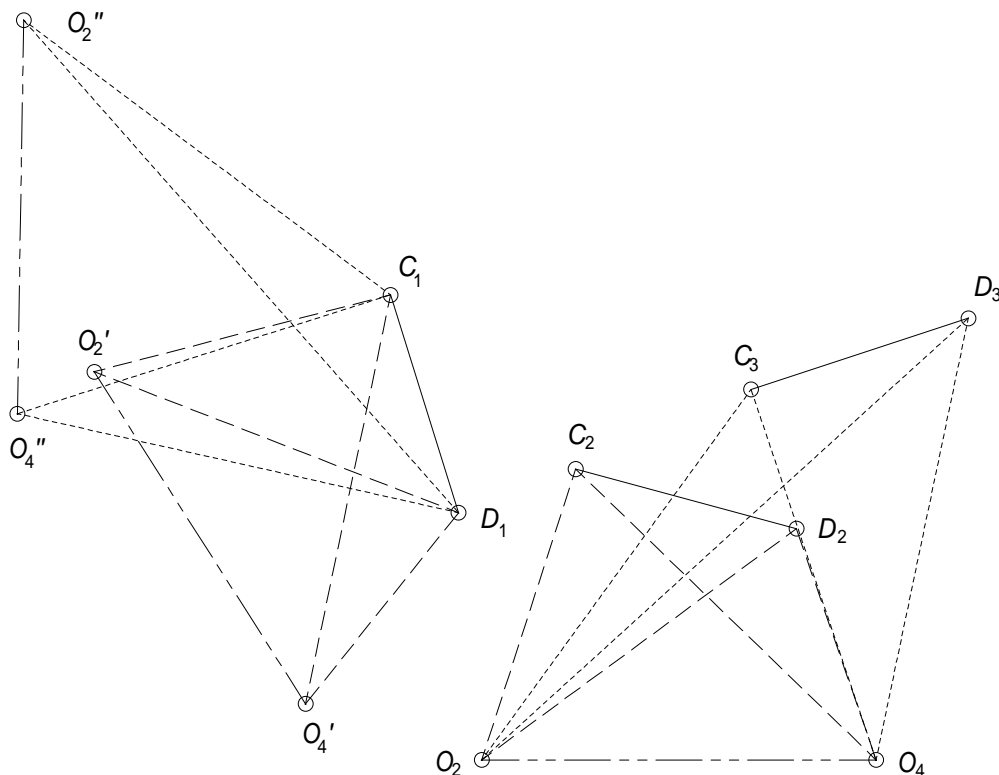
**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-2 using the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and determine the toggle positions and the minimum transmission angle. Add a driver dyad.

**Solution:** See Figure P3-2 and Mathcad file P0306.

**Design choices:**

$$\text{Length of link 5: } L_5 := 5.000 \quad \text{Length of link 2b: } L_{2b} := 2.000$$

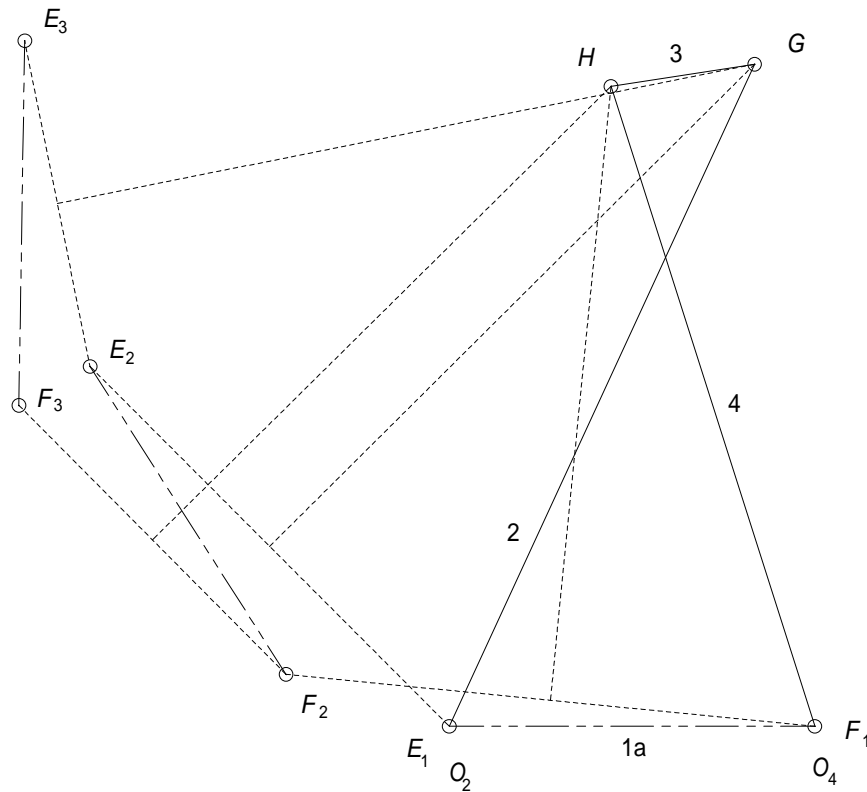
1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw the ground link  $O_2O_4$  in its desired position in the plane with respect to the first coupler position  $C_1D_1$ .
3. Draw construction arcs from point  $C_2$  to  $O_2$  and from point  $D_2$  to  $O_2$  whose radii define the sides of triangle  $C_2O_2D_2$ . This defines the relationship of the fixed pivot  $O_2$  to the coupler line  $CD$  in the second coupler position.
4. Draw construction arcs from point  $C_2$  to  $O_4$  and from point  $D_2$  to  $O_4$  whose radii define the sides of triangle  $C_2O_4D_2$ . This defines the relationship of the fixed pivot  $O_4$  to the coupler line  $CD$  in the second coupler position.
5. Transfer this relationship back to the first coupler position  $C_1D_1$  so that the ground plane position  $O_2'O_4'$  bears the same relationship to  $C_1D_1$  as  $O_2O_4$  bore to the second coupler position  $C_2D_2$ .
6. Repeat the process for the third coupler position and transfer the third relative ground link position to the first, or reference, position.
7. The three inverted positions of the ground link that correspond to the three desired coupler positions are labeled  $O_2O_4$ ,  $O_2'O_4'$ , and  $O_2''O_4''$  in the first layout below and are renamed  $E_1F_1$ ,  $E_2F_2$ , and  $E_3F_3$ , respectively, in the second layout, which is used to find the points  $G$  and  $H$ .



8. Draw construction lines from point  $E_1$  to  $E_2$  and from point  $E_2$  to  $E_3$ .

9. Bisect line  $E_1E_2$  and line  $E_2E_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $G$ .
10. Repeat steps 2 and 3 for lines  $F_1F_2$  and  $F_2F_3$ . Label the intersection  $H$ .
11. Connect  $E_1$  with  $G$  and label it link 2. Connect  $F_1$  with  $H$  and label it link 4. Reverting,  $E_1$  and  $F_1$  are the original fixed pivots  $O_2$  and  $O_4$ , respectively.
12. Line  $GH$  is link 3. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_2GHO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 4.303$	Link 2	$L_2 := 8.597$
Link 3	$L_3 := 1.711$	Link 4	$L_4 := 7.921$



13. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\begin{array}{l}
 \text{Condition}(a, b, c, d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a, b, c, d) \\
 L \leftarrow \max(a, b, c, d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

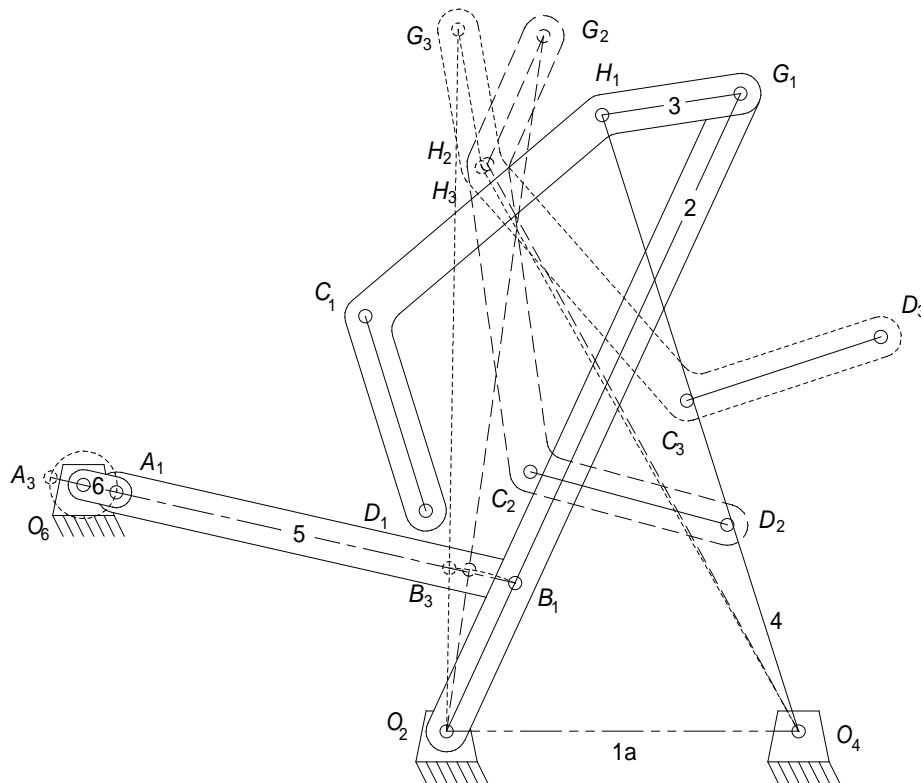
The fourbar that will provide the desired motion is now defined as a Grashof double crank in the crossed configuration. It now remains to add the original points  $C_1$  and  $D_1$  to the coupler  $GH$  and to define the driving dyad.

14. Select a point on link 2 ( $O_2G$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 2 is now a ternary link with nodes at  $O_2, B$ , and  $G$ .) In the solution below, the distance  $O_2B$  was selected to be  $L_{2b} = 2.000$ .
15. Draw a construction line through  $B_1B_3$  and extend it up to the right.
16. Layout the length of link 5 (design choice) along the extended line. Label the other end  $A$ .
17. Draw a circle about  $O_6$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_6 := 0.412$ .
18. The driver fourbar is now defined as  $O_2BAO_6$  with link lengths

- Link 6 (crank)  $L_6 = 0.412$
- Link 5 (coupler)  $L_5 = 5.000$
- Link 1b (ground)  $L_{1b} := 5.369$
- Link 2b (rocker)  $L_{2b} = 2.000$

19. Use the link lengths in step 18 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{2b}, L_5) = \text{"Grashof"}$$



**PROBLEM 3-7**

**Statement:** Repeat Problem 3-2 with a quick-return time ratio of 1:1.4. (See Example 3.9). Design a fourbar Grashof crank-rocker for 90 degrees of output rocker motion with a quick-return time ratio of 1:1.4.

**Given:** Time ratio  $T_r := \frac{1}{1.4}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0307.

- Determine the crank rotation angles  $\alpha$  and  $\beta$ , and the construction angle  $\delta$  from equations 3.1 and 3.2.

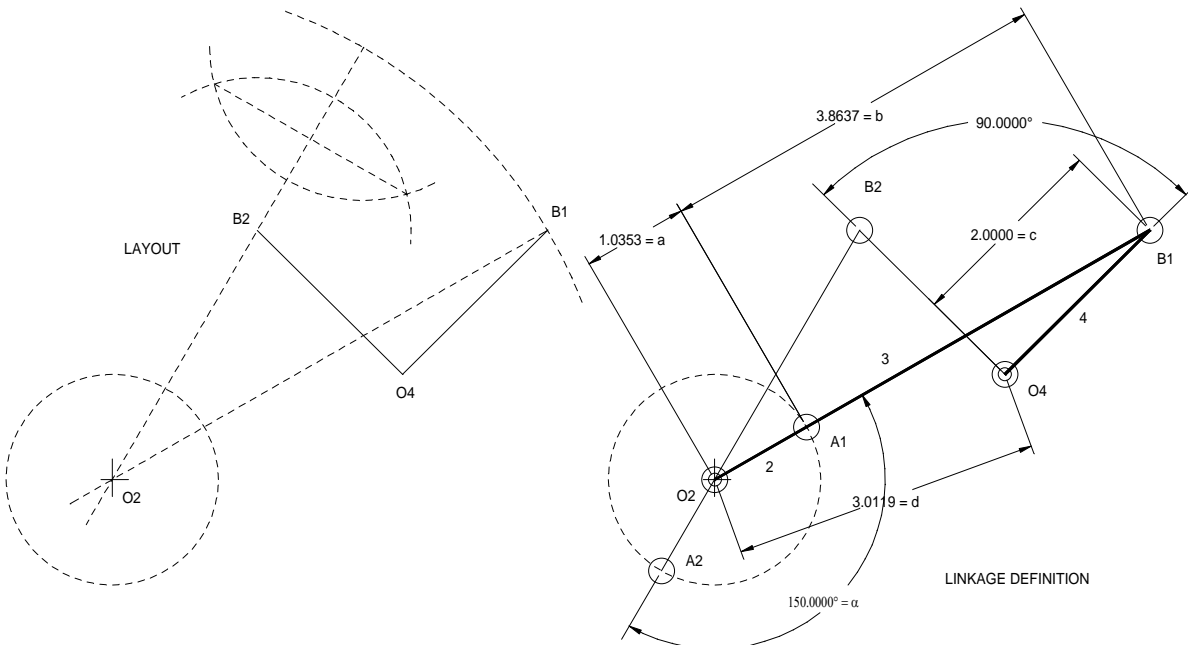
$$T_r = \frac{\alpha}{\beta} \qquad \alpha + \beta = 360 \cdot \text{deg}$$

Solving for  $\beta$ ,  $\alpha$ , and  $\delta$   $\beta := \frac{360 \cdot \text{deg}}{1 + T_r} \qquad \beta = 210 \text{ deg}$

$$\alpha := 360 \cdot \text{deg} - \beta \qquad \alpha = 150 \text{ deg}$$

$$\delta := \beta - 180 \cdot \text{deg} \qquad \delta = 30 \text{ deg}$$

- Start the layout by arbitrarily establishing the point  $O_4$  and from it layoff two lines of equal length, 90 deg apart. Label one  $B_1$  and the other  $B_2$ . In the solution below, each line makes an angle of 45 deg with the horizontal and has a length of 2.000 in.
- Layoff a line through  $B_1$  at an arbitrary angle (but not zero deg). In the solution below, the line is 30 deg to the horizontal.
- Layoff a line through  $B_2$  that makes an angle  $\delta$  with the line in step 3 (60 deg to the horizontal in this case). The intersection of these two lines establishes the point  $O_2$ .
- From  $O_2$  draw an arc that goes through  $B_1$ . Extend  $O_2B_1$  to meet this arc. Erect a perpendicular bisector to the extended portion of the line and transfer one half of the line to  $O_2$  as the length of the input crank.



6. For this solution, the link lengths are:

Ground link (1)  $d := 3.0119 \cdot in$

Crank (2)  $a := 1.0353 \cdot in$

Coupler (3)  $b := 3.8637 \cdot in$

Rocker (4)  $c := 2.000 \cdot in$

**PROBLEM 3-8**

**Statement:** Design a sixbar drag link quick-return linkage for a time ratio of 1:2, and output rocker motion of 60 degrees. (See Example 3-10.)

**Given:** Time ratio  $T_r := \frac{1}{2}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0308.

1. Determine the crank rotation angles  $\alpha$  and  $\beta$  from equation 3.1.

$$T_r = \frac{\alpha}{\beta} \qquad \alpha + \beta = 360 \cdot \text{deg}$$

$$\text{Solving for } \beta \text{ and } \alpha \qquad \beta := \frac{360 \cdot \text{deg}}{1 + T_r} \qquad \beta = 240 \text{ deg}$$

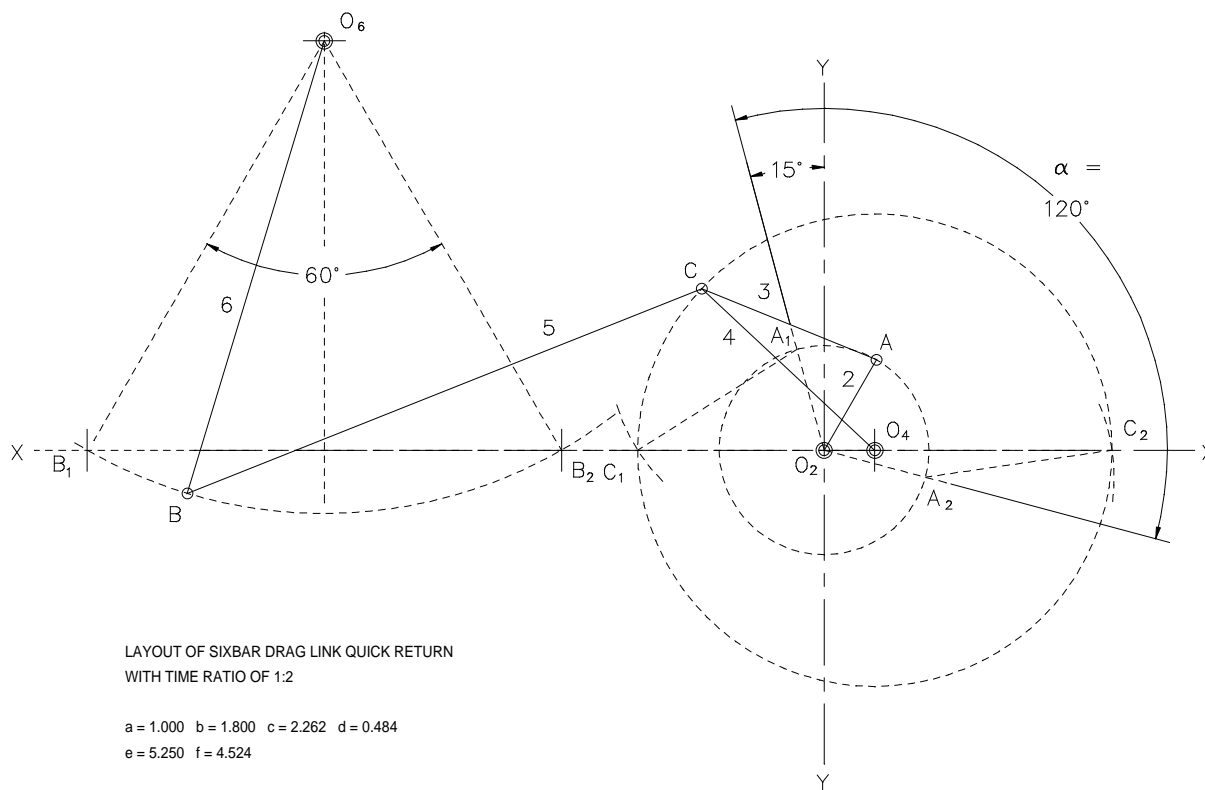
$$\alpha := 360 \cdot \text{deg} - \beta \qquad \alpha = 120 \text{ deg}$$

2. Draw a line of centers  $XX$  at any convenient location.
3. Choose a crank pivot location  $O_2$  on line  $XX$  and draw an axis  $YY$  perpendicular to  $XX$  through  $O_2$ .
4. Draw a circle of convenient radius  $O_2A$  about center  $O_2$ . In the solution below, the length of  $O_2A$  is  $a := 1.000 \cdot \text{in}$ .
5. Lay out angle  $\alpha$  with vertex at  $O_2$ , symmetrical about quadrant one.
6. Label points  $A_1$  and  $A_2$  at the intersections of the lines subtending angle  $\alpha$  and the circle of radius  $O_2A$ .
7. Set the compass to a convenient radius  $AC$  long enough to cut  $XX$  in two places on either side of  $O_2$  when swung from both  $A_1$  and  $A_2$ . Label the intersections  $C_1$  and  $C_2$ . In the solution below, the length of  $AC$  is  $b := 1.800 \cdot \text{in}$ .
8. The line  $O_2A$  is the driver crank, link 2, and the line  $AC$  is the coupler, link 3.
9. The distance  $C_1C_2$  is twice the driven (dragged) crank length. Bisect it to locate the fixed pivot  $O_4$ .
10. The line  $O_2O_4$  now defines the ground link. Line  $O_4C$  is the driven crank, link 4. In the solution below,  $O_4C$  measures  $c := 2.262 \cdot \text{in}$  and  $O_2O_4$  measures  $d := 0.484 \cdot \text{in}$ .
11. Calculate the Grashoff condition. If non-Grashoff, repeat steps 7 through 11 with a shorter radius in step 7.

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(a, b, c, d) = \text{"Grashof"}$$

12. Invert the method of Example 3-1 to create the output dyad using  $XX$  as the chord and  $O_4C_1$  as the driving crank. The points  $B_1$  and  $B_2$  will lie on line  $XX$  and be spaced apart a distance that is twice the length of  $O_4C$  (link 4). The pivot point  $O_6$  will lie on the perpendicular bisector of  $B_1B_2$  at a distance from  $XX$  which subtends the specified output rocker angle, which is 60 degrees in this problem. In the solution below, the length  $BC$  was chosen to be  $e := 5.250 \cdot \text{in}$ .



13. For the design choices made (lengths of links 2, 3 and 5), the length of the output rocker (link 6) was measured as  $f := 4.524 \cdot in$ .

**PROBLEM 3-9**

**Statement:** Design a crank-shaper quick-return mechanism for a time ratio of 1:3 (Figure 3-14, p. 112).

**Given:** Time ratio  $T_R := \frac{1}{3}$

**Solution:** See Figure 3-14 and Mathcad file P0309.

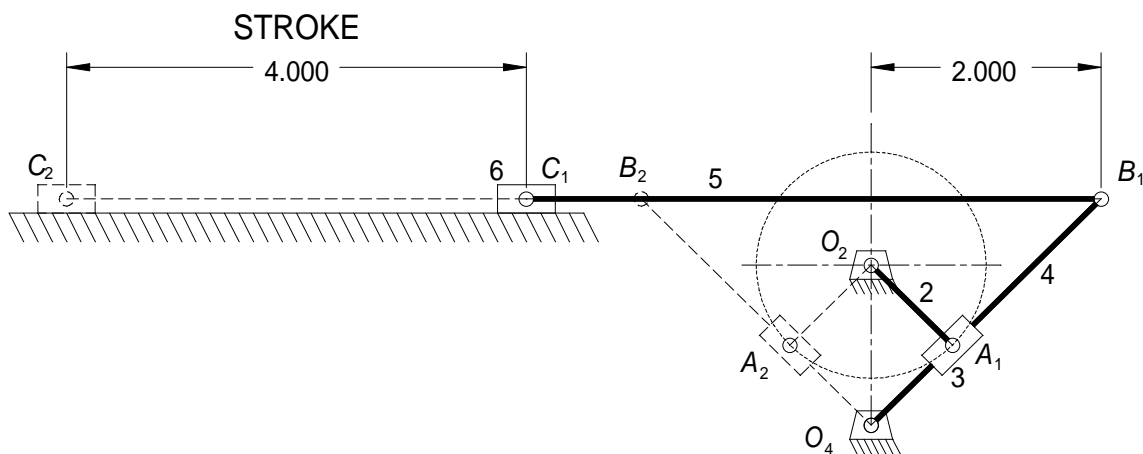
**Design choices:**

Length of link 2 (crank)  $L_2 := 1.000$       Length of stroke  $S := 4.000$   
 Length of link 5 (coupler)  $L_5 := 5.000$

1. Calculate  $\alpha$  from equations 3.1.

$$T_R := \frac{\alpha}{\beta} \quad \alpha + \beta := 360 \cdot \text{deg} \quad \alpha := \frac{360 \cdot \text{deg}}{1 + \frac{1}{T_R}} \quad \alpha = 90.000 \text{ deg}$$

2. Draw a vertical line and mark the center of rotation of the crank,  $O_2$ , on it.
3. Layout two construction lines from  $O_2$ , each making an angle  $\alpha/2$  to the vertical line through  $O_2$ .
4. Using the chosen crank length (see Design Choices), draw a circle with center at  $O_2$  and radius equal to the crank length. Label the intersections of the circle and the two lines drawn in step 3 as  $A_1$  and  $A_2$ .
5. Draw lines through points  $A_1$  and  $A_2$  that are also tangent to the crank circle (step 2). These two lines will simultaneously intersect the vertical line drawn in step 2. Label the point of intersection as the fixed pivot center  $O_4$ .
6. Draw a vertical construction line, parallel and to the right of  $O_2O_4$ , a distance  $S/2$  (one-half of the output stroke length) from the line  $O_2O_4$ .
7. Extend line  $O_4A_1$  until it intersects the construction line drawn in step 6. Label the intersection  $B_1$ .
8. Draw a horizontal construction line from point  $B_1$ , either to the left or right. Using point  $B_1$  as center, draw an arc of radius equal to the length of link 5 (see Design Choices) to intersect the horizontal construction line. Label the intersection as  $C_1$ .
9. Draw the slider blocks at points  $A_1$  and  $C_1$  and finish by drawing the mechanism in its other extreme position.





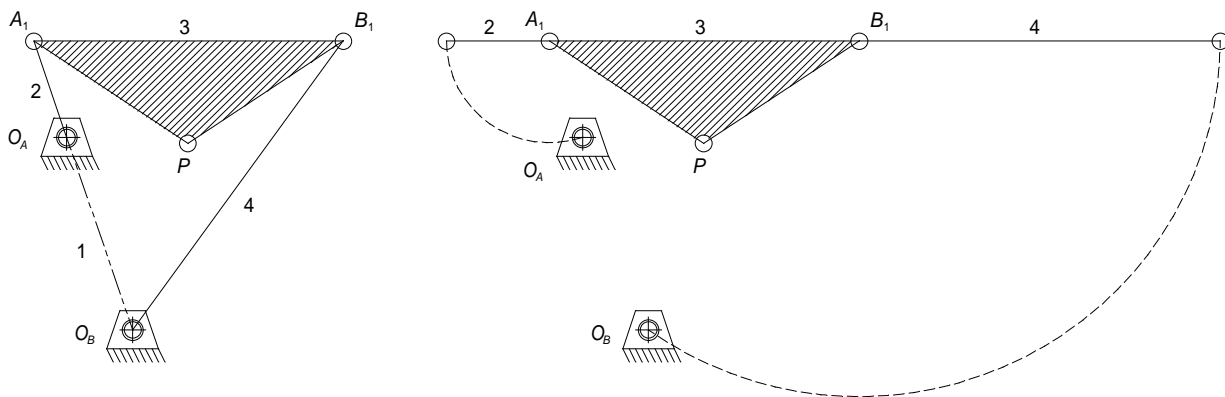
**PROBLEM 3-10**

**Statement:** Find the two cognates of the linkage in Figure 3-17 (p. 116). Draw the Cayley and Roberts diagrams. Check your results with program FOURBAR.

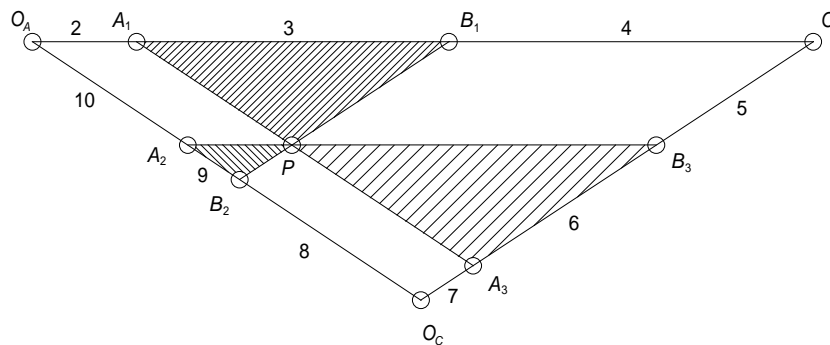
**Given:** Link lengths: Crank  $L_2 := 1$  Coupler point data:  
 Ground link  $L_1 := 2$  Rocker  $L_4 := 3.5$   $AIP := 1.800$   $\delta_1 := -34.000 \cdot deg$   
 Coupler  $L_3 := 3$   $BIP := 1.813$   $\gamma_1 := -33.727 \cdot deg$

**Solution:** See Figure 3-17 and Mathcad file P0310.

1. Draw the original fourbar linkage, which will be cognate #1, and align links 2 and 4 with the coupler.



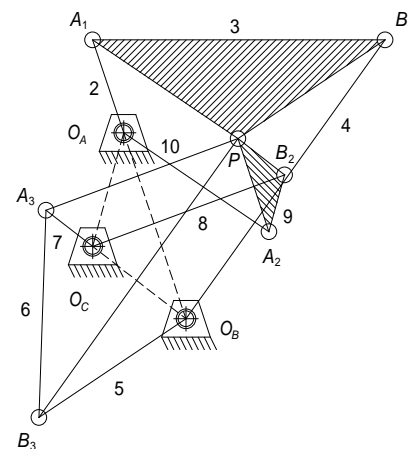
2. Construct lines parallel to all sides of the aligned fourbar linkage to create the Cayley diagram (see Figure 3-24)

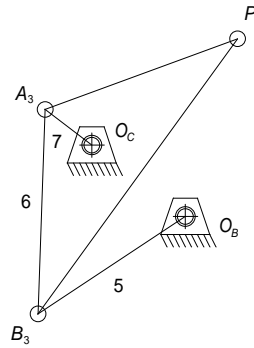


3. Return links 2 and 4 to their fixed pivots  $O_A$  and  $O_B$  and establish  $O_C$  as a fixed pivot by making triangle  $O_A O_B O_C$  similar to  $A_1 B_1 P$ .
4. Separate the three cognates. Point P has the same path motion in each cognate.
5. Calculate the cognate link lengths based on the geometry of the Cayley diagram (Figure 3-24c, p. 114).

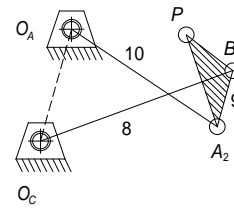
$$L_5 := BIP \quad L_5 = 1.813$$

$$L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 2.115$$





Cognate #3



Cognate #2

$$L_{10} := AIP \quad L_{10} = 1.800 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 0.600$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.604$$

$$L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 2.100$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 1.209$$

$$L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 1.200$$

Calculate the coupler point data for cognates #2 and #3

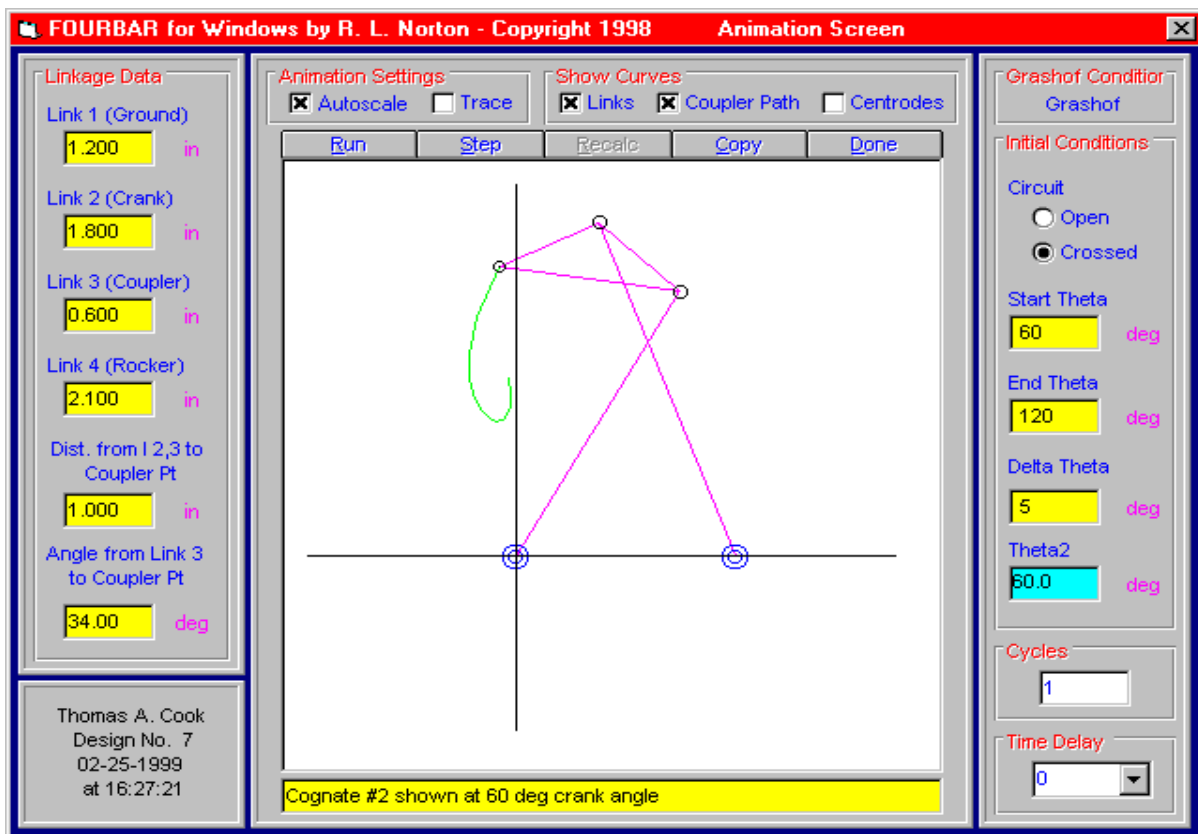
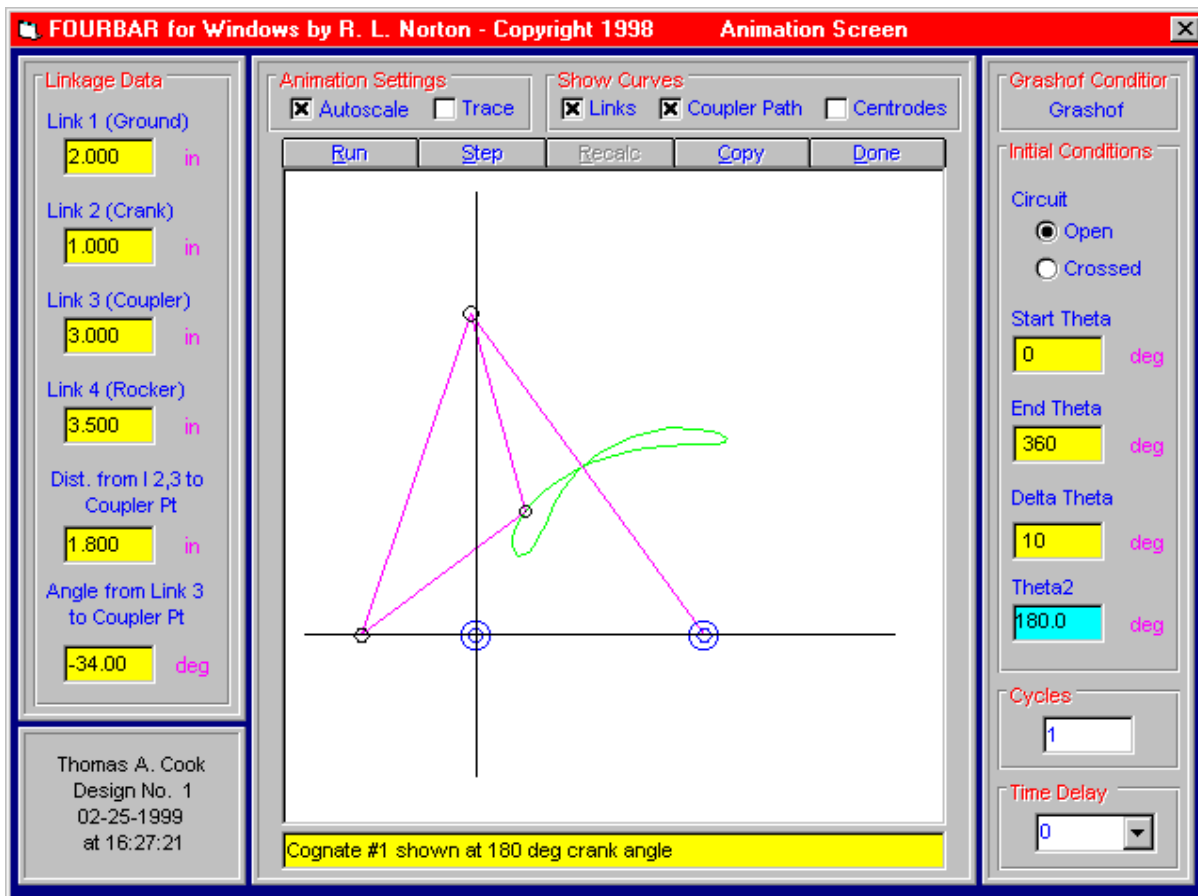
$$A3P := L_8 \quad A3P = 2.100 \quad A2P := L_2 \quad A2P = 1.000$$

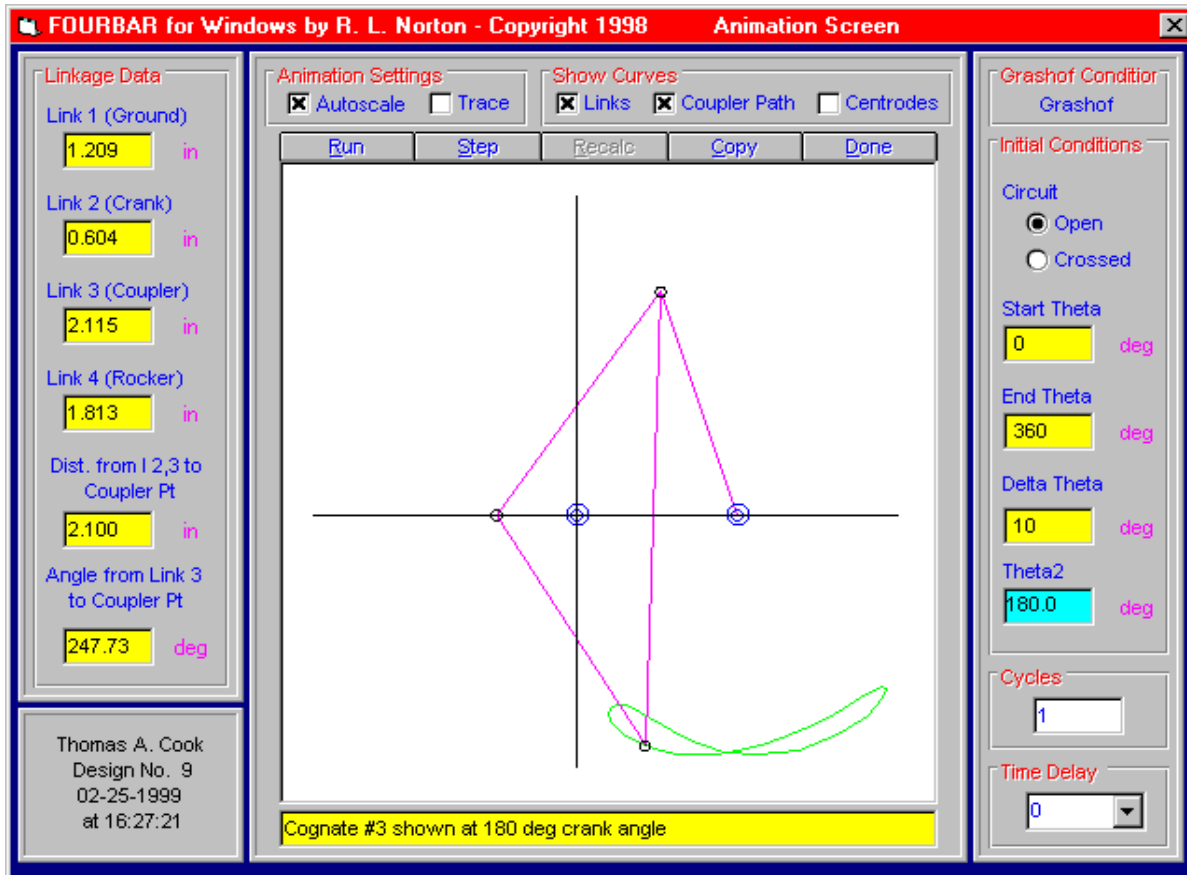
$$\delta_3 := 180 \cdot \text{deg} - (\delta_1 + \gamma_1) \quad \delta_3 = 247.727 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = 34.000 \text{ deg}$$

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.000$	$L_{IAC} = 1.200$	$L_{IBC} = 1.209$
Crank length	$L_2 = 1.000$	$L_{10} = 1.800$	$L_7 = 0.604$
Coupler length	$L_3 = 3.000$	$L_9 = 0.600$	$L_6 = 2.115$
Rocker length	$L_4 = 3.500$	$L_8 = 2.100$	$L_5 = 1.813$
Coupler point	$AIP = 1.800$	$A2P = 1.000$	$A3P = 2.100$
Coupler angle	$\delta_1 = -34.000 \text{ deg}$	$\delta_2 = 34.000 \text{ deg}$	$\delta_3 = 247.727 \text{ deg}$

- Verify that the three cognates yield the same coupler curve by entering the original link lengths in program FOURBAR and letting it calculate the cognates.





Note that cognate #2 is a Grashof double rocker and, therefore, cannot trace out the entire coupler curve.

<b>PROBLEM 3-11</b>
---------------------

**Statement:** Find the three equivalent geared fivebar linkages for the three fourbar cognates in Figure 3-25a (p. 125). Check your results by comparing the coupler curves with programs FOURBAR and FIVEBAR.

**Given:** Link lengths: Crank Coupler point data:  
 Ground link  $L_1 := 39.5$   $L_2 := 15.5$   $AIP := 26.0$   $\delta_1 := 63.000 \cdot deg$   
 Coupler  $L_3 := 14.0$  Rocker  $L_4 := 20.0$

**Solution:** See Figure 3-25a and Mathcad file P0311.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 23.270$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 84.5843 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 23.270 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 33.243$$

$$L_{10} := AIP \quad L_{10} = 26.000 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 28.786$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 25.763 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 37.143$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 20.000 \quad A2P := L_2 \quad A2P = 15.500$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 84.584 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -63.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

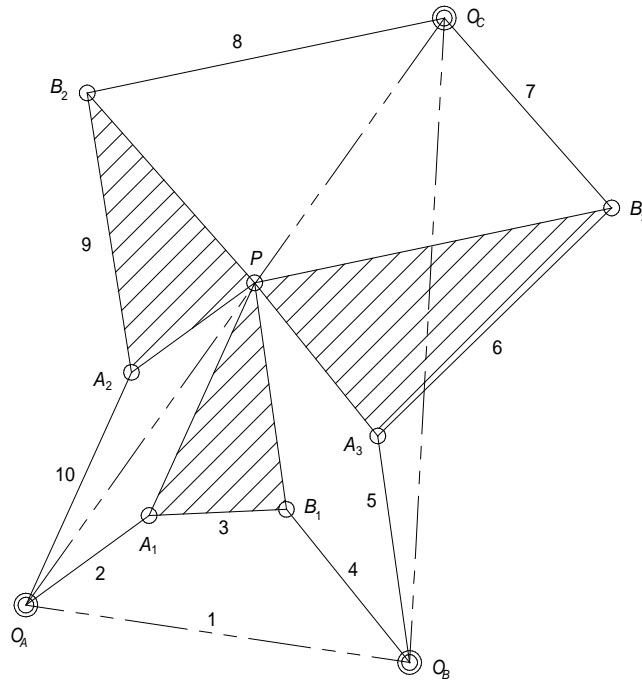
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 65.6548 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 73.3571$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

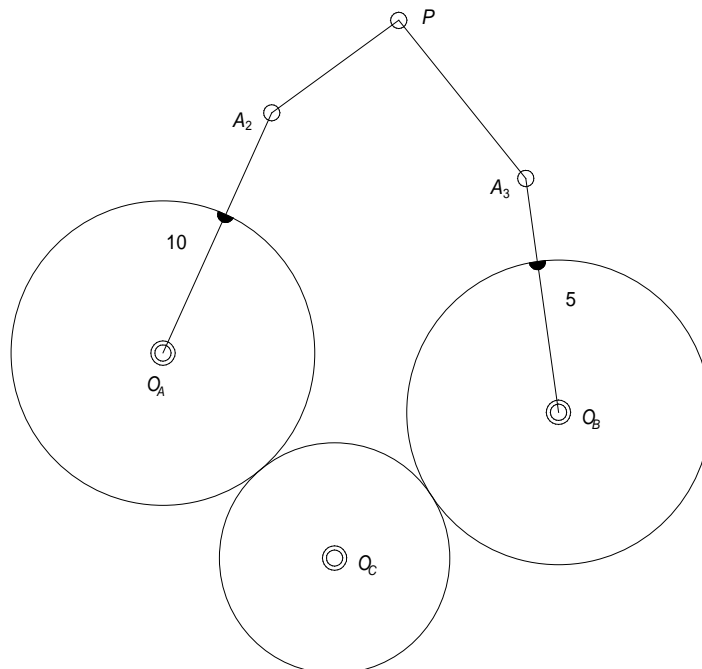
SUMMARY OF COGNATE SPECIFICATIONS:

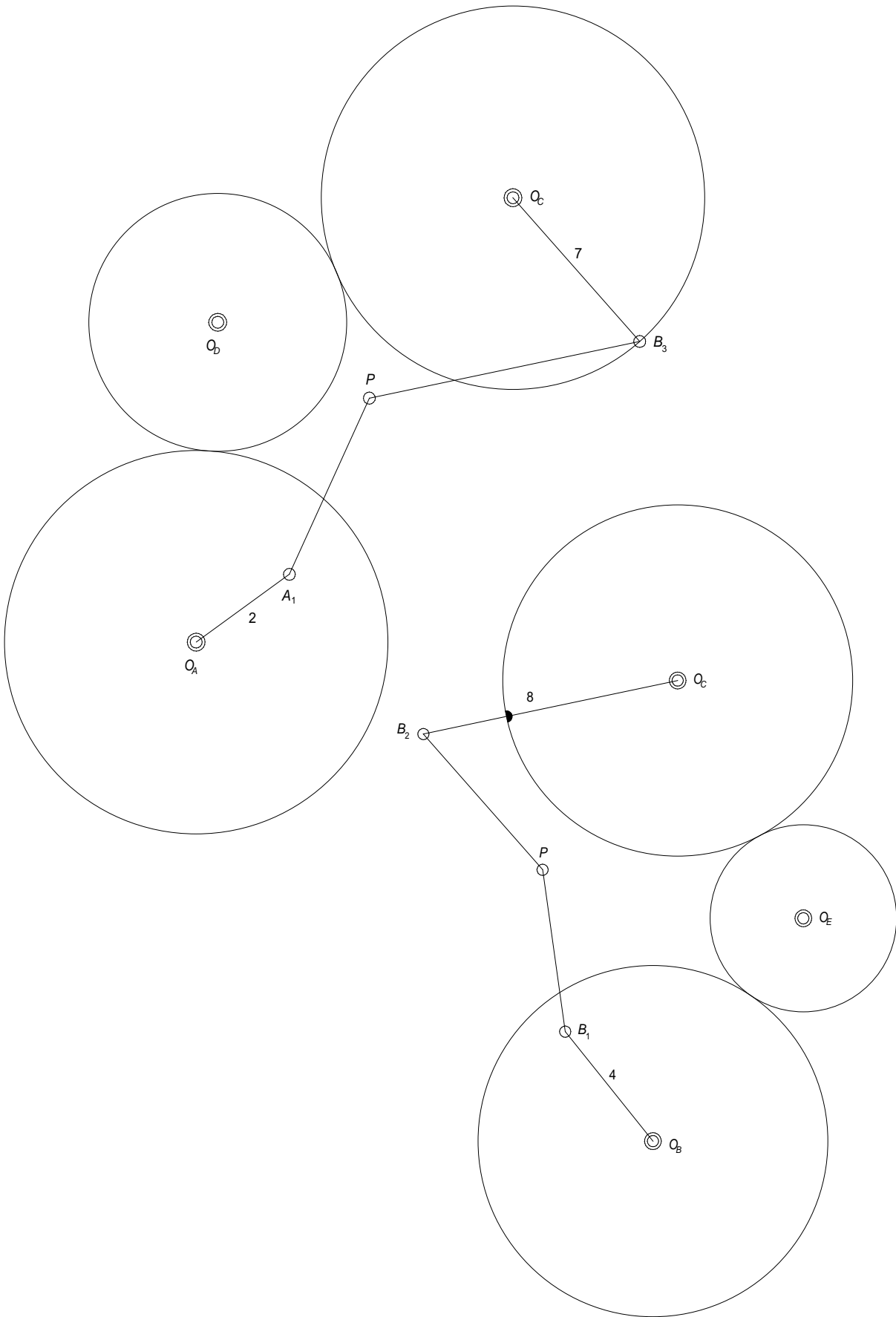
	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 39.500$	$L_{IAC} = 73.357$	$L_{IBC} = 65.655$
Crank length	$L_2 = 15.500$	$L_{10} = 26.000$	$L_7 = 25.763$
Coupler length	$L_3 = 14.000$	$L_9 = 28.786$	$L_6 = 33.243$

Rocker length	$L_4 = 20.000$	$L_8 = 37.143$	$L_5 = 23.270$
Coupler point	$A1P = 26.000$	$A2P = 15.500$	$A3P = 20.000$
Coupler angle	$\delta_1 = 63.000 \text{ deg}$	$\delta_2 = -63.000 \text{ deg}$	$\delta_3 = 84.584 \text{ deg}$



4. The three geared fivebar cognates can be seen in the Roberts diagram. They are:  $O_A A_2 P A_3 O_B$ ,  $O_A A_1 P B_3 O_C$ , and  $O_B B_1 P B_2 O_C$ . They are shown individually below with their associated gears.

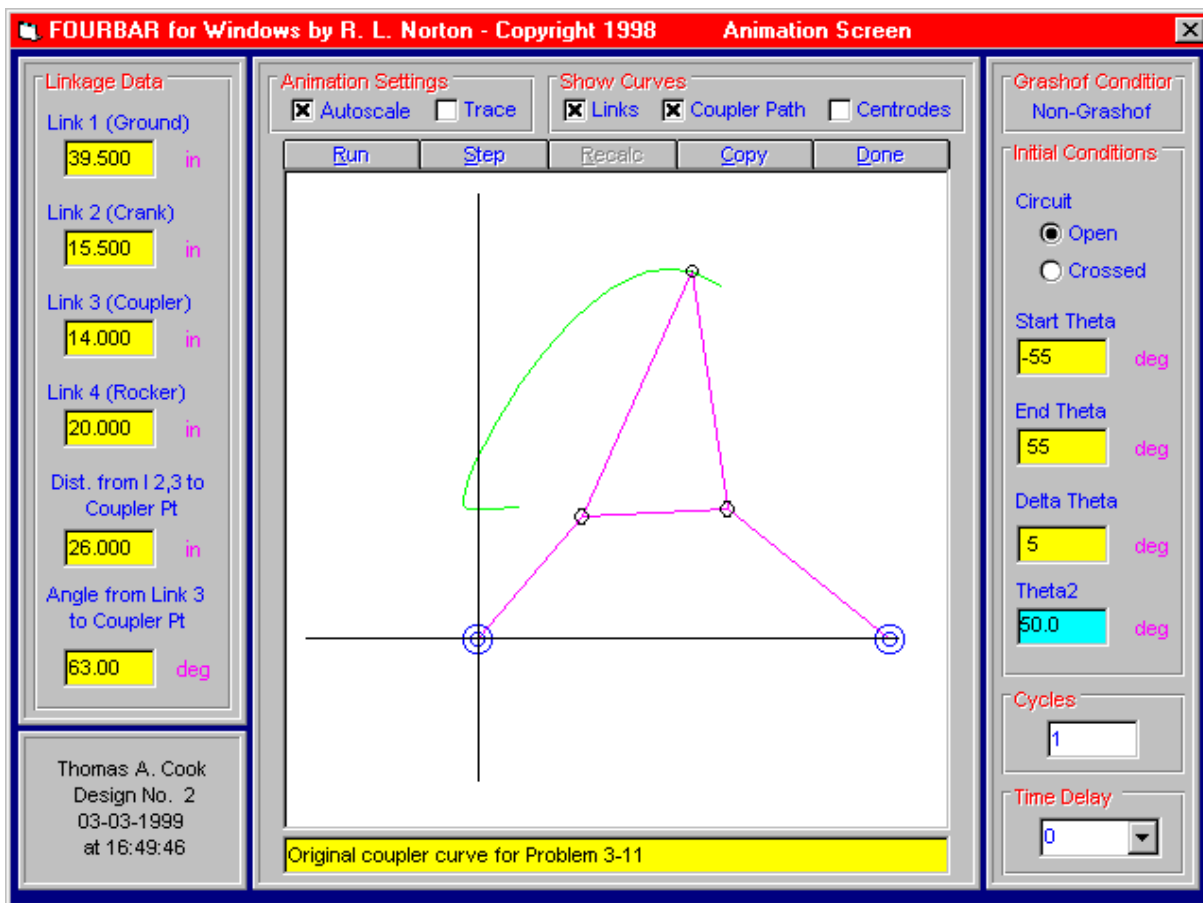




SUMMARY OF GEARED FIVEBAR COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 39.500$	$L_{IAC} = 73.357$	$L_{IBC} = 65.655$
Crank length	$L_{I0} = 26.000$	$L_2 = 15.500$	$L_4 = 20.000$
Coupler length	$A2P = 15.500$	$AIP = 26.000$	$L_5 = 23.270$
Rocker length	$A3P = 20.000$	$L_8 = 37.143$	$L_7 = 25.763$
Crank length	$L_5 = 23.270$	$L_7 = 25.763$	$L_8 = 37.143$
Coupler point	$A2P = 15.500$	$AIP = 26.000$	$BIP = 23.270$
Coupler angle	$\delta_1 := 0.00 \cdot \text{deg}$	$\delta_2 := 0.00 \cdot \text{deg}$	$\delta_3 := 0.00 \cdot \text{deg}$

5. Enter the cognate #1 specifications into program FOURBAR to get a trace of the coupler path.



6. Enter the geared fivebar cognate #1 specifications into program FIVEBAR to get a trace of the coupler path for the geared fivebar (see next page).



**FIVEBAR for Windows by R. L. Norton - Copyright 1998**      **Animation Screen**

---

**Linkage Data**

Link 1 (Ground)  
39.500

Link 2 (Crank)  
26.000

Link 3 (Coupler)  
15.500

Link 4 (Rocker)  
20.000

Link 5 (Crank)  
23.270

Dist I23 to Coup Pt  
15.500

Angle from Link 3 to Coupler Pt  
0.00 deg

Gear Ratio  
1.0

Phase Angle  
31.9 deg

**Animation Settings**      **Show Curves**

Autoscale     Trace       Links     Coupler Path     Coupler Pts

Run    Step    Copy    Recalc    Done

Geared fivebar cognate of original fourbar for Problem 3-11

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
0 deg

End Theta  
125 deg

Delta Theta  
5 deg

Theta2  
70.0 deg

Cycles  
1

Time Delay  
0

---

Thomas A. Cook  
Design No. 4  
03-03-1999  
at 16:49:46  
File: P03-11

**PROBLEM 3-12**

**Statement:** Design a sixbar, single-dwell linkage for a dwell of 90 deg of crank motion, with an output rocker motion of 45 deg.

**Given:** Crank dwell period: 90 deg.  
Output rocker motion: 45 deg.

**Solution:** See Figures 3-20, 3-21, and Mathcad file P0312.

**Design choices:**

Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$

Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.5$ :  $CLR := 2.5$

Coupler angle,  $\gamma := 72 \cdot \text{deg}$

Crank length,  $L_2 := 2.000$

1. For the given design choices, determine the remaining link lengths and coupler point specification.

Coupler link (3) length  $L_3 := CLR \cdot L_2$   $L_3 = 5.000$

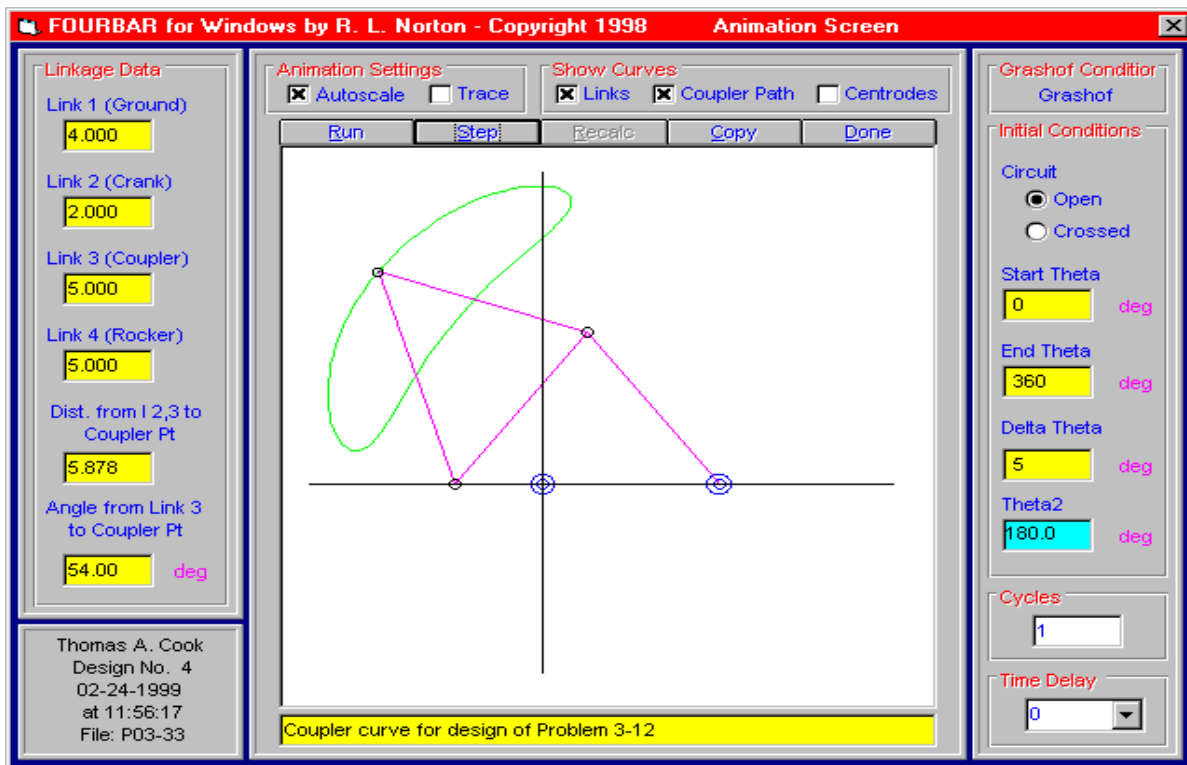
Rocker link (4) length  $L_4 := CLR \cdot L_2$   $L_4 = 5.000$

Ground link (1) length  $L_1 := GLR \cdot L_2$   $L_1 = 4.000$

Angle  $PAB$   $\delta := \frac{180 \cdot \text{deg} - \gamma}{2}$   $\delta = 54.000 \text{ deg}$

Length  $AP$  on coupler  $AP := 2 \cdot L_3 \cdot \cos(\delta)$   $AP = 5.878$

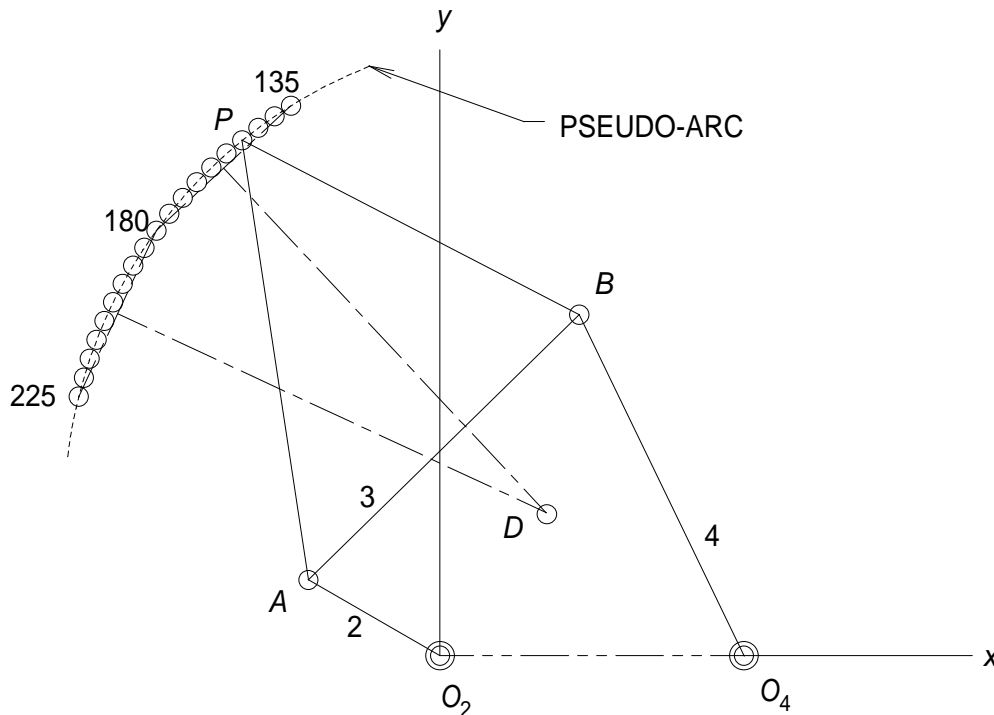
2. Enter the above data into program FOURBAR, plot the coupler curve, and determine the coordinates of the coupler curve in the selected range of crank motion, which in this case will be from 135 to 225 deg..



FOURBAR for Windows File P03-12.DAT

Angle Step Deg	Coupler Pt X	Coupler Pt Y	Coupler Pt Mag	Coupler Pt Ang
135	-1.961	7.267	7.527	105.099
140	-2.178	7.128	7.453	106.992
145	-2.393	6.977	7.375	108.930
150	-2.603	6.813	7.293	110.911
155	-2.809	6.638	7.208	112.933
160	-3.008	6.453	7.119	114.994
165	-3.201	6.257	7.028	117.093
170	-3.386	6.052	6.935	119.228
175	-3.563	5.839	6.840	121.396
180	-3.731	5.617	6.744	123.595
185	-3.890	5.389	6.646	125.822
190	-4.038	5.155	6.548	128.075
195	-4.176	4.915	6.450	130.351
200	-4.302	4.671	6.351	132.646
205	-4.417	4.424	6.252	134.955
210	-4.520	4.175	6.153	137.274
215	-4.610	3.924	6.054	139.598
220	-4.688	3.673	5.956	141.921
225	-4.753	3.424	5.858	144.235

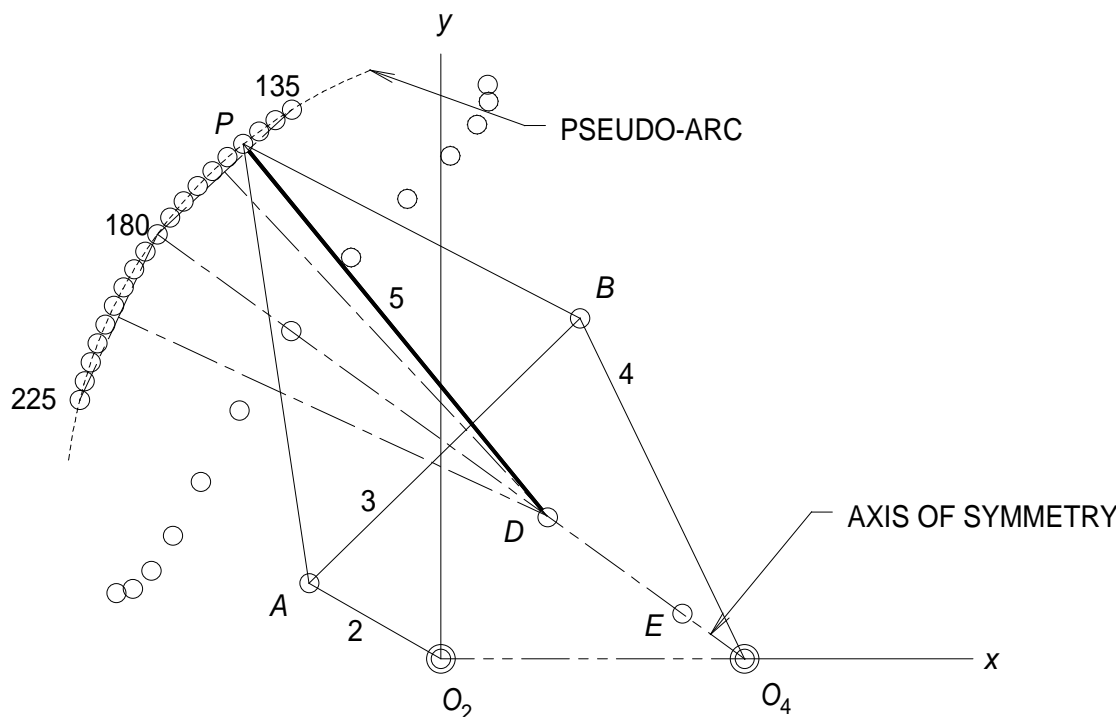
- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Use the points at crank angles of 135, 180, and 225 deg to define the pseudo-arc. Find the center of the pseudo-arc erecting perpendicular bisectors to the chords defined by the selected coupler curve points. The center will lie at the intersection of the perpendicular bisectors, label this point *D*. The radius of this circle is the length of link 5.



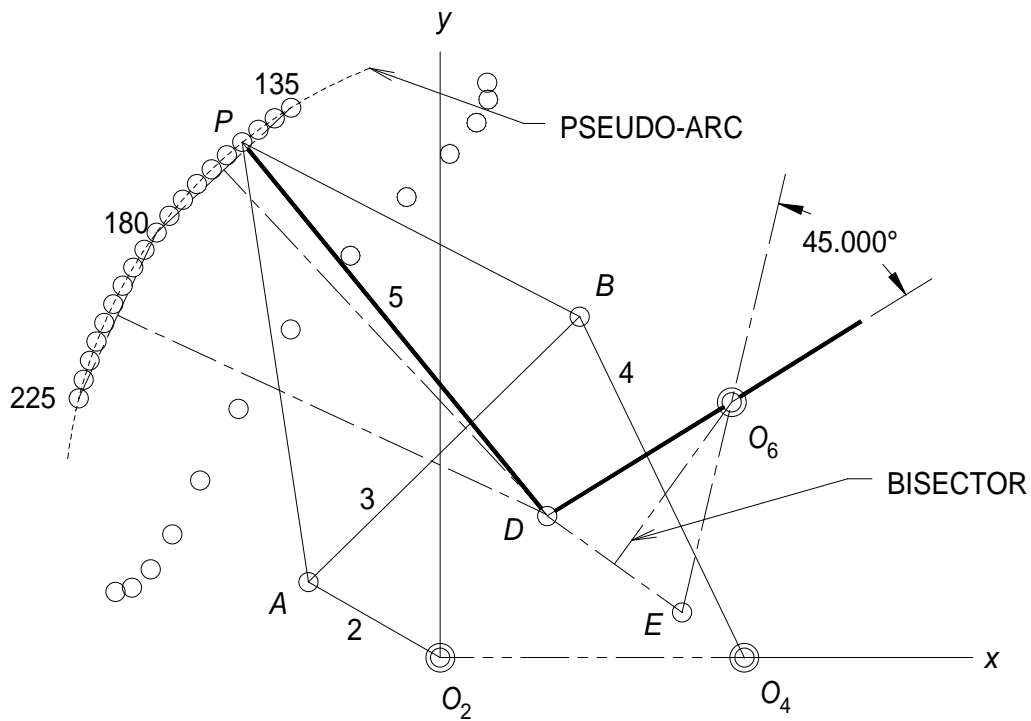
4. The position of the end of link 5 at point  $D$  will remain nearly stationary while the crank moves from 135 to 225 deg. As the crank motion causes the coupler point to move around the coupler curve there will be another extreme position of the end of link 5 that was originally at  $D$ . Since a symmetrical linkage was chosen, the other extreme position will be located along a line through the axis of symmetry (see Figure 3-20) a distance equal to the length of link 5 measured from the point where the axis of symmetry intersects the coupler curve near the 0 deg coupler point. Establish this point and label it  $E$ .

FOURBAR for Windows      File P03-12.DAT

Angle Step Deg	Coupler Pt X	Coupler Pt Y	Coupler Pt Mag	Coupler Pt Ang
300	-4.271	0.869	4.359	168.495
310	-4.054	0.926	4.158	167.133
320	-3.811	1.165	3.985	162.998
330	-3.526	1.628	3.883	155.215
340	-3.159	2.343	3.933	143.437
350	-2.651	3.286	4.222	128.892
0	-1.968	4.336	4.762	114.414
10	-1.181	5.310	5.440	102.534
20	-0.441	6.085	6.101	94.142
30	0.126	6.654	6.656	88.914
40	0.478	7.068	7.085	86.129
50	0.631	7.373	7.400	85.111
60	0.617	7.598	7.623	85.354



5. The line segment  $DE$  represents the maximum displacement that a link of the length equal to link 5, attached at  $P$ , will reach along the axis of symmetry. Construct a perpendicular bisector of the line segment  $DE$  and extend it to the right (or left, which ever is convenient). Locate fixed pivot  $O_6$  on the bisector of  $DE$  such that the lines  $O_6D$  and  $O_6E$  subtend the desired output angle, in this case 45 deg. Draw link 6 from  $D$  through  $O_6$  and extend it to any convenient length. This is the output link that will dwell during the specified motion of the crank. See next page for the completed layout and further linkage specifications.



SUMMARY OF LINKAGE SPECIFICATIONS

Original fourbar:

Ground link	$L_1 = 4.000$	
Crank	$L_2 = 2.000$	
Coupler	$L_3 = 5.000$	
Rocker	$L_4 = 5.000$	
Coupler point	$AP = 5.878$	$\delta = 54.000 \text{ deg}$

Added dyad:

Coupler	$L_5 := 6.363$	
Output	$L_6 := 2.855$	
Pivot $O_6$	$x := 3.833$	$y := 3.375$

**PROBLEM 3-13**

**Statement:** Design a sixbar double-dwell linkage for a dwell of 90 deg of crank motion, with an output of rocker motion of 60 deg, followed by a second dwell of about 60 deg of crank motion.

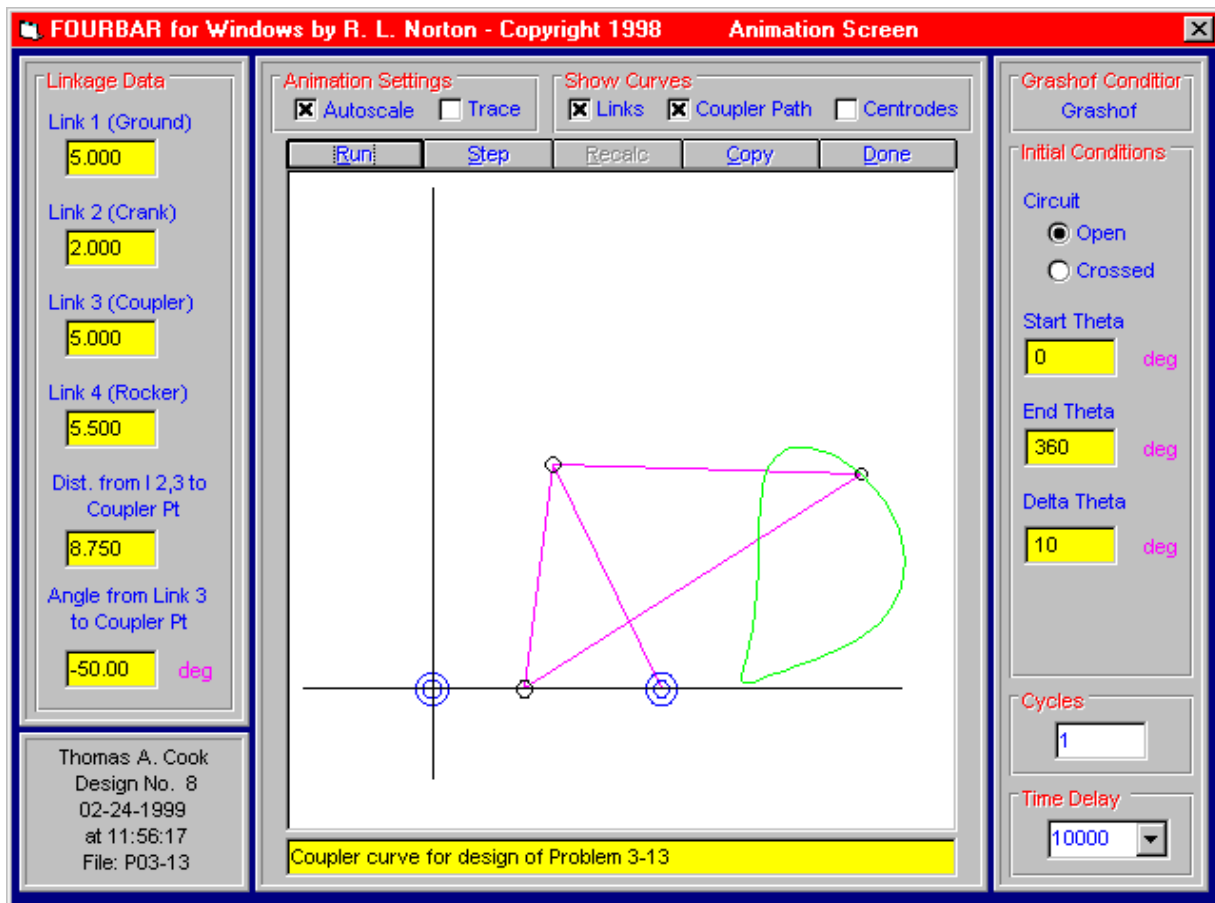
**Given:** Initial crank dwell period: 90 deg  
 Final crank dwell period: 60 deg (approx.)  
 Output rocker motion between dwells: 60 deg

**Solution:** See Mathcad file P0313.

**Design choices:**

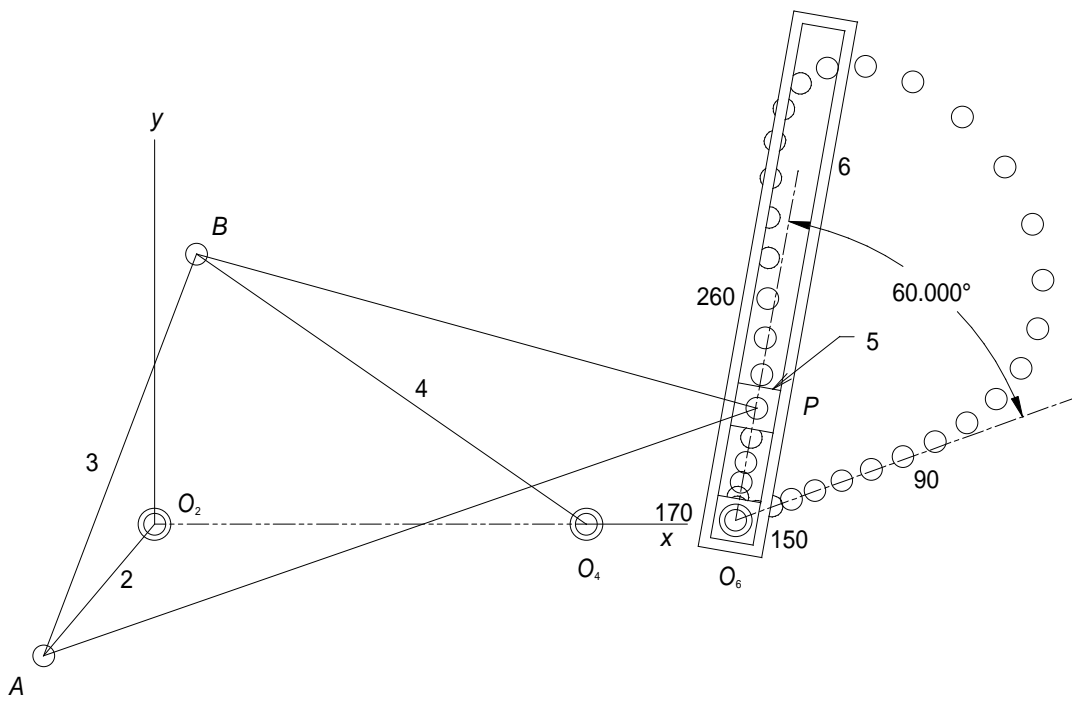
Ground link length	$L_1 := 5.000$	Crank length	$L_2 := 2.000$
Coupler link length	$L_3 := 5.000$	Rocker length	$L_4 := 5.500$
Coupler point data:	$AP := 8.750$	$\delta := -50 \cdot \text{deg}$	

- In the absence of a linkage atlas it is difficult to find a coupler curve that meets the specifications. One approach is to start with a symmetrical linkage, using the data in Figure 3-21. Then, using program FOURBAR and by trial-and-error, adjust the link lengths and coupler point data until a satisfactory coupler curve is found. The link lengths and coupler point data given above were found this way. The resulting coupler curve is shown below and a printout of the coupler curve coordinates taken from FOURBAR is also printed below.



FOURBAR for Windows		File		P03-13.DAT	
Angle Step Deg	Cpler Pt X	Cpler Pt Y	Cpler Pt Mag	Cpler Pt Ang	
0.000	9.353	4.742	10.487	26.886	
10.000	9.846	4.159	10.688	22.900	
20.000	10.167	3.491	10.750	18.951	
30.000	10.286	2.840	10.671	15.437	
40.000	10.226	2.274	10.476	12.537	
50.000	10.031	1.815	10.194	10.257	
60.000	9.746	1.457	9.854	8.503	
70.000	9.406	1.180	9.480	7.152	
80.000	9.039	0.963	9.090	6.081	
<b>90.000</b>	<b>8.665</b>	<b>0.787</b>	<b>8.701</b>	<b>5.187</b>	
<b>100.000</b>	<b>8.301</b>	<b>0.637</b>	<b>8.325</b>	<b>4.391</b>	
<b>110.000</b>	<b>7.958</b>	<b>0.507</b>	<b>7.974</b>	<b>3.644</b>	
<b>120.000</b>	<b>7.647</b>	<b>0.391</b>	<b>7.657</b>	<b>2.928</b>	
<b>130.000</b>	<b>7.376</b>	<b>0.291</b>	<b>7.382</b>	<b>2.256</b>	
<b>140.000</b>	<b>7.151</b>	<b>0.209</b>	<b>7.154</b>	<b>1.671</b>	
<b>150.000</b>	<b>6.977</b>	<b>0.151</b>	<b>6.978</b>	<b>1.242</b>	
160.000	6.853	0.126	6.854	1.051	
<b>170.000</b>	<b>6.778</b>	<b>0.140</b>	<b>6.779</b>	<b>1.182</b>	
<b>180.000</b>	<b>6.748</b>	<b>0.201</b>	<b>6.751</b>	<b>1.708</b>	
<b>190.000</b>	<b>6.755</b>	<b>0.316</b>	<b>6.763</b>	<b>2.678</b>	
<b>200.000</b>	<b>6.792</b>	<b>0.488</b>	<b>6.809</b>	<b>4.110</b>	
<b>210.000</b>	<b>6.847</b>	<b>0.719</b>	<b>6.885</b>	<b>5.996</b>	
<b>220.000</b>	<b>6.912</b>	<b>1.008</b>	<b>6.985</b>	<b>8.300</b>	
<b>230.000</b>	<b>6.976</b>	<b>1.351</b>	<b>7.105</b>	<b>10.963</b>	
<b>240.000</b>	<b>7.031</b>	<b>1.741</b>	<b>7.243</b>	<b>13.911</b>	
<b>250.000</b>	<b>7.073</b>	<b>2.170</b>	<b>7.398</b>	<b>17.057</b>	
<b>260.000</b>	<b>7.099</b>	<b>2.626</b>	<b>7.569</b>	<b>20.302</b>	
270.000	7.112	3.098	7.757	23.536	
280.000	7.120	3.570	7.965	26.632	
290.000	7.137	4.030	8.196	29.448	
300.000	7.184	4.458	8.455	31.819	
310.000	7.288	4.834	8.746	33.555	
320.000	7.481	5.131	9.072	34.446	
330.000	7.792	5.312	9.430	34.286	
340.000	8.233	5.332	9.809	32.931	
350.000	8.779	5.147	10.177	30.384	
360.000	9.353	4.742	10.487	26.886	

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Fit tangent lines to the nearly straight portions of the curve. Label their intersection  $O_6$ . The coordinates of  $O_6$  are (6.729, 0.046).
- Design link 6 to lie along these straight tangents, pivoted at  $O_6$ . Provide a slot in link 6 to accommodate slider block 5, which pivots on the coupler point  $P$ . (See next page).
- The beginning and ending crank angles for the dwell portions of the motion are indicated on the layout and in the table above by boldface entries.







**PROBLEM 3-15**

**Statement:** Figure P3-4 shows a non-Grashof fourbar linkage that is driven from link  $O_2A$ . All dimensions are in centimeters (cm).

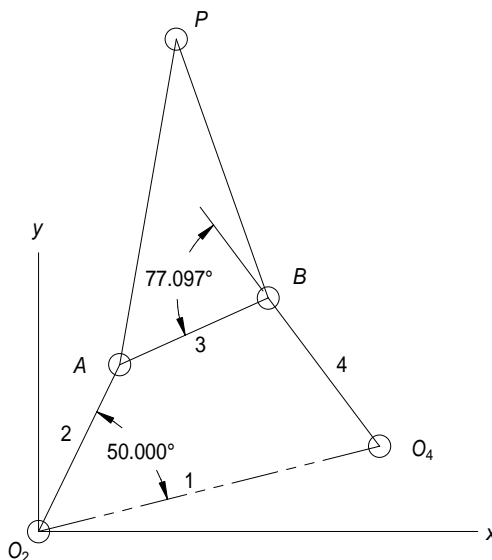
- Find the transmission angle at the position shown.
- Find the toggle positions in terms of angle  $AO_2O_4$ .
- Find the maximum and minimum transmission angles over its range of motion.
- Draw the coupler curve of point P over its range of motion.

**Given:** Link lengths:

Link 1 (ground)	$L_1 := 95 \cdot mm$	Link 2 (driver)	$L_2 := 50 \cdot mm$
Link 3 (coupler)	$L_3 := 44 \cdot mm$	Link 4 (driven)	$L_4 := 50 \cdot mm$

**Solution:** See Figure P3-4 and Mathcad file P0315.

- To find the transmission angle at the position shown, draw the linkage to scale in the position shown and measure the transmission angle  $ABO_4$ .



The measured transmission angle at the position shown is 77.097 deg.

- The toggle positions will be symmetric with respect to the  $O_2O_4$  axis and will occur when links 3 and 4 are colinear. Use the law of cosines to calculate the angle of link 2 when links 3 and 4 are in toggle.

$$(L_3 + L_4)^2 := L_1^2 + L_2^2 - 2 \cdot L_1 \cdot L_2 \cdot \cos(\theta_2)$$

where  $\theta_2$  is the angle  $AO_2O_4$ . Solving for  $\theta_2$ ,

$$\theta_2 := \arccos \left[ \frac{L_1^2 + L_2^2 - (L_3 + L_4)^2}{2 \cdot L_1 \cdot L_2} \right] \quad \theta_2 = 73.558 \text{ deg}$$

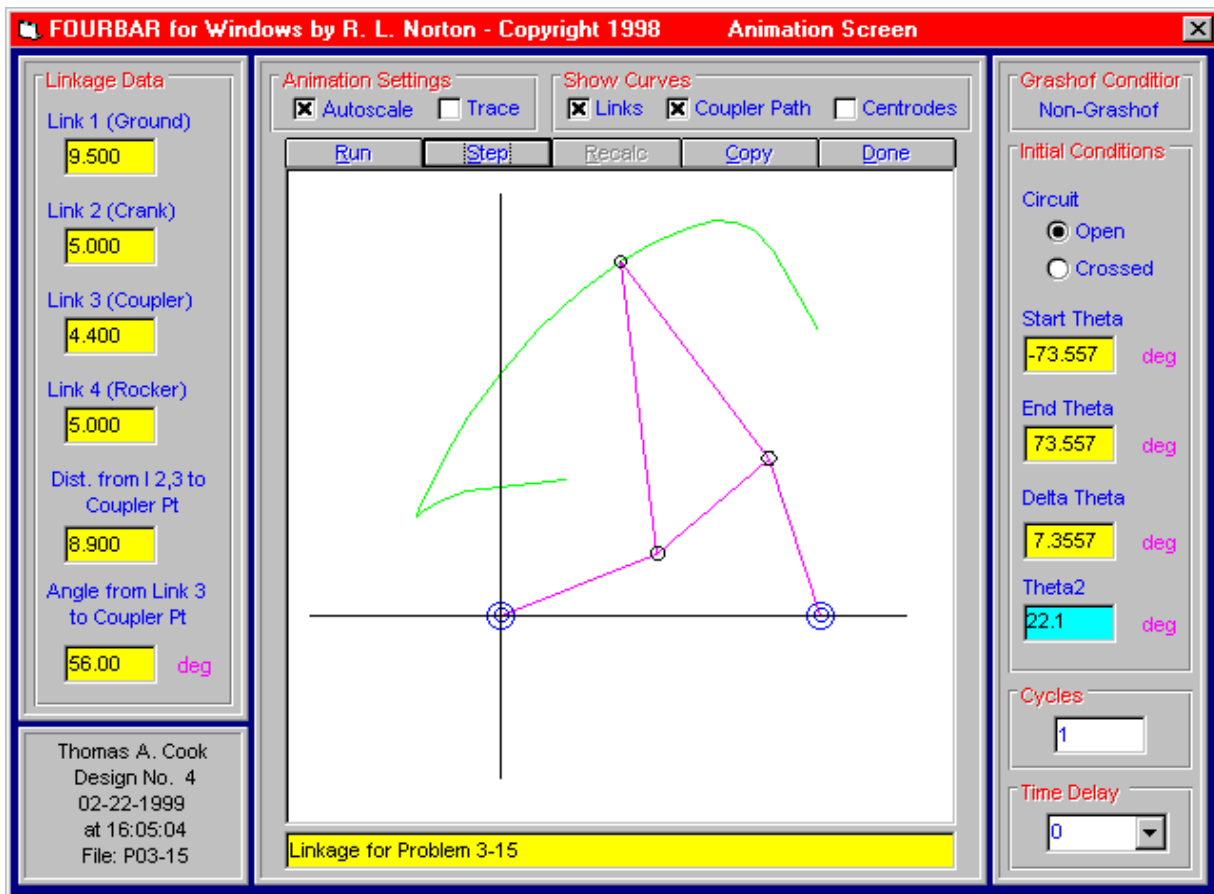
The other toggle position occurs at  $-\theta_2 = -73.558 \text{ deg}$

3. Use the program FOURBAR to find the maximum and minimum transmission angles.

Angle Step Deg	Theta2 Mag degrees	Theta3 Mag degrees	Theta4 Mag degrees	Trans Ang Mag degrees
-73.557	-73.557	30.861	-149.490	0.352
-58.846	-58.846	64.075	-176.312	60.387
-44.134	-44.134	77.168	170.696	86.472
-29.423	-29.423	83.147	157.514	74.367
-14.711	-14.711	80.604	142.103	61.499
0.000	0.000	68.350	125.123	56.773
14.711	14.711	50.145	111.644	61.499
29.423	29.423	32.106	106.473	74.367
44.134	44.134	16.173	109.701	86.472
58.846	58.846	0.566	120.179	60.387
73.557	73.557	-30.486	149.159	0.355

A partial output from FOURBAR is shown above. From it, we see that the maximum transmission angle is approximately 86.5 deg and the minimum is zero deg.

4. Use program FOURBAR to draw the coupler curve with respect to a coordinate frame through  $O_2O_4$ .



<b>PROBLEM 3-16</b>
---------------------

**Statement:** Draw the Roberts diagram for the linkage in Figure P3-4 and find its two cognates. Are they Grashof or non-Grashof?

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 9.5$  Crank  $L_2 := 5$   $AIP := 8.90$   $\delta_1 := 56.000 \cdot deg$   
 Coupler  $L_3 := 4.4$  Rocker  $L_4 := 5$

**Solution:** See Figure P3-4 and Mathcad file P0316.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 7.401$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 94.4701 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 7.401 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 8.410$$

$$L_{10} := AIP \quad L_{10} = 8.900 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 10.114$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 8.410 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 10.114$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 5.000 \quad A2P := L_2 \quad A2P = 5.000$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 94.470 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -56.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

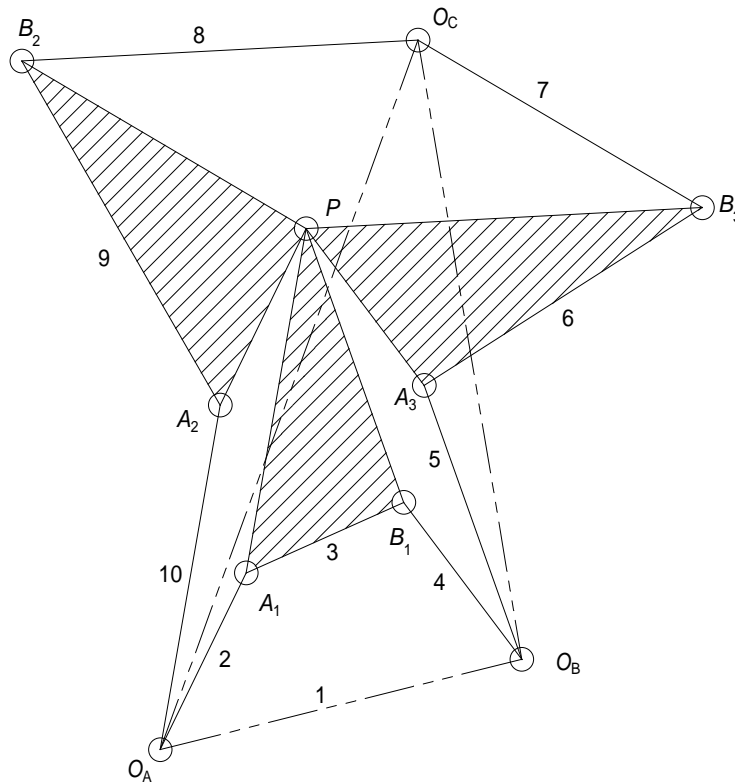
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 15.9793 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 19.2159$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 9.500$	$L_{IAC} = 19.216$	$L_{IBC} = 15.979$
Crank length	$L_2 = 5.000$	$L_{10} = 8.900$	$L_7 = 8.410$
Coupler length	$L_3 = 4.400$	$L_9 = 10.114$	$L_6 = 8.410$

Rocker length	$L_4 = 5.000$	$L_8 = 10.114$	$L_5 = 7.401$
Coupler point	$A_1P = 8.900$	$A_2P = 5.000$	$A_3P = 5.000$
Coupler angle	$\delta_1 = 56.000 \text{ deg}$	$\delta_2 = -56.000 \text{ deg}$	$\delta_3 = 94.470 \text{ deg}$



6. Determine the Grashof condition of each of the two additional cognates.

```

Condition(a,b,c,d) :=
  S ← min(a,b,c,d)
  L ← max(a,b,c,d)
  SL ← S + L
  PQ ← a + b + c + d - SL
  return "Grashof" if SL < PQ
  return "Special Grashof" if SL = PQ
  return "non-Grashof" otherwise
    
```

Cognate #2:  $Condition(L_{10}, L_{1AC}, L_8, L_9) = \text{"non-Grashof"}$

Cognate #3:  $Condition(L_5, L_{1BC}, L_6, L_7) = \text{"non-Grashof"}$

<b>PROBLEM 3-17</b>
---------------------

**Statement:** Design a Watt-I sixbar to give parallel motion that follows the coupler path of point  $P$  of the linkage in Figure P3-4.

**Given:** Link lengths: Coupler point data:

Ground link	$L_1 := 9.5$	Crank	$L_2 := 5$	$AIP := 8.90$	$\delta_1 := 56.000 \cdot deg$
Coupler	$L_3 := 4.4$	Rocker	$L_4 := 5$		

**Solution:** See Figure P3-4 and Mathcad file P0317.

1. Calculate the length  $BP$  and the angle  $\gamma$  using the law of cosines on the triangle  $APB$ .

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 7.401$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 94.4701 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 7.401 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 8.410$$

$$L_{10} := AIP \quad L_{10} = 8.900 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 10.114$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 8.410 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 10.114$$

Calculate the coupler point data for cognates #2 and #3

$$A_3P := L_4 \quad A_3P = 5.000 \quad A_2P := L_2 \quad A_2P = 5.000$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 94.470 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -56.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

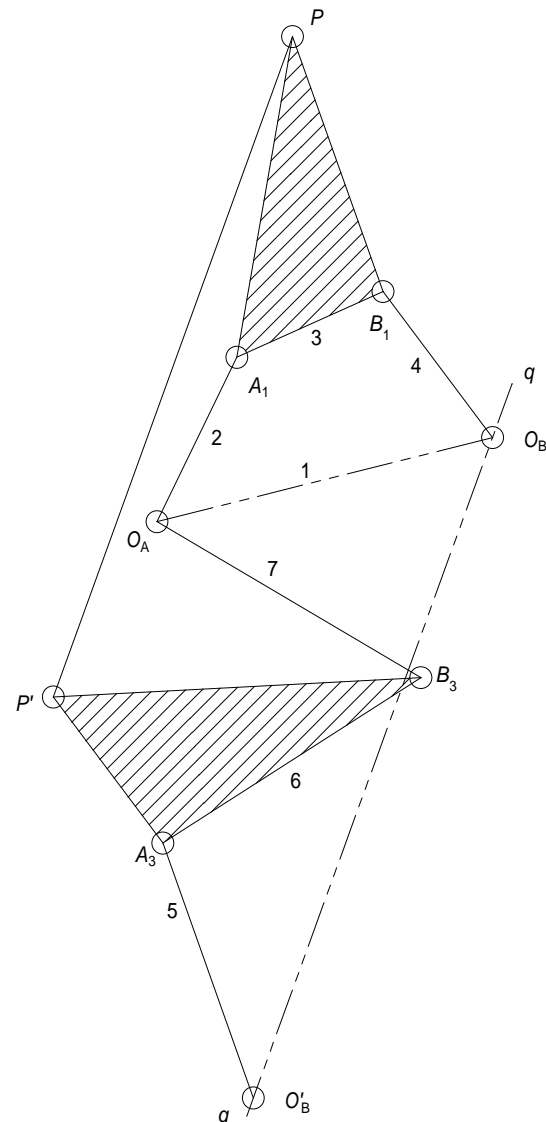
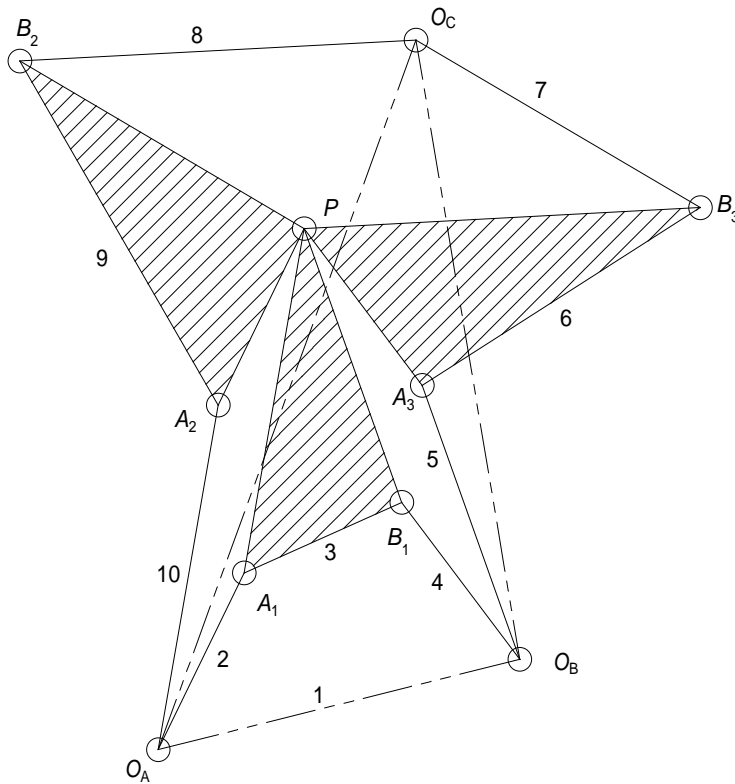
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 15.9793 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 19.2159$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

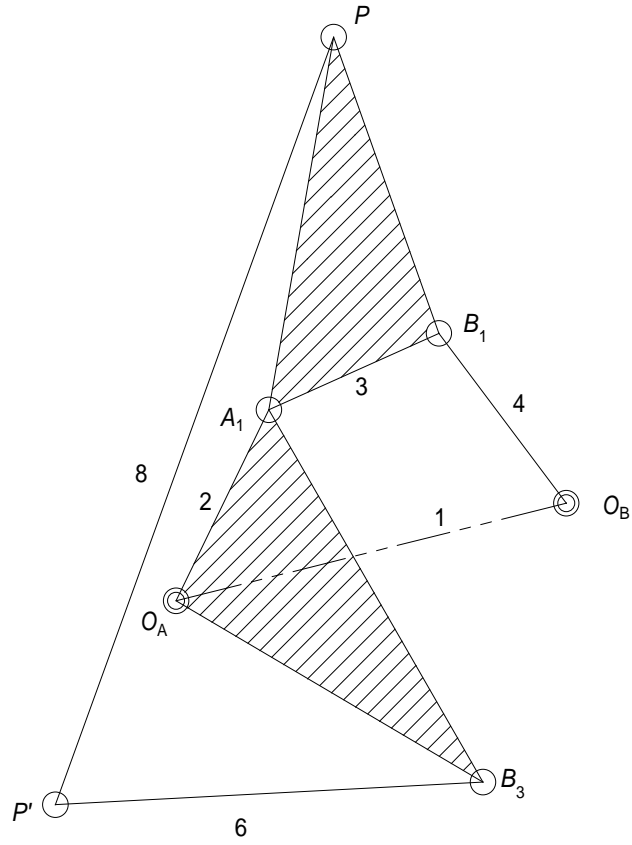
SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 9.500$	$L_{IAC} = 19.216$	$L_{IBC} = 15.979$
Crank length	$L_2 = 5.000$	$L_{10} = 8.900$	$L_7 = 8.410$
Coupler length	$L_3 = 4.400$	$L_9 = 10.114$	$L_6 = 8.410$

Rocker length	$L_4 = 5.000$	$L_8 = 10.114$	$L_5 = 7.401$
Coupler point	$A1P = 8.900$	$A2P = 5.000$	$A3P = 5.000$
Coupler angle	$\delta_1 = 56.000 \text{ deg}$	$\delta_2 = -56.000 \text{ deg}$	$\delta_3 = 94.470 \text{ deg}$



- All three of these cognates are non-Grashof and will, therefore, have limited motion. However, following Example 3-11, discard cognate #2 and retain cognates #1 and #3. Draw line  $qq$  parallel to line  $O_A O_C$  and through point  $O_B$ . Without allowing links 5, 6, and 7 to rotate, slide them as an assembly along lines  $O_A O_C$  and  $qq$  until the free end of link 7 is at  $O_A$ . The free end of link 5 will then be at point  $O'_B$  and point  $P$  on link 6 will be at  $P'$ . Add a new link of length  $O_A O_C$  between  $P$  and  $P'$ . This is the new output link 8 and all points on it describe the original coupler curve.
- Join links 2 and 7, making one ternary link. Remove link 5 and reduce link 6 to a binary link. The result is a Watt-I sixbar with links numbered 1, 2, 3, 4, 6, and 8 (see next page). Link 8 is in curvilinear translation and follows the coupler path of the original point  $P$ .





**PROBLEM 3-18**

**Statement:** Design a Watt-I sixbar to give parallel motion that follows the coupler path of point  $P$  of the linkage in Figure P3-4 and add a driver dyad to drive it over its possible range of motion with no quick return. (The result will be an 8-bar linkage).

**Given:** Link lengths: Coupler point data:

Ground link	$L_1 := 9.5$	Crank	$L_2 := 5$	$AIP := 8.90$	$\delta_1 := 56.000 \cdot deg$
Coupler	$L_3 := 4.4$	Rocker	$L_4 := 5$		

**Solution:** See Figure P3-4 and Mathcad file P0318.

1. Calculate the length  $BP$  and the angle  $\gamma$  using the law of cosines on the triangle  $APB$ .

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 7.401$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 94.4701 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 7.401 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 8.410$$

$$L_{10} := AIP \quad L_{10} = 8.900 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 10.114$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 8.410 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 10.114$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 5.000 \quad A2P := L_2 \quad A2P = 5.000$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 94.470 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -56.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

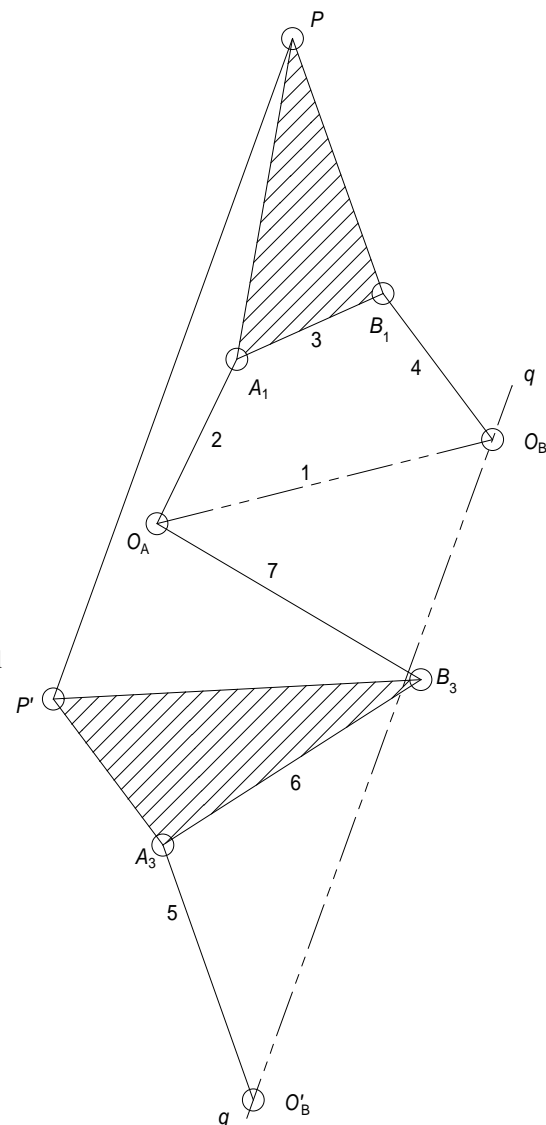
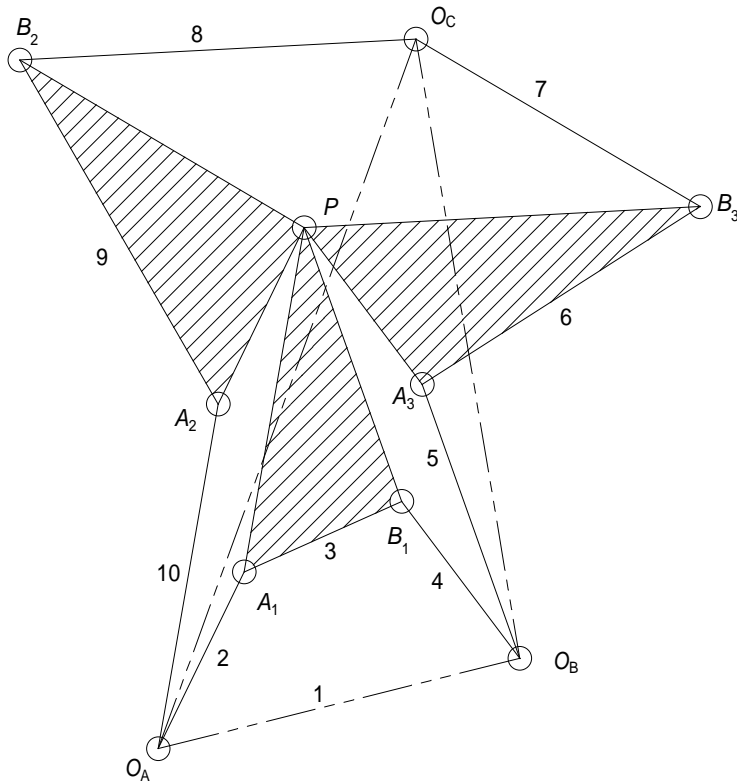
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 15.9793 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 19.2159$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

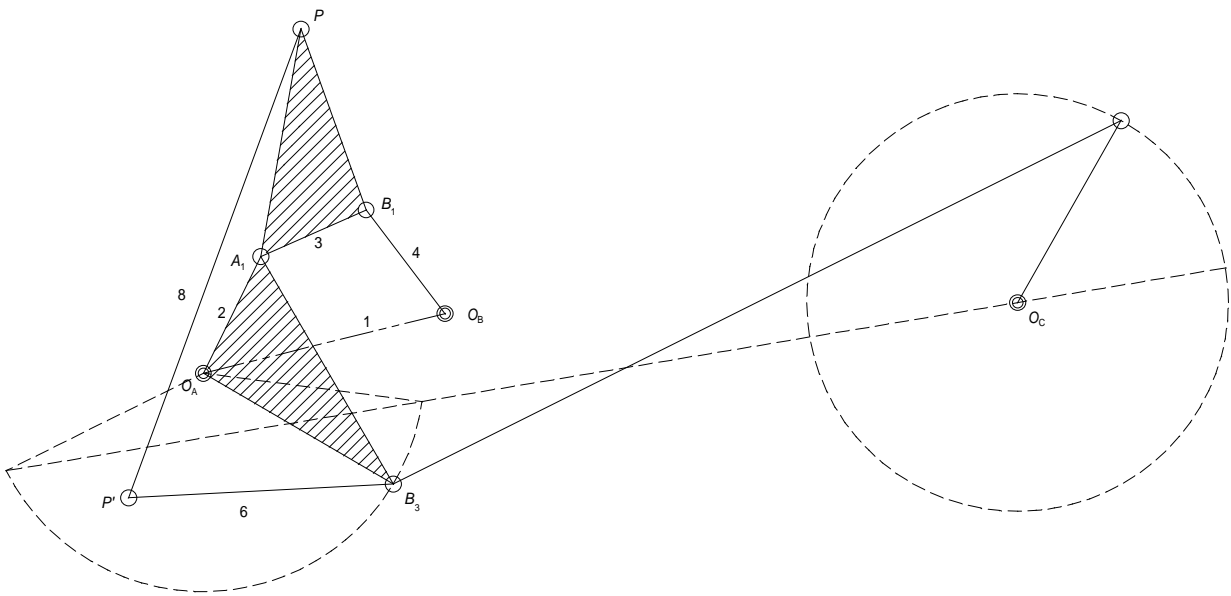
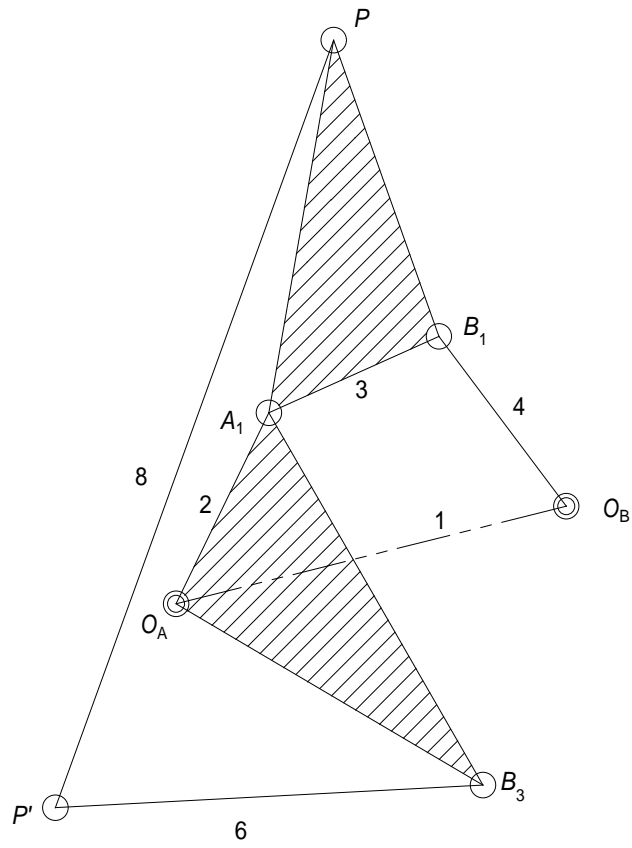
SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 9.500$	$L_{IAC} = 19.216$	$L_{IBC} = 15.979$
Crank length	$L_2 = 5.000$	$L_{10} = 8.900$	$L_7 = 8.410$
Coupler length	$L_3 = 4.400$	$L_9 = 10.114$	$L_6 = 8.410$

Rocker length	$L_4 = 5.000$	$L_8 = 10.114$	$L_5 = 7.401$
Coupler point	$A1P = 8.900$	$A2P = 5.000$	$A3P = 5.000$
Coupler angle	$\delta_1 = 56.000 \text{ deg}$	$\delta_2 = -56.000 \text{ deg}$	$\delta_3 = 94.470 \text{ deg}$



4. All three of these cognates are non-Grashof and will, therefore, have limited motion. However, following Example 3-11, discard cognate #2 and retain cognates #1 and #3. Draw line  $qq$  parallel to line  $O_A O_C$  and through point  $O_B$ . Without allowing links 5, 6, and 7 to rotate, slide them as an assembly along lines  $O_A O_C$  and  $qq$  until the free end of link 7 is at  $O_A$ . The free end of link 5 will then be at point  $O'_B$  and point  $P$  on link 6 will be at  $P'$ . Add a new link of length  $O_A O_C$  between  $P$  and  $P'$ . This is the new output link 8 and all points on it describe the original coupler curve.
5. Join links 2 and 7, making one ternary link. Remove link 5 and reduce link 6 to a binary link. The result is a Watt-I sixbar with links numbered 1, 2, 3, 4, 6, and 8 (see next page). Link 8 is in curvilinear translation and follows the coupler path of the original point  $P$ .
6. Add a driver dyad following Example 3-4.



**PROBLEM 3-19**

**Statement:** Design a pin-jointed linkage that will guide the forks of the fork lift truck in Figure P3-5 up and down in an approximate straight line over the range of motion shown. Arrange the fixed pivots so they are close to some part of the existing frame or body of the truck.

**Given:** Length of straight line motion of the forks:  $\Delta x := 1800 \cdot mm$

**Solution:** See Figure P3-5 and Mathcad file P0319.

**Design choices:**

Use a Hoeken-type straight line mechanism optimized for straightness.

Maximum allowable error in straightness of line:  $\Delta C_y := 0.096 \cdot \%$

1. Using Table 3-1 and the required length of straight-line motion, determine the link lengths.

Link ratios from Table 3-1 for

$$\Delta C_y = 0.096 \%$$

$$L_{1overL2} := 2.200 \quad L_{3overL2} := 2.800 \quad \Delta x_{overL2} := 4.181$$

Link lengths:

$$\text{Crank} \quad L_2 := \frac{\Delta x}{\Delta x_{overL2}} \quad L_2 = 430.5 \text{ mm}$$

$$\text{Coupler} \quad L_3 := L_{3overL2} \cdot L_2 \quad L_3 = 1205.5 \text{ mm}$$

$$\text{Ground link} \quad L_1 := L_{1overL2} \cdot L_2 \quad L_1 = 947.1 \text{ mm}$$

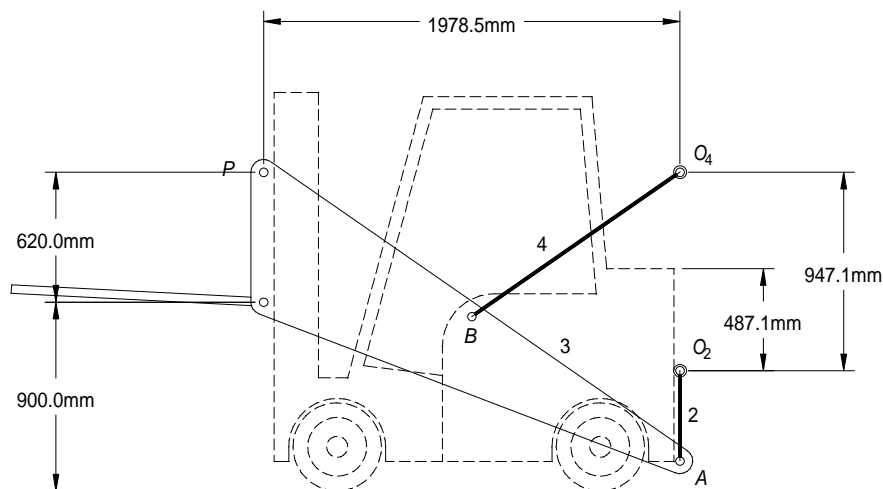
$$\text{Rocker} \quad L_4 := L_3 \quad L_4 = 1205.5 \text{ mm}$$

$$\text{Coupler point} \quad BP := L_3 \quad BP = 1205.5 \text{ mm}$$

2. Calculate the distance from point  $P$  to pivot  $O_4$  ( $C_y$ ).

$$C_y := \sqrt{(2 \cdot L_3)^2 - (L_1 + L_2)^2} \quad C_y = 1978.5 \text{ mm}$$

3. Draw the fork lift truck to scale with the mechanism defined in step 1 superimposed on it..



**PROBLEM 3-20**

**Statement:** Figure P3-6 shows a "V-link" off-loading mechanism for a paper roll conveyor. Design a pin-jointed linkage to replace the air cylinder driver that will rotate the rocker arm and V-link through the 90 deg motion shown. Keep the fixed pivots as close to the existing frame as possible. Your fourbar linkage should be Grashof and be in toggle at each extreme position of the rocker arm.

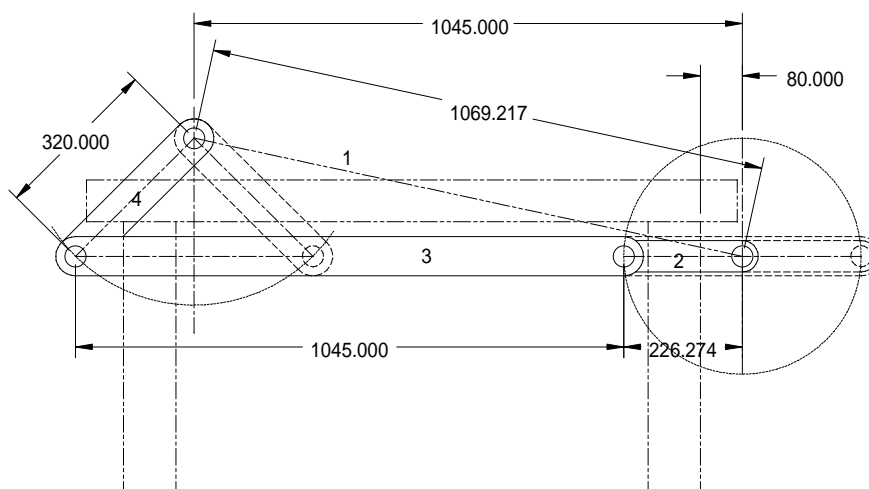
**Given:** Dimensions scaled from Figure P3-6:  
Rocker arm (link 4) distance between pin centers:  $L_4 := 320\text{-mm}$

**Solution:** See Figure P3-6 and Mathcad file P0320.

**Design choices:**

1. Use the same rocker arm that was used with the air cylinder driver.
2. Place the pivot  $O_2$  80 mm to the right of the right leg and on a horizontal line with the center of the pin on the rocker arm.
3. Design for two-position, 90 deg of output rocker motion with no quick return, similar to Example 3-2.

1. Draw the rocker arm (link 4)  $O_4B$  in both extreme positions,  $B_1$  and  $B_2$ , in any convenient location such that the desired angle of motion  $\theta_4$  is subtended. In this solution, link 4 is drawn such that the two extreme positions each make an angle of 45 deg to the vertical.
2. Draw the chord  $B_1B_2$  and extend it in any convenient direction. In this solution it was extended horizontally to the left.
3. Mark the center  $O_2$  on the extended line such that it is 80 mm to the right of the right leg. This will allow sufficient space for a supporting pillow block bearing.
4. Bisect the line segment  $B_1B_2$  and draw a circle of that radius about  $O_2$ .
5. Label the two intersections of the circle and extended line  $B_1B_2$ ,  $A_1$  and  $A_2$ .
6. Measure the length of the coupler (link 3) as  $A_1B_1$  or  $A_2B_2$ . From the graphical solution,  $L_3 := 1045\text{-mm}$
7. Measure the length of the crank (link 2) as  $O_2A_1$  or  $O_2A_2$ . From the graphical solution,  $L_2 := 226.274\text{-mm}$
8. Measure the length of the ground link (link 1) as  $O_2O_4$ . From the graphical solution,  $L_1 := 1069.217\text{-mm}$



9. Find the Grashof condition.

$$\text{Condition}(a, b, c, d) := \left\{ \begin{array}{l} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{array} \right.$$
$$\text{Condition}(L_1, L_2, L_3, L_4) = \text{"Grashof"}$$

<b>PROBLEM 3-21</b>
---------------------

**Statement:** Figure P3-7 shows a walking-beam transport mechanism that uses a fourbar coupler curve, replicated with a parallelogram linkage for parallel motion. Note the duplicate crank and coupler shown ghosted in the right half of the mechanism - they are redundant and have been removed from the duplicate fourbar linkage. Using the same fourbar driving stage (links 1, 2, 3, 4 with coupler point P), design a Watt-I sixbar linkage that will drive link 8 in the same parallel motion using two fewer links.

**Given:** Link lengths: Coupler point data:

Ground link	$L_1 := 2.22$	Crank	$L_2 := 1$	$AIP := 3.06$	$\delta_1 := 31.000 \cdot deg$
Coupler	$L_3 := 2.06$	Rocker	$L_4 := 2.33$		

**Solution:** See Figure P3-7 and Mathcad file P0321.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 1.674$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 109.6560 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 1.674 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 1.893$$

$$L_{10} := AIP \quad L_{10} = 3.060 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 1.485$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.812 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 3.461$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_8 \quad A3P = 3.461 \quad A2P := L_2 \quad A2P = 1.000$$

$$\delta_3 := -[180 \cdot deg - (\delta_1 + \gamma_1)] \quad \delta_2 := -\delta_1 \quad \delta_2 = -31.000 \text{ deg}$$

$$\delta_3 = -39.344 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

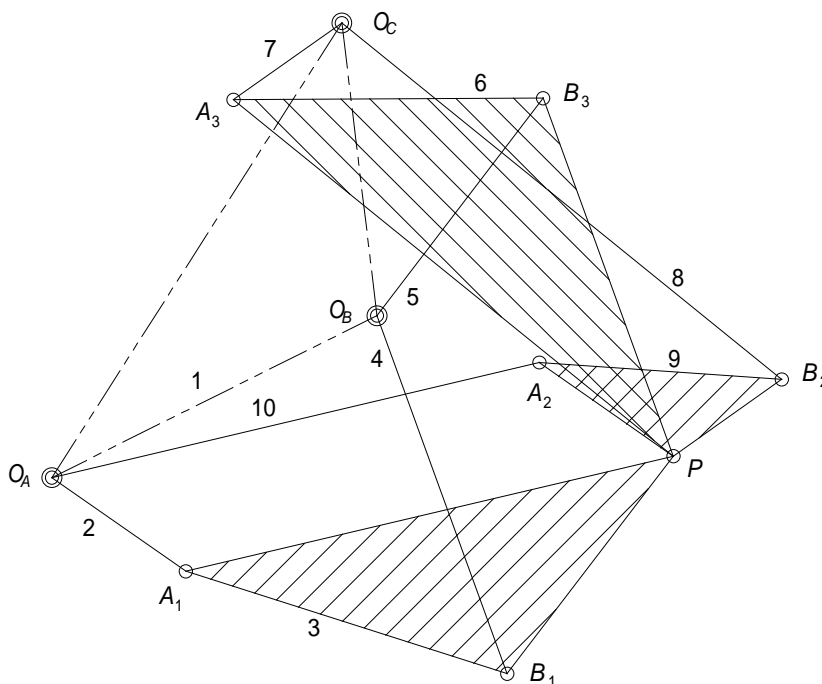
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 1.8035 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 3.2977$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{IAC} = 3.298$	$L_{IBC} = 1.804$

Crank length	$L_2 = 1.000$	$L_{10} = 3.060$	$L_7 = 0.812$
Coupler length	$L_3 = 2.060$	$L_9 = 1.485$	$L_6 = 1.893$
Rocker length	$L_4 = 2.330$	$L_8 = 3.461$	$L_5 = 1.674$
Coupler point	$A1P = 3.060$	$A2P = 1.000$	$A3P = 3.461$
Coupler angle	$\delta_1 = 31.000 \text{ deg}$	$\delta_2 = -31.000 \text{ deg}$	$\delta_3 = -39.344 \text{ deg}$



4. Determine the Grashof condition of each of the two additional cognates.

```

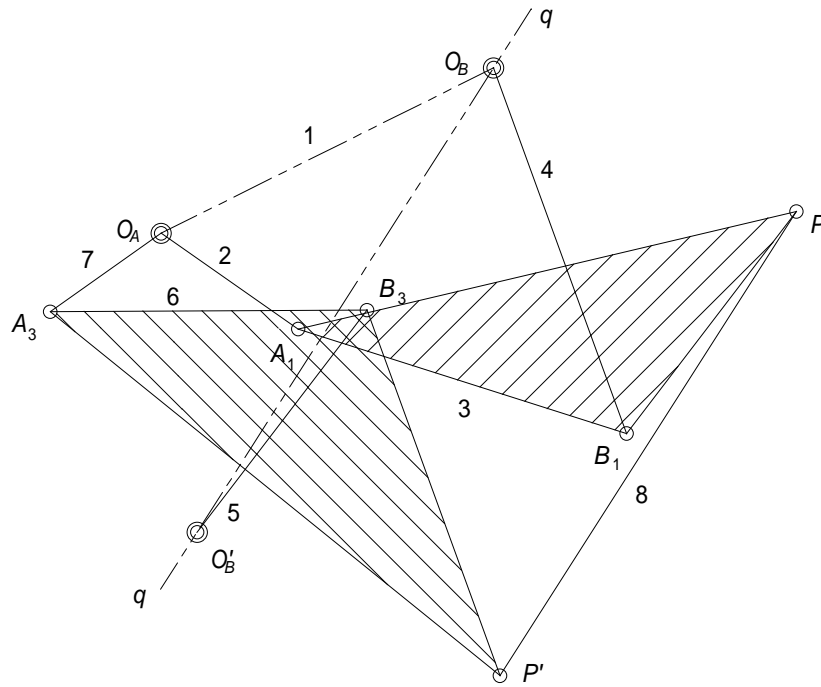
Condition(a,b,c,d) :=
    S ← min(a,b,c,d)
    L ← max(a,b,c,d)
    SL ← S + L
    PQ ← a + b + c + d - SL
    return "Grashof" if SL < PQ
    return "Special Grashof" if SL = PQ
    return "non-Grashof" otherwise
    
```

Cognate #2:  $Condition(L_8, L_9, L_{10}, L_{1AC}) = \text{"Grashof"}$

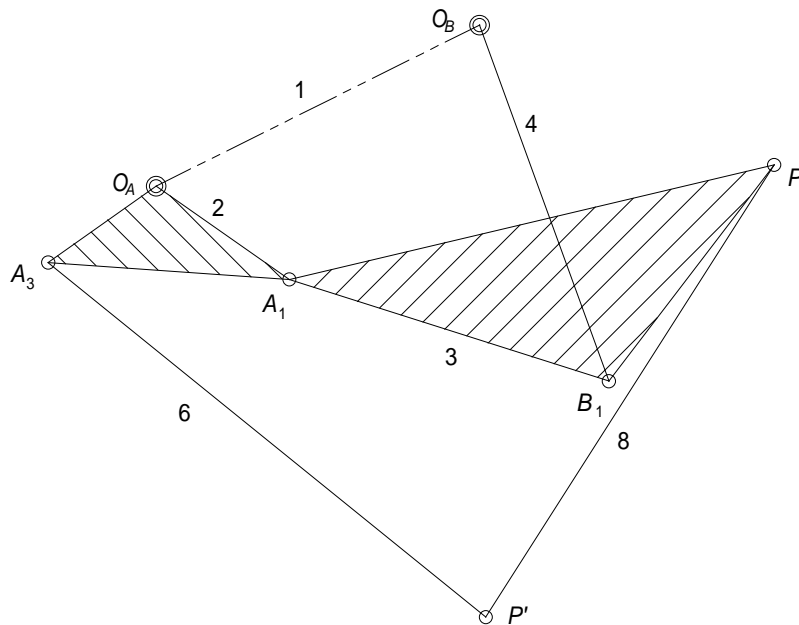
Cognate #3:  $Condition(L_5, L_6, L_7, L_{1BC}) = \text{"Grashof"}$

5. Both of these cognates are Grashof but cognate #3 is a crank rocker. Following Example 3-11, discard cognate #2 and retain cognates #1 and #3. Draw line  $qq$  parallel to line  $O_A O_C$  and through point  $O_B$ . Without allowing links 5, 6, and 7 to rotate, slide them as an assembly along lines  $O_A O_C$  and  $qq$  until the free end of link 7 is at  $O_A$ . The free end of link 5 will then be at point  $O'_B$  and point  $P$  on link 6 will be at  $P'$ . Add a new link of length  $O_A O_C$  between  $P$  and  $P'$ . This is the new output link 8 and all points on it describe the original coupler curve.





6. Join links 2 and 7, making one ternary link. Remove link 5 and reduce link 6 to a binary link. The result is a Watt-I sixbar with links numbered 1, 2, 3, 4, 6, and 8 (see next page). Link 8 is in curvilinear translation and follows the coupler path of the original point  $P$ . The walking-beam (link 8 in Figure P3-7) is rigidly attached to link 8 below.



**PROBLEM 3-22**

**Statement:** Find the maximum and minimum transmission angles of the fourbar driving stage (links  $L_1, L_2, L_3, L_4$ ) in Figure P3-7 (to graphical accuracy).

**Given:** Link lengths: Link 2  $L_2 := 1.00$  Link 3  $L_3 := 2.06$   
 Link 4  $L_4 := 2.33$  Link 1  $L_1 := 2.22$

Grashof condition function:

$$\begin{aligned} \text{Condition}(a,b,c,d) := & \left\{ \begin{array}{l} S \leftarrow \min(a,b,c,d) \\ L \leftarrow \max(a,b,c,d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{array} \right. \end{aligned}$$

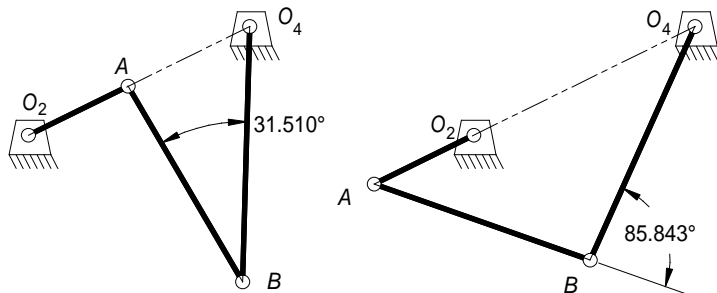
**Solution:** See Figure P3-7 and Mathcad file P0322.

- Determine the Grashof condition of the mechanism from inequality 2.8 and its Barker classification from Table 2-4.

Grashof condition:  $\text{Condition}(L_1, L_2, L_3, L_4) = \text{"Grashof"}$

Barker classification: Class I-2, Grashof crank-rocker-rocker, GCRR, since the shortest link is the input link.

- It can be shown (see Section 4.10) that the minimum transmission angle for a fourbar GCRR linkage occurs when links 2 and 1 (ground link) are colinear. Draw the linkage in these two positions and measure the transmission angles.



- As measured from the layout, the minimum transmission angle is 31.5 deg. The maximum is 90 deg.

**PROBLEM 3-23**

**Statement:** Figure P3-8 shows a fourbar linkage used in a power loom to drive a comb-like reed against the thread, "beating it up" into the cloth. Determine its Grashof condition and its minimum and maximum transmission angles to graphical accuracy.

**Given:** Link lengths: Link 2  $L_2 := 2.00 \cdot in$  Link 3  $L_3 := 8.375 \cdot in$   
 Link 4  $L_4 := 7.187 \cdot in$  Link 1  $L_1 := 9.625 \cdot in$

Grashof condition function:

$$Condition(a,b,c,d) := \begin{cases} S \leftarrow \min(a,b,c,d) \\ L \leftarrow \max(a,b,c,d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

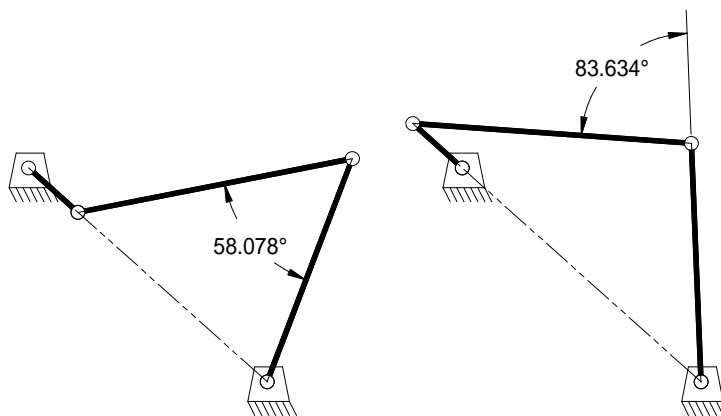
**Solution:** See Figure P3-8 and Mathcad file P0323.

- Determine the Grashof condition of the mechanism from inequality 2.8 and its Barker classification from Table 2-4.

Grashof condition:  $Condition(L_1, L_2, L_3, L_4) = \text{"Grashof"}$

Barker classification: Class I-2, Grashof crank-rocker-rocker, GCRR, since the shortest link is the input link.

- It can be shown (see Section 4.10) that the minimum transmission angle for a fourbar GCRR linkage occurs when links 2 and 1 (ground link) are colinear. Draw the linkage in these two positions and measure the transmission angles.



- As measured from the layout, the minimum transmission angle is 58.1 deg. The maximum is 90.0 deg.

<b>PROBLEM 3-24</b>
---------------------

**Statement:** Draw the Roberts diagram and find the cognates for the linkage in Figure P3-9.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 2.22$  Crank  $L_2 := 1.0$   $AIP := 3.06$   $\delta_1 := -31.00 \cdot deg$   
 Coupler  $L_3 := 2.06$  Rocker  $L_4 := 2.33$

**Solution:** See Figure P3-9 and Mathcad file P0324.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 1.674$$

$$\gamma_1 := -\arccos\left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = -109.6560 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 1.674 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 1.893$$

$$L_{10} := AIP \quad L_{10} = 3.060 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 1.485$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.812 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 3.461$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_8 \quad A3P = 3.461 \quad A2P := L_2 \quad A2P = 1.000$$

$$\delta_3 := 180 \cdot deg - |\delta_1 + \gamma_1| \quad \delta_3 = 39.344 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = 31.000 \text{ deg}$$

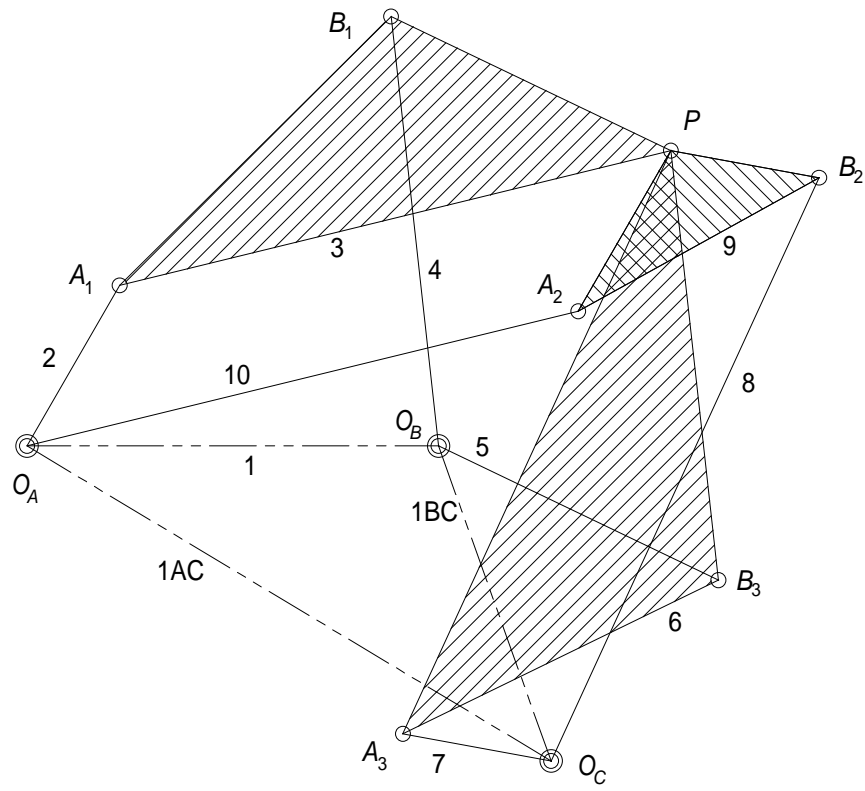
From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 1.8035 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 3.2977$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{IAC} = 3.298$	$L_{IBC} = 1.804$
Crank length	$L_2 = 1.000$	$L_{10} = 3.060$	$L_7 = 0.812$
Coupler length	$L_3 = 2.060$	$L_9 = 1.485$	$L_6 = 1.893$
Rocker length	$L_4 = 2.330$	$L_8 = 3.461$	$L_5 = 1.674$
Coupler point	$AIP = 3.060$	$A2P = 1.000$	$A3P = 3.461$
Coupler angle	$\delta_1 = -31.000 \text{ deg}$	$\delta_2 = 31.000 \text{ deg}$	$\delta_3 = 39.344 \text{ deg}$



**PROBLEM 3-25**

**Statement:** Find the equivalent geared fivebar mechanism cognate of the linkage in Figure P3-9.

**Given:** Link lengths: Crank Coupler point data:  
 Ground link  $L_1 := 2.22$   $L_2 := 1.0$   $AIP := 3.06$   $\delta_1 := -31.00 \cdot deg$   
 Coupler  $L_3 := 2.06$  Rocker  $L_4 := 2.33$

**Solution:** See Figure P3-9 and Mathcad file P0325.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 1.674$$

$$\gamma_1 := -\arccos\left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = -109.6560 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 1.674 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 1.893$$

$$L_{10} := AIP \quad L_{10} = 3.060 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 1.485$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.812 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 3.461$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_8 \quad A3P = 3.461 \quad A2P := L_2 \quad A2P = 1.000$$

$$\delta_3 := 180 \cdot deg - |\delta_1 + \gamma_1| \quad \delta_3 = 39.344 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = 31.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

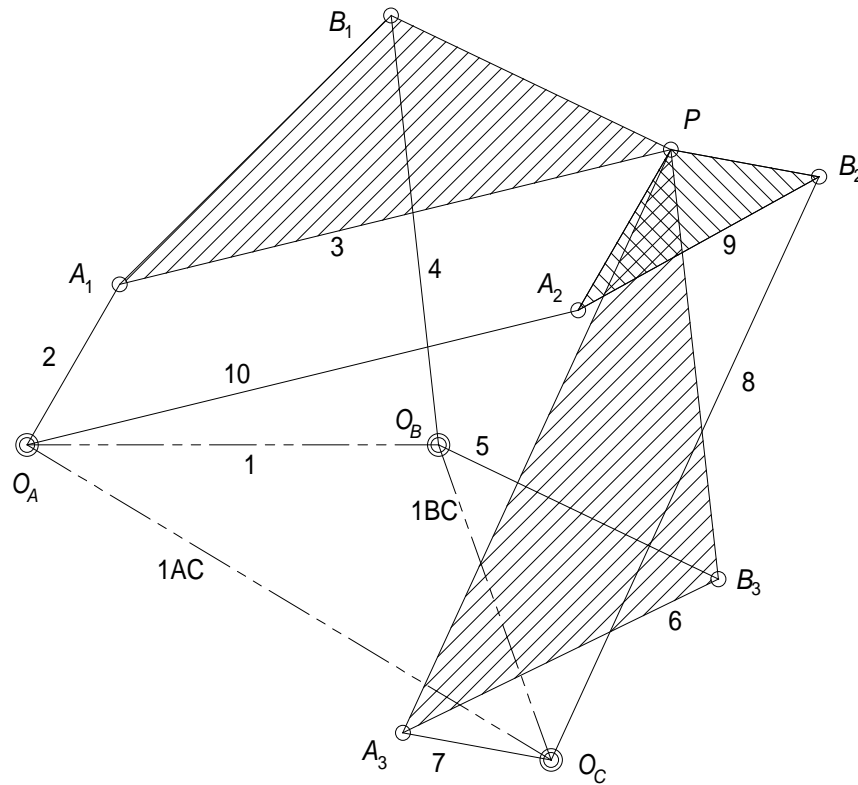
$$L_{1BC} := \frac{L_1}{L_3} \cdot BIP \quad L_{1BC} = 1.8035 \quad L_{1AC} := \frac{L_1}{L_3} \cdot AIP \quad L_{1AC} = 3.2977$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{1AC} = 3.298$	$L_{1BC} = 1.804$
Crank length	$L_2 = 1.000$	$L_{10} = 3.060$	$L_7 = 0.812$
Coupler length	$L_3 = 2.060$	$L_9 = 1.485$	$L_6 = 1.893$
Rocker length	$L_4 = 2.330$	$L_8 = 3.461$	$L_5 = 1.674$

Coupler point	$A_1P = 3.060$	$A_2P = 1.000$	$A_3P = 3.461$
Coupler angle	$\delta_1 = -31.000 \text{ deg}$	$\delta_2 = 31.000 \text{ deg}$	$\delta_3 = 39.344 \text{ deg}$

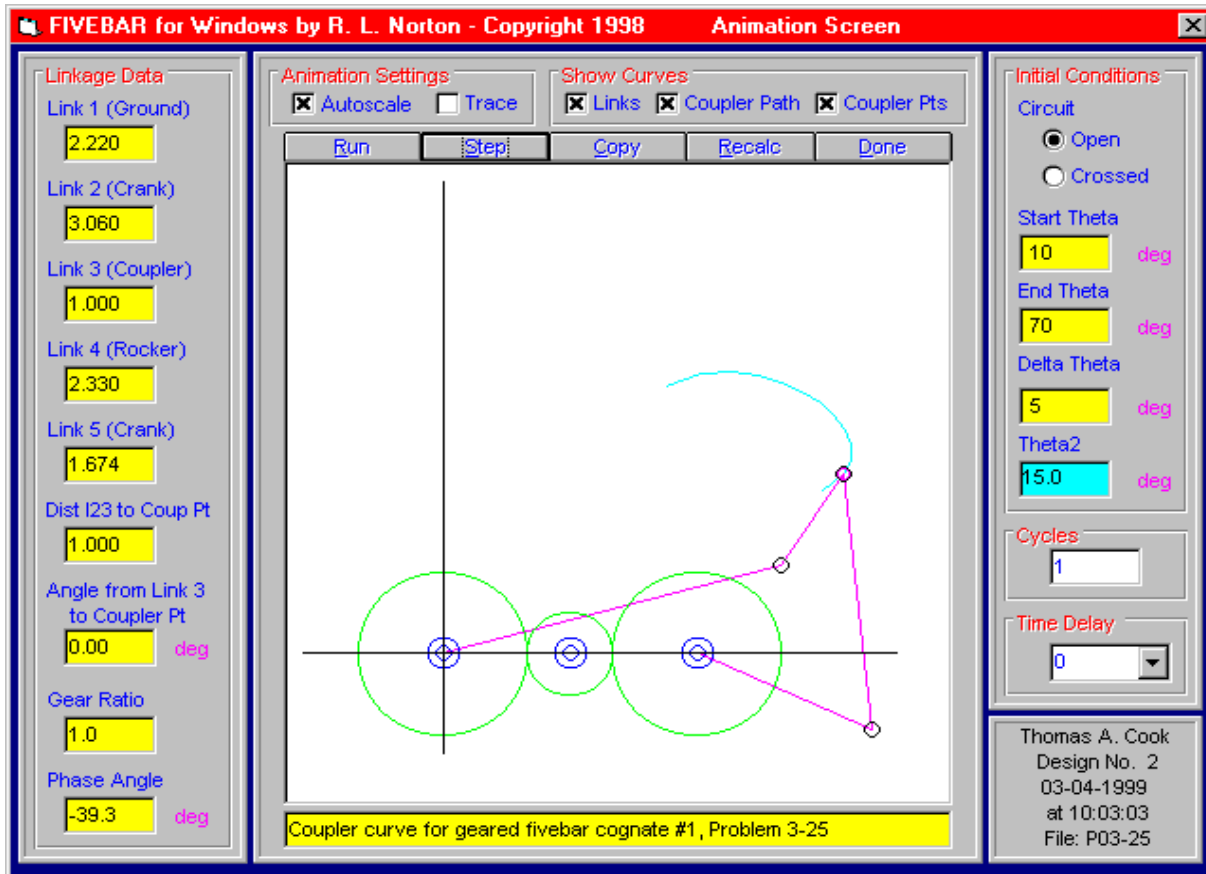
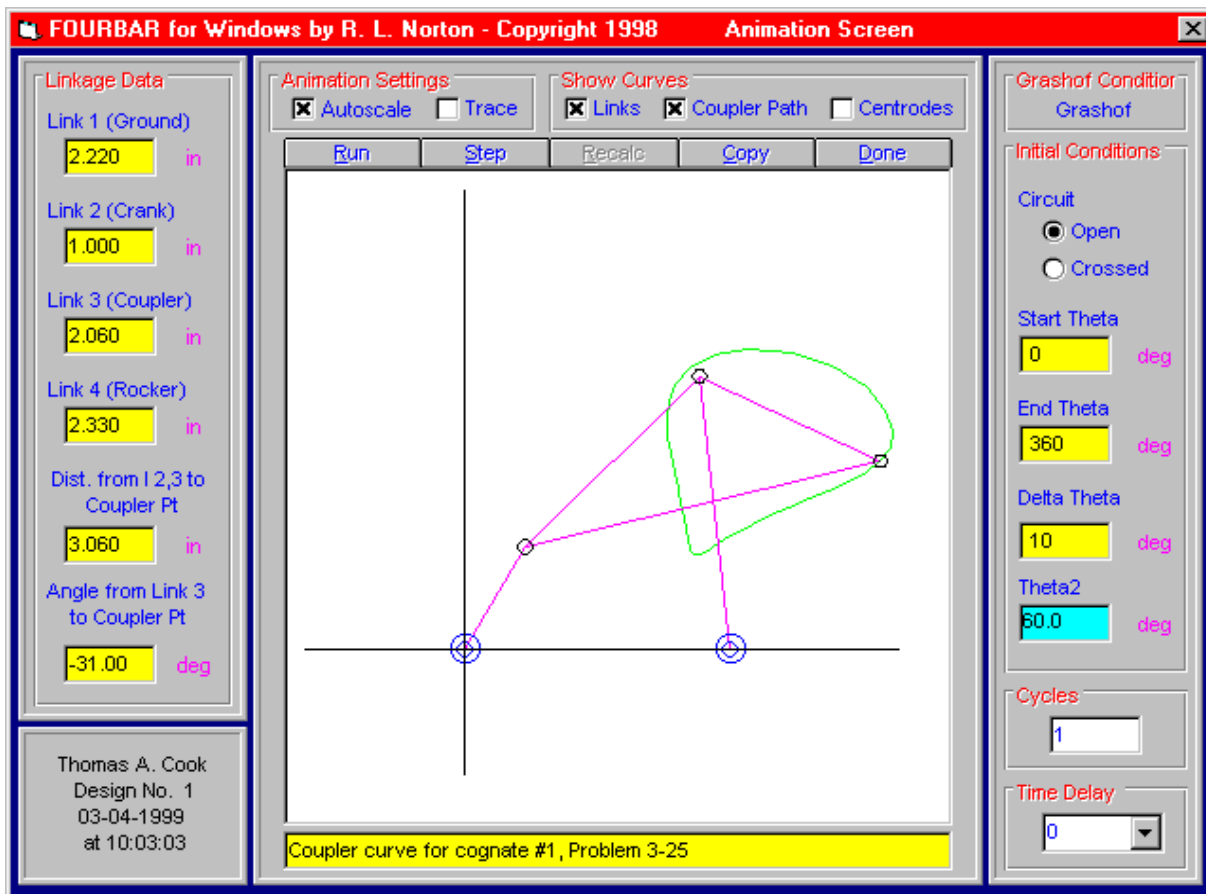


4. The three geared fivebar cognates can be seen in the Roberts diagram. They are:  $O_A A_2 P B_3 O_B$ ,  $O_A A_1 P A_3 O_C$ , and  $O_B B_1 P B_2 O_C$ . The three geared fivebar cognates are summarized in the table below.

SUMMARY OF GEARED FIVEBAR COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{1AC} = 3.298$	$L_{1BC} = 1.804$
Crank length	$L_{10} = 3.060$	$L_2 = 1.000$	$L_4 = 2.330$
Coupler length	$A_2P = 1.000$	$A_1P = 3.060$	$L_5 = 1.674$
Rocker length	$L_4 = 2.330$	$L_8 = 3.461$	$L_7 = 0.812$
Crank length	$L_5 = 1.674$	$L_7 = 0.812$	$L_8 = 3.461$
Coupler point	$A_2P = 1.000$	$A_1P = 3.060$	$B_1P = 1.674$
Coupler angle	$\delta_1 := 0.00 \cdot \text{deg}$	$\delta_2 := 0.00 \cdot \text{deg}$	$\delta_3 := 0.00 \cdot \text{deg}$

5. Enter the cognate #1 specifications into program FOURBAR to get a trace of the coupler path (see next page)
6. Enter the geared fivebar cognate #1 specifications into program FIVEBAR to get a trace of the coupler path for the geared fivebar (see next page).





**PROBLEM 3-26**

**Statement:** Use the linkage in Figure P3-9 to design an eightbar double-dwell mechanism that has a rocker output through 45 deg.

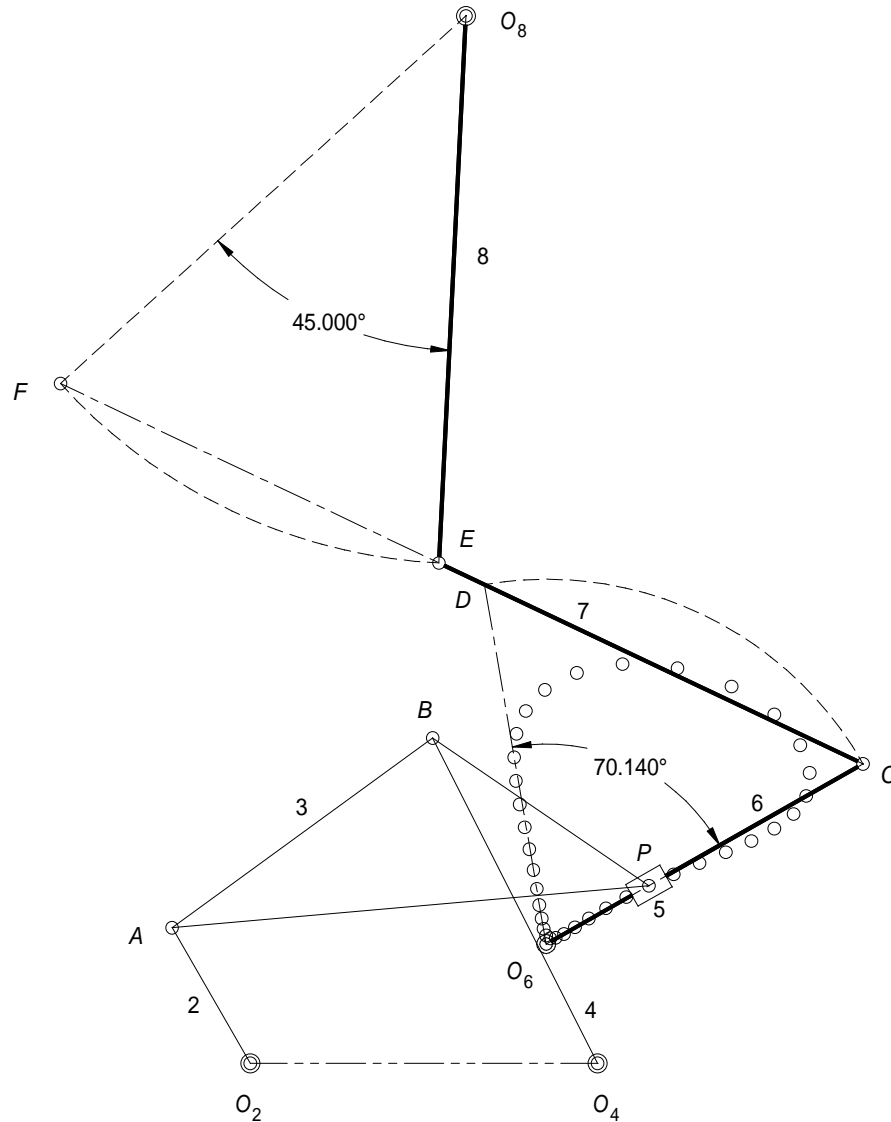
**Given:** Link lengths: Crank Coupler point data:  
 Ground link  $L_1 := 2.22$  Crank  $L_2 := 1.0$   $AIP := 3.06$   $\delta_1 := -31.00\text{-deg}$   
 Coupler  $L_3 := 2.06$  Rocker  $L_4 := 2.33$

**Solution:** See Figure P3-9 and Mathcad file P0326.

1. Enter the given data into program FOURBAR and print out the resulting coupler point coordinates (see table below).

Angle Step Deg	Cpler Pt X	Cpler Pt Y	Cpler Pt Mag	Cpler Pt Ang
0.000	2.731	2.523	3.718	42.731
10.000	3.077	2.407	3.906	38.029
20.000	3.350	2.228	4.023	33.626
30.000	3.515	2.032	4.060	30.035
40.000	3.576	1.855	4.028	27.412
50.000	3.554	1.708	3.943	25.672
60.000	3.473	1.592	3.820	24.635
70.000	3.350	1.499	3.671	24.107
80.000	3.203	1.420	3.503	23.915
90.000	3.040	1.348	3.326	23.915
100.000	2.872	1.278	3.144	23.988
110.000	2.706	1.207	2.963	24.039
120.000	2.548	1.135	2.789	24.001
130.000	2.403	1.062	2.627	23.834
140.000	2.274	0.990	2.480	23.533
150.000	2.164	0.925	2.354	23.134
160.000	2.075	0.869	2.249	22.719
170.000	2.005	0.826	2.168	22.404
180.000	1.953	0.802	2.111	22.326
190.000	1.917	0.798	2.076	22.614
200.000	1.892	0.817	2.061	23.365
210.000	1.875	0.860	2.063	24.632
220.000	1.862	0.925	2.079	26.417
230.000	1.848	1.011	2.107	28.678
240.000	1.832	1.115	2.145	31.340
250.000	1.810	1.235	2.192	34.306
260.000	1.784	1.367	2.248	37.463
270.000	1.754	1.508	2.313	40.683
280.000	1.723	1.654	2.388	43.826
290.000	1.698	1.804	2.477	46.730
300.000	1.687	1.955	2.582	49.207
310.000	1.702	2.105	2.707	51.038
320.000	1.761	2.251	2.858	51.965
330.000	1.883	2.386	3.040	51.715
340.000	2.088	2.494	3.253	50.064
350.000	2.380	2.550	3.488	46.967
360.000	2.731	2.523	3.718	42.731

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Fit tangent lines to the nearly straight portions of the curve. Label their intersection  $O_6$ .
- Design link 6 to lie along these straight tangents, pivoted at  $O_6$ . Provide a guide on link 6 to accommodate slider block 5, which pivots on the coupler point  $P$ .



- Extend link 6 a convenient distance to point  $C$ . Draw an arc through point  $C$  with center at  $O_6$ . Label the intersection of the arc with the other tangent line as point  $D$ . Attach link 7 to the pivot at  $C$ . The length of link 7 is  $CE$ , a design choice. Extend line  $CDE$  from point  $E$  a distance equal to  $CD$ . Label the end point  $F$ . Layout two intersecting lines through  $E$  and  $F$  such that they subtend an angle of 45 deg. Label their intersection  $O_8$ . The link lengths and locations of  $O_6$  and  $O_8$  are:

Link 6	$L_6 := 2.330$	Link 7	$L_7 := 3.000$	Link 8	$L_8 := 3.498$
Fixed pivot $O_6$ :	$x := 1.892$	Fixed pivot $O_8$ :	$x := 1.379$		
	$y := 0.762$		$y := 6.690$		

**PROBLEM 3-27**

**Statement:** Use the linkage in Figure P3-9 to design an eightbar double-dwell mechanism that has a slider output stroke of 5 crank units.

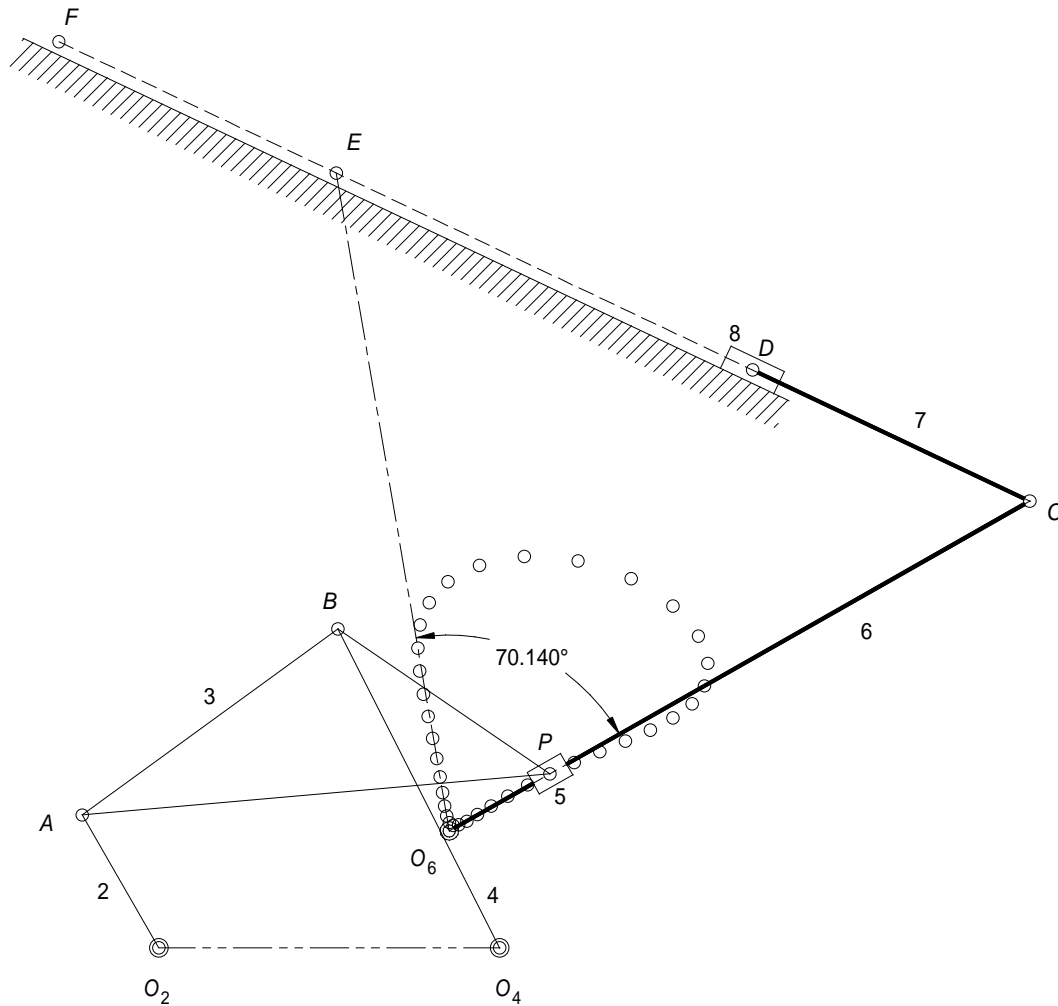
**Given:** Link lengths: Crank Coupler point data:  
 Ground link  $L_1 := 2.22$  Crank  $L_2 := 1.0$   $AIP := 3.06$   $\delta_1 := -31.00\text{-deg}$   
 Coupler  $L_3 := 2.06$  Rocker  $L_4 := 2.33$

**Solution:** See Figure P3-9 and Mathcad file P0327.

1. Enter the given data into program FOURBAR and print out the resulting coupler point coordinates (see table below).

FOURBAR for Windows File P03-26.DAT				
Angle Step Deg	Cpler Pt X	Cpler Pt Y	Cpler Pt Mag	Cpler Pt Ang
0.000	2.731	2.523	3.718	42.731
10.000	3.077	2.407	3.906	38.029
20.000	3.350	2.228	4.023	33.626
30.000	3.515	2.032	4.060	30.035
40.000	3.576	1.855	4.028	27.412
50.000	3.554	1.708	3.943	25.672
60.000	3.473	1.592	3.820	24.635
70.000	3.350	1.499	3.671	24.107
80.000	3.203	1.420	3.503	23.915
90.000	3.040	1.348	3.326	23.915
100.000	2.872	1.278	3.144	23.988
110.000	2.706	1.207	2.963	24.039
120.000	2.548	1.135	2.789	24.001
130.000	2.403	1.062	2.627	23.834
140.000	2.274	0.990	2.480	23.533
150.000	2.164	0.925	2.354	23.134
160.000	2.075	0.869	2.249	22.719
170.000	2.005	0.826	2.168	22.404
180.000	1.953	0.802	2.111	22.326
190.000	1.917	0.798	2.076	22.614
200.000	1.892	0.817	2.061	23.365
210.000	1.875	0.860	2.063	24.632
220.000	1.862	0.925	2.079	26.417
230.000	1.848	1.011	2.107	28.678
240.000	1.832	1.115	2.145	31.340
250.000	1.810	1.235	2.192	34.306
260.000	1.784	1.367	2.248	37.463
270.000	1.754	1.508	2.313	40.683
280.000	1.723	1.654	2.388	43.826
290.000	1.698	1.804	2.477	46.730
300.000	1.687	1.955	2.582	49.207
310.000	1.702	2.105	2.707	51.038
320.000	1.761	2.251	2.858	51.965
330.000	1.883	2.386	3.040	51.715
340.000	2.088	2.494	3.253	50.064
350.000	2.380	2.550	3.488	46.967
360.000	2.731	2.523	3.718	42.731

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Fit tangent lines to the nearly straight portions of the curve. Label their intersection  $O_6$ .
- Design link 6 to lie along these straight tangents, pivoted at  $O_6$ . Provide a guide on link 6 to accommodate slider block 5, which pivots on the coupler point  $P$ .



- Extend link 6 and the other tangent line until points  $C$  and  $E$  are 5 units apart. Attach link 7 to the pivot at  $C$ . The length of link 7 is  $CD$ , a design choice. Extend line  $CDE$  from point  $D$  a distance equal to  $CE$ . Label the end point  $F$ . As link 6 travels from  $C$  to  $E$ , slider block 8 will travel from  $D$  to  $F$ , a distance of 5 units. The link lengths and location of  $O_6$ :

Link 6  $L_6 := 4.351$       Link 7  $L_7 := 2.000$

Fixed pivot  $O_6$ :  $x := 1.892$

$y := 0.762$

**PROBLEM 3-28**

**Statement:** Use two of the cognates in Figure 3-26 (p. 126) to design a Watt-I sixbar parallel motion mechanism that carries a link through the same coupler curve at all points. Comment on its similarities to the original Roberts diagram.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 45$  Crank  $L_2 := 56$   $AIP := 11.25$   $\delta_1 := 0.000 \cdot deg$   
 Coupler  $L_3 := 22.5$  Rocker  $L_4 := 56$

**Solution:** See Figure 3-26 and Mathcad file P0328.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 11.250$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 0.0000 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-26) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 11.250 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 28.000$$

$$L_{10} := AIP \quad L_{10} = 11.250 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 28.000$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 28.000 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 28.000$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 56.000 \quad A2P := L_2 \quad A2P = 56.000$$

$$\delta_3 := \delta_1 \quad \delta_3 = 0.000 \text{ deg} \quad \delta_2 := \delta_1 \quad \delta_2 = 0.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

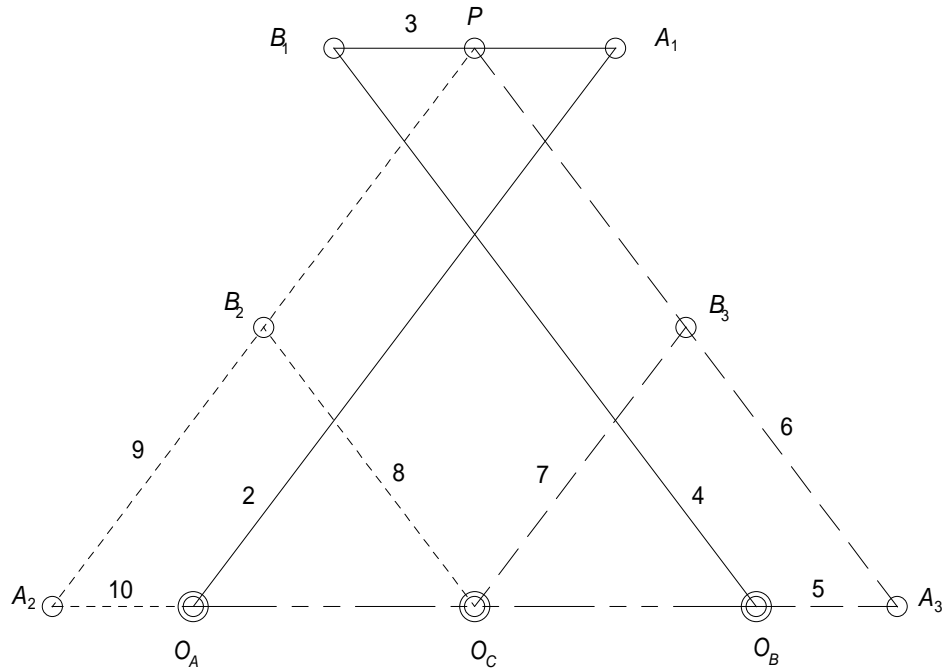
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 22.5000 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 22.5000$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

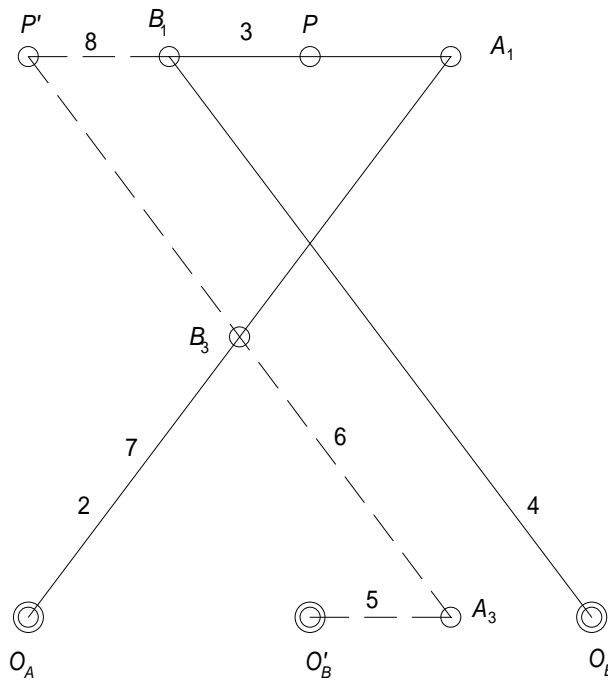
SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 45.000$	$L_{IAC} = 22.500$	$L_{IBC} = 22.500$
Crank length	$L_2 = 56.000$	$L_{10} = 11.250$	$L_7 = 28.000$
Coupler length	$L_3 = 22.500$	$L_9 = 28.000$	$L_6 = 28.000$

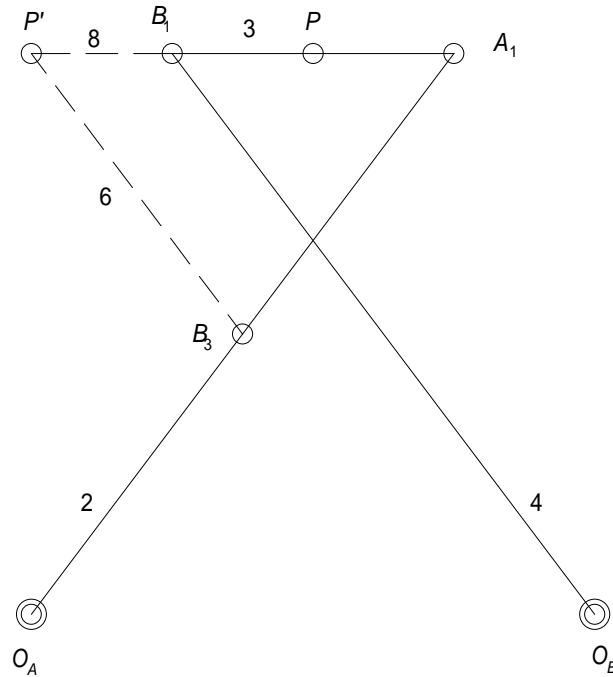
Rocker length	$L_4 = 56.000$	$L_8 = 28.000$	$L_5 = 11.250$
Coupler point	$A_1P = 11.250$	$A_2P = 56.000$	$A_3P = 56.000$
Coupler angle	$\delta_1 = 0.000 \text{ deg}$	$\delta_2 = 0.000 \text{ deg}$	$\delta_3 = 0.000 \text{ deg}$



4. Both of these cognates are identical. Following Example 3-11, discard cognate #2 and retain cognates #1 and #3. Without allowing links 5, 6, and 7 to rotate, slide them as an assembly along line  $O_A O_C$  until the free end of link 7 is at  $O_A$ . The free end of link 5 will then be at point  $O'_B$  and point  $P$  on link 6 will be at  $P'$ . Add a new link of length  $O_A O_C$  between  $P$  and  $P'$ . This is the new output link 8 and all points on it describe the original coupler curve.



5. Join links 2 and 7, making one ternary link. Remove link 5 and reduce link 6 to a binary link. The result is a Watt-I sixbar with links numbered 1, 2, 3, 4, 6, and 8. Link 8 is in curvilinear translation and follows the coupler path of the original point  $P$ . Link 8 is a binary link with nodes at  $P$  and  $P'$ . It does not attach to link 4 at  $B_1$ .



**PROBLEM 3-29**

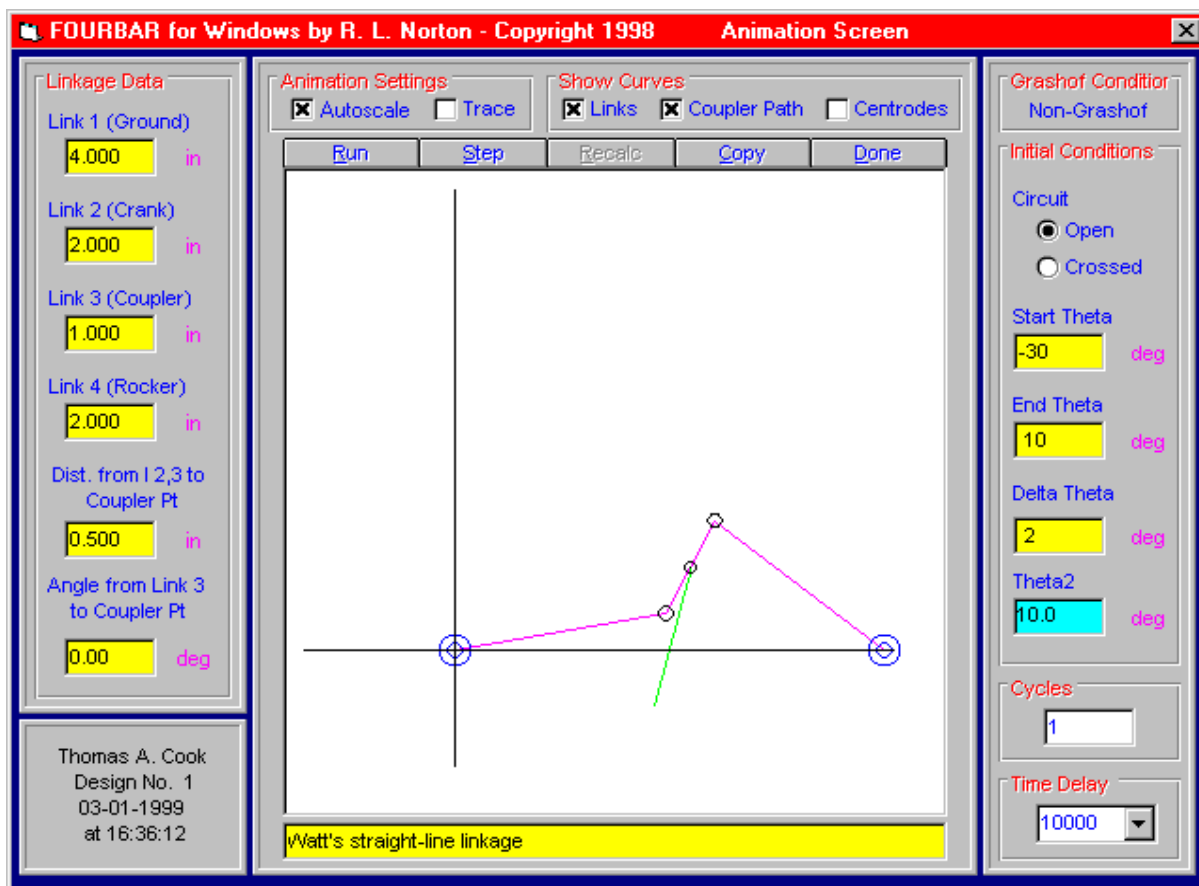
**Statement:** Find the cognates of the Watt straight-line mechanism in Figure 3-29a (p. 131).

**Given:** Link lengths: Coupler point data:

Ground link	$L_1 := 4$	Crank	$L_2 := 2$	$AIP := 0.500$	$\delta_1 := 0.00\text{-deg}$
Coupler	$L_3 := 1$	Rocker	$L_4 := 2$	$BIP := 0.500$	$\gamma_1 := 0.00\text{-deg}$

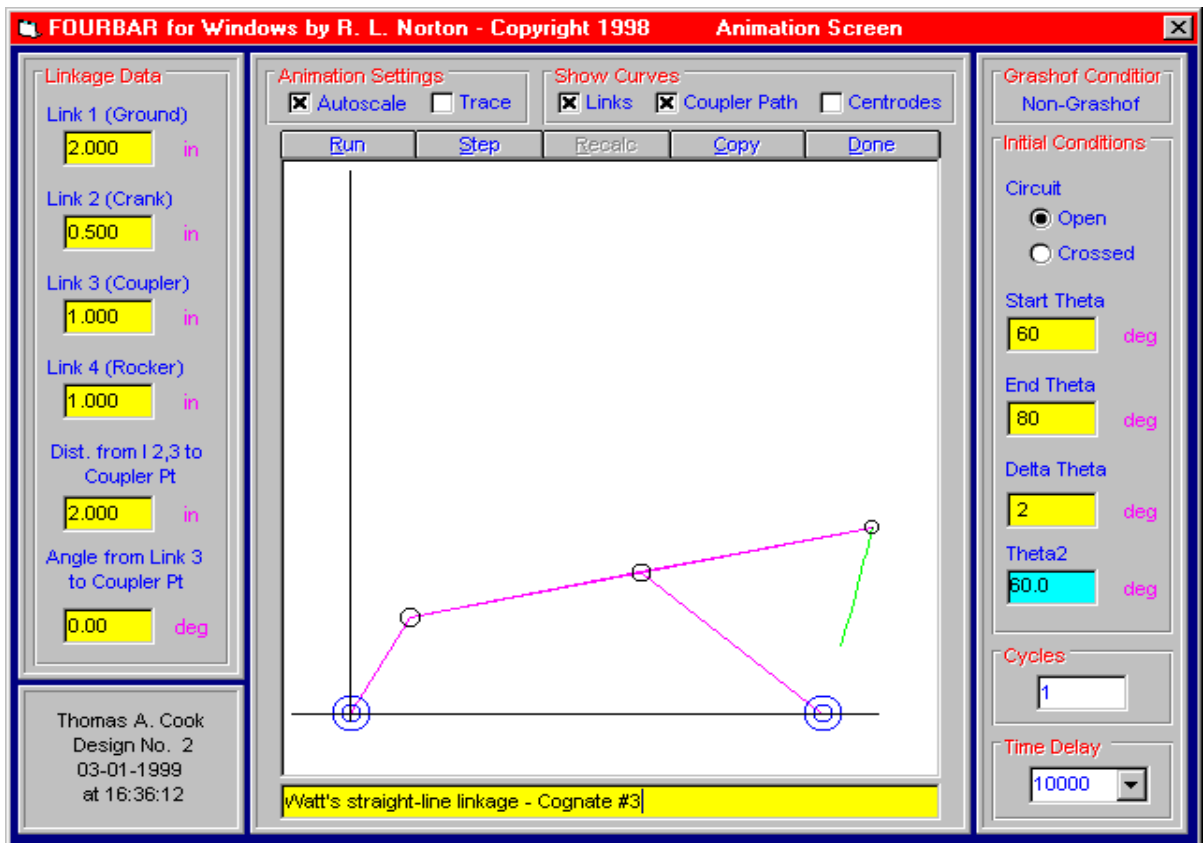
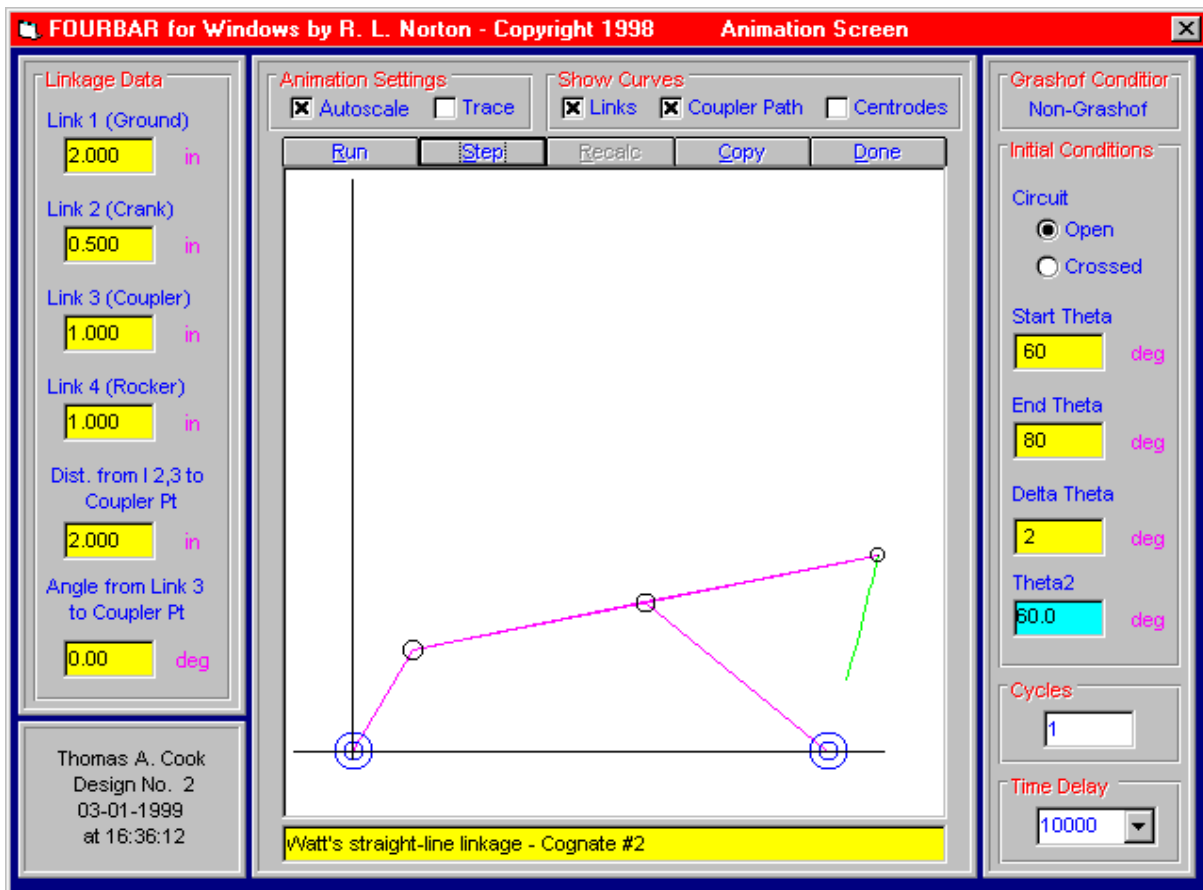
**Solution:** See Figure 3-29a and Mathcad file P0329.

1. Input the link dimensions and coupler point data into program FOURBAR.



2. Use the Cognate pull-down menu to get the link lengths for cognates #2 and #3 (see next page). Note that, for this mechanism, cognates #2 and #3 are identical. All three mechanisms are non-Grashof with limited crank angles.





**PROBLEM 3-30**

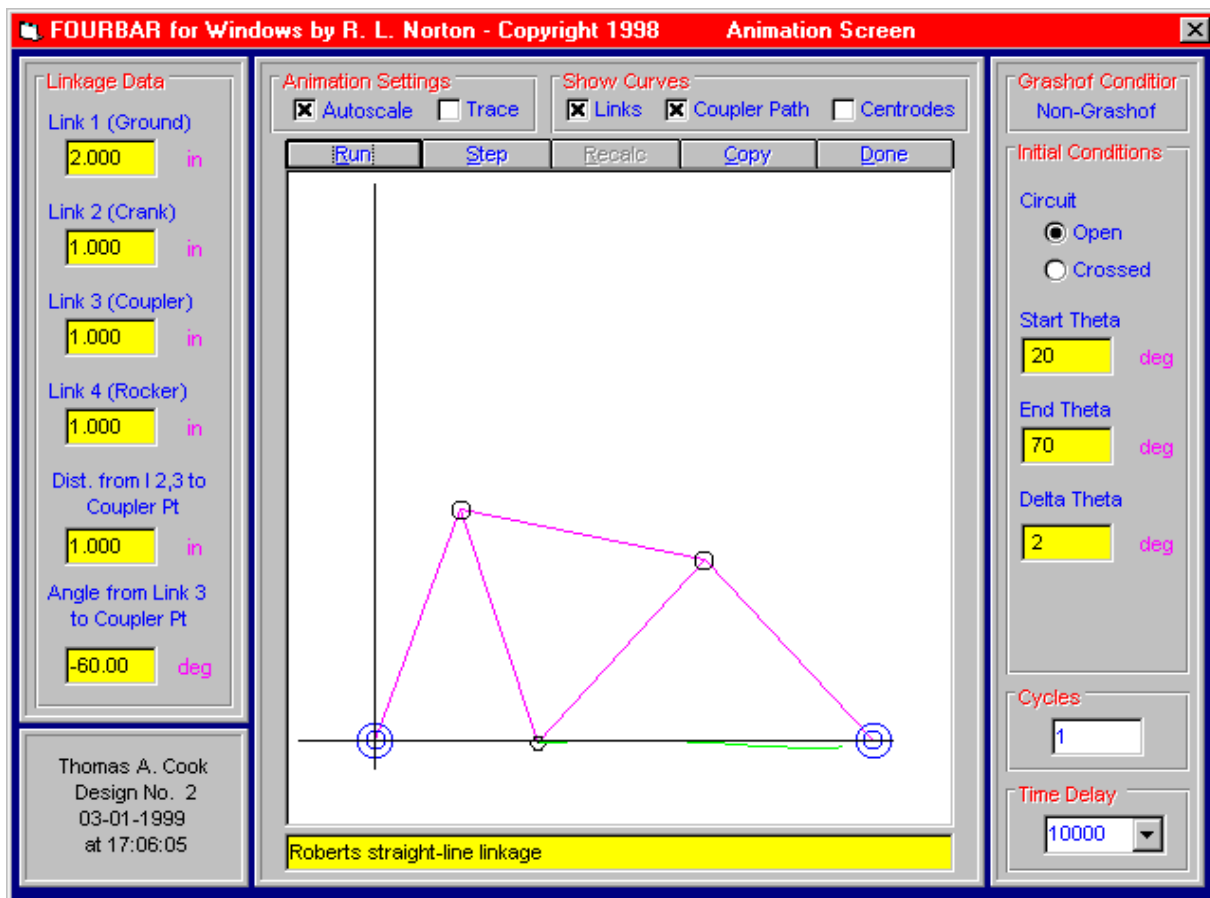
**Statement:** Find the cognates of the Roberts straight-line mechanism in Figure 3-29b.

**Given:** Link lengths: Coupler point data:

Ground link	$L_1 := 2$	Crank	$L_2 := 1$	$AIP := 1.000$	$\delta_1 := -60.0\text{-deg}$
Coupler	$L_3 := 1$	Rocker	$L_4 := 1$	$BIP := 1.000$	$\gamma_1 := -60.0\text{-deg}$

**Solution:** See Figure 3-29b and Mathcad file P0330.

1. Input the link dimensions and coupler point data into program FOURBAR.



2. Note that, for this mechanism, cognates #2 and #3 are identical with cognate #1 because of the symmetry of the linkage (draw the Cayley diagram to see this). All three mechanisms are non-Grashof with limited crank angles.

**PROBLEM 3-31**

**Statement:** Design a Hoeken straight-line linkage to give minimum error in velocity over 22% of the cycle for a 15-cm-long straight line motion. Specify all linkage parameters.

**Given:** Length of straight line motion:  $\Delta x := 150 \cdot \text{mm}$   
Percentage of cycle over which straight line motion takes place: 22%

**Solution:** See Figure 3-30 and Mathcad file P0331.

1. Using Table 3-1 and the required length of straight-line motion, determine the link lengths.

Link ratios from Table 3-1 for 22% cycle:

$$L_{\text{over}L_2} := 1.975 \quad L_{3\text{over}L_2} := 2.463 \quad \Delta_{\text{over}L_2} := 1.845$$

Link lengths:

$$\text{Crank} \quad L_2 := \frac{\Delta x}{\Delta_{\text{over}L_2}} \quad L_2 = 81.30 \text{ mm}$$

$$\text{Coupler} \quad L_3 := L_{3\text{over}L_2} \cdot L_2 \quad L_3 = 200.24 \text{ mm}$$

$$\text{Ground link} \quad L_1 := L_{\text{over}L_2} \cdot L_2 \quad L_1 = 160.57 \text{ mm}$$

$$\text{Rocker} \quad L_4 := L_3 \quad L_4 = 200.24 \text{ mm}$$

$$\text{Coupler point} \quad AP := 2 \cdot L_3 \quad AP = 400.49 \text{ mm}$$

2. Calculate the distance from point  $P$  to pivot  $O_4 (C_y)$  when crank angle is 180 deg.

$$C_y := \sqrt{(2 \cdot L_3)^2 - (L_1 + L_2)^2} \quad C_y = 319.20 \text{ mm}$$

3. Enter the link lengths into program FOURBAR to verify the design (see next page for coupler point curve). Using the PRINT facility, determine the x,y coordinates of the coupler curve and the x,y components of the coupler point velocity in the straight line region. A table of these values is printed below. Notice the small deviations over the range of crank angles from the y-coordinate and the x-velocity at a crank angle of 180 deg.

FOURBAR for Windows      File    P03-31.DOC

Angle Step Deg	Cpler Pt X mm	Cpler Pt Y mm	Veloc CP X mm/sec	Veloc CP Y mm/sec
140	235.60	319.95	-1,072.61	-10.73
150	216.84	319.72	-1,076.20	-14.74
160	198.06	319.46	-1,075.51	-13.54
170	179.31	319.27	-1,073.75	-7.99
180	160.58	319.20	-1,072.93	0.02
190	141.85	319.27	-1,073.75	8.03
200	123.09	319.47	-1,075.52	13.58
210	104.31	319.72	-1,076.22	14.78
220	85.55	319.95	-1,072.63	10.76

**FOURBAR for Windows by R. L. Norton - Copyright 1998**      **Animation Screen**

**Linkage Data**

Link 1 (Ground)  
160.570 in

Link 2 (Crank)  
81.300 in

Link 3 (Coupler)  
200.240 in

Link 4 (Rocker)  
200.240 in

Dist. from 1,2,3 to  
Coupler Pt  
400.490 in

Angle from Link 3  
to Coupler Pt  
0.00 deg

---

Thomas A. Cook  
Design No. 2  
03-05-1999  
at 10:10:05

**Animation Settings**      **Show Curves**

Autoscale    Trace     Links    Coupler Path    Centroides

Run   Step   Recalc   Copy   Done

Straight line linkage for Problem 3-31

**Grashof Condition**  
Grashof

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
0 deg

End Theta  
360 deg

Delta Theta  
10 deg

Theta2  
180.0 deg

**Cycles**  
1

**Time Delay**  
0

**PROBLEM 3-32**

**Statement:** Design a Hoeken straight-line linkage to give minimum error in straightness over 39% of the cycle for a 20-cm-long straight line motion. Specify all linkage parameters.

**Given:** Length of straight line motion:  $\Delta x := 200 \cdot \text{mm}$   
Percentage of cycle over which straight line motion takes place: 39%

**Solution:** See Figure 3-30 and Mathcad file P0332.

1. Using Table 3-1 and the required length of straight-line motion, determine the link lengths.

Link ratios from Table 3-1 for 39% cycle:

$$L_{\text{over}L2} := 2.500 \quad L_{3\text{over}L2} := 3.250 \quad \Delta x_{\text{over}L2} := 3.623$$

Link lengths:

$$\text{Crank} \quad L_2 := \frac{\Delta x}{\Delta x_{\text{over}L2}} \quad L_2 = 55.20 \text{ mm}$$

$$\text{Coupler} \quad L_3 := L_{3\text{over}L2} \cdot L_2 \quad L_3 = 179.41 \text{ mm}$$

$$\text{Ground link} \quad L_1 := L_{\text{over}L2} \cdot L_2 \quad L_1 = 138.01 \text{ mm}$$

$$\text{Rocker} \quad L_4 := L_3 \quad L_4 = 179.41 \text{ mm}$$

$$\text{Coupler point} \quad AP := 2 \cdot L_3 \quad AP = 358.82 \text{ mm}$$

2. Calculate the distance from point  $P$  to pivot  $O_4 (C_y)$  when crank angle is 180 deg.

$$C_y := \sqrt{(2 \cdot L_3)^2 - (L_1 + L_2)^2} \quad C_y = 302.36 \text{ mm}$$

3. Enter the link lengths into program FOURBAR to verify the design (see next page for coupler point curve). Using the PRINT facility, determine the x,y coordinates of the coupler curve and the x,y components of the coupler point velocity in the straight line region. A table of these values is printed below. Notice the small deviations over the range of crank angles from the y-coordinate and the x-velocity from a crank angle of 180 deg.

FOURBAR for Windows      File P03-32.DAT

Angle Step Deg	Coupler Pt X mm	Coupler Pt Y mm	Veloc CP X mm/sec	Veloc CP Y mm/sec
110	237.992	302.408	-696.591	-6.416
120	225.289	302.361	-755.847	-0.019
130	211.710	302.378	-797.695	1.426
140	197.521	302.398	-826.217	0.664
150	182.927	302.399	-844.774	-0.483
160	168.076	302.385	-856.043	-1.052
170	153.076	302.368	-861.994	-0.800
180	138.010	302.360	-863.841	0.000
190	122.944	302.368	-861.994	0.800
200	107.944	302.385	-856.043	1.052
210	93.093	302.399	-844.774	0.483
220	78.499	302.398	-826.217	-0.664
230	64.311	302.378	-797.695	-1.426
240	50.731	302.361	-755.847	0.019
250	38.028	302.408	-696.591	6.416

**FOURBAR for Windows by R. L. Norton - Copyright 1998**      **Animation Screen**

**Linkage Data**

Link 1 (Ground)

Link 2 (Crank)

Link 3 (Coupler)

Link 4 (Rocker)

Dist. from 1,3 to  
Coupler Pt

Angle from Link 3  
to Coupler Pt  
 deg

Thomas A. Cook  
Design No. 3  
03-05-1999  
at 11:02:06  
File: P03-32

**Animation Settings**      **Show Curves**

Autoscale     Trace       Links     Coupler Path     Centroides

**Straight-line linkage for Problem 3-32**

**Grashof Condition**  
Grashof

**Initial Conditions**

**Circuit**  
 Open  
 Crossed

**Start Theta**  
 deg

**End Theta**  
 deg

**Delta Theta**  
 deg

**Theta2**  
 deg

**Cycles**

**Time Delay**

**PROBLEM 3-33**

**Statement:** Design a linkage that will give a symmetrical "kidney bean" shaped coupler curve as shown in Figure 3-16 (p. 114 and 115). Use the data in Figure 3-21 (p. 120) to determine the required link ratios and generate the coupler curve with program FOURBAR.

**Solution:** See Figures 3-16, 3-21, and Mathcad file P0333.

**Design choices:**

Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$

Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.5$ :  $CLR := 2.5$

Coupler angle,  $\gamma := 72 \cdot \text{deg}$

Crank length,  $L_2 := 2.000$

- For the given design choices, determine the remaining link lengths and coupler point specification.

Coupler link (3) length  $L_3 := CLR \cdot L_2$   $L_3 = 5.000$

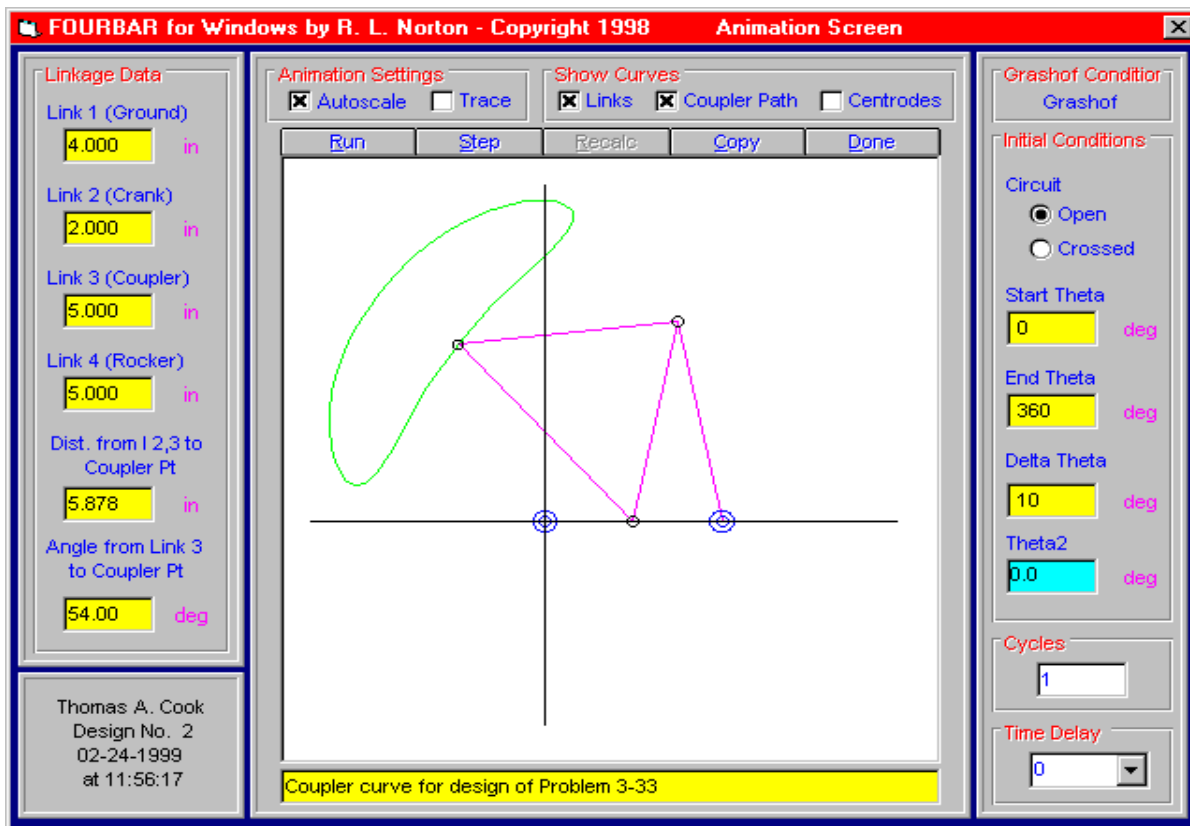
Rocker link (4) length  $L_4 := CLR \cdot L_2$   $L_4 = 5.000$

Ground link (1) length  $L_1 := GLR \cdot L_2$   $L_1 = 4.000$

Angle  $PAB$   $\delta := \frac{180 \cdot \text{deg} - \gamma}{2}$   $\delta = 54.000 \text{ deg}$

Length  $AP$  on coupler  $AP := 2 \cdot L_3 \cdot \cos(\delta)$   $AP = 5.878$

- Enter the above data into program FOURBAR and plot the coupler curve.



**PROBLEM 3-34**

**Statement:** Design a linkage that will give a symmetrical "double straight" shaped coupler curve as shown in Figure 3-16. Use the data in Figure 3-21 to determine the required link ratios and generate the coupler curve with program FOURBAR.

**Solution:** See Figures 3-16, 3-21, and Mathcad file P0334.

**Design choices:**

Ground link ratio,  $L_1/L_2 = 2.5$ :  $GLR := 2.5$

Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.5$ :  $CLR := 2.5$

Coupler angle,  $\gamma := 252 \cdot deg$

Crank length,  $L_2 := 2.000$

1. For the given design choices, determine the remaining link lengths and coupler point specification.

Coupler link (3) length  $L_3 := CLR \cdot L_2$   $L_3 = 5.000$

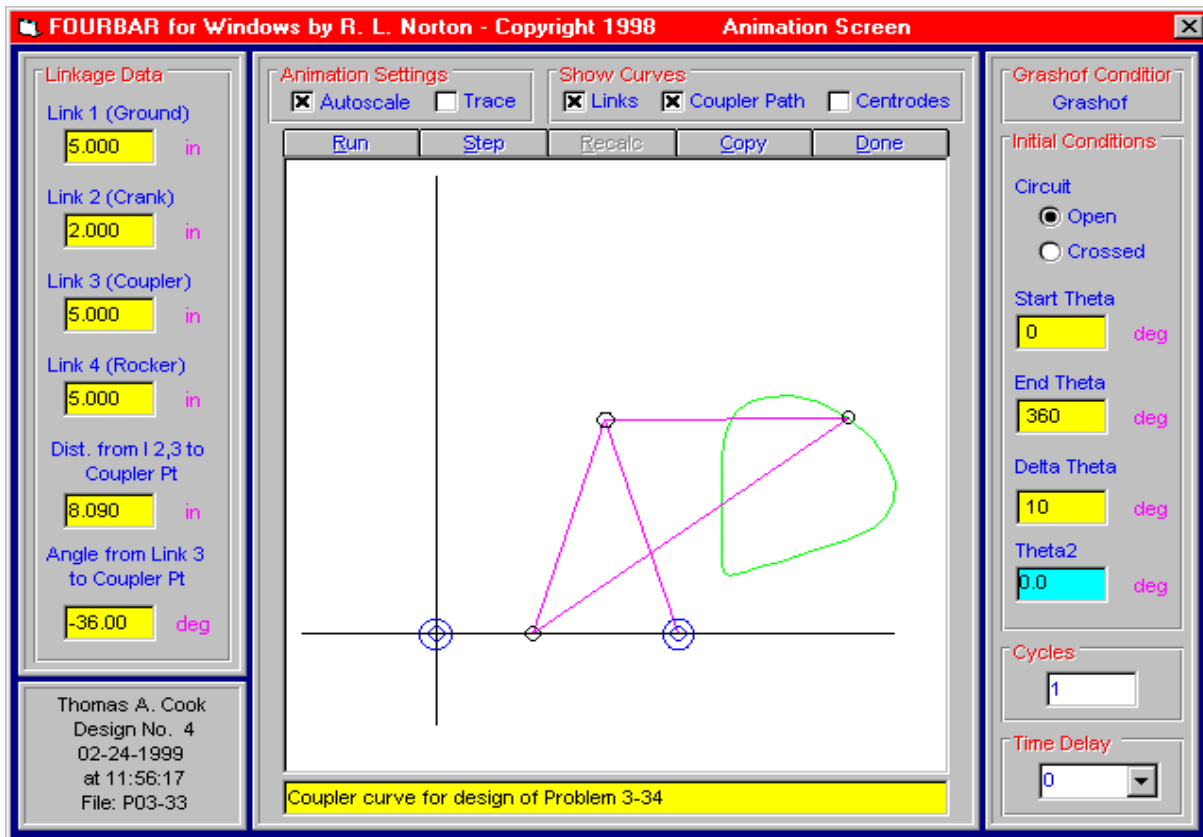
Rocker link (4) length  $L_4 := CLR \cdot L_2$   $L_4 = 5.000$

Ground link (1) length  $L_1 := GLR \cdot L_2$   $L_1 = 5.000$

Angle  $PAB$   $\delta := \frac{180 \cdot deg - \gamma}{2}$   $\delta = -36.000 \cdot deg$

Length  $AP$  on coupler  $AP := 2 \cdot L_3 \cdot \cos(\delta)$   $AP = 8.090$

2. Enter the above data into program FOURBAR and plot the coupler curve.





**PROBLEM 3-35**

**Statement:** Design a linkage that will give a symmetrical "scimitar" shaped coupler curve as shown in Figure 3-16. Use the data in Figure 3-21 to determine the required link ratios and generate the coupler curve with program FOURBAR. Show that there are (or are not) true cusps on the curve.

**Solution:** See Figures 3-16, 3-21, and Mathcad file P0334.

**Design choices:**

Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$

Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.5$ :  $CLR := 2.5$

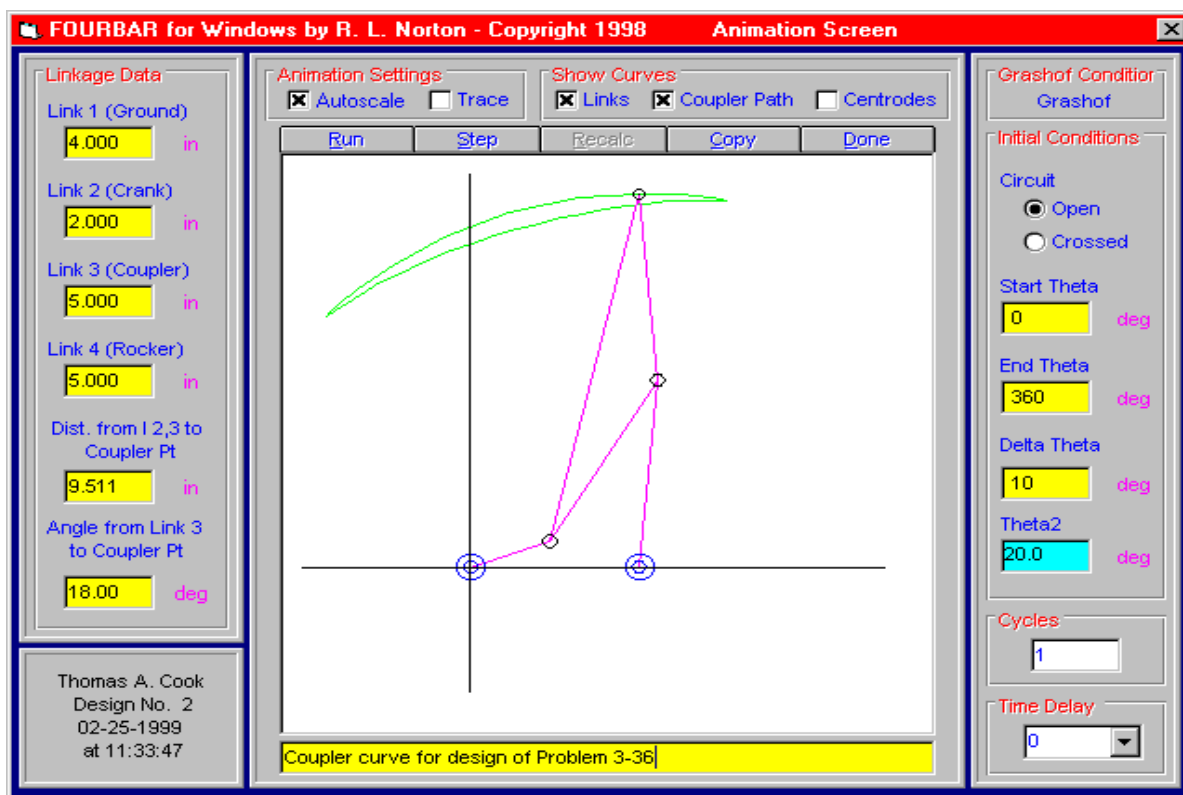
Coupler angle,  $\gamma := 144 \cdot deg$

Crank length,  $L_2 := 2.000$

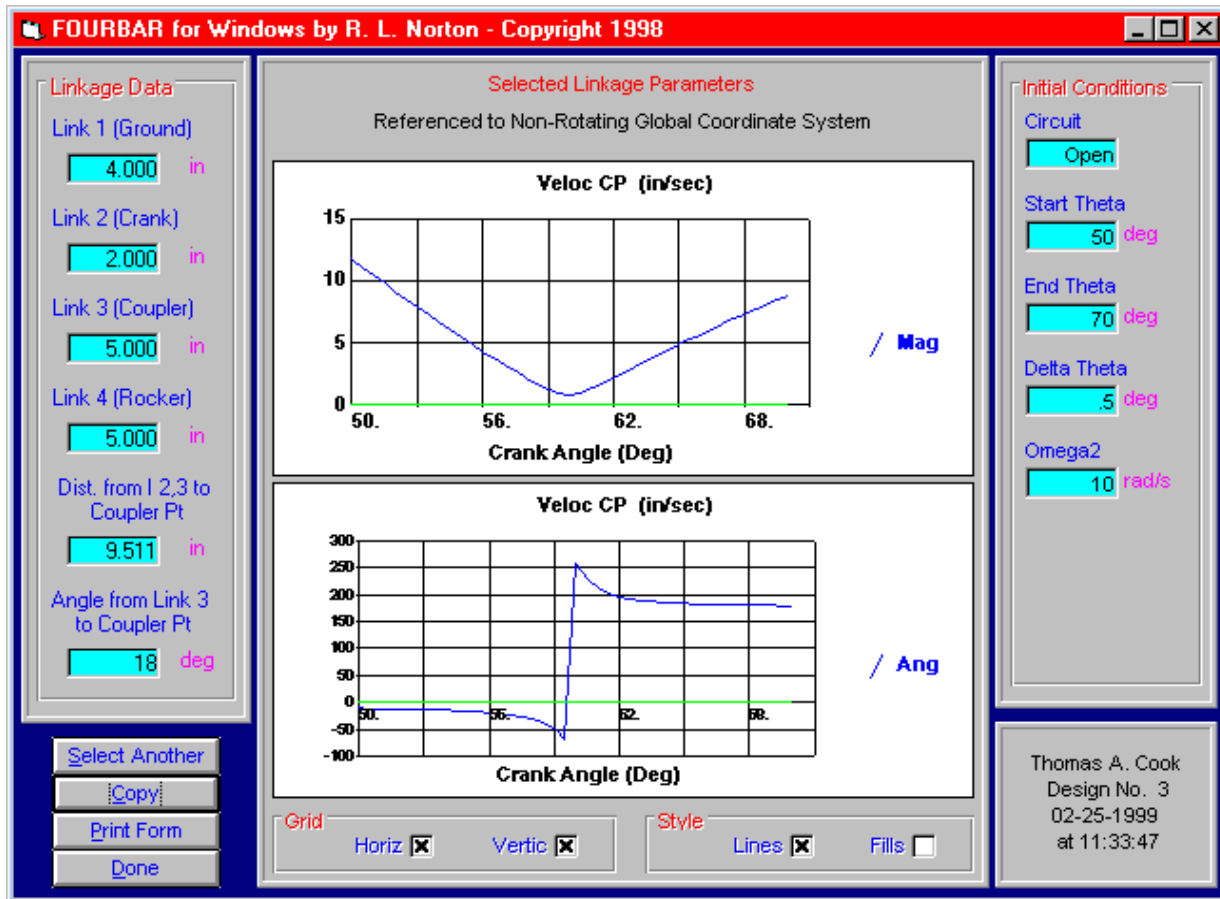
1. For the given design choices, determine the remaining link lengths and coupler point specification.

Coupler link (3) length	$L_3 := CLR \cdot L_2$	$L_3 = 5.000$
Rocker link (4) length	$L_4 := CLR \cdot L_2$	$L_4 = 5.000$
Ground link (1) length	$L_1 := GLR \cdot L_2$	$L_1 = 4.000$
Angle $PAB$	$\delta := \frac{180 \cdot deg - \gamma}{2}$	$\delta = 18.000 \cdot deg$
Length $AP$ on coupler	$AP := 2 \cdot L_3 \cdot \cos(\delta)$	$AP = 9.511$

2. Enter the above data into program FOURBAR and plot the coupler curve.



3. The points at the ends of the "scimitar" will be true cusps if the velocity of the coupler point is zero at these points. Using FOURBAR's plotting utility, plot the magnitude and angle of the coupler point velocity vector. As seen below for the range of crank angle from 50 to 70 degrees, the magnitude of the velocity does not quite reach zero. Therefore, these are not true cusps.



**PROBLEM 3-36**

**Statement:** Find the Grashof condition, inversion, any limit positions, and the extreme values of the transmission angle (to graphical accuracy) of the linkage in Figure P3-10.

**Given:** Link lengths: Link 2  $L_2 := 0.785$  Link 3  $L_3 := 0.356$   
 Link 4  $L_4 := 0.950$  Link 1  $L_1 := 0.544$

Grashof condition function:

$$\text{Condition}(a,b,c,d) := \begin{cases} S \leftarrow \min(a,b,c,d) \\ L \leftarrow \max(a,b,c,d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

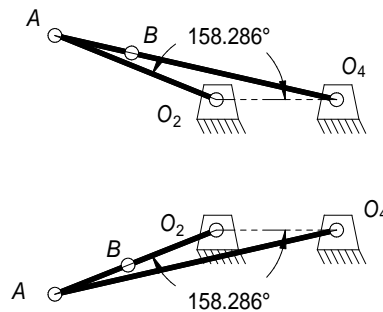
**Solution:** See Figure P3-10 and Mathcad file P0336.

- Determine the Grashof condition of the mechanism from inequality 2.8 and its Barker classification from Table 2-4.

Grashof condition:  $\text{Condition}(L_1, L_2, L_3, L_4) = \text{"Grashof"}$

Barker classification: Class I-3, Grashof rocker-crank-rocker, GRCR, since the shortest link is the coupler link.

- A GRCR linkage will have two toggle positions. Draw the linkage in these two positions and measure the input link angles.



- As measured from the layout, the input link angles at the toggle positions are: +158.3 and -158.3 deg.

- Since the coupler link in a GRCR linkage can make a full rotation with respect to the input and output rockers, the minimum transmission angle is 0 deg and the maximum is 90 deg.

<b>PROBLEM 3-37</b>
---------------------

**Statement:** Draw the Roberts diagram and find the cognates for the linkage in Figure P3-10.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 0.544$  Crank  $L_2 := 0.785$   $AIP := 1.09$   $\delta_1 := 0.00 \cdot deg$   
 Coupler  $L_3 := 0.356$  Rocker  $L_4 := 0.950$

**Solution:** See Figure P3-10 and Mathcad file P0337.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.734$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 180.0000 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.734 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 1.959$$

$$L_{10} := AIP \quad L_{10} = 1.090 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 2.404$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 1.619 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 2.909$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 0.950 \quad A2P := L_2 \quad A2P = 0.785$$

$$\delta_3 := 180 \cdot deg - \delta_1 \quad \delta_3 = 180.000 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = 0.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

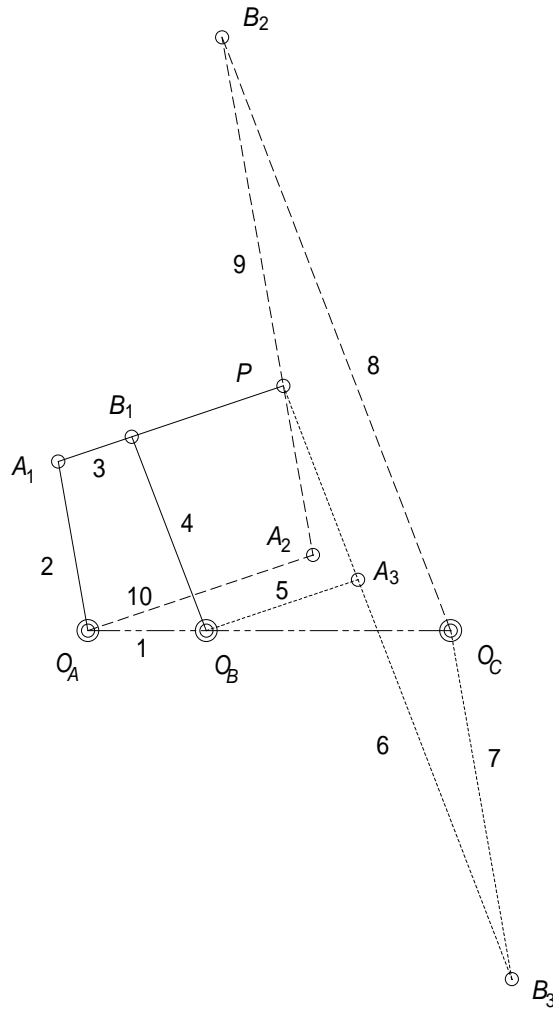
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 1.1216 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 1.6656$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 0.544$	$L_{IAC} = 1.666$	$L_{IBC} = 1.122$
Crank length	$L_2 = 0.785$	$L_{10} = 1.090$	$L_7 = 1.619$
Coupler length	$L_3 = 0.356$	$L_9 = 2.404$	$L_6 = 1.959$

Rocker length	$L_4 = 0.950$	$L_8 = 2.909$	$L_5 = 0.734$
Coupler point	$A_1P = 1.090$	$A_2P = 0.785$	$A_3P = 0.950$
Coupler angle	$\delta_1 = 0.000 \text{ deg}$	$\delta_2 = 0.000 \text{ deg}$	$\delta_3 = 180.000 \text{ deg}$



<b>PROBLEM 3-38</b>
---------------------

**Statement:** Find the three geared fivebar cognates of the linkage in Figure P3-10.

**Given:** Link lengths: Coupler point data:

Ground link  $L_1 := 0.544$  Crank  $L_2 := 0.785$   $AIP := 1.09$   $\delta_1 := 0.00 \cdot deg$

Coupler  $L_3 := 0.356$  Rocker  $L_4 := 0.950$

**Solution:** See Figure P3-10 and Mathcad file P0338.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.734$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 180.0000 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.734 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 1.959$$

$$L_{10} := AIP \quad L_{10} = 1.090 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 2.404$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 1.619 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 2.909$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 0.950 \quad A2P := L_2 \quad A2P = 0.785$$

$$\delta_3 := 180 \cdot deg - \delta_1 \quad \delta_3 = 180.000 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = 0.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

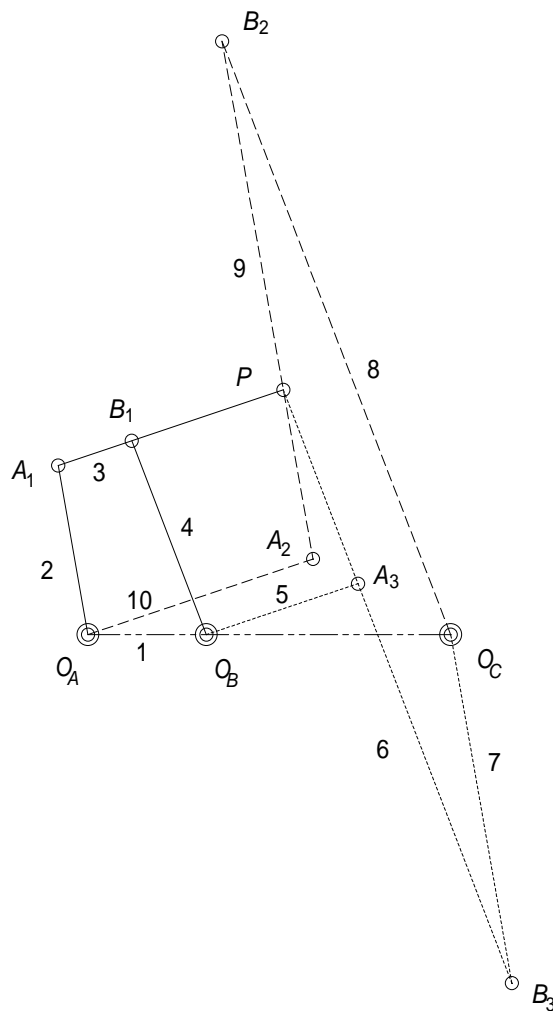
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 1.1216 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 1.6656$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 0.544$	$L_{IAC} = 1.666$	$L_{IBC} = 1.122$
Crank length	$L_2 = 0.785$	$L_{10} = 1.090$	$L_7 = 1.619$
Coupler length	$L_3 = 0.356$	$L_9 = 2.404$	$L_6 = 1.959$
Rocker length	$L_4 = 0.950$	$L_8 = 2.909$	$L_5 = 0.734$
Coupler point	$AIP = 1.090$	$A2P = 0.785$	$A3P = 0.950$

Coupler angle  $\delta_1 = 0.000 \text{ deg}$   $\delta_2 = 0.000 \text{ deg}$   $\delta_3 = 180.000 \text{ deg}$



4. The three geared fivebar cognates can be seen in the Roberts diagram. They are:  $O_A A_2 P A_3 O_B$ ,  $O_A A_1 P B_3 O_C$ , and  $O_B B_1 P B_2 O_C$ . They are specified in the summary table below.

SUMMARY OF GEARED FIVEBAR COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 0.544$	$L_{IAC} = 1.666$	$L_{IBC} = 1.122$
Crank length	$L_{I0} = 1.090$	$L_2 = 0.785$	$L_4 = 0.950$
Coupler length	$A_2P = 0.785$	$A_1P = 1.090$	$L_5 = 0.734$
Rocker length	$A_3P = 0.950$	$L_8 = 2.909$	$L_7 = 1.619$
Crank length	$L_5 = 0.734$	$L_7 = 1.619$	$L_8 = 2.909$
Coupler point	$A_2P = 0.785$	$A_1P = 1.090$	$B_1P = 0.734$
Coupler angle	$\delta_1 := 0.00 \cdot \text{deg}$	$\delta_2 := 0.00 \cdot \text{deg}$	$\delta_3 := 0.00 \cdot \text{deg}$

5. Enter the cognate #1 specifications into program FOURBAR to get a trace of the coupler path (see next page).
6. Enter the geared fivebar cognate #1 specifications into program FIVEBAR to get a trace of the coupler path for the geared fivebar (see next page).

**FOURBAR for Windows by R. L. Norton - Copyright 1998** Animation Screen

**Linkage Data**

Link 1 (Ground)  
0.544 in

Link 2 (Crank)  
0.785 in

Link 3 (Coupler)  
0.356 in

Link 4 (Rocker)  
0.950 in

Dist. from 1,2,3 to Coupler Pt  
1.090 in

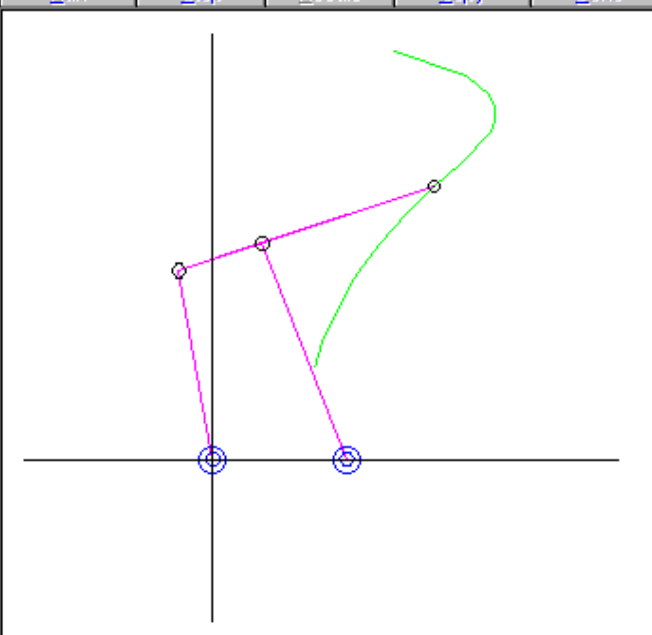
Angle from Link 3 to Coupler Pt  
0.00 deg

Thomas A. Cook  
Design No. 2  
03-04-1999  
at 11:37:29

**Animation Settings**    **Show Curves**

Autoscale     Trace     Links     Coupler Path     Centroides

Run    Step    Recalc    Copy    Done



Coupler curve for fourbar cognate #1 of Problem 3-38

**Grashof Condition**  
Grashof

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
50 deg

End Theta  
150 deg

Delta Theta  
5 deg

Theta2  
100.0 deg

Cycles  
1

Time Delay  
0

**FIVEBAR for Windows by R. L. Norton - Copyright 1998** Animation Screen

**Linkage Data**

Link 1 (Ground)  
0.544

Link 2 (Crank)  
1.090

Link 3 (Coupler)  
0.785

Link 4 (Rocker)  
0.950

Link 5 (Crank)  
0.734

Dist I23 to Coup Pt  
0.785

Angle from Link 3 to Coupler Pt  
0.00 deg

Gear Ratio  
1.0

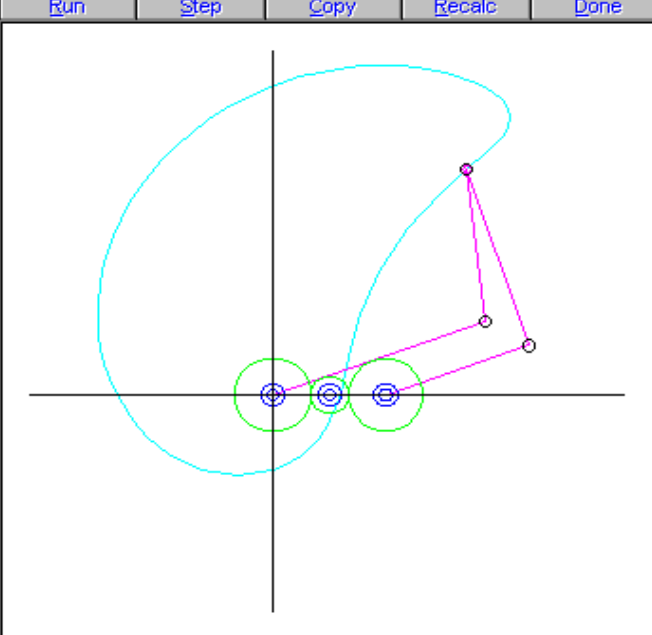
Phase Angle  
0.0 deg

Thomas A. Cook  
Design No. 4  
03-04-1999  
at 11:37:29  
File: P03-38

**Animation Settings**    **Show Curves**

Autoscale     Trace     Links     Coupler Path     Coupler Pts

Run    Step    Copy    Recalc    Done



Coupler curve for geared fivebar cognate #1 of Problem 3-38

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
0 deg

End Theta  
360 deg

Delta Theta  
5 deg

Theta2  
20.0 deg

Cycles  
1

Time Delay  
0



**PROBLEM 3-39**

**Statement:** Find the Grashof condition, any limit positions, and the extreme values of the transmission angle (to graphical accuracy) of the linkage in Figure P3-11.

**Given:** Link lengths: Link 2  $L_2 := 0.86$  Link 3  $L_3 := 1.85$   
 Link 4  $L_4 := 0.86$  Link 1  $L_1 := 2.22$

Grashof condition function:

```

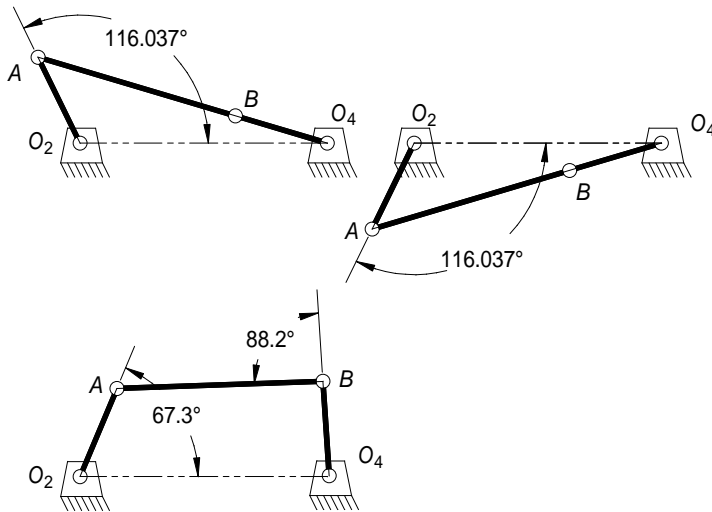
Condition(a,b,c,d) :=
    S ← min(a,b,c,d)
    L ← max(a,b,c,d)
    SL ← S + L
    PQ ← a + b + c + d - SL
    return "Grashof" if SL < PQ
    return "Special Grashof" if SL = PQ
    return "non-Grashof" otherwise
    
```

**Solution:** See Figure P3-11 and Mathcad file P0339.

- Determine the Grashof condition of the mechanism from inequality 2.8 and its Barker classification from Table 2-4.

Grashof condition:  $Condition(L_1, L_2, L_3, L_4) = \text{"non-Grashof"}$   
 Barker classification: Class II-1, non-Grashof triple rocker, RRR1, since the longest link is the ground link.

- An RRR1 linkage will have two toggle positions. Draw the linkage in these two positions and measure the input link angles.



- As measured from the layout, the input link angles at the toggle positions are: +116 and -116 deg.
- Since the coupler link in an RRR1 linkage cannot make a full rotation with respect to the input and output rockers, the minimum transmission angle is 0 deg and the maximum is 88 deg.

<b>PROBLEM 3-40</b>
---------------------

**Statement:** Draw the Roberts diagram and find the cognates for the linkage in Figure P3-11.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 2.22$  Crank  $L_2 := 0.86$   $AIP := 1.33$   $\delta_1 := 0.00 \cdot deg$   
 Coupler  $L_3 := 1.85$  Rocker  $L_4 := 0.86$

**Solution:** See Figure P3-11 and Mathcad file P0340.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.520$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 0.0000 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.520 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 0.242$$

$$L_{10} := AIP \quad L_{10} = 1.330 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 0.618$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.242 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 0.618$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_8 \quad A3P = 0.618 \quad A2P := L_7 \quad A2P = 0.242$$

$$\delta_3 := 180 \cdot deg \quad \delta_3 = 180.000 \text{ deg} \quad \delta_2 := 180 \cdot deg \quad \delta_2 = 180.000 \text{ deg}$$

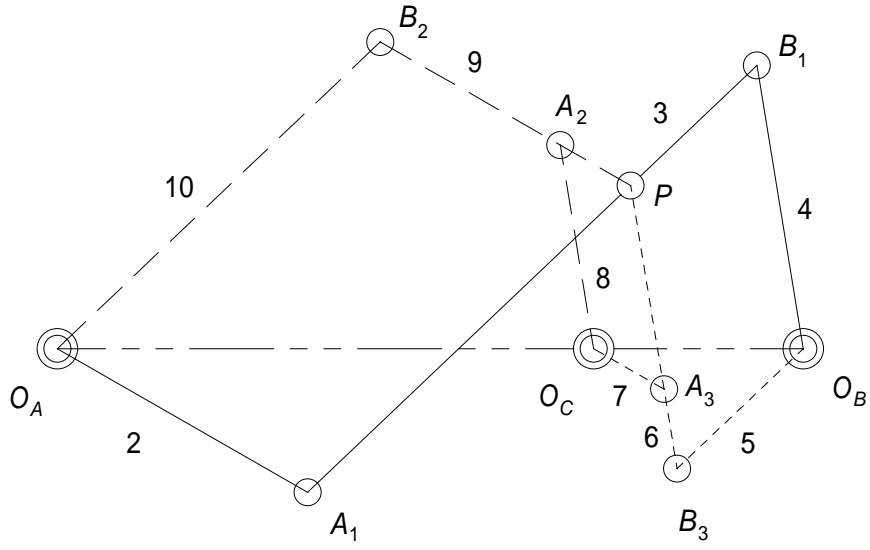
From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 0.6240 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 1.5960$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{IAC} = 1.596$	$L_{IBC} = 0.624$
Crank length	$L_2 = 0.860$	$L_{10} = 1.330$	$L_7 = 0.242$
Coupler length	$L_3 = 1.850$	$L_9 = 0.618$	$L_6 = 0.242$
Rocker length	$L_4 = 0.860$	$L_8 = 0.618$	$L_5 = 0.520$
Coupler point	$AIP = 1.330$	$A2P = 0.242$	$A3P = 0.618$
Coupler angle	$\delta_1 = 0.000 \text{ deg}$	$\delta_2 = 180.000 \text{ deg}$	$\delta_3 = 180.000 \text{ deg}$



**PROBLEM 3-41**

**Statement:** Find the three geared fivebar cognates of the linkage in Figure P3-11.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 2.22$  Crank  $L_2 := 0.86$   $AIP := 1.33$   $\delta_1 := 0.00 \cdot deg$   
 Coupler  $L_3 := 1.85$  Rocker  $L_4 := 0.86$

**Solution:** See Figure P3-11 and Mathcad file P0341.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.520$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 0.0000 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.520 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 0.242$$

$$L_{10} := AIP \quad L_{10} = 1.330 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 0.618$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.242 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 0.618$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_8 \quad A3P = 0.618 \quad A2P := L_7 \quad A2P = 0.242$$

$$\delta_3 := 180 \cdot deg \quad \delta_3 = 180.000 \text{ deg} \quad \delta_2 := 180 \cdot deg \quad \delta_2 = 180.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

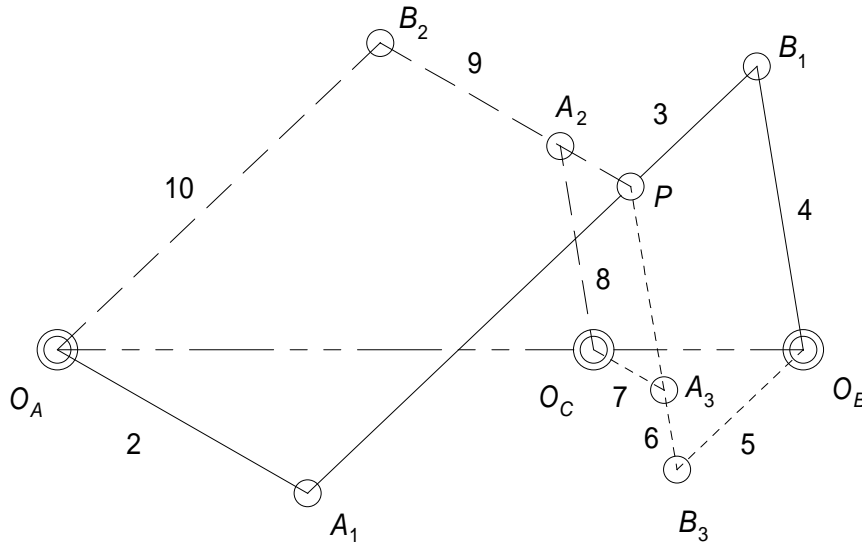
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 0.6240 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 1.5960$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{IAC} = 1.596$	$L_{IBC} = 0.624$
Crank length	$L_2 = 0.860$	$L_{10} = 1.330$	$L_7 = 0.242$
Coupler length	$L_3 = 1.850$	$L_9 = 0.618$	$L_6 = 0.242$
Rocker length	$L_4 = 0.860$	$L_8 = 0.618$	$L_5 = 0.520$

Coupler point	$A_1P = 1.330$	$A_2P = 0.242$	$A_3P = 0.618$
Coupler angle	$\delta_1 = 0.000 \text{ deg}$	$\delta_2 = 180.000 \text{ deg}$	$\delta_3 = 180.000 \text{ deg}$

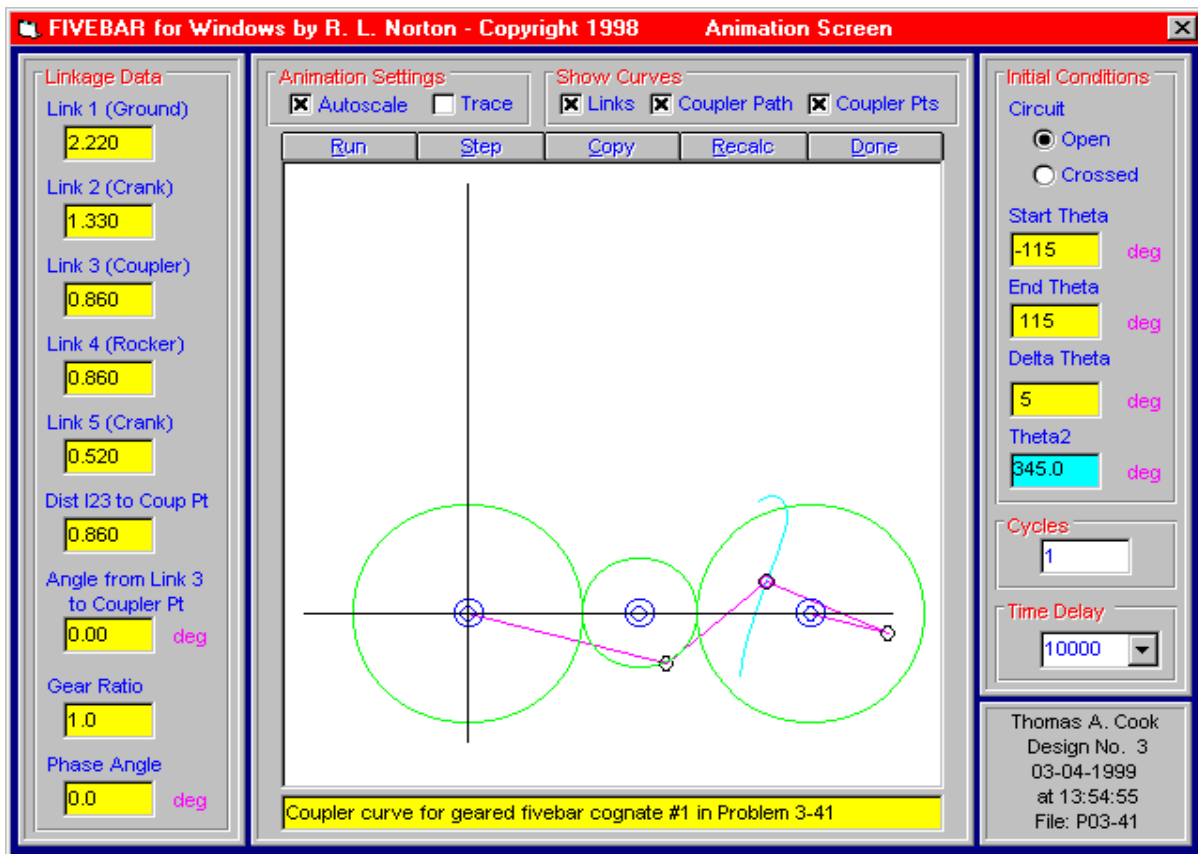
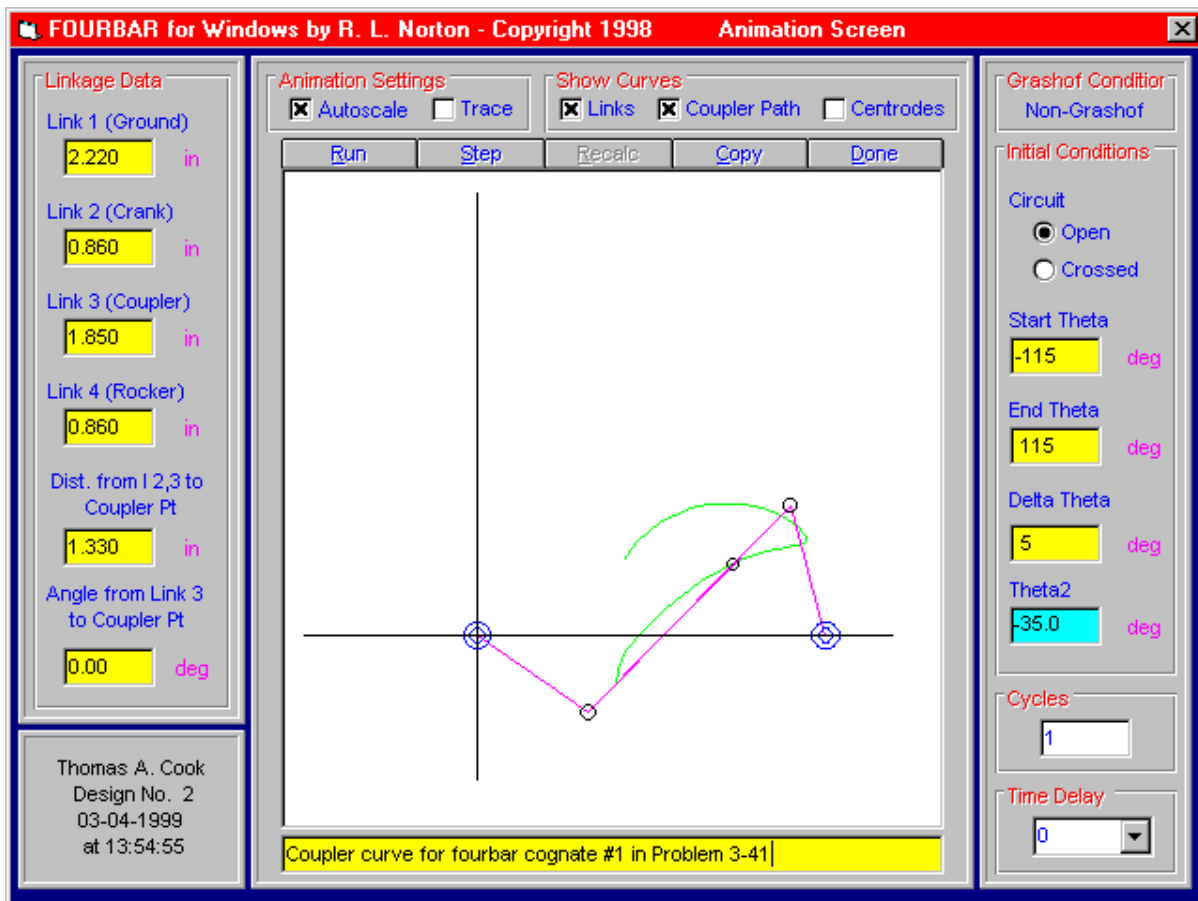


4. The three geared fivebar cognates can be seen in the Roberts diagram. They are:  $O_A B_2 P B_3 O_B$ ,  $O_A A_1 P A_3 O_C$ , and  $O_B B_1 P A_2 O_C$ . The three geared fivebar cognates are summarized in the table below.

SUMMARY OF GEARED FIVEBAR COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 2.220$	$L_{IAC} = 1.596$	$L_{IBC} = 0.624$
Crank length	$L_{I0} = 1.330$	$L_2 = 0.860$	$L_4 = 0.860$
Coupler length	$L_2 = 0.860$	$A_1P = 1.330$	$L_5 = 0.520$
Rocker length	$L_4 = 0.860$	$L_8 = 0.618$	$L_7 = 0.242$
Crank length	$L_5 = 0.520$	$L_7 = 0.242$	$L_8 = 0.618$
Coupler point	$L_2 = 0.860$	$A_1P = 1.330$	$B_1P = 0.520$
Coupler angle	$\delta_1 := 0.00 \cdot \text{deg}$	$\delta_2 := 0.00 \cdot \text{deg}$	$\delta_3 := 0.00 \cdot \text{deg}$

5. Enter the cognate #1 specifications into program FOURBAR to get a trace of the coupler path (see next page)
6. Enter the geared fivebar cognate #1 specifications into program FIVEBAR to get a trace of the coupler path for the geared fivebar (see next page).



**PROBLEM 3-42**

**Statement:** Find the Grashof condition, any limit positions, and the extreme values of the transmission angle (to graphical accuracy) of the linkage in Figure P3-12.

**Given:** Link lengths: Link 2  $L_2 := 0.72$  Link 3  $L_3 := 0.68$   
 Link 4  $L_4 := 0.85$  Link 1  $L_1 := 1.82$

Grashof condition function:

$$\text{Condition}(a,b,c,d) := \begin{cases} S \leftarrow \min(a,b,c,d) \\ L \leftarrow \max(a,b,c,d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

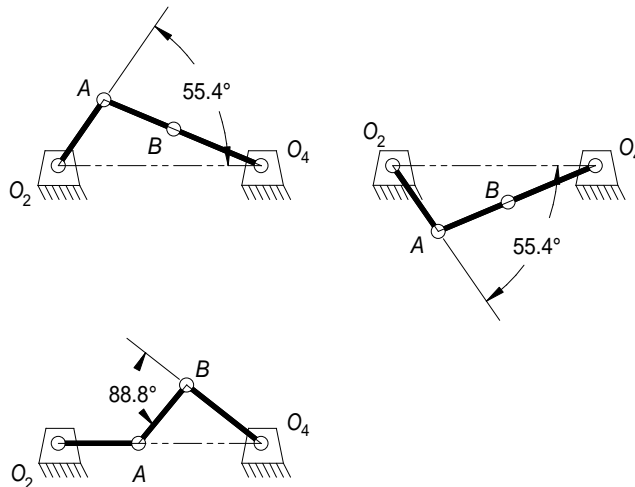
**Solution:** See Figure P3-12 and Mathcad file P0342.

- Determine the Grashof condition of the mechanism from inequality 2.8 and its Barker classification from Table 2-4.

Grashof condition:  $\text{Condition}(L_1, L_2, L_3, L_4) = \text{"non-Grashof"}$

Barker classification: Class II-1, non-Grashof triple rocker, RRR1, since the longest link is the ground link.

- An RRR1 linkage will have two toggle positions. Draw the linkage in these two positions and measure the input link angles.



- As measured from the layout, the input link angles at the toggle positions are: +55.4 and -55.4 deg.
- Since the coupler link in an RRR1 linkage it cannot make a full rotation with respect to the input and output rockers, the minimum transmission angle is 0 deg and the maximum is 88.8 deg.

**PROBLEM 3-43**

**Statement:** Draw the Roberts diagram and find the cognates for the linkage in Figure P3-12.

**Given:** Link lengths: Coupler point data:  
 Ground link  $L_1 := 1.82$  Crank  $L_2 := 0.72$   $AIP := 0.97$   $\delta_1 := 54.0 \text{ deg}$   
 Coupler  $L_3 := 0.68$  Rocker  $L_4 := 0.85$

**Solution:** See Figure P3-12 and Mathcad file P0343.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.792$$

$$\gamma_1 := \arccos \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 82.0315 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.792 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 0.990$$

$$L_{10} := AIP \quad L_{10} = 0.970 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 1.027$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.839 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 1.212$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 0.850 \quad A2P := L_2 \quad A2P = 0.720$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 82.032 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -54.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 2.1208 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 2.5962$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 1.820$	$L_{IAC} = 2.596$	$L_{IBC} = 2.121$
Crank length	$L_2 = 0.720$	$L_{10} = 0.970$	$L_7 = 0.839$
Coupler length	$L_3 = 0.680$	$L_9 = 1.027$	$L_6 = 0.990$
Rocker length	$L_4 = 0.850$	$L_8 = 1.212$	$L_5 = 0.792$
Coupler point	$AIP = 0.970$	$A2P = 0.720$	$A3P = 0.850$

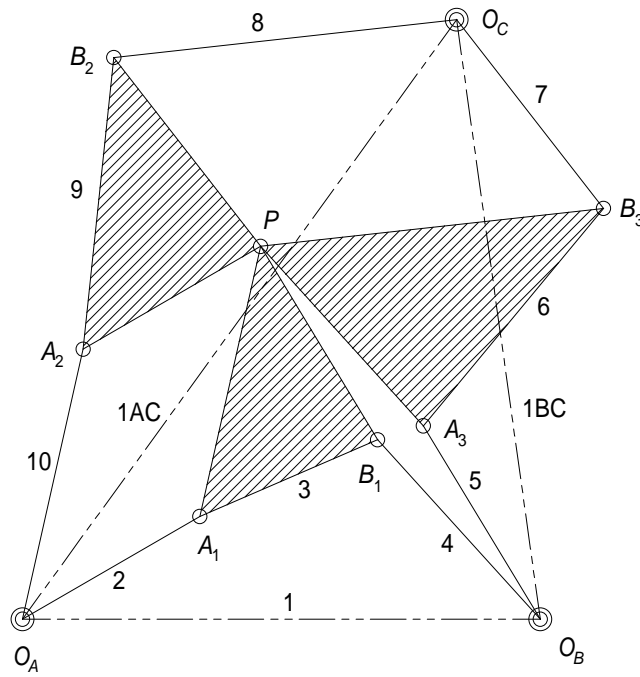


Coupler angle

$$\delta_1 = 54.000 \text{ deg}$$

$$\delta_2 = -54.000 \text{ deg}$$

$$\delta_3 = 82.032 \text{ deg}$$



<b>PROBLEM 3-44</b>
---------------------

**Statement:** Find the three geared fivebar cognates of the linkage in Figure P3-12.

**Given:** Link lengths: Coupler point data:

Ground link  $L_1 := 1.82$  Crank  $L_2 := 0.72$   $AIP := 0.97$   $\delta_1 := 54.0 \text{ deg}$

Coupler  $L_3 := 0.68$  Rocker  $L_4 := 0.85$

**Solution:** See Figure P3-12 and Mathcad file P0344.

1. Calculate the length BP and the angle  $\gamma$  using the law of cosines on the triangle APB.

$$BIP := \left( L_3^2 + AIP^2 - 2 \cdot L_3 \cdot AIP \cdot \cos(\delta_1) \right)^{0.5} \quad BIP = 0.792$$

$$\gamma_1 := \text{acos} \left( \frac{L_3^2 + BIP^2 - AIP^2}{2 \cdot L_3 \cdot BIP} \right) \quad \gamma_1 = 82.0315 \text{ deg}$$

2. Use the Cayley diagram (see Figure 3-24) to calculate the link lengths of the two cognates. Note that the diagram is made up of three parallelograms and three similar triangles

$$L_5 := BIP \quad L_5 = 0.792 \quad L_6 := \frac{L_4}{L_3} \cdot BIP \quad L_6 = 0.990$$

$$L_{10} := AIP \quad L_{10} = 0.970 \quad L_9 := \frac{L_2}{L_3} \cdot AIP \quad L_9 = 1.027$$

$$L_7 := L_9 \cdot \frac{BIP}{AIP} \quad L_7 = 0.839 \quad L_8 := L_6 \cdot \frac{AIP}{BIP} \quad L_8 = 1.212$$

Calculate the coupler point data for cognates #2 and #3

$$A3P := L_4 \quad A3P = 0.850 \quad A2P := L_2 \quad A2P = 0.720$$

$$\delta_3 := \gamma_1 \quad \delta_3 = 82.032 \text{ deg} \quad \delta_2 := -\delta_1 \quad \delta_2 = -54.000 \text{ deg}$$

From the Roberts diagram, calculate the ground link lengths for cognates #2 and #3

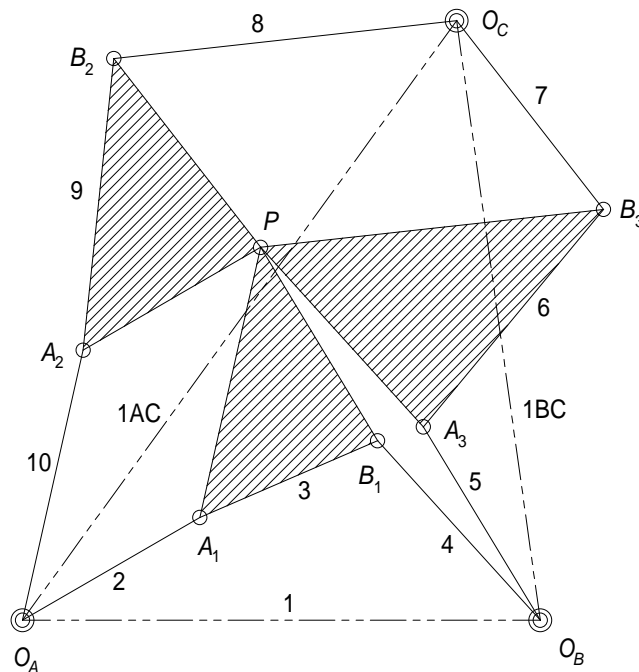
$$L_{IBC} := \frac{L_1}{L_3} \cdot BIP \quad L_{IBC} = 2.1208 \quad L_{IAC} := \frac{L_1}{L_3} \cdot AIP \quad L_{IAC} = 2.5962$$

3. Using the calculated link lengths, draw the Roberts diagram (see next page).

SUMMARY OF COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 1.820$	$L_{IAC} = 2.596$	$L_{IBC} = 2.121$
Crank length	$L_2 = 0.720$	$L_{10} = 0.970$	$L_7 = 0.839$
Coupler length	$L_3 = 0.680$	$L_9 = 1.027$	$L_6 = 0.990$
Rocker length	$L_4 = 0.850$	$L_8 = 1.212$	$L_5 = 0.792$
Coupler point	$AIP = 0.970$	$A2P = 0.720$	$A3P = 0.850$

Coupler angle  $\delta_1 = 54.000 \text{ deg}$   $\delta_2 = -54.000 \text{ deg}$   $\delta_3 = 82.032 \text{ deg}$



4. The three geared fivebar cognates can be seen in the Roberts diagram. They are:  $O_A A_2 P A_3 O_B$ ,  $O_A A_1 P B_3 O_C$ , and  $O_B B_1 P B_2 O_C$ .

SUMMARY OF GEARED FIVEBAR COGNATE SPECIFICATIONS:

	Cognate #1	Cognate #2	Cognate #3
Ground link length	$L_1 = 1.820$	$L_{IAC} = 2.596$	$L_{IBC} = 2.121$
Crank length	$L_{I0} = 0.970$	$L_2 = 0.720$	$L_4 = 0.850$
Coupler length	$A_2 P = 0.720$	$A_1 P = 0.970$	$L_5 = 0.792$
Rocker length	$A_3 P = 0.850$	$L_8 = 1.212$	$L_7 = 0.839$
Crank length	$L_5 = 0.792$	$L_7 = 0.839$	$L_8 = 1.212$
Coupler point	$A_2 P = 0.720$	$A_1 P = 0.970$	$B_1 P = 0.792$
Coupler angle	$\delta_1 := 0.00 \cdot \text{deg}$	$\delta_2 := 0.00 \cdot \text{deg}$	$\delta_3 := 0.00 \cdot \text{deg}$

5. Enter the cognate #1 specifications into program FOURBAR to get a trace of the coupler path (see next page).
6. Enter the geared fivebar cognate #1 specifications into program FIVEBAR to get a trace of the coupler path for the geared fivebar (see next page).

**FOURBAR for Windows by R. L. Norton - Copyright 1998** Animation Screen

**Linkage Data**

Link 1 (Ground)  
1.820 in

Link 2 (Crank)  
0.720 in

Link 3 (Coupler)  
0.680 in

Link 4 (Rocker)  
0.850 in

Dist. from 1,2,3 to Coupler Pt  
0.970 in

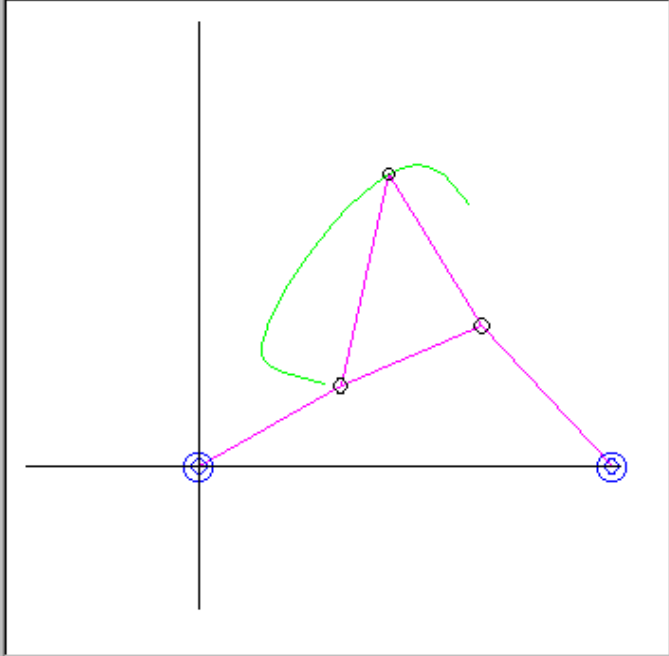
Angle from Link 3 to Coupler Pt  
54.00 deg

Thomas A. Cook  
Design No. 1  
03-04-1999  
at 14:30:51

**Animation Settings**    **Show Curves**

Autoscale    Trace     Links    Coupler Path    Centroides

Run   Step   Recalc   Copy   Done



Coupler curve for fourbar cognate #1 in Problem 3-44

**Grashof Condition**  
Non-Grashof

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
-55 deg

End Theta  
55 deg

Delta Theta  
5 deg

Theta2  
30.0 deg

Cycles  
1

Time Delay  
0

**FIVEBAR for Windows by R. L. Norton - Copyright 1998** Animation Screen

**Linkage Data**

Link 1 (Ground)  
1.820

Link 2 (Crank)  
0.970

Link 3 (Coupler)  
0.720

Link 4 (Rocker)  
0.850

Link 5 (Crank)  
0.792

Dist 1,2,3 to Coup Pt  
0.720

Angle from Link 3 to Coupler Pt  
0.00 deg

Gear Ratio  
1.0

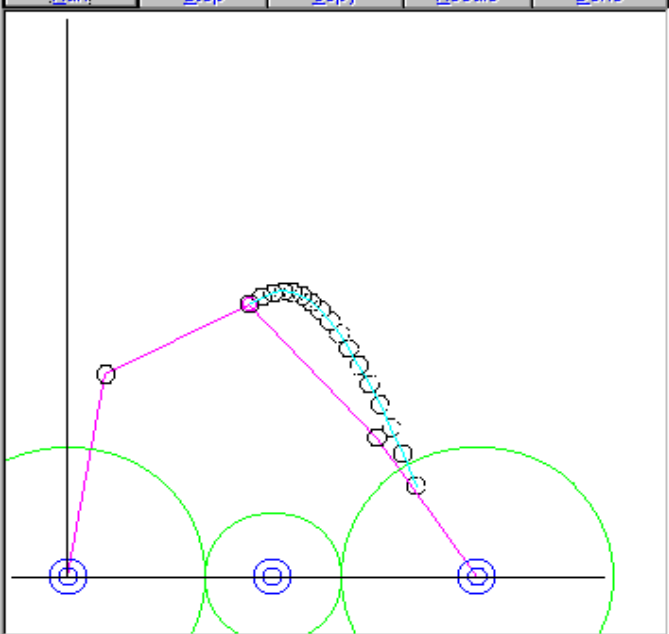
Phase Angle  
44.0 deg

Thomas A. Cook  
Design No. 3  
03-04-1999  
at 14:30:51  
File: P03-44

**Animation Settings**    **Show Curves**

Autoscale    Trace     Links    Coupler Path    Coupler Pts

Run   Step   Copy   Recalc   Done



Coupler curve for geared fivebar cognate #1 in Problem 3-44

**Initial Conditions**

Circuit  
 Open  
 Crossed

Start Theta  
0 deg

End Theta  
80 deg

Delta Theta  
5 deg

Cycles  
1

Time Delay  
0

**PROBLEM 3-45**

**Statement:** Prove that the relationships between the angular velocities of various links in the Roberts diagram as shown in Figure 3-25 (p. 125) are true.

**Given:**  $O_A A_1 P A_2$ ,  $O_C B_2 P B_3$ , and  $O_B B_1 P A_3$  are parallelograms for any position of link 2..

**Proof:**

1.  $O_A A_1$  and  $A_2 P$  are opposite sides of a parallelogram and are, therefore, always parallel.
2. Any change in the angle of  $O_A A_1$  (link 2) will result in an identical change in the angle of  $A_2 P$ .
3. Angular velocity is the change in angle per unit time.
4. Since  $O_A A_1$  and  $A_2 P$  have identical changes in angle, their angular velocities are identical.
5.  $A_2 P$  is a line on link 9 and all lines on a rigid body have the same angular velocity. Therefore, link 9 has the same angular velocity as link 2.
6.  $O_C B_3$  (link 7) and  $B_2 P$  are opposite sides of a parallelogram and are, therefore, always parallel.
7.  $B_2 P$  is a line on link 9 and all lines on a rigid body have the same angular velocity. Therefore, link 7 has the same angular velocity as links 9 and 2.
8. The same argument holds for links 3, 5, and 10; and links 4, 6, and 8.

**PROBLEM 3-46**

**Statement:** Design a fourbar linkage to move the object in Figure P3-13 from position 1 to 2 using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

**Solution:** See Figure P3-13 and Mathcad file P0346.

**Design choices:**

Length of link 2  $L_2 := 130$                       Length of link 4  $L_4 := 110$

Length of link 2b  $L_{2b} := 40$

1. Connect the end points of the two given positions of the line *AB* with construction lines, i.e., lines from  $A_1$  to  $A_2$  and  $B_1$  to  $B_2$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 130.000$  and  $O_4B$  to be  $L_4 = 110.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 27.080.
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

Ground link 1a  $L_{1a} := 27.080$                       Link 2 (input)  $L_2 = 130.000$

Link 3 (coupler)  $L_3 = 52.000$                       Link 4 (output)  $L_4 = 110.000$

5. Select a point on link 2 ( $O_2A$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it *C*. (Note that link 2 is now a ternary link with nodes at  $O_2$ , *C*, and *A*.) In the solution below the distance  $O_2C$  was selected to be  $L_{2b} = 40.000$ .
6. Draw a construction line through  $C_1C_2$  and extend it to the left.
7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 20 units from the left edge of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_2$ . In the solution below the radius was measured as 23.003 units.

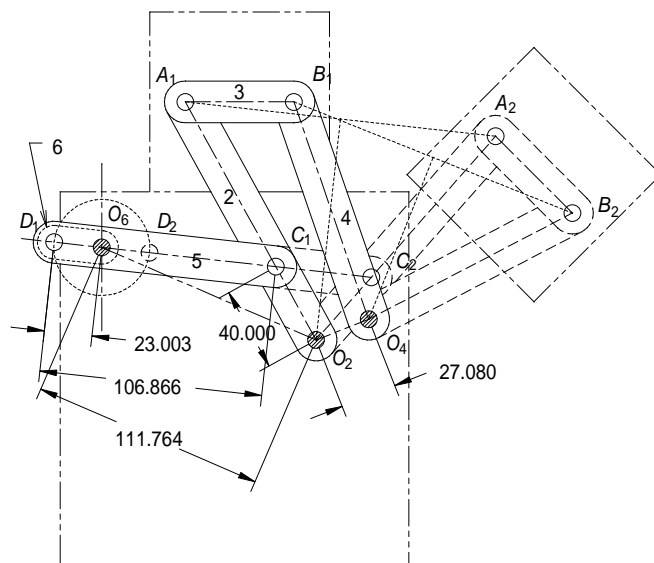
9. The driver fourbar is now defined as  $O_2CDO_6$  with link lengths

Link 6 (crank)  $L_6 := 23.003$

Link 5 (coupler)  $L_5 := 106.866$

Link 1b (ground)  $L_{1b} := 111.764$

Link 2b (rocker)  $L_{2b} = 40.000$



10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1b}, L_{2b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{2b}, L_5, L_6) = 23.003$$

**PROBLEM 3-47**

**Statement:** Design a fourbar linkage to move the object in Figure P3-13 from position 2 to 3 using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

**Solution:** See Figure P3-13 and Mathcad file P0347.

**Design choices:**

Length of link 2  $L_2 := 130$                       Length of link 4  $L_4 := 225$   
 Length of link 4b  $L_{4b} := 40$

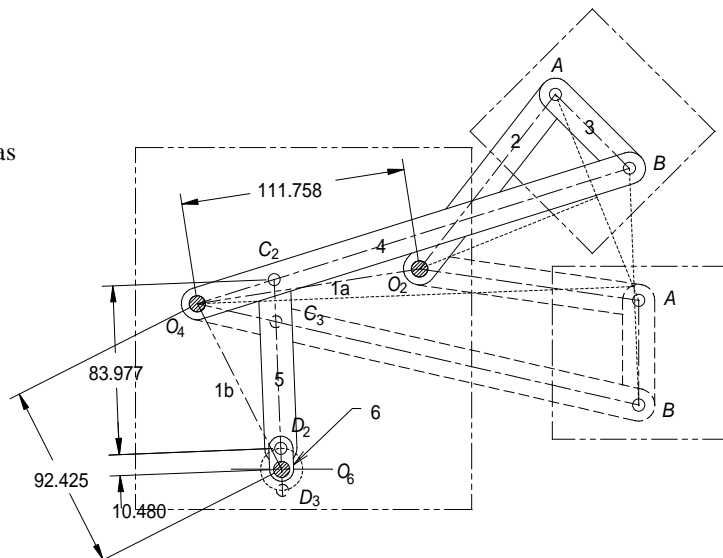
1. Connect the end points of the two given positions of the line *AB* with construction lines, i.e., lines from  $A_2$  to  $A_3$  and  $B_2$  to  $B_3$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 130.000$  and  $O_4B$  to be  $L_4 = 225.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 111.758.
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

Ground link 1a  $L_{1a} := 111.758$                       Link 2 (input)  $L_2 = 130.000$   
 Link 3 (coupler)  $L_3 = 52.000$                       Link 4 (output)  $L_4 = 225.000$

5. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it *C*. (Note that link 4 is now a ternary link with nodes at  $O_4$ , *C*, and *B*.) In the solution below the distance  $O_4C$  was selected to be  $L_{4b} = 40.000$ .
6. Draw a construction line through  $C_2C_3$  and extend it downward.
7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 20 units from the bottom of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_2$  and  $D_3$ . In the solution below the radius was measured as 10.480 units.

9. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

Link 6 (crank)  $L_6 := 10.480$   
 Link 5 (coupler)  $L_5 := 83.977$   
 Link 1b (ground)  $L_{1b} := 92.425$   
 Link 4b (rocker)  $L_{4b} = 40.000$





10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1b}, L_{4b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{4b}, L_5, L_6) = 10.480$$

**PROBLEM 3-48**

**Statement:** Design a fourbar linkage to move the object in Figure P3-13 through the three positions shown using points  $A$  and  $B$  for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

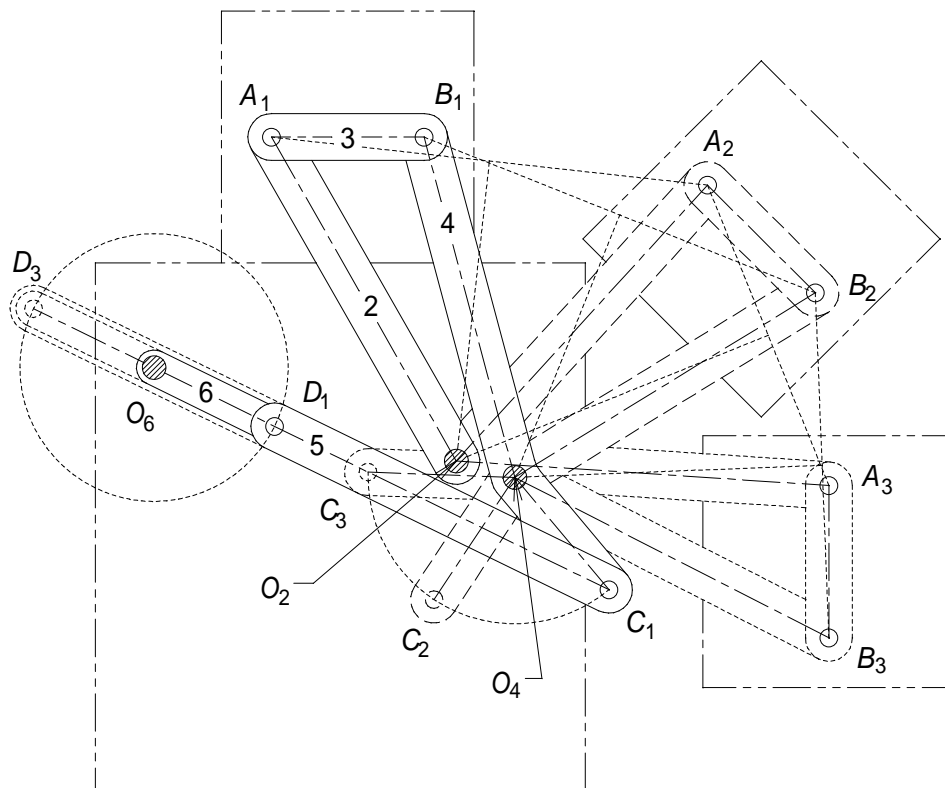
**Solution:** See Figure P3-13 and Mathcad file P0348.

**Design choices:**

Length of link 4b  $L_{4b} := 50$

1. Draw link  $AB$  in its three design positions  $A_1B_1, A_2B_2, A_3B_3$  in the plane as shown.
2. Draw construction lines from point  $A_1$  to  $A_2$  and from point  $A_2$  to  $A_3$ .
3. Bisect line  $A_1A_2$  and line  $A_2A_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_2$ .
4. Repeat steps 2 and 3 for lines  $B_1B_2$  and  $B_2B_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $A_1$  and call it link 2. Connect  $O_4$  with  $B_1$  and call it link 4.
6. Line  $A_1B_1$  is link 3. Line  $O_2O_4$  is link 1 (ground link for the fourbar). The fourbar is now defined as  $O_2ABO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 20.736$	Link 2	$L_2 := 127.287$
Link 3	$L_3 = 52.000$	Link 4	$L_4 := 120.254$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\text{Condition}(a,b,c,d) := \begin{cases} S \leftarrow \min(a,b,c,d) \\ L \leftarrow \max(a,b,c,d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

8. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $C$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $C$ , and  $B$ .) In the solution above the distance  $O_4C$  was selected to be  $L_{4b} = 50.000$ .
9. Draw a construction line through  $C_1C_3$  and extend it to the left.
10. Select a point on this line and call it  $O_6$ . In the solution above  $O_6$  was placed 20 units from the left edge of the base.
11. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_3$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_3$ . In the solution below the radius was measured as  $L_6 := 45.719$ .
12. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

Link 6 (crank)  $L_6 = 45.719$

Link 5 (coupler)  $L_5 := 126.875$

Link 1b (ground)  $L_{1b} := 128.545$

Link 4b (rocker)  $L_{4b} = 50.000$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{4b}, L_5) = \text{"Grashof"}$$

$$\min(L_6, L_{1b}, L_{4b}, L_5) = 45.719$$

**PROBLEM 3-49**

**Statement:** Design a fourbar linkage to move the object in Figure P3-14 from position 1 to 2 using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 86.000$

**Solution:** See Figure P3-14 and Mathcad file P0349.

**Design choices:**

Length of link 2  $L_2 := 125$                       Length of link 4  $L_4 := 140$   
 Length of link 2b  $L_{4b} := 50$

1. Connect the end points of the two given positions of the line *AB* with construction lines, i.e., lines from  $A_1$  to  $A_2$  and  $B_1$  to  $B_2$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 125.000$  and  $O_4B$  to be  $L_4 = 140.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 97.195.
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

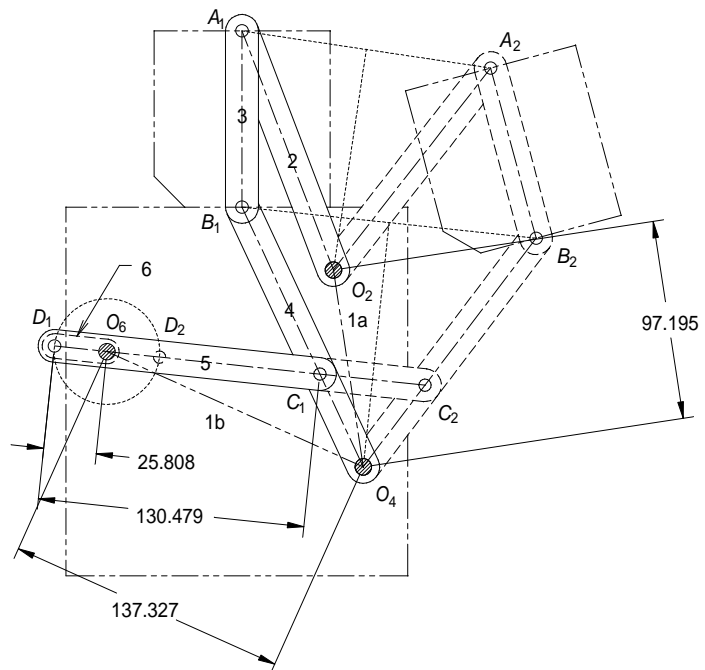
Ground link 1a	$L_{1a} := 97.195$	Link 2 (input)	$L_2 = 125.000$
Link 3 (coupler)	$L_3 = 86.000$	Link 4 (output)	$L_4 = 140.000$

5. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it *C*. (Note that link 4 is now a ternary link with nodes at  $O_4$ , *C*, and *B*.) In the solution below the distance  $O_4C$  was selected to be  $L_{4b} = 50.000$ .
6. Draw a construction line through  $C_1C_2$  and extend it to the left.

7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 20 units from the left edge of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_2$ . In the solution below the radius was measured as 25.808 units.

9. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

Link 6 (crank)  $L_6 := 25.808$   
 Link 5 (coupler)  $L_5 := 130.479$   
 Link 1b (ground)  $L_{1b} := 137.327$   
 Link 4b (rocker)  $L_{4b} = 50.000$



10. Use the link lengths in step 9 to find the Grashof condition of the driving fourbar (it must be Grashof and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1b}, L_{4b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{4b}, L_5, L_6) = 25.808$$

**PROBLEM 3-50**

**Statement:** Design a fourbar linkage to move the object in Figure P3-14 from position 2 to 3 using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 86.000$

**Solution:** See Figure P3-14 and Mathcad file P0350.

**Design choices:**

Length of link 2  $L_2 := 130$                       Length of link 4  $L_4 := 130$

Length of link 2b  $L_{2b} := 50$

1. Connect the end points of the two given positions of the line *AB* with construction lines, i.e., lines from  $A_2$  to  $A_3$  and  $B_2$  to  $B_3$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 130.000$  and  $O_4B$  to be  $L_4 = 130.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 67.395.
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

Ground link 1a  $L_{1a} := 67.395$                       Link 2 (input)  $L_2 = 130.000$

Link 3 (coupler)  $L_3 = 86.000$                       Link 4 (output)  $L_4 = 130.000$

5. Select a point on link 2 ( $O_2A$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it *C*. (Note that link 4 is now a ternary link with nodes at  $O_2$ , *C*, and *A*.) In the solution below the distance  $O_2C$  was selected to be  $L_{2b} = 50.000$  and the link was extended away from *A* to give a better position for the driving dyad.
6. Draw a construction line through  $C_2C_3$  and extend it downward.
7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 35 units from the bottom of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_2$  and  $D_3$ . In the solution below the radius was measured as 24.647 units.

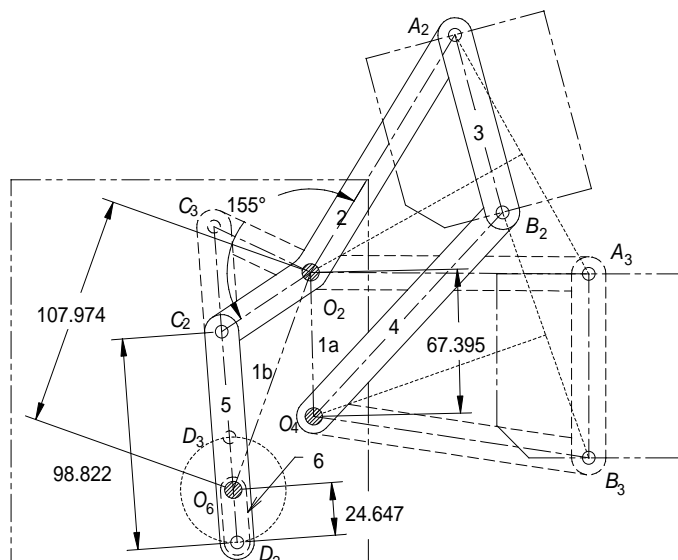
9. The driver fourbar is now defined as  $O_2CDO_6$  with link lengths

Link 6 (crank)  $L_6 := 24.647$

Link 5 (coupler)  $L_5 := 98.822$

Link 1b (ground)  $L_{1b} := 107.974$

Link 2b (rocker)  $L_{2b} = 50.000$



10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1b}, L_{2b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{2b}, L_5, L_6) = 24.647$$

**PROBLEM 3-51**

**Statement:** Design a fourbar linkage to move the object in Figure P3-14 through the three positions shown using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 86.000$

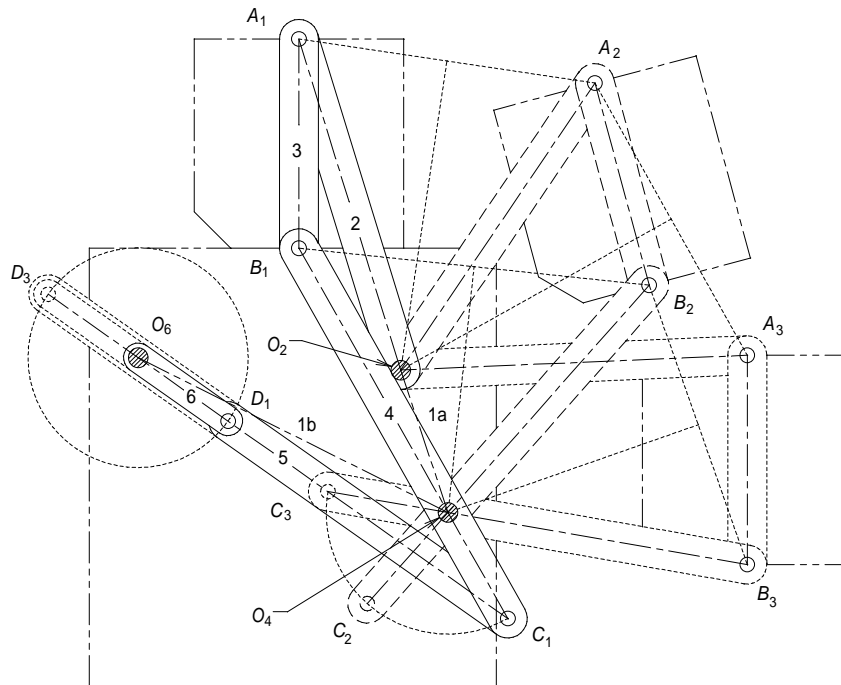
**Solution:** See Figure P3-14 and Mathcad file P0351.

**Design choices:**

Length of link 4b  $L_{4b} := 50$

1. Draw link *AB* in its three design positions  $A_1B_1, A_2B_2, A_3B_3$  in the plane as shown.
2. Draw construction lines from point  $A_1$  to  $A_2$  and from point  $A_2$  to  $A_3$ .
3. Bisect line  $A_1A_2$  and line  $A_2A_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_2$ .
4. Repeat steps 2 and 3 for lines  $B_1B_2$  and  $B_2B_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $A_1$  and call it link 2. Connect  $O_4$  with  $B_1$  and call it link 4.
6. Line  $A_1B_1$  is link 3. Line  $O_2O_4$  is link 1 (ground link for the fourbar). The fourbar is now defined as  $O_2ABO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 61.667$	Link 2	$L_2 := 142.357$
Link 3	$L_3 = 86.000$	Link 4	$L_4 := 124.668$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.



$$\begin{array}{l}
 \text{Condition}(a,b,c,d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a,b,c,d) \\
 L \leftarrow \max(a,b,c,d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

8. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $C$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $C$ , and  $B$ .) In the solution above the distance  $O_4C$  was selected to be  $L_{4b} = 50.000$ .
9. Draw a construction line through  $C_1C_3$  and extend it to the left.
10. Select a point on this line and call it  $O_6$ . In the solution above  $O_6$  was placed 20 units from the left edge of the base.
11. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_3$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_3$ . In the solution below the radius was measured as  $L_6 := 45.178$ .
12. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

$$\text{Link 6 (crank)} \quad L_6 = 45.178$$

$$\text{Link 5 (coupler)} \quad L_5 := 140.583$$

$$\text{Link 1b (ground)} \quad L_{1b} := 142.205$$

$$\text{Link 4b (rocker)} \quad L_{4b} = 50.000$$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{4b}, L_5) = \text{"Grashof"}$$

14. Unfortunately, although the solution presented appears to meet the design specification, a simple cardboard model will quickly demonstrate that it has a branch defect. That is, in the first position shown, the linkage is in the "open" configuration, but in the 2nd and 3rd positions it is in the "crossed" configuration. The linkage cannot get from one circuit to the other without removing a pin and reassembling after moving the linkage. The remedy is to attach the points A and B to the coupler, but not at the joints between links 2 and 3 and links 3 and 4.

**PROBLEM 3-52**

**Statement:** Design a fourbar linkage to move the object in Figure P3-15 from position 1 to 2 using points  $A$  and  $B$  for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

**Solution:** See Figure P3-15 and Mathcad file P0352.

**Design choices:**

Length of link 2  $L_2 := 100$                       Length of link 4  $L_4 := 160$

Length of link 4b  $L_{4b} := 40$

1. Connect the end points of the two given positions of the line  $AB$  with construction lines, i.e., lines from  $A_1$  to  $A_2$  and  $B_1$  to  $B_2$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 100.000$  and  $O_4B$  to be  $L_4 = 160.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 81.463.
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

Ground link 1a  $L_{1a} := 81.463$                       Link 2 (input)  $L_2 = 100.000$

Link 3 (coupler)  $L_3 = 52.000$                       Link 4 (output)  $L_4 = 160.000$

5. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $C$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $C$ , and  $B$ .) In the solution below the distance  $O_4C$  was selected to be  $L_{4b} = 40.000$ .
6. Draw a construction line through  $C_1C_2$  and extend it to the left.
7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 20 units from the left edge of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_2$ . In the solution below the radius was measured as 14.351 units.

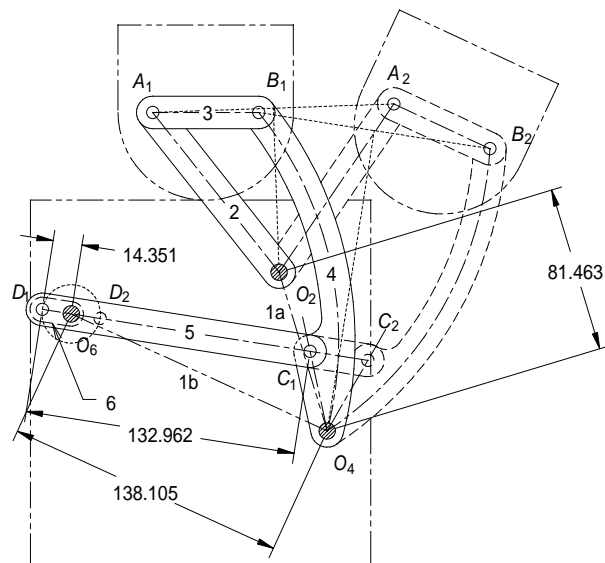
9. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

Link 6 (crank)  $L_6 := 14.351$

Link 5 (coupler)  $L_5 := 132.962$

Link 1b (ground)  $L_{1b} := 138.105$

Link 4b (rocker)  $L_{4b} = 40.000$



10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1b}, L_{4b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{4b}, L_5, L_6) = 14.351$$

**PROBLEM 3-53**

**Statement:** Design a fourbar linkage to move the object in Figure P3-15 from position 2 to 3 using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

**Solution:** See Figure P3-15 and Mathcad file P0353.

**Design choices:**

Length of link 2  $L_2 := 150$                       Length of link 4  $L_4 := 200$

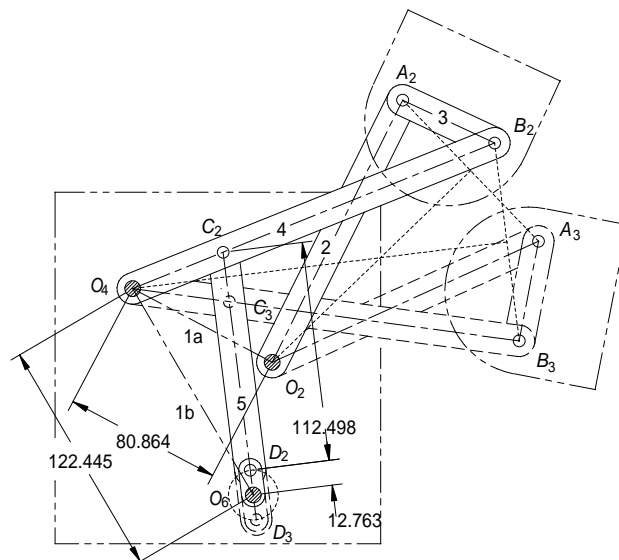
Length of link 4b  $L_{4b} := 50$

1. Connect the end points of the two given positions of the line *AB* with construction lines, i.e., lines from  $A_2$  to  $A_3$  and  $B_2$  to  $B_3$ .
2. Bisect these lines and extend their perpendicular bisectors into the base.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2A$  was selected to be  $L_2 = 150.000$  and  $O_4B$  to be  $L_4 = 200.000$ . This resulted in a ground-link-length  $O_2O_4$  for the fourbar of  $L_{1a} := 80.864$ .
4. The fourbar stage is now defined as  $O_2ABO_4$  with link lengths

Ground link 1a	$L_{1a} = 80.864$	Link 2 (input)	$L_2 = 150.000$
Link 3 (coupler)	$L_3 = 52.000$	Link 4 (output)	$L_4 = 200.000$

5. Select a point on link 4 ( $O_4B$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it *C*. (Note that link 4 is now a ternary link with nodes at  $O_4$ , *C*, and *B*.) In the solution below the distance  $O_4C$  was selected to be  $L_{4b} = 50.000$ .
6. Draw a construction line through  $C_2C_3$  and extend it downward.
7. Select a point on this line and call it  $O_6$ . In the solution below  $O_6$  was placed 25 units from the bottom of the base.
8. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_2$  and label the intersections of the circle with the extended line as  $D_2$  and  $D_3$ . In the solution below the radius was measured as  $L_6 := 12.763$ .
9. The driver fourbar is now defined as  $O_4CDO_6$  with link lengths

Link 6 (crank)	$L_6 = 12.763$
Link 5 (coupler)	$L_5 := 112.498$
Link 1b (ground)	$L_{1b} := 122.445$
Link 4b (rocker)	$L_{4b} = 50.000$



10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(a, b, c, d) := \left\{ \begin{array}{l} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{array} \right.$$

$$\text{Condition}(L_{1b}, L_{4b}, L_5, L_6) = \text{"Grashof"}$$

$$\min(L_{1b}, L_{4b}, L_5, L_6) = 12.763$$

**PROBLEM 3-54**

**Statement:** Design a fourbar linkage to move the object in Figure P3-15 through the three positions shown using points *A* and *B* for attachment. Add a driver dyad to limit its motion to the range of positions shown, making it a sixbar. All fixed pivots should be on the base.

**Given:** Length of coupler link:  $L_3 := 52.000$

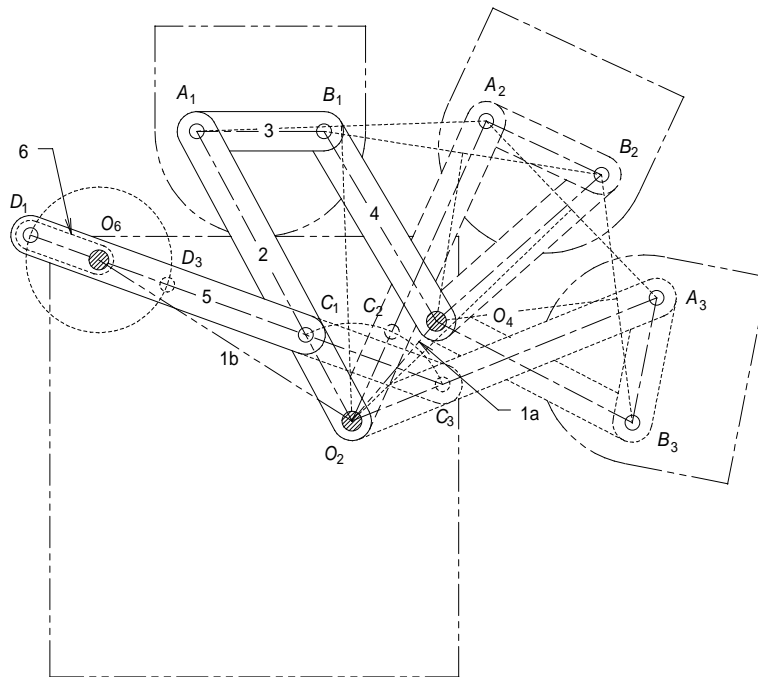
**Solution:** See Figure P3-15 and Mathcad file P0354.

**Design choices:**

Length of link 2b  $L_{2b} := 40$

1. Draw link *AB* in its three design positions  $A_1B_1, A_2B_2, A_3B_3$  in the plane as shown.
2. Draw construction lines from point  $A_1$  to  $A_2$  and from point  $A_2$  to  $A_3$ .
3. Bisect line  $A_1A_2$  and line  $A_2A_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_2$ .
4. Repeat steps 2 and 3 for lines  $B_1B_2$  and  $B_2B_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $A_1$  and call it link 2. Connect  $O_4$  with  $B_1$  and call it link 4.
6. Line  $A_1B_1$  is link 3. Line  $O_2O_4$  is link 1 (ground link for the fourbar). The fourbar is now defined as  $O_2ABO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 53.439$	Link 2	$L_2 := 134.341$
Link 3	$L_3 = 52.000$	Link 4	$L_4 := 90.203$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\text{Condition}(a, b, c, d) := \left\{ \begin{array}{l} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{array} \right.$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"non-Grashof"}$$

Although this fourbar is non-Grashof, there are no toggle points within the required range of motion.

8. Select a point on link 2 ( $O_2A$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it  $C$ . (Note that link 2 is now a ternary link with nodes at  $O_2$ ,  $C$ , and  $A$ .) In the solution above the distance  $O_2C$  was selected to be  $L_{2b} = 40.000$ .
9. Draw a construction line through  $C_1C_3$  and extend it to the left.
10. Select a point on this line and call it  $O_6$ . In the solution above  $O_6$  was placed 20 units from the left edge of the base.
11. Draw a circle about  $O_6$  with a radius of one-half the length  $C_1C_3$  and label the intersections of the circle with the extended line as  $D_1$  and  $D_3$ . In the solution below the radius was measured as  $L_6 := 29.760$ .
12. The driver fourbar is now defined as  $O_2CDO_6$  with link lengths

Link 6 (crank)  $L_6 = 29.760$

Link 5 (coupler)  $L_5 := 119.665$

Link 1b (ground)  $L_{1b} := 122.613$

Link 2b (rocker)  $L_{2b} = 40.000$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{2b}, L_5) = \text{"Grashof"}$$

**PROBLEM 3-55**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-16 from position 1 to position 2. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 1 offsets:  $x_{C1D1} := 3.744 \cdot \text{in}$   $y_{C1D1} := 2.497 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0355.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-55.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-55.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_1$  to  $C_2$  and  $D_1$  to  $D_2$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_1C_2$  was extended downward and the bisector of  $D_1D_2$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4D$  and  $O_6C$  were each selected to be 7.500 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 15.366 in.
4. The fourbar stage is now defined as  $O_4CDO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C1D1}^2 + y_{C1D1}^2} \quad L_5 = 4.500 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 7.500 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 7.500 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 15.366 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $D$ .) In the solution below the distance  $O_4B$  was selected to be 4.000 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 1.370 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 := 1.370 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

$$\text{Link 4a (rocker)} \quad L_{4a} := 4.000 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.080 \cdot \text{in}$$

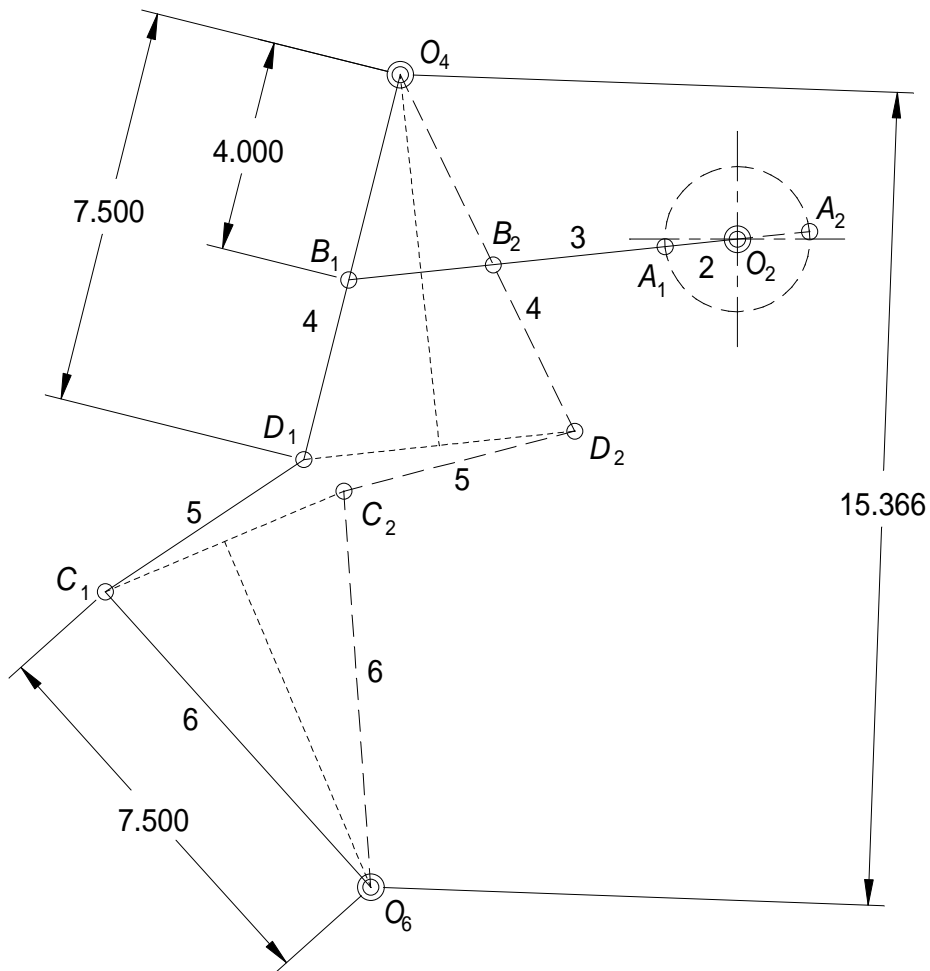
10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof"} \quad \text{if } SL < PQ \\ \text{return "Special Grashof"} \quad \text{if } SL = PQ \\ \text{return "non-Grashof"} \quad \text{otherwise} \end{cases}$$



$$\text{Condition}(L_{1a}, L_2, L_3, L_{4a}) = \text{"Grashof"}$$

$$\min(L_{1a}, L_2, L_3, L_{4a}) = 1.370 \text{ in}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4DCO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -49.9$  deg and  $+49.9$  deg. The fourbar operates between  $\theta_4 = +28.104$  deg and  $-11.968$  deg.

**PROBLEM 3-56**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-16 from position 2 to position 3. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 2 offsets:  $x_{C_2D_2} := 4.355 \cdot \text{in}$   $y_{C_2D_2} := 1.134 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0356.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-56.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-56.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_2$  to  $C_3$  and  $D_2$  to  $D_3$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_2C_3$  was extended downward and the bisector of  $D_2D_3$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4D$  and  $O_6C$  were each selected to be 6.000 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 14.200 in.
4. The fourbar stage is now defined as  $O_4DCO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C_2D_2}^2 + y_{C_2D_2}^2} \quad L_5 = 4.500 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 6.000 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 6.000 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 14.200 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $D$ .) In the solution below the distance  $O_4B$  was selected to be 4.000 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 1.271 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 := 1.271 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

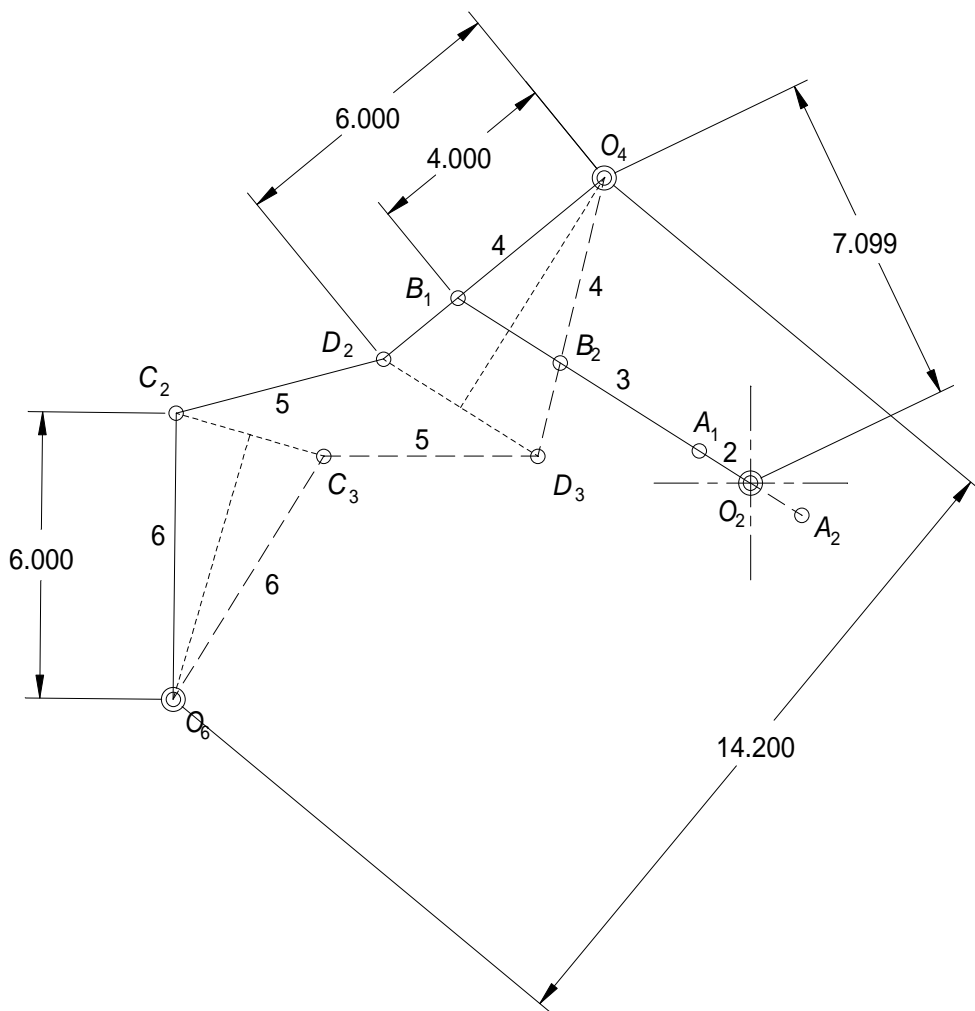
$$\text{Link 4a (rocker)} \quad L_{4a} := 4.000 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.099 \cdot \text{in}$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_{4a}) = \text{"Grashof"}$$

$$\min(L_{1a}, L_2, L_3, L_{4a}) = 1.271 \text{ in}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4DCO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -41.6$  deg and  $+41.6$  deg. The fourbar operates between  $\theta_4 = +26.171$  deg and  $-11.052$  deg.

**PROBLEM 3-57**

**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-16. Ignore the points  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

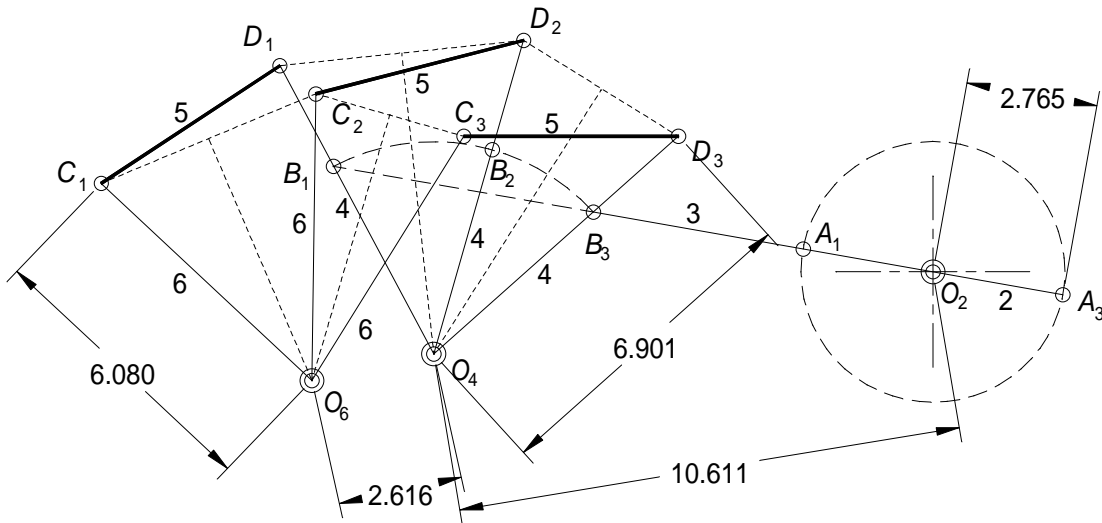
**Solution:** See Figure P3-16 and Mathcad file P0357.

**Design choices:**

Length of link 3:  $L_3 := 10.000$       Length of link 4b:  $L_{4b} := 4.500$

1. Draw link  $CD$  in its three design positions  $C_1D_1, C_2D_2, C_3D_3$  in the plane as shown.
2. Draw construction lines from point  $C_1$  to  $C_2$  and from point  $C_2$  to  $C_3$ .
3. Bisect line  $C_1C_2$  and line  $C_2C_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_6$ .
4. Repeat steps 2 and 3 for lines  $D_1D_2$  and  $D_2D_3$ . Label the intersection  $O_4$ .
5. Connect  $O_6$  with  $C_1$  and call it link 6. Connect  $O_4$  with  $D_1$  and call it link 4.
6. Line  $C_1D_1$  is link 5. Line  $O_6O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_6CDO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 2.616$	Link 6	$L_6 := 6.080$
Link 5	$L_5 := 4.500$	Link 4	$L_4 := 6.901$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

```

Condition(a,b,c,d) :=
| S ← min(a,b,c,d)
| L ← max(a,b,c,d)
| SL ← S + L
| PQ ← a + b + c + d - SL
| return "Grashof" if SL < PQ
| return "Special Grashof" if SL = PQ
| return "non-Grashof" otherwise
    
```

$$\text{Condition}(L_{1a}, L_4, L_5, L_6) = \text{"Grashof"}$$

8. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $D$ , and  $B$ .) In the solution above the distance  $O_4B$  was selected to be  $L_{4b} = 4.500$  .
9. Draw a construction line through  $B_1B_3$  and extend it up to the right.
10. Layout the length of link 3 (design choice) along the extended line. Label the other end  $A$ .
11. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_2 := 2.765$ .
12. The driver fourbar is now defined as  $O_4BAO_2$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 = 2.765$$

$$\text{Link 3 (coupler)} \quad L_3 = 10.000$$

$$\text{Link 1b (ground)} \quad L_{1b} := 10.611$$

$$\text{Link 4b (rocker)} \quad L_{4b} = 4.500$$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(L_2, L_3, L_{1b}, L_{4b}) = \text{"Grashof"}$$

$$\min(L_2, L_3, L_{1b}, L_{4b}) = 2.765$$

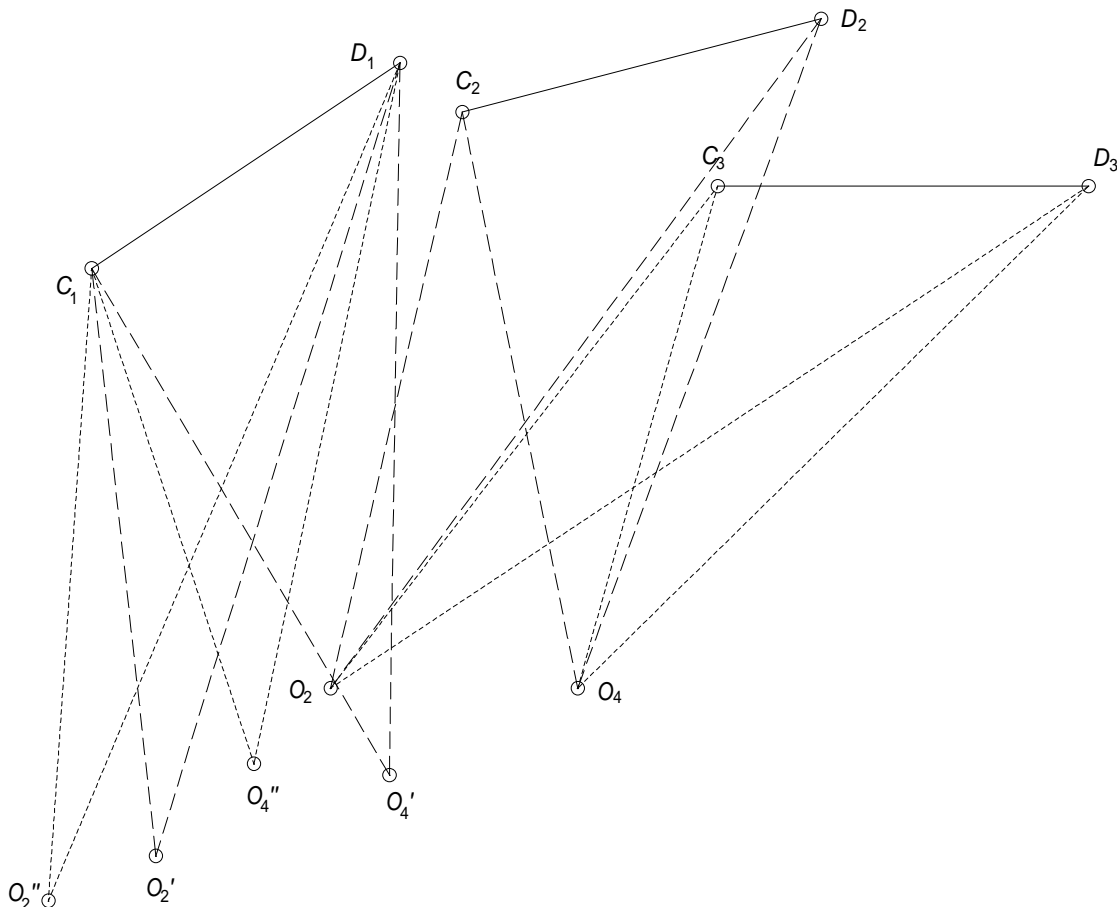
<b>PROBLEM 3-58</b>
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**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-16 using the fixed pivots  $O_2$  and  $O_4$  shown. (See Example 3-7.) Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Solution:** See Figure P3-16 and Mathcad file P0358.

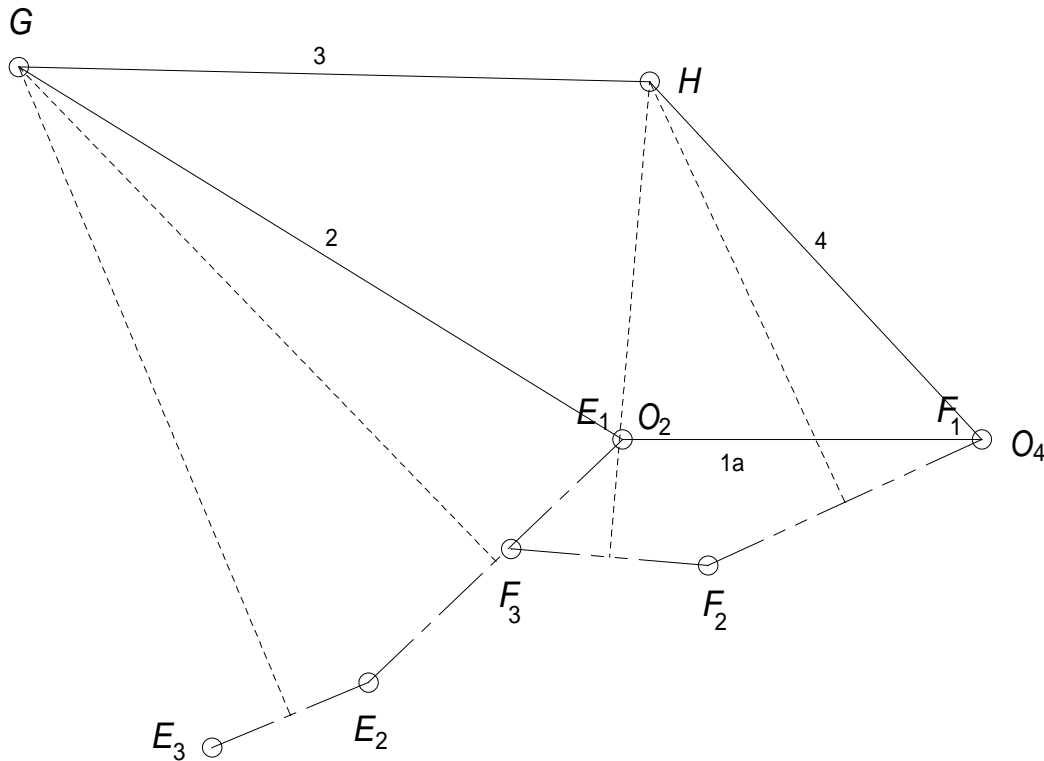
**Design choices:** Length of link 5:  $L_5 := 5.000$       Length of link 2b:  $L_{2b} := 2.500$

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw the ground link  $O_2O_4$  in its desired position in the plane with respect to the first coupler position  $C_1D_1$ .
3. Draw construction arcs from point  $C_2$  to  $O_2$  and from point  $D_2$  to  $O_2$  whose radii define the sides of triangle  $C_2O_2D_2$ . This defines the relationship of the fixed pivot  $O_2$  to the coupler line  $CD$  in the second coupler position.
4. Draw construction arcs from point  $C_2$  to  $O_4$  and from point  $D_2$  to  $O_4$  whose radii define the sides of triangle  $C_2O_4D_2$ . This defines the relationship of the fixed pivot  $O_4$  to the coupler line  $CD$  in the second coupler position.
5. Transfer this relationship back to the first coupler position  $C_1D_1$  so that the ground plane position  $O_2'O_4'$  bears the same relationship to  $C_1D_1$  as  $O_2O_4$  bore to the second coupler position  $C_2D_2$ .
6. Repeat the process for the third coupler position and transfer the third relative ground link position to the first, or reference, position.
7. The three inverted positions of the ground link that correspond to the three desired coupler positions are labeled  $O_2O_4$ ,  $O_2'O_4'$ , and  $O_2''O_4''$  in the first layout below and are renamed  $E_1F_1$ ,  $E_2F_2$ , and  $E_3F_3$ , respectively, in the second layout, which is used to find the points  $G$  and  $H$ .



8. Draw construction lines from point  $E_1$  to  $E_2$  and from point  $E_2$  to  $E_3$ .
9. Bisect line  $E_1E_2$  and line  $E_2E_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $G$ .
10. Repeat steps 2 and 3 for lines  $F_1F_2$  and  $F_2F_3$ . Label the intersection  $H$ .
11. Connect  $E_1$  with  $G$  and label it link 2. Connect  $F_1$  with  $H$  and label it link 4. Reverting,  $E_1$  and  $F_1$  are the original fixed pivots  $O_2$  and  $O_4$ , respectively.
12. Line  $GH$  is link 3. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_2GHO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 3.000$	Link 2	$L_2 := 8.597$
Link 3	$L_3 := 1.711$	Link 4	$L_4 := 7.921$



13. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\begin{array}{l}
 \text{Condition}(a, b, c, d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a, b, c, d) \\
 L \leftarrow \max(a, b, c, d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

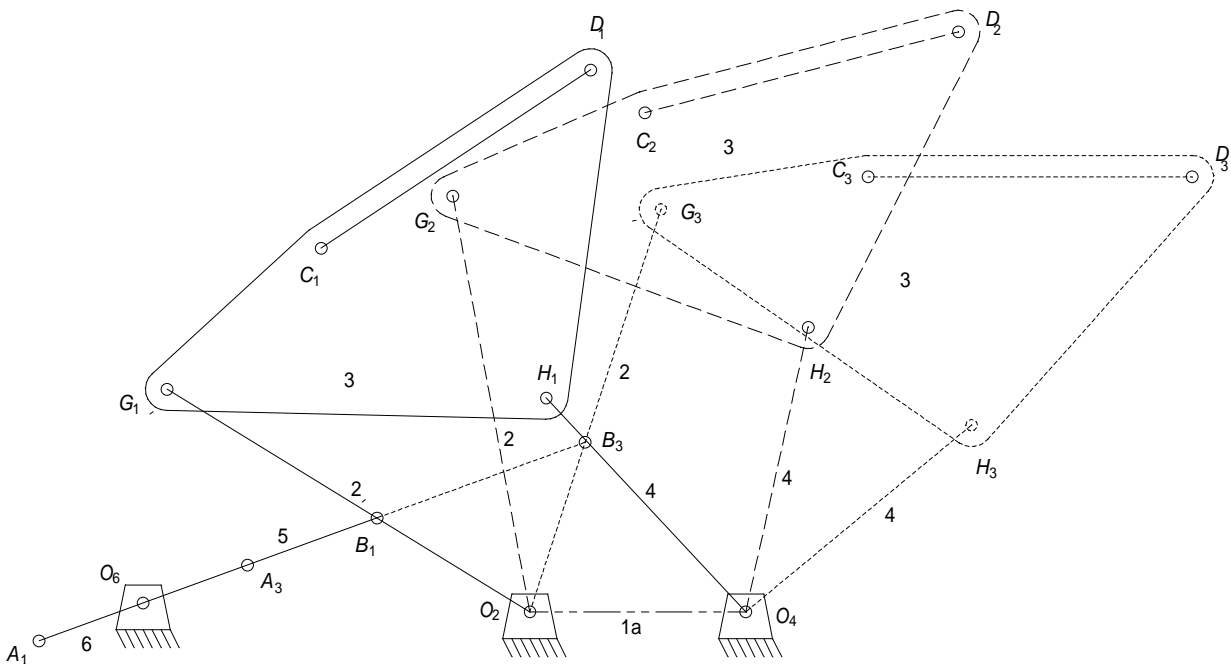
The fourbar that will provide the desired motion is now defined as a Grashof double crank in the crossed configuration. It now remains to add the original points  $C_1$  and  $D_1$  to the coupler  $GH$  and to define the driving dyad.

14. Select a point on link 2 ( $O_2G$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 2 is now a ternary link with nodes at  $O_2, B$ , and  $G$ .) In the solution below, the distance  $O_2B$  was selected to be  $L_{2b} = 2.500$ .
15. Draw a construction line through  $B_1B_3$  and extend it up to the left.
16. Layout the length of link 5 (design choice) along the extended line. Label the other end  $A$ .
17. Draw a circle about  $O_6$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_6 := 1.541$ .
18. The driver fourbar is now defined as  $O_2BAO_6$  with link lengths

- Link 6 (crank)  $L_6 = 1.541$
- Link 5 (coupler)  $L_5 = 5.000$
- Link 1b (ground)  $L_{1b} := 5.374$
- Link 2b (rocker)  $L_{2b} = 2.500$

19. Use the link lengths in step 18 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_5, L_{1b}, L_{2b}) = \text{"Grashof"}$$





**PROBLEM 3-59**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-17 from position 1 to position 2. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 1 offsets:  $x_{C1D1} := 1.896 \cdot \text{in}$   $y_{C1D1} := 1.212 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0359.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-59.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-59.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_1$  to  $C_2$  and  $D_1$  to  $D_2$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_1C_2$  was extended downward and the bisector of  $D_1D_2$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_6C$  and  $O_4D$  were each selected to be 6.500 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 14.722 in.
4. The fourbar stage is now defined as  $O_4DCO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C1D1}^2 + y_{C1D1}^2} \quad L_5 = 2.250 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 6.500 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 6.500 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 14.722 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $D$ .) In the solution below the distance  $O_4B$  was selected to be 4.500 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 1.037 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 := 0.645 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

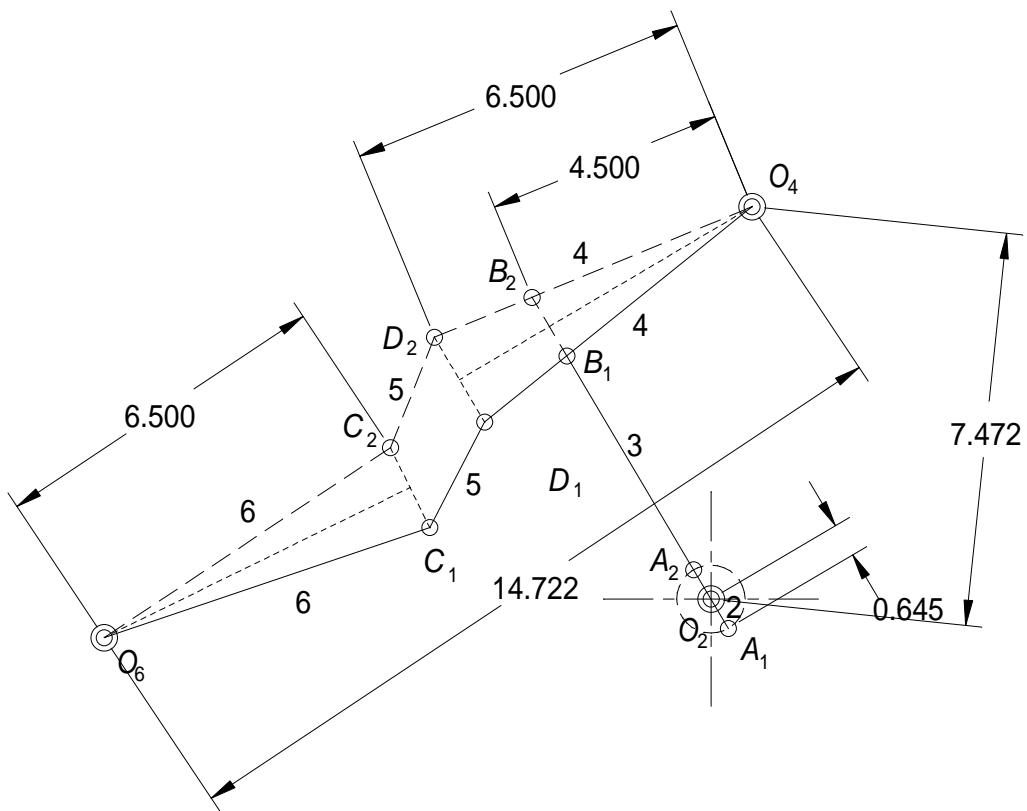
$$\text{Link 4a (rocker)} \quad L_{4a} := 4.500 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.472 \cdot \text{in}$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_{4a}) = \text{"Grashof"}$$

$$\min(L_{1a}, L_2, L_3, L_{4a}) = 0.645 \text{ in}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4CDO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -17.1$  deg and  $+17.1$  deg. The fourbar operates between  $\theta_4 = +5.216$  deg and  $-11.273$  deg.

**PROBLEM 3-60**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-17 from position 2 to position 3. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 2 offsets:  $x_{C_2D_2} := 0.834 \cdot \text{in}$   $y_{C_2D_2} := 2.090 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0360.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-60.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-60.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_2$  to  $C_3$  and  $D_2$  to  $D_3$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_2C_3$  was extended downward and the bisector of  $D_2D_3$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4D$  and  $O_6C$  were each selected to be 6.000 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 12.933 in.
4. The fourbar stage is now defined as  $O_4DCO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C_2D_2}^2 + y_{C_2D_2}^2} \quad L_5 = 2.250 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 5.000 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 5.000 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 12.933 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $D$ .) In the solution below the distance  $O_4B$  was selected to be 4.000 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 0.741 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

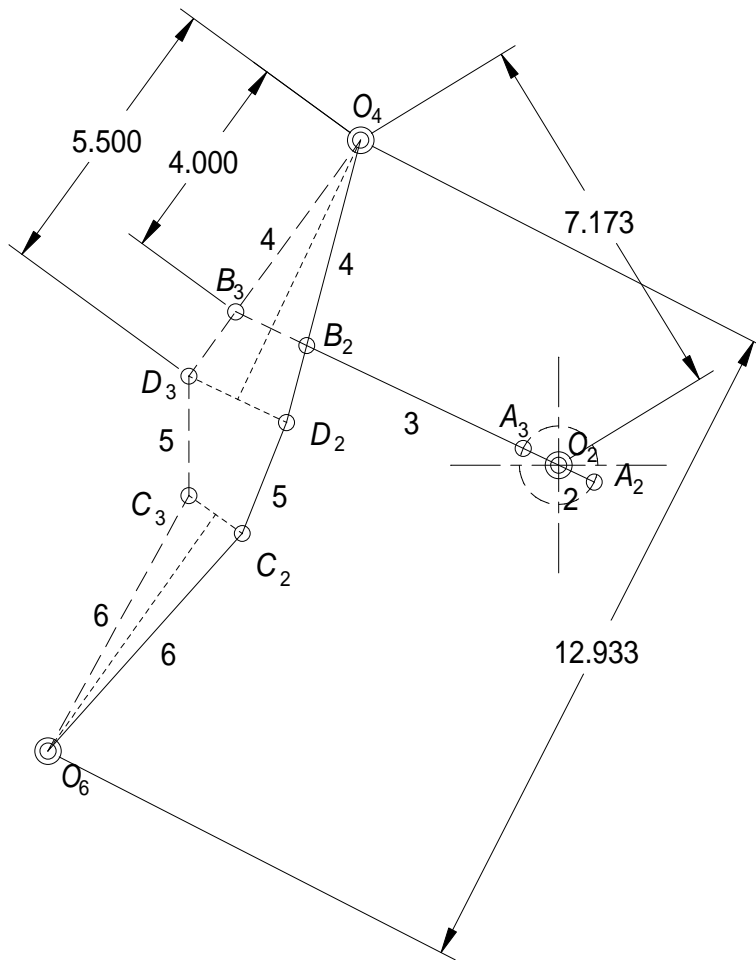
$$\text{Link 2 (crank)} \quad L_2 := 0.741 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

$$\text{Link 4a (rocker)} \quad L_{4a} := 4.000 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.173 \cdot \text{in}$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4DCO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -14.9$  deg and  $+14.9$  deg. The fourbar operates between  $\theta_4 = +12.403$  deg and  $-8.950$  deg.

**PROBLEM 3-61**

**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-17. Ignore the points  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

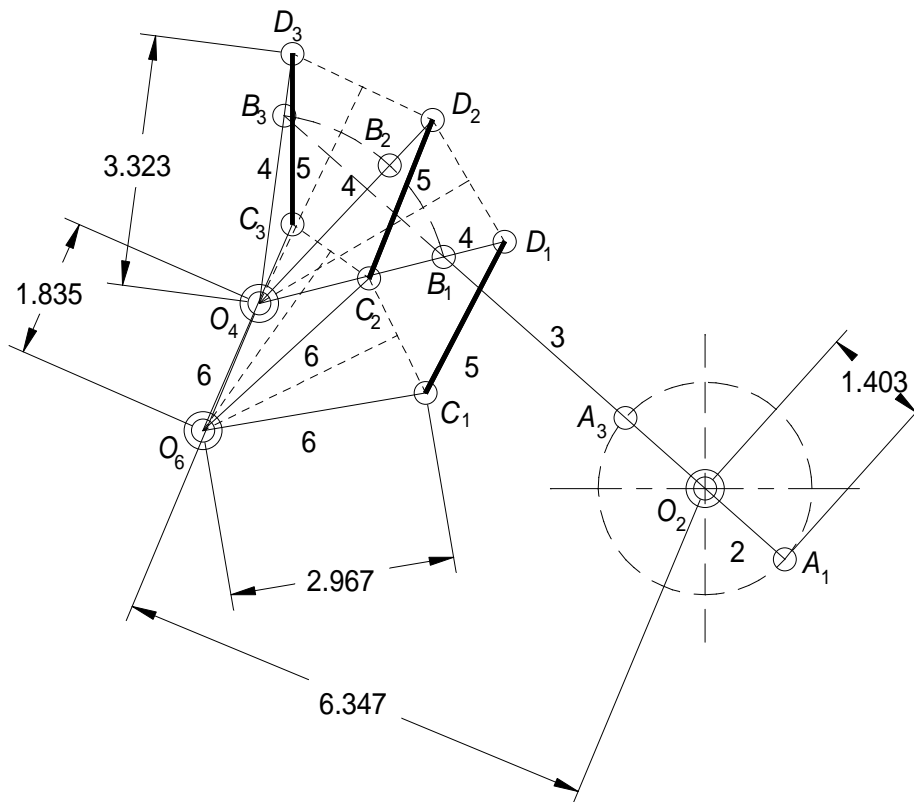
**Solution:** See Figure P3-17 and Mathcad file P0361.

**Design choices:**

Length of link 3:  $L_3 := 6.000$       Length of link 4b:  $L_{4b} := 2.500$

1. Draw link  $CD$  in its three design positions  $C_1D_1, C_2D_2, C_3D_3$  in the plane as shown.
2. Draw construction lines from point  $C_1$  to  $C_2$  and from point  $C_2$  to  $C_3$ .
3. Bisect line  $C_1C_2$  and line  $C_2C_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_6$ .
4. Repeat steps 2 and 3 for lines  $D_1D_2$  and  $D_2D_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $C_1$  and call it link 2. Connect  $O_4$  with  $D_1$  and call it link 4.
6. Line  $C_1D_1$  is link 5. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_6CDO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 1.835$	Link 6	$L_6 := 2.967$
Link 5	$L_5 := 2.250$	Link 4	$L_4 := 3.323$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_4, L_5, L_6) = \text{"Grashof"}$$

8. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $D$ , and  $B$ .) In the solution above the distance  $O_4B$  was selected to be  $L_{4b} = 2.500$ .
9. Draw a construction line through  $B_1B_3$  and extend it up to the right.
10. Layout the length of link 3 (design choice) along the extended line. Label the other end  $A$ .
11. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_2 := 1.403$ .
12. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

Link 2 (crank)  $L_2 = 1.403$

Link 3 (coupler)  $L_3 = 6.000$

Link 1b (ground)  $L_{1b} := 6.347$

Link 4b (rocker)  $L_{4b} = 2.500$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(L_{1b}, L_2, L_3, L_{4b}) = \text{"Grashof"}$$

$$\min(L_{1b}, L_2, L_3, L_{4b}) = 1.403$$

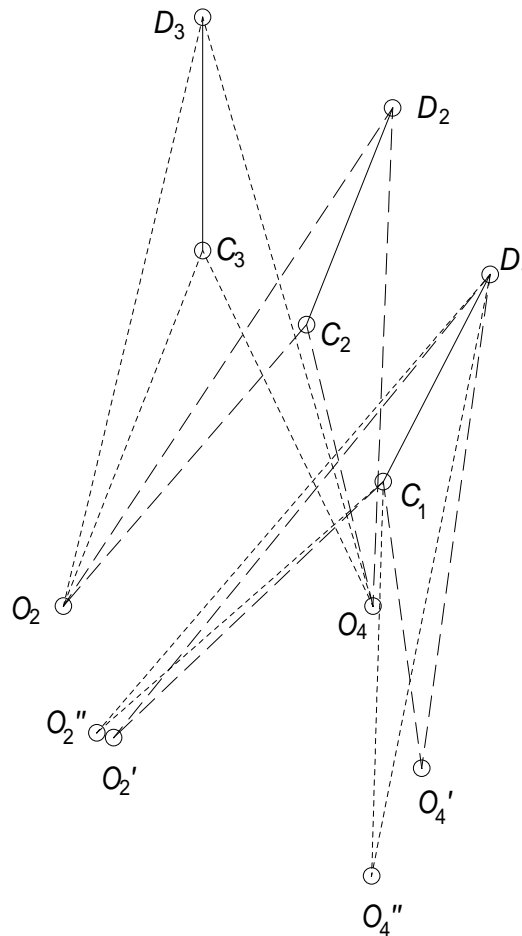
<b>PROBLEM 3-62</b>
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**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-17 using the fixed pivots  $O_2$  and  $O_4$  shown. (See Example 3-7.) Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Solution:** See Figure P3-17 and Mathcad file P0362.

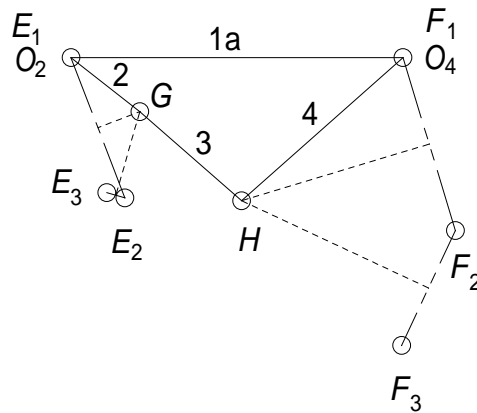
**Design choices:** Length of link 5:  $L_5 := 4.000$       Length of link 2b:  $L_{2b} := 0.791$

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw the ground link  $O_2O_4$  in its desired position in the plane with respect to the first coupler position  $C_1D_1$ .
3. Draw construction arcs from point  $C_2$  to  $O_2$  and from point  $D_2$  to  $O_2$  whose radii define the sides of triangle  $C_2O_2D_2$ . This defines the relationship of the fixed pivot  $O_2$  to the coupler line  $CD$  in the second coupler position.
4. Draw construction arcs from point  $C_2$  to  $O_4$  and from point  $D_2$  to  $O_4$  whose radii define the sides of triangle  $C_2O_4D_2$ . This defines the relationship of the fixed pivot  $O_4$  to the coupler line  $CD$  in the second coupler position.
5. Transfer this relationship back to the first coupler position  $C_1D_1$  so that the ground plane position  $O_2'O_4'$  bears the same relationship to  $C_1D_1$  as  $O_2O_4$  bore to the second coupler position  $C_2D_2$ .
6. Repeat the process for the third coupler position and transfer the third relative ground link position to the first, or reference, position.
7. The three inverted positions of the ground link that correspond to the three desired coupler positions are labeled  $O_2O_4$ ,  $O_2'O_4'$ , and  $O_2''O_4''$  in the first layout below and are renamed  $E_1F_1$ ,  $E_2F_2$ , and  $E_3F_3$ , respectively, in the second layout, which is used to find the points  $G$  and  $H$ .



8. Draw construction lines from point  $E_1$  to  $E_2$  and from point  $E_2$  to  $E_3$ .
9. Bisect line  $E_1E_2$  and line  $E_2E_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $G$ .
10. Repeat steps 2 and 3 for lines  $F_1F_2$  and  $F_2F_3$ . Label the intersection  $H$ .
11. Connect  $E_1$  with  $G$  and label it link 2. Connect  $F_1$  with  $H$  and label it link 4. Reverting,  $E_1$  and  $F_1$  are the original fixed pivots  $O_2$  and  $O_4$ , respectively.
12. Line  $GH$  is link 3. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_2GHO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 3.000$	Link 2	$L_2 := 0.791$
Link 3	$L_3 := 1.222$	Link 4	$L_4 := 1.950$



13. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\begin{array}{l}
 \text{Condition}(a,b,c,d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a,b,c,d) \\
 L \leftarrow \max(a,b,c,d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"non-Grashof"}$$

The fourbar that will provide the desired motion is now defined as a non-Grashof double rocker in the crossed configuration. It now remains to add the original points  $C_1$  and  $D_1$  to the coupler  $GH$  and to define the driving dyad, which in this case will drive link 4 rather than link 2.

14. Select a point on link 2 ( $O_2G$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 2 is now a ternary link with nodes at  $O_2$ ,  $B$ , and  $G$ .) In the solution below, the distance  $O_2B$  was selected to be  $L_{2b} = 0.791$ . Thus, in this case  $B$  and  $G$  coincide.
15. Draw a construction line through  $B_1B_3$  and extend it up to the left.
16. Layout the length of link 5 (design choice) along the extended line. Label the other end  $A$ .
17. Draw a circle about  $O_6$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle



with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_6 := 0.727$ .

18. The driver fourbar is now defined as  $O_2BAO_6$  with link lengths

Link 6 (crank)  $L_6 = 0.727$

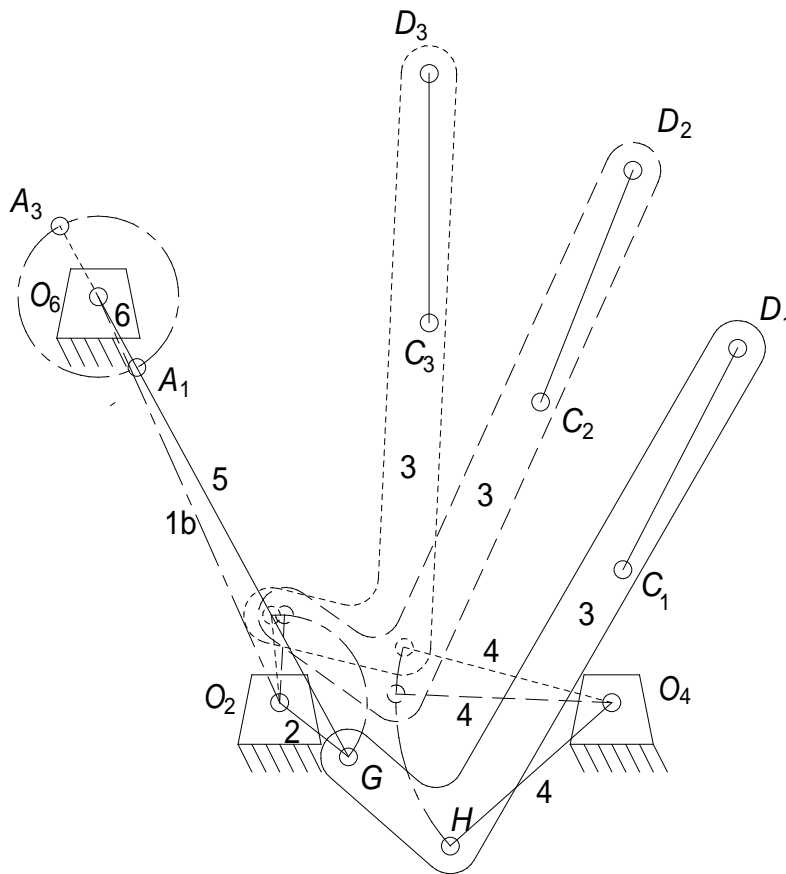
Link 5 (coupler)  $L_5 = 4.000$

Link 1b (ground)  $L_{1b} := 4.012$

Link 2b (rocker)  $L_{2b} = 0.791$

19. Use the link lengths in step 18 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_5, L_{1b}, L_{2b}) = \text{"Grashof"}$$



**PROBLEM 3-63**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-18 from position 1 to position 2. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 1 offsets:  $x_{C1D1} := 1.591 \cdot \text{in}$        $y_{C1D1} := 1.591 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0363.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-63.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-63.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_1$  to  $C_2$  and  $D_1$  to  $D_2$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_1C_2$  was extended downward and the bisector of  $D_1D_2$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4C$  and  $O_6D$  were each selected to be 5.000 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 10.457 in.
4. The fourbar stage is now defined as  $O_4CDO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C1D1}^2 + y_{C1D1}^2} \quad L_5 = 2.250 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 5.000 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 5.000 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 10.457 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4C$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $C$ .) In the solution below the distance  $O_4B$  was selected to be 3.750 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 0.882 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

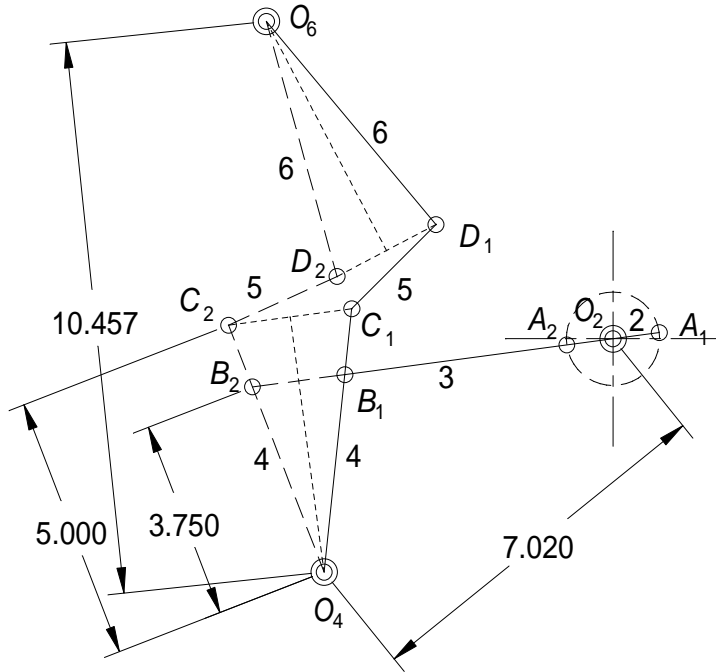
$$\text{Link 2 (crank)} \quad L_2 := 0.882 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

$$\text{Link 4a (rocker)} \quad L_{4a} := 3.750 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.020 \cdot \text{in}$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof"} \quad \text{if } SL < PQ \\ \text{return "Special Grashof"} \quad \text{if } SL = PQ \\ \text{return "non-Grashof"} \quad \text{otherwise} \end{cases}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_{4a}) = \text{"Grashof"}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4CDO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -38.5$  deg and  $+38.5$  deg. The fourbar operates between  $\theta_4 = +15.206$  deg and  $-12.009$  deg.

**PROBLEM 3-64**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-18 from position 2 to position 3. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Given:** Position 2 offsets:  $x_{C_2D_2} := 2.053 \cdot \text{in}$   $y_{C_2D_2} := 0.920 \cdot \text{in}$

**Solution:** See figure below for one possible solution. Input file P0360.mcd from the solutions manual disk to the Mathcad program for this solution, file P03-60.4br to the program FOURBAR to see the fourbar solution linkage, and file P03-60.6br into program SIXBAR to see the complete sixbar with the driver dyad included.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_2$  to  $C_3$  and  $D_2$  to  $D_3$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_2C_3$  was extended downward and the bisector of  $D_2D_3$  was extended upward.
3. Select one point on each bisector and label them  $O_4$  and  $O_6$ , respectively. In the solution below the distances  $O_4D$  and  $O_6C$  were each selected to be 5.000 in. This resulted in a ground-link-length  $O_4O_6$  for the fourbar of 8.773 in.
4. The fourbar stage is now defined as  $O_4DCO_6$  with link lengths

$$\text{Link 5 (coupler)} \quad L_5 := \sqrt{x_{C_2D_2}^2 + y_{C_2D_2}^2} \quad L_5 = 2.250 \text{ in}$$

$$\text{Link 4 (input)} \quad L_4 := 5.000 \cdot \text{in} \quad \text{Link 6 (output)} \quad L_6 := 5.000 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 8.773 \cdot \text{in}$$

5. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $B$ , and  $D$ .) In the solution below the distance  $O_4B$  was selected to be 3.750 in.
6. Draw a construction line through  $B_1B_2$  and extend it to the right.
7. Select a point on this line and call it  $O_2$ . In the solution below the distance  $AB$  was selected to be 6.000 in.
8. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_2$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_2$ . In the solution below the radius was measured as 0.892 in.
9. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 := 0.892 \cdot \text{in} \quad \text{Link 3 (coupler)} \quad L_3 := 6.000 \cdot \text{in}$$

$$\text{Link 4a (rocker)} \quad L_{4a} := 3.750 \cdot \text{in} \quad \text{Link 1a (ground)} \quad L_{1a} := 7.019 \cdot \text{in}$$

10. Use the link lengths in step 9 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$



**PROBLEM 3-65**

**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-18. Ignore the points  $O_2$  and  $O_4$  shown. Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

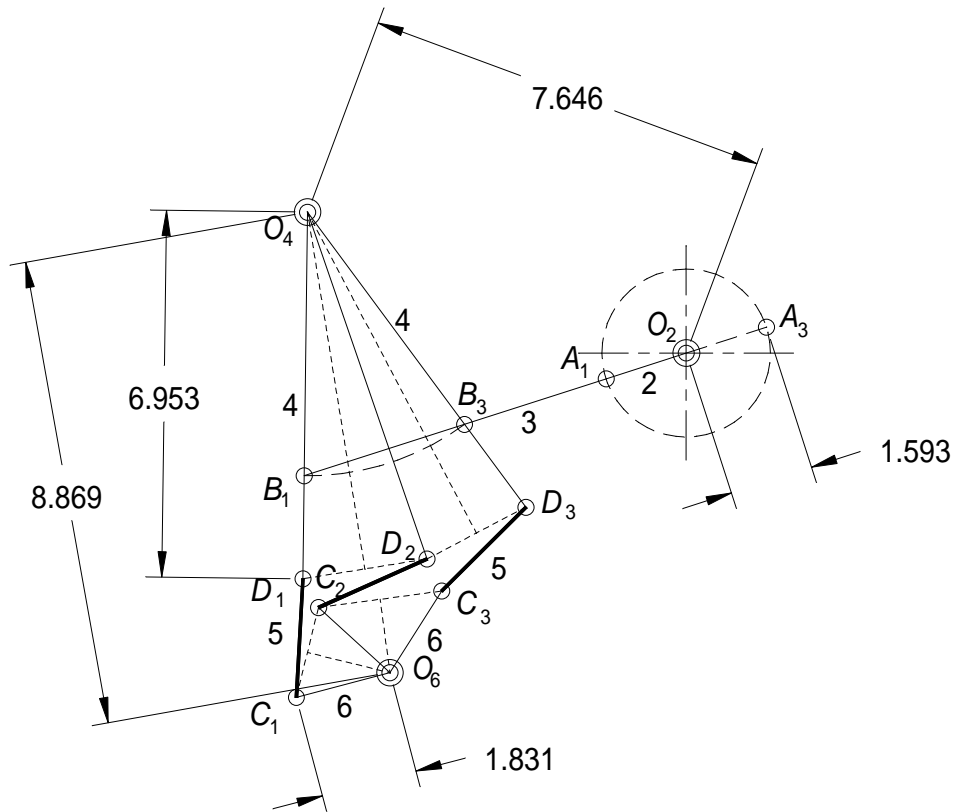
**Solution:** See Figure P3-18 and Mathcad file P0365.

**Design choices:**

Length of link 3:  $L_3 := 6.000$       Length of link 4b:  $L_{4b} := 5.000$

1. Draw link  $CD$  in its three design positions  $C_1D_1, C_2D_2, C_3D_3$  in the plane as shown.
2. Draw construction lines from point  $C_1$  to  $C_2$  and from point  $C_2$  to  $C_3$ .
3. Bisect line  $C_1C_2$  and line  $C_2C_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_6$ .
4. Repeat steps 2 and 3 for lines  $D_1D_2$  and  $D_2D_3$ . Label the intersection  $O_4$ .
5. Connect  $O_6$  with  $C_1$  and call it link 6. Connect  $O_4$  with  $D_1$  and call it link 4.
6. Line  $C_1D_1$  is link 5. Line  $O_6O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_6CDO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 8.869$	Link 6	$L_6 := 1.831$
Link 5	$L_5 := 2.250$	Link 4	$L_4 := 6.953$



7. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}$$

$$\text{Condition}(L_6, L_{1a}, L_4, L_5) = \text{"non-Grashof"}$$

8. Select a point on link 4 ( $O_4D$ ) at a suitable distance from  $O_4$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 4 is now a ternary link with nodes at  $O_4$ ,  $D$ , and  $B$ .) In the solution above the distance  $O_4B$  was selected to be  $L_{4b} = 5.000$ .
9. Draw a construction line through  $B_1B_3$  and extend it up to the right.
10. Layout the length of link 3 (design choice) along the extended line. Label the other end  $A$ .
11. Draw a circle about  $O_2$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_2 := 1.593$ .
12. The driver fourbar is now defined as  $O_2ABO_4$  with link lengths

$$\text{Link 2 (crank)} \quad L_2 = 1.593$$

$$\text{Link 3 (coupler)} \quad L_3 = 6.000$$

$$\text{Link 1b (ground)} \quad L_{1b} := 7.646$$

$$\text{Link 4b (rocker)} \quad L_{4b} = 5.000$$

13. Use the link lengths in step 12 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 2).

$$\text{Condition}(L_{1b}, L_2, L_3, L_{4b}) = \text{"Grashof"}$$

$$\min(L_{1b}, L_2, L_3, L_{4b}) = 1.593$$

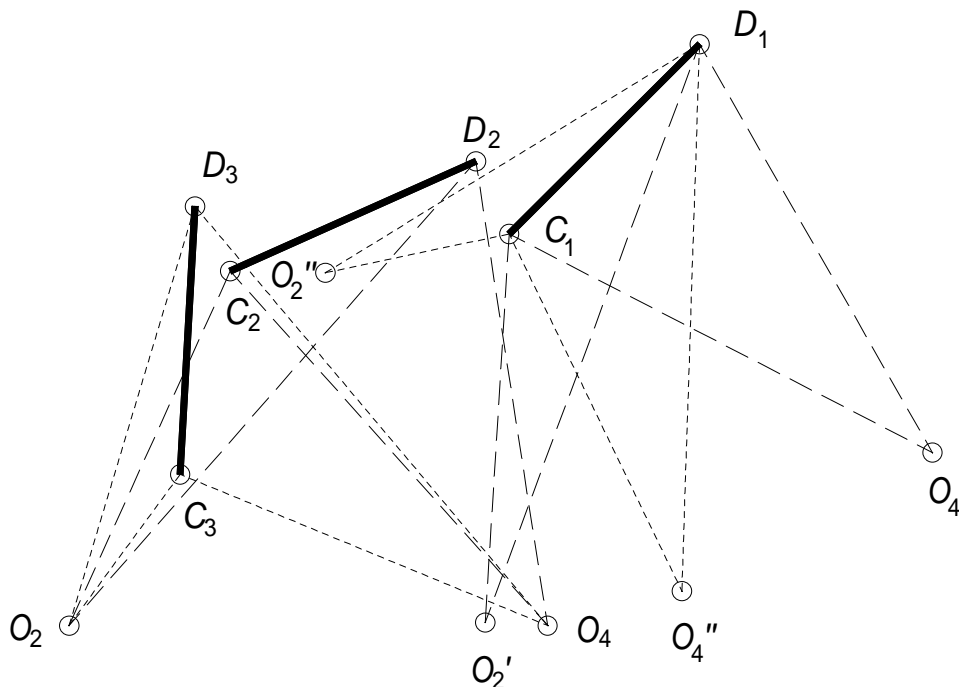
<b>PROBLEM 3-66</b>
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**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-18 using the fixed pivots  $O_2$  and  $O_4$  shown. (See Example 3-7.) Build a cardboard model and add a driver dyad to limit its motion to the range of positions designed, making it a sixbar.

**Solution:** See Figure P3-18 and Mathcad file P0366.

**Design choices:** Length of link 5:  $L_5 := 4.000$       Length of link 2b:  $L_{2b} := 2.000$

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw the ground link  $O_2O_4$  in its desired position in the plane with respect to the first coupler position  $C_1D_1$ .
3. Draw construction arcs from point  $C_2$  to  $O_2$  and from point  $D_2$  to  $O_2$  whose radii define the sides of triangle  $C_2O_2D_2$ . This defines the relationship of the fixed pivot  $O_2$  to the coupler line  $CD$  in the second coupler position.
4. Draw construction arcs from point  $C_2$  to  $O_4$  and from point  $D_2$  to  $O_4$  whose radii define the sides of triangle  $C_2O_4D_2$ . This defines the relationship of the fixed pivot  $O_4$  to the coupler line  $CD$  in the second coupler position.
5. Transfer this relationship back to the first coupler position  $C_1D_1$  so that the ground plane position  $O_2'O_4'$  bears the same relationship to  $C_1D_1$  as  $O_2O_4$  bore to the second coupler position  $C_2D_2$ .
6. Repeat the process for the third coupler position and transfer the third relative ground link position to the first, or reference, position.
7. The three inverted positions of the ground link that correspond to the three desired coupler positions are labeled  $O_2O_4$ ,  $O_2'O_4'$ , and  $O_2''O_4''$  in the first layout below and are renamed  $E_1F_1$ ,  $E_2F_2$ , and  $E_3F_3$ , respectively, in the second layout, which is used to find the points  $G$  and  $H$ .

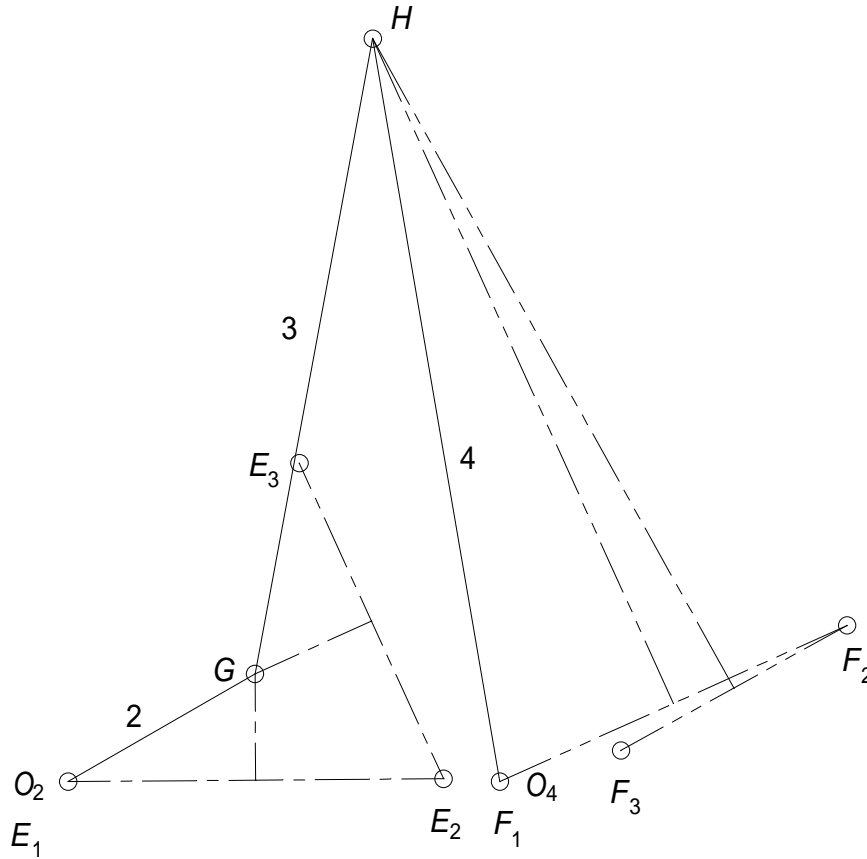


8. Draw construction lines from point  $E_1$  to  $E_2$  and from point  $E_2$  to  $E_3$ .
9. Bisect line  $E_1E_2$  and line  $E_2E_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $G$ .
10. Repeat steps 2 and 3 for lines  $F_1F_2$  and  $F_2F_3$ . Label the intersection  $H$ .



11. Connect  $E_1$  with  $G$  and label it link 2. Connect  $F_1$  with  $H$  and label it link 4. Reverting,  $E_1$  and  $F_1$  are the original fixed pivots  $O_2$  and  $O_4$ , respectively.
12. Line  $GH$  is link 3. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_2GHO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 4.000$	Link 2	$L_2 := 2.000$
Link 3	$L_3 := 6.002$	Link 4	$L_4 := 7.002$



13. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

```

Condition(a,b,c,d) :=
| S ← min(a,b,c,d)
| L ← max(a,b,c,d)
| SL ← S + L
| PQ ← a + b + c + d - SL
| return "Grashof" if SL < PQ
| return "Special Grashof" if SL = PQ
| return "non-Grashof" otherwise
    
```

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"Grashof"}$$

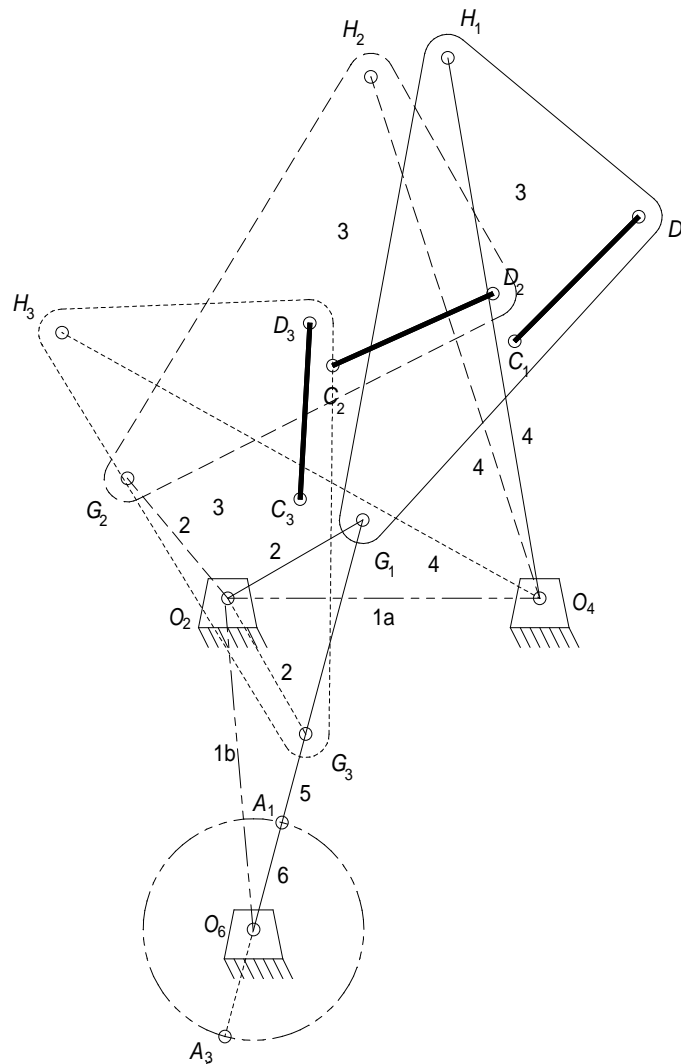
The fourbar that will provide the desired motion is now defined as a non-Grashof crank rocker in the open configuration. It now remains to add the original points  $C_1$  and  $D_1$  to the coupler  $GH$  and to define the driving dyad, which in this case will drive link 4 rather than link 2.

14. Select a point on link 2 ( $O_2G$ ) at a suitable distance from  $O_2$  as the pivot point to which the driver dyad will be connected and label it  $B$ . (Note that link 2 is now a ternary link with nodes at  $O_2, B$ , and  $G$ .) In the solution below, the distance  $O_2B$  was selected to be  $L_{2b} = 2.000$ . Thus, in this case  $B$  and  $G$  coincide.
15. Draw a construction line through  $B_1B_3$  and extend it up to the left.
16. Layout the length of link 5 (design choice) along the extended line. Label the other end  $A$ .
17. Draw a circle about  $O_6$  with a radius of one-half the length  $B_1B_3$  and label the intersections of the circle with the extended line as  $A_1$  and  $A_3$ . In the solution below the radius was measured as  $L_6 := 1.399$ .
18. The driver fourbar is now defined as  $O_2BAO_6$  with link lengths

- Link 6 (crank)  $L_6 = 1.399$
- Link 5 (coupler)  $L_5 = 4.000$
- Link 1b (ground)  $L_{1b} := 4.257$
- Link 2b (rocker)  $L_{2b} = 2.000$

19. Use the link lengths in step 18 to find the Grashoff condition of the driving fourbar (it must be Grashoff and the shortest link must be link 6).

$$\text{Condition}(L_6, L_{1b}, L_{2b}, L_5) = \text{"Grashof"}$$



**PROBLEM 3-67**

**Statement:** Design a fourbar Grashof crank-rocker for 120 degrees of output rocker motion with a quick-return time ratio of 1:1.2. (See Example 3-9.)

**Given:** Time ratio  $T_r := \frac{1}{1.2}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0367.

- Determine the crank rotation angles  $\alpha$  and  $\beta$ , and the construction angle  $\delta$  from equations 3.1 and 3.2.

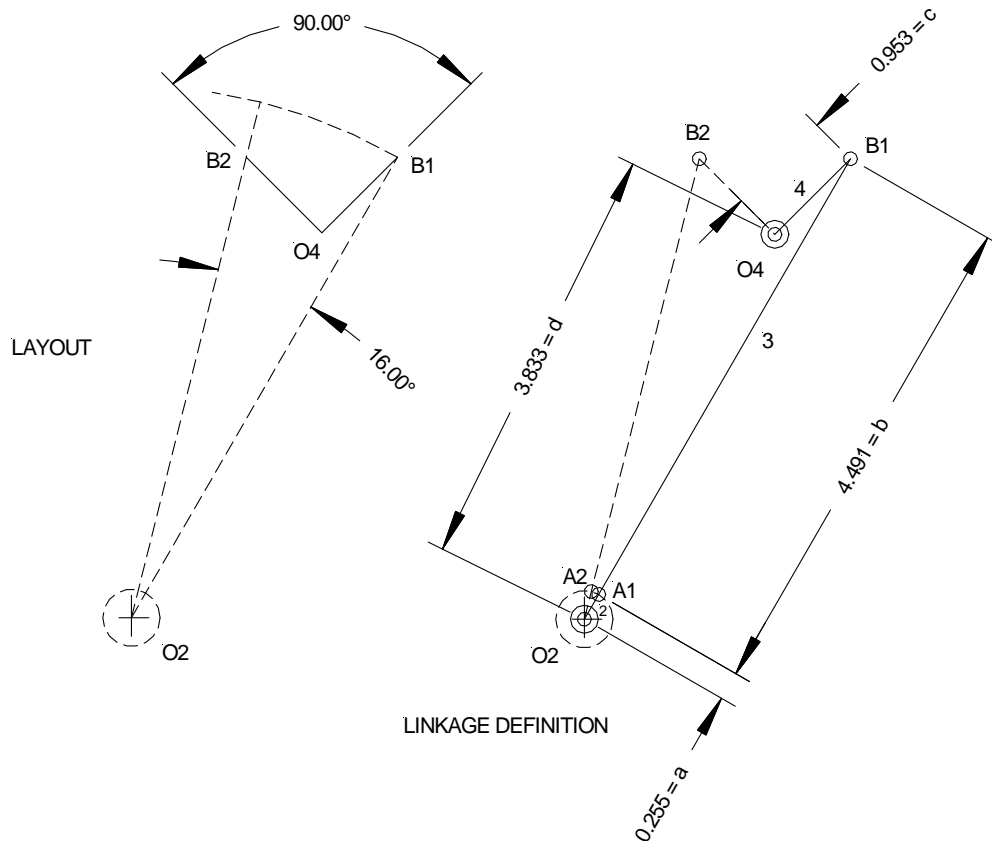
$$T_r = \frac{\alpha}{\beta} \qquad \alpha + \beta = 360 \cdot \text{deg}$$

Solving for  $\beta$ ,  $\alpha$ , and  $\delta$   $\beta := \frac{360 \cdot \text{deg}}{1 + T_r} \qquad \beta = 196 \cdot \text{deg}$

$$\alpha := 360 \cdot \text{deg} - \beta \qquad \alpha = 164 \cdot \text{deg}$$

$$\delta := \beta - 180 \cdot \text{deg} \qquad \delta = 16 \cdot \text{deg}$$

- Start the layout by arbitrarily establishing the point  $O_4$  and from it layoff two lines of equal length, 90 deg apart. Label one  $B_1$  and the other  $B_2$ . In the solution below, each line makes an angle of 45 deg with the horizontal and has a length of 1.000 in.
- Layoff a line through  $B_1$  at an arbitrary angle (but not zero deg). In the solution below the line is 60 deg to the horizontal.



4. Layoff a line through  $B_2$  that makes an angle  $\delta$  with the line in step 3 (76 deg to the horizontal in this case). The intersection of these two lines establishes the point  $O_2$ .
5. From  $O_2$  draw an arc that goes through  $B_1$ . Extend  $O_2B_2$  to meet this arc. Erect a perpendicular bisector to the extended portion of the line and transfer one half of the line to  $O_2$  as the length of the input crank.
6. For this solution, the link lengths are:

Ground link (1)	$d := 3.833 \cdot in$	Coupler (3)	$b := 4.491 \cdot in$
Crank (2)	$a := 0.255 \cdot in$	Rocker (4)	$c := 0.953 \cdot in$

**PROBLEM 3-68**

**Statement:** Design a fourbar Grashof crank-rocker for 100 degrees of output rocker motion with a quick-return time ratio of 1:1.5. (See Example 3-9.)

**Given:** Time ratio  $T_r := \frac{1}{1.5}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0368.

1. Determine the crank rotation angles  $\alpha$  and  $\beta$ , and the construction angle  $\delta$  from equations 3.1 and 3.2.

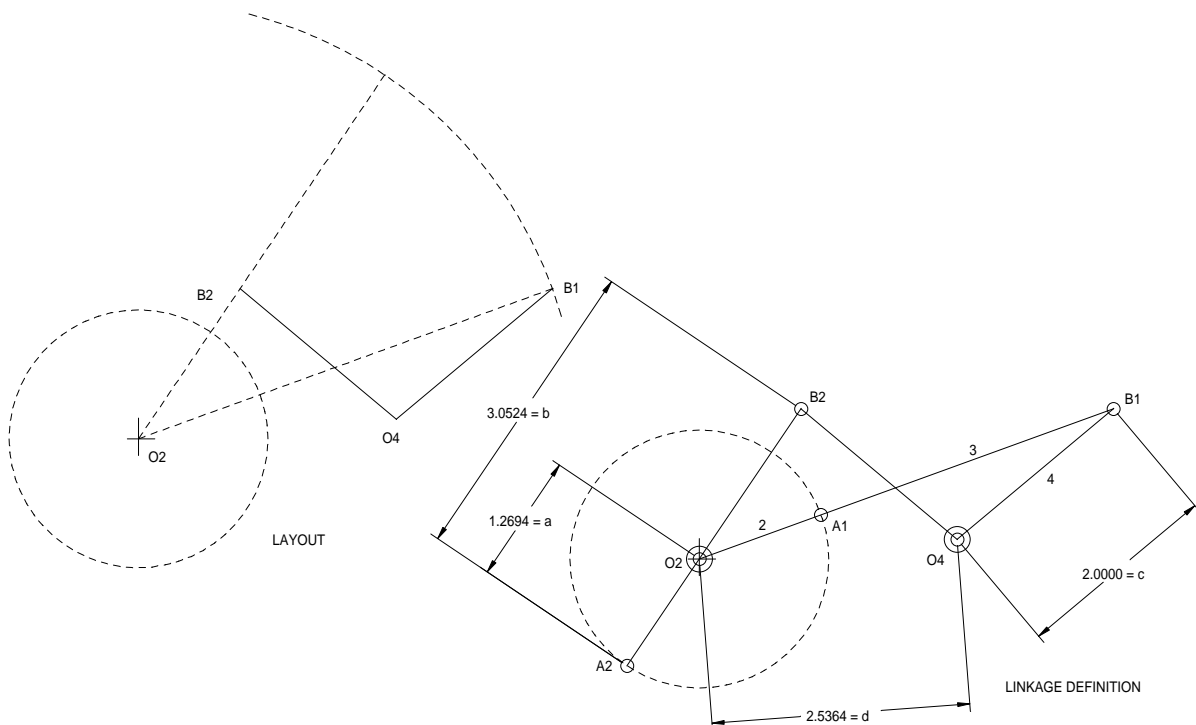
$$T_r = \frac{\alpha}{\beta} \qquad \alpha + \beta = 360 \cdot \text{deg}$$

Solving for  $\beta$ ,  $\alpha$ , and  $\delta$   $\beta := \frac{360 \cdot \text{deg}}{1 + T_r} \qquad \beta = 216 \text{ deg}$

$$\alpha := 360 \cdot \text{deg} - \beta \qquad \alpha = 144 \text{ deg}$$

$$\delta := \beta - 180 \cdot \text{deg} \qquad \delta = 36 \text{ deg}$$

2. Start the layout by arbitrarily establishing the point  $O_4$  and from it layoff two lines of equal length, 100 deg apart. Label one  $B_1$  and the other  $B_2$ . In the solution below, each line makes an angle of 40 deg with the horizontal and has a length of 2.000 in.
3. Layoff a line through  $B_1$  at an arbitrary angle (but not zero deg). In the solution below the line is 20 deg to the horizontal.
4. Layoff a line through  $B_2$  that makes an angle  $\delta$  with the line in step 3 (56 deg to the horizontal in this case). The intersection of these two lines establishes the point  $O_2$ .
5. From  $O_2$  draw an arc that goes through  $B_1$ . Extend  $O_2B_2$  to meet this arc. Erect a perpendicular bisector to the extended portion of the line and transfer one half of the line to  $O_2$  as the length of the input crank.



6. For this solution, the link lengths are:

Ground link (1)  $d := 2.5364 \cdot in$

Crank (2)  $a := 1.2694 \cdot in$

Coupler (3)

Rocker (4)

$b := 3.0524 \cdot in$

$c := 2.000 \cdot in$

**PROBLEM 3-69**

**Statement:** Design a fourbar Grashof crank-rocker for 80 degrees of output rocker motion with a quick-return time ratio of 1:1.33. (See Example 3-9.)

**Given:** Time ratio  $T_r := \frac{1}{1.33}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0369.

1. Determine the crank rotation angles  $\alpha$  and  $\beta$ , and the construction angle  $\delta$  from equations 3.1 and 3.2.

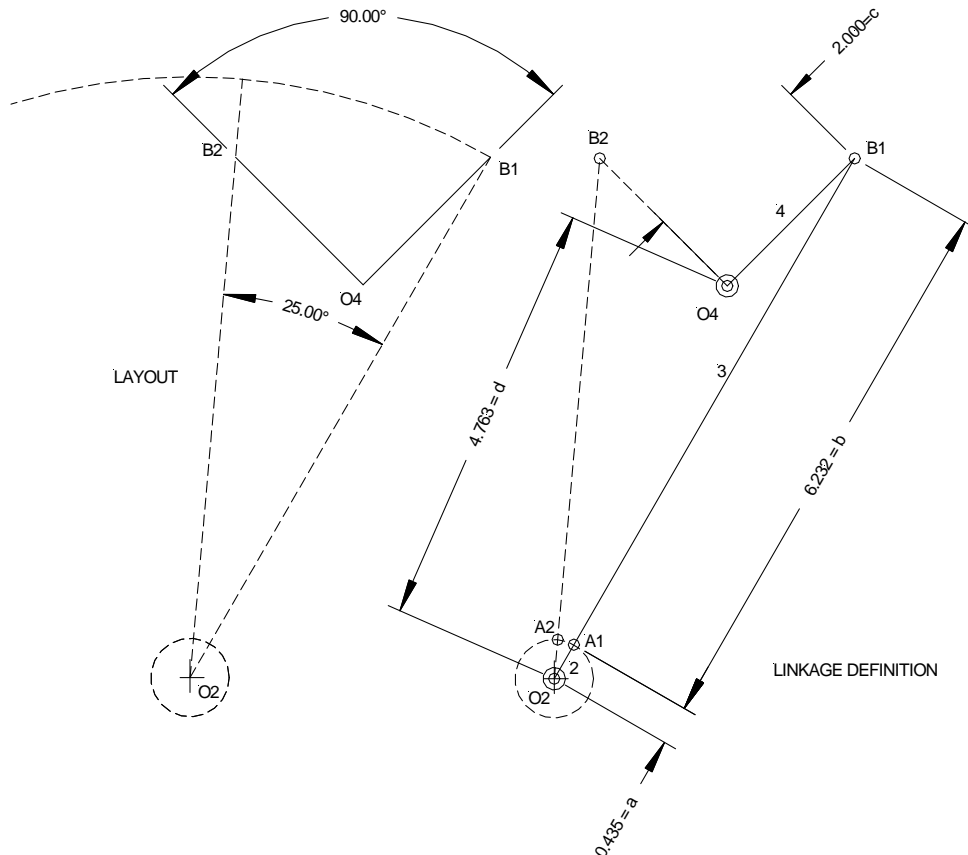
$$T_r = \frac{\alpha}{\beta} \qquad \alpha + \beta = 360 \cdot \text{deg}$$

Solving for  $\beta$ ,  $\alpha$ , and  $\delta$   $\beta := \frac{360 \cdot \text{deg}}{1 + T_r} \qquad \beta = 205 \cdot \text{deg}$

$$\alpha := 360 \cdot \text{deg} - \beta \qquad \alpha = 155 \cdot \text{deg}$$

$$\delta := \beta - 180 \cdot \text{deg} \qquad \delta = 25 \cdot \text{deg}$$

2. Start the layout by arbitrarily establishing the point  $O_4$  and from it layoff two lines of equal length, 100 deg apart. Label one  $B_1$  and the other  $B_2$ . In the solution below, each line makes an angle of 40 deg with the horizontal and has a length of 2.000 in.
3. Layoff a line through  $B_1$  at an arbitrary angle (but not zero deg). In the solution below the line is 150 deg to the horizontal.



4. Layoff a line through  $B_2$  that makes an angle  $\delta$  with the line in step 3 (73 deg to the horizontal in this case). The intersection of these two lines establishes the point  $O_2$ .
5. From  $O_2$  draw an arc that goes through  $B_1$ . Extend  $O_2B_2$  to meet this arc. Erect a perpendicular bisector to the extended portion of the line and transfer one half of the line to  $O_2$  as the length of the input crank.
6. For this solution, the link lengths are:

Ground link (1)  $d := 4.763 \cdot in$

Coupler (3)  $b := 6.232 \cdot in$

Crank (2)  $a := 0.435 \cdot in$

Rocker (4)  $c := 2.000 \cdot in$



**PROBLEM 3-70**

**Statement:** Design a sixbar drag link quick-return linkage for a time ratio of 1:4 and output rocker motion of 50 degrees. (See Example 3-10.)

**Given:** Time ratio  $T_r := \frac{1}{4}$

**Solution:** See figure below for one possible solution. Also see Mathcad file P0370.

1. Determine the crank rotation angles  $\alpha$  and  $\beta$  from equation 3.1.

$$T_r = \frac{\alpha}{\beta} \quad \alpha + \beta = 360 \cdot \text{deg}$$

Solving for  $\beta$  and  $\alpha$

$$\beta := \frac{360 \cdot \text{deg}}{1 + T_r} \quad \beta = 288 \text{ deg}$$

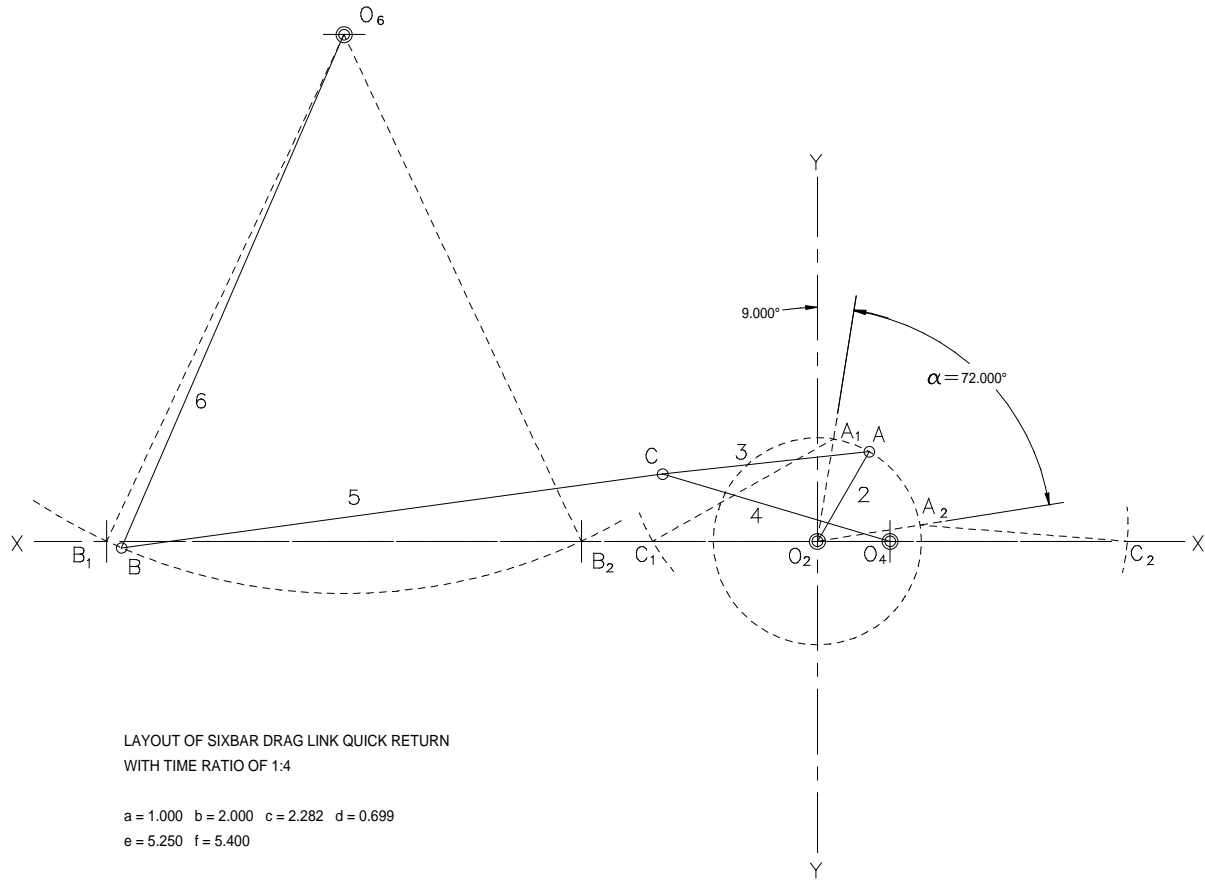
$$\alpha := 360 \cdot \text{deg} - \beta \quad \alpha = 72 \text{ deg}$$

2. Draw a line of centers  $XX$  at any convenient location.
3. Choose a crank pivot location  $O_2$  on line  $XX$  and draw an axis  $YY$  perpendicular to  $XX$  through  $O_2$ .
4. Draw a circle of convenient radius  $O_2A$  about center  $O_2$ . In the solution below, the length of  $O_2A$  is  $a := 1.000 \cdot \text{in}$ .
5. Lay out angle  $\alpha$  with vertex at  $O_2$ , symmetrical about quadrant one.
6. Label points  $A_1$  and  $A_2$  at the intersections of the lines subtending angle  $\alpha$  and the circle of radius  $O_2A$ .
7. Set the compass to a convenient radius  $AC$  long enough to cut  $XX$  in two places on either side of  $O_2$  when swung from both  $A_1$  and  $A_2$ . Label the intersections  $C_1$  and  $C_2$ . In the solution below, the length of  $AC$  is  $b := 2.000 \cdot \text{in}$ .
8. The line  $O_2A$  is the driver crank, link 2, and the line  $AC$  is the coupler, link 3.
9. The distance  $C_1C_2$  is twice the driven (dragged) crank length. Bisect it to locate the fixed pivot  $O_4$ .
10. The line  $O_2O_4$  now defines the ground link. Line  $O_4C$  is the driven crank, link 4. In the solution below,  $O_4C$  measures  $c := 2.282 \cdot \text{in}$  and  $O_2O_4$  measures  $d := 0.699 \cdot \text{in}$ .
11. Calculate the Grashoff condition. If non-Grashoff, repeat steps 7 through 11 with a shorter radius in step 7.

$$\text{Condition}(a, b, c, d) := \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof"} \quad \text{if } SL < PQ \\ \text{return "Special Grashof"} \quad \text{if } SL = PQ \\ \text{return "non-Grashof"} \quad \text{otherwise} \end{cases}$$

$$\text{Condition}(a, b, c, d) = \text{"Grashof"}$$

12. Invert the method of Example 3-1 to create the output dyad using  $XX$  as the chord and  $O_4C_1$  as the driving crank. The points  $B_1$  and  $B_2$  will lie on line  $XX$  and be spaced apart a distance that is twice the length of  $O_4C$  (link 4). The pivot point  $O_6$  will lie on the perpendicular bisector of  $B_1B_2$  at a distance from  $XX$  which subtends the specified output rocker angle, which is 50 degrees in this problem. In the solution below, the length  $BC$  was chosen to be  $e := 5.250 \cdot \text{in}$ .



13. For the design choices made (lengths of links 2, 3 and 5), the length of the output rocker (link 6) was measured as  $f := 5.400 \cdot in$ .

**PROBLEM 3-71**

**Statement:** Design a crank-shaper quick-return mechanism for a time ratio of 1:2.5 (Figure 3-14, p. 112).

**Given:** Time ratio  $T_R := \frac{1}{2.5}$

**Solution:** See Figure 3-14 and Mathcad file P0371.

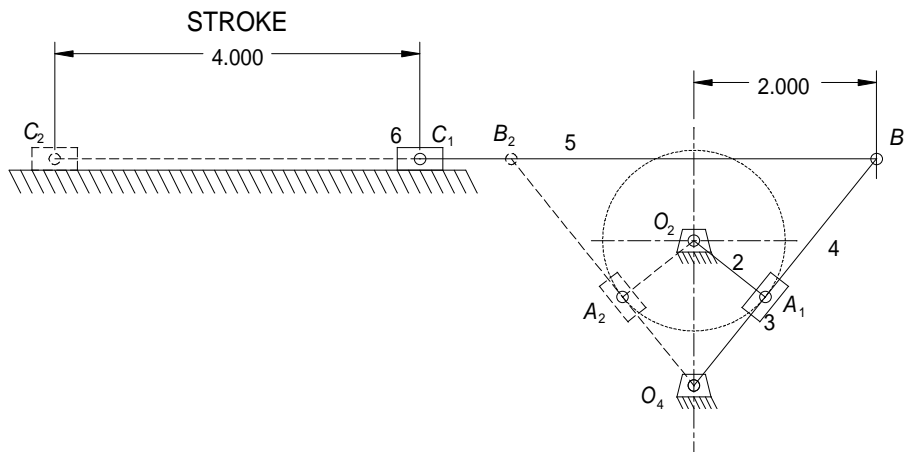
**Design choices:**

Length of link 2 (crank)  $L_2 := 1.000$       Length of stroke  $S := 4.000$   
 Length of link 5 (coupler)  $L_5 := 5.000$

1. Calculate  $\alpha$  from equations 3.1.

$$T_R := \frac{\alpha}{\beta} \quad \alpha + \beta := 360 \cdot \text{deg} \quad \alpha := \frac{360 \cdot \text{deg}}{1 + \frac{1}{T_R}} \quad \alpha = 102.86 \text{ deg}$$

2. Draw a vertical line and mark the center of rotation of the crank,  $O_2$ , on it.
3. Layout two construction lines from  $O_2$ , each making an angle  $\alpha/2$  to the vertical line through  $O_2$ .
4. Using the chosen crank length (see Design Choices), draw a circle with center at  $O_2$  and radius equal to the crank length. Label the intersections of the circle and the two lines drawn in step 3 as  $A_1$  and  $A_2$ .
5. Draw lines through points  $A_1$  and  $A_2$  that are also tangent to the crank circle (step 2). These two lines will simultaneously intersect the vertical line drawn in step 2. Label the point of intersection as the fixed pivot center  $O_4$ .
6. Draw a vertical construction line, parallel and to the right of  $O_2O_4$ , a distance  $S/2$  (one-half of the output stroke length) from the line  $O_2O_4$ .
7. Extend line  $O_4A_1$  until it intersects the construction line drawn in step 6. Label the intersection  $B_1$ .
8. Draw a horizontal construction line from point  $B_1$ , either to the left or right. Using point  $B_1$  as center, draw an arc of radius equal to the length of link 5 (see Design Choices) to intersect the horizontal construction line. Label the intersection as  $C_1$ .
9. Draw the slider blocks at points  $A_1$  and  $C_1$  and finish by drawing the mechanism in its other extreme position.



**PROBLEM 3-72**

**Statement:** Design a sixbar, single-dwell linkage for a dwell of 70 deg of crank motion, with an output rocker motion of 30 deg using a symmetrical fourbar linkage with the following parameter values: ground link ratio = 2.0, common link ratio = 2.0, and coupler angle  $\gamma = 40$  deg. (See Example 3-13.)

**Given:** Crank dwell period: 70 deg.  
 Output rocker motion: 30 deg.  
 Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$   
 Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.0$ :  $CLR := 2.0$   
 Coupler angle,  $\gamma := 40 \cdot \text{deg}$

**Design choice:** Crank length,  $L_2 := 2.000$

**Solution:** See Figures 3-20 and 3-21 and Mathcad file P0372.

1. For the given design choice, determine the remaining link lengths and coupler point specification.

Coupler link (3) length	$L_3 := CLR \cdot L_2$	$L_3 = 4.000$
Rocker link (4) length	$L_4 := CLR \cdot L_2$	$L_4 = 4.000$
Ground link (1) length	$L_1 := GLR \cdot L_2$	$L_1 = 4.000$
Angle $PAB$	$\delta := \frac{180 \cdot \text{deg} - \gamma}{2}$	$\delta = 70.000 \text{ deg}$
Length $AP$ on coupler	$AP := 2 \cdot L_3 \cdot \cos(\delta)$	$AP = 2.736$

2. Enter the above data into program FOURBAR, plot the coupler curve, and determine the coordinates of the coupler curve in the selected range of crank motion, which in this case will be from 145 to 215 deg.

FOURBAR for Windows by R. L. Norton - Copyright 2002 Animation Screen

Shift-Click-Drag on the coupler point to see alternate coupler curve shapes for this linkage

**Linkage Data**

- Link 1 (Ground): 4.000 in
- Link 2 (Crank): 2.000 in
- Link 3 (Coupler): 4.000 in
- Link 4 (Rocker): 4.000 in
- Dist. from 1,2,3 to Coupler Pt: 2.736 in
- Angle from Link 3 to Coupler Pt: 70.00 deg

**Circuit**

- Open
- Crossed

**Grashof Condition**

Grashof

**Initial Conditions**

- Start Theta: 0 deg
- End Theta: 360 deg
- Delta Theta: 5 deg

**Animation Settings**

- Autoscale
- Trace

**Show Curves**

- Links
- Coupler Path
- Centroids

Thomas A. Cook  
 Design No. 1  
 11-27-2002  
 at 10:37:18

A Grashof Crank-Rocker Linkage

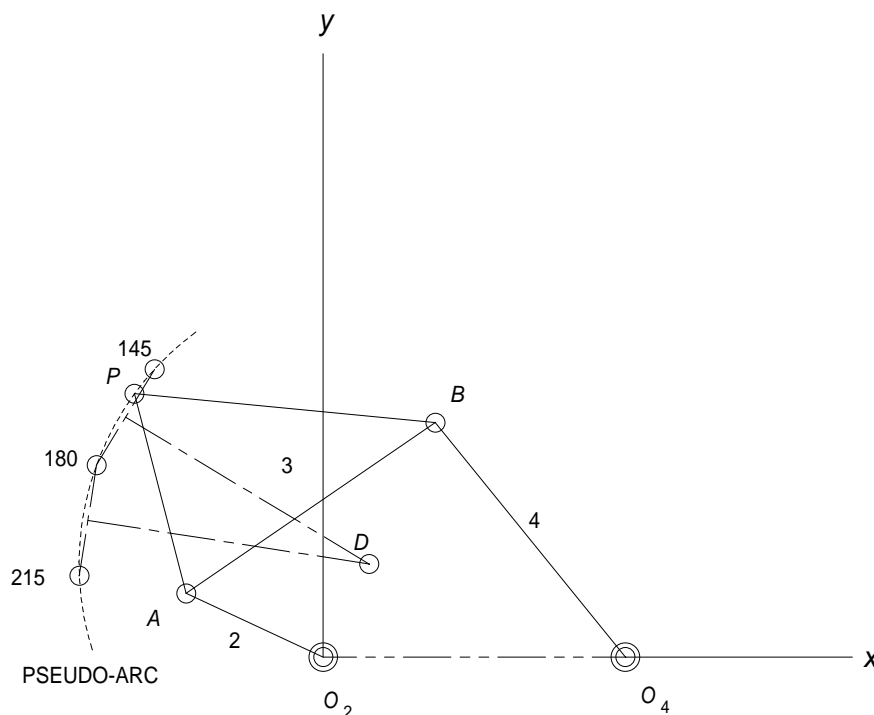
Run Step Recalc Copy Erase < Back Next >

FOURBAR for Windows

File P03-72

Angle Step Deg	Coupler Pt X in	Coupler Pt Y in	Coupler Pt Mag in	Coupler Pt Ang in
145	-2.231	3.818	4.422	120.297
150	-2.368	3.661	4.360	122.895
155	-2.497	3.494	4.295	125.549
160	-2.617	3.319	4.226	128.259
165	-2.728	3.135	4.156	131.025
170	-2.829	2.945	4.083	133.846
175	-2.919	2.749	4.009	136.723
180	-2.999	2.547	3.935	139.655
185	-3.067	2.342	3.859	142.639
190	-3.124	2.133	3.783	145.674
195	-3.169	1.923	3.707	148.757
200	-3.202	1.711	3.631	151.886
205	-3.223	1.499	3.555	155.055
210	-3.232	1.289	3.479	158.261
215	-3.227	1.080	3.403	161.498

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Use the points at crank angles of 145, 180, and 215 deg to define the pseudo-arc. Find the center of the pseudo-arc erecting perpendicular bisectors to the chords defined by the selected coupler curve points. The center will lie at the intersection of the perpendicular bisectors, label this point *D*. The radius of this circle is the length of link 5.

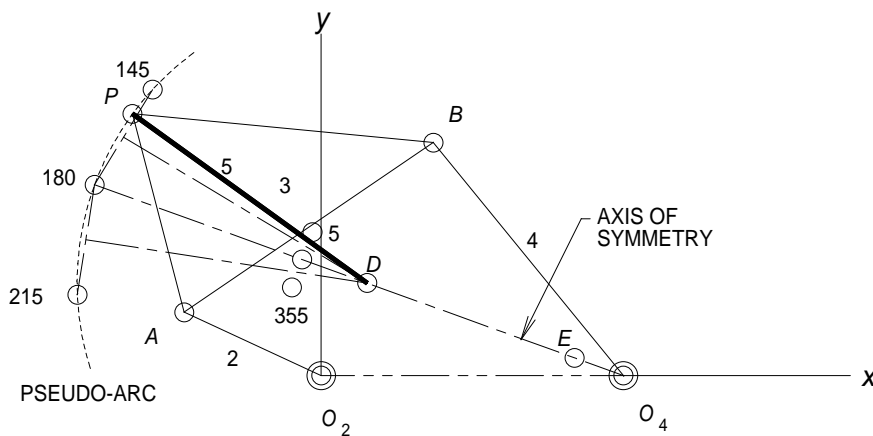


- The position of the end of link 5 at point *D* will remain nearly stationary while the crank moves from 145 to 215 deg. As the crank motion causes the coupler point to move around the coupler curve there will be another extreme position of the end of link 5 that was originally at *D*. Since a symmetrical linkage was chosen, the other extreme position will be located along a line through the axis of symmetry (see Figure 3-20) a distance equal to the length of link 5 measured from the point where the axis of symmetry intersects the coupler curve near the 0 deg coupler point. Establish this point and label it *E*.

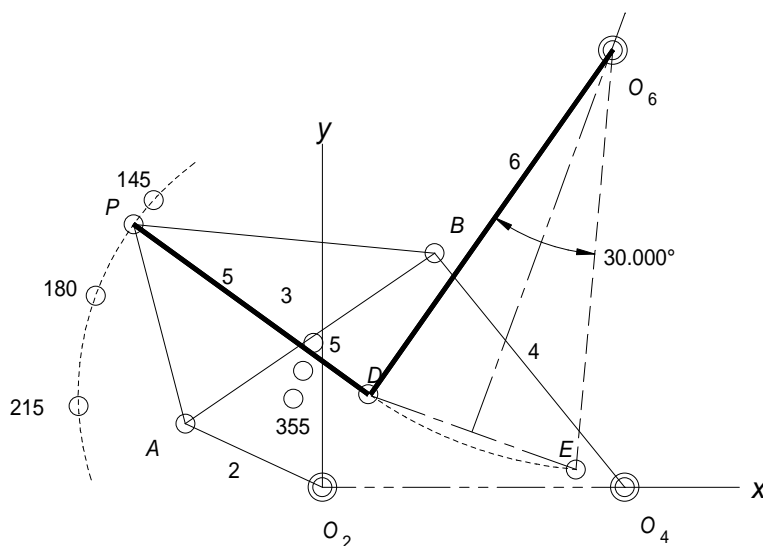
FOURBAR for Windows

File P03-72

Angle Step Deg	Coupler Pt X in	Coupler Pt Y in	Coupler Pt Mag n	Coupler Pt Ang in
340.000	-0.718	0.175	0.739	166.325
345.000	-0.615	0.481	0.781	142.001
350.000	-0.506	0.818	0.962	121.717
355.000	-0.386	1.178	1.240	108.135
0.000	-0.255	1.549	1.570	99.365
5.000	-0.117	1.917	1.920	93.499
10.000	0.022	2.269	2.269	89.434
15.000	0.155	2.598	2.603	86.581



5. The line segment  $DE$  represents the maximum displacement that a link of the length equal to link 5, attached at  $P$ , will reach along the axis of symmetry. Construct a perpendicular bisector of the line segment  $DE$  and extend it to the right (or left, whichever is convenient). Locate fixed pivot  $O_6$  on the bisector of  $DE$  such that the lines  $O_6D$  and  $O_6E$  subtend the desired output angle, in this case 30 deg. Draw link 6 from  $D$  through  $O_6$  and extend it to any convenient length. This is the output link that will dwell during the specified motion of the crank.



SUMMARY OF LINKAGE SPECIFICATIONS

Original fourbar:

Ground link  $L_1 = 4.000$

Crank  $L_2 = 2.000$

Coupler  $L_3 = 4.000$

Rocker  $L_4 = 4.000$

Coupler point  $AP = 2.736$

$\delta = 70.000 \text{ deg}$

Added dyad:

Coupler  $L_5 = 3.840$

Output  $L_6 = 5.595$

Pivot  $O_6$   $x := 3.841$

$y := 5.809$

**PROBLEM 3-73**

**Statement:** Design a sixbar, single-dwell linkage for a dwell of 100 deg of crank motion, with an output rocker motion of 50 deg using a symmetrical fourbar linkage with the following parameter values: ground link ratio = 2.0, common link ratio = 2.5, and coupler angle  $\gamma = 60$  deg. (See Example 3-13.)

**Given:** Crank dwell period: 100 deg.  
 Output rocker motion: 50 deg.  
 Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$   
 Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.0$ :  $CLR := 2.5$   
 Coupler angle,  $\gamma := 60 \cdot deg$

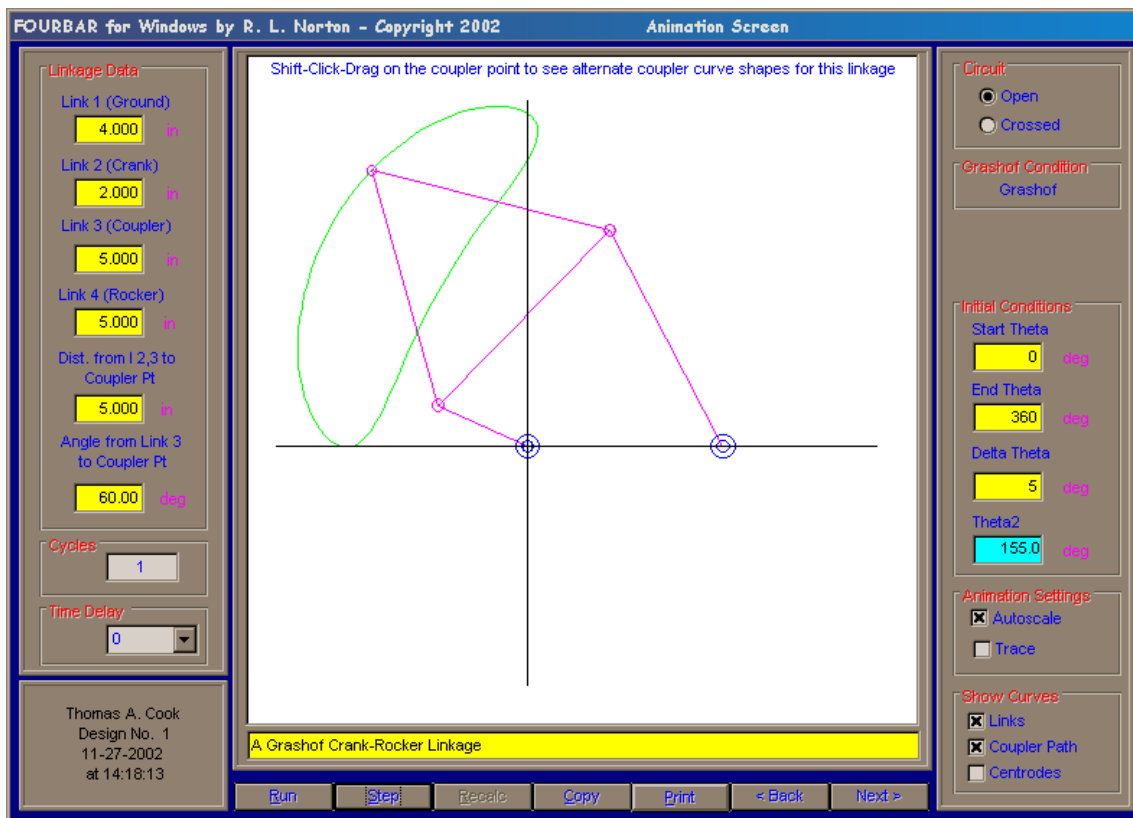
**Design choice:** Crank length,  $L_2 := 2.000$

**Solution:** See Figures 3-20 and 3-21 and Mathcad file P0373.

1. For the given design choice, determine the remaining link lengths and coupler point specification.

Coupler link (3) length	$L_3 := CLR \cdot L_2$	$L_3 = 5.000$
Rocker link (4) length	$L_4 := CLR \cdot L_2$	$L_4 = 5.000$
Ground link (1) length	$L_1 := GLR \cdot L_2$	$L_1 = 4.000$
Angle <i>PAB</i>	$\delta := \frac{180 \cdot deg - \gamma}{2}$	$\delta = 60.000 \ deg$
Length <i>AP</i> on coupler	$AP := 2 \cdot L_3 \cdot \cos(\delta)$	$AP = 5.000$

2. Enter the above data into program FOURBAR, plot the coupler curve, and determine the coordinates of the coupler curve in the selected range of crank motion, which in this case will be from 130 to 230 deg.

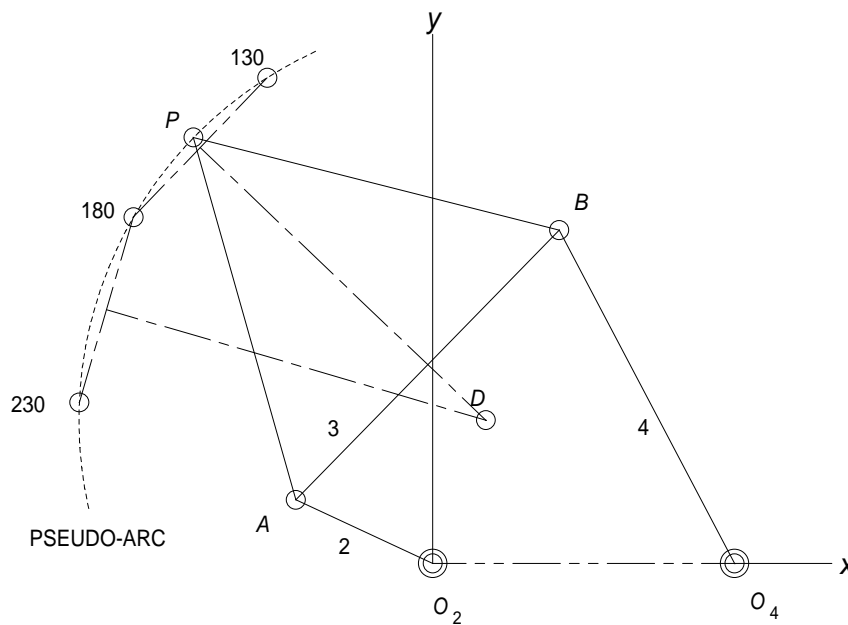


FOURBAR for Windows

File P03-73

Angle Step Deg	Coupler X in	Pt Y in	Coupler Pt Y in	Coupler Mag in	Pt Ang in	Coupler Pt Ang in
130	-2.192	6.449	6.449	6.812	108.774	
140	-2.598	6.171	6.171	6.695	112.833	
150	-2.986	5.840	5.840	6.559	117.078	
160	-3.347	5.464	5.464	6.408	121.493	
170	-3.675	5.047	5.047	6.244	126.060	
180	-3.964	4.598	4.598	6.071	130.765	
190	-4.209	4.123	4.123	5.892	135.588	
200	-4.405	3.631	3.631	5.709	140.504	
210	-4.551	3.130	3.130	5.523	145.482	
220	-4.643	2.629	2.629	5.336	150.482	
230	-4.681	2.138	2.138	5.146	155.454	

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Use the points at crank angles of 130, 180, and 230 deg to define the pseudo-arc. Find the center of the pseudo-arc erecting perpendicular bisectors to the chords defined by the selected coupler curve points. The center will lie at the intersection of the perpendicular bisectors, label this point *D*. The radius of this circle is the length of link 5.



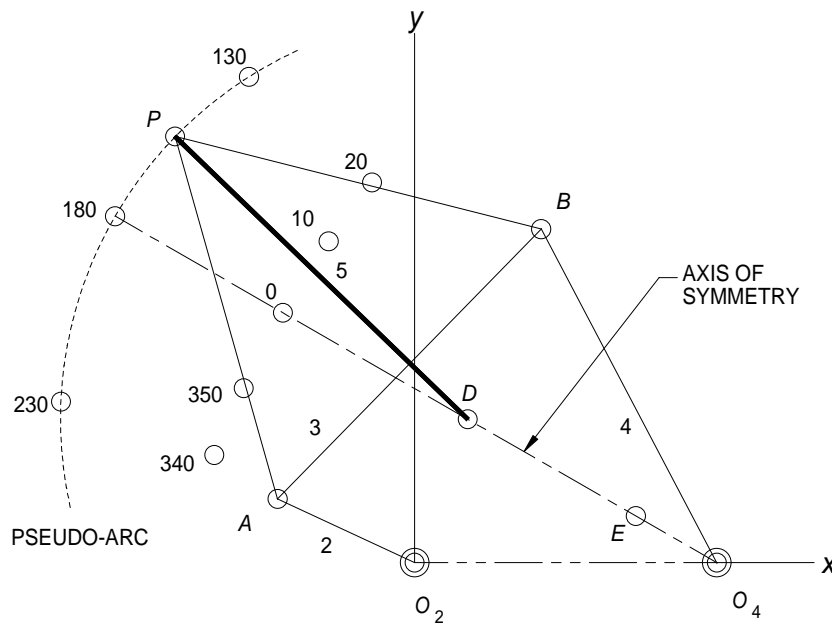
- The position of the end of link 5 at point *D* will remain nearly stationary while the crank moves from 130 to 230 deg. As the crank motion causes the coupler point to move around the coupler curve there will be another extreme position of the end of link 5 that was originally at *D*. Since a symmetrical linkage was chosen, the other extreme position will be located along a line through the axis of symmetry (see Figure 3-20) a distance equal to the length of link 5 measured from the point where the axis of symmetry intersects the coupler curve near the 0 deg coupler point. Establish this point and label it *E*.



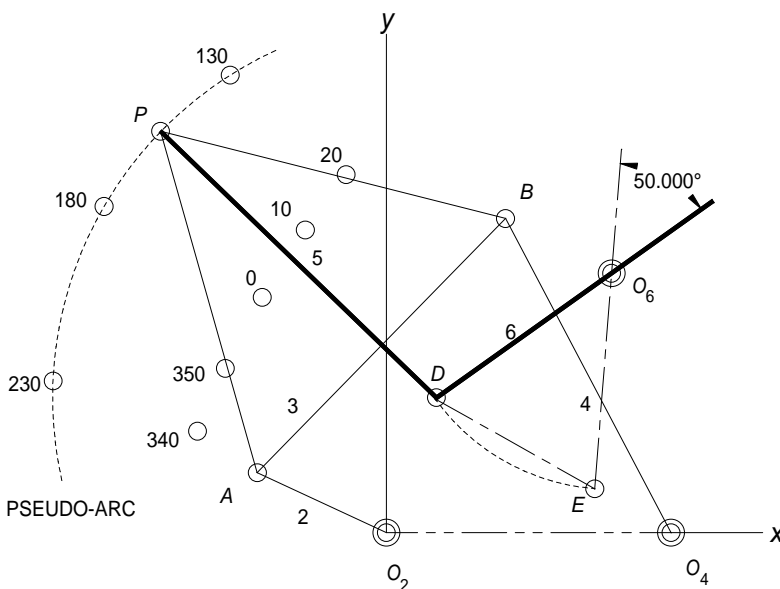
FOURBAR for Windows

File P03-73

Angle Step Deg	Coupler Pt X in	Coupler Pt Y in	Coupler Pt Mag in	Coupler Pt Ang in
340	-2.652	1.429	3.013	151.688
350	-2.262	2.316	3.237	134.332
0	-1.743	3.316	3.746	117.727
10	-1.137	4.265	4.414	104.920
20	-0.564	5.047	5.078	96.371



5. The line segment  $DE$  represents the maximum displacement that a link of the length equal to link 5, attached at  $P$ , will reach along the axis of symmetry. Construct a perpendicular bisector of the line segment  $DE$  and extend it to the right (or left, whichever is convenient). Locate fixed pivot  $O_6$  on the bisector of  $DE$  such that the lines  $O_6D$  and  $O_6E$  subtend the desired output angle, in this case  $30^\circ$ . Draw link 6 from  $D$  through  $O_6$  and extend it to any convenient length. This is the output link that will dwell during the specified motion of the crank.



SUMMARY OF LINKAGE SPECIFICATIONS

Original fourbar:

Ground link  $L_1 = 4.000$

Crank  $L_2 = 2.000$

Coupler  $L_3 = 5.000$

Rocker  $L_4 = 5.000$

Coupler point  $AP = 5.000$

$\delta = 60.000 \text{ deg}$

Added dyad:

Coupler  $L_5 := 5.395$

Output  $L_6 := 2.998$

Pivot  $O_6$   $x := 3.166$

$y := 3.656$

**PROBLEM 3-74**

**Statement:** Design a sixbar, single-dwell linkage for a dwell of 80 deg of crank motion, with an output rocker motion of 45 deg using a symmetrical fourbar linkage with the following parameter values: ground link ratio = 2.0, common link ratio = 1.75, and coupler angle  $\gamma = 70$  deg. (See Example 3-13.)

**Given:** Crank dwell period: 80 deg.  
 Output rocker motion: 45 deg.  
 Ground link ratio,  $L_1/L_2 = 2.0$ :  $GLR := 2.0$   
 Common link ratio,  $L_3/L_2 = L_4/L_2 = BP/L_2 = 2.0$ :  $CLR := 1.75$   
 Coupler angle,  $\gamma := 70 \cdot deg$

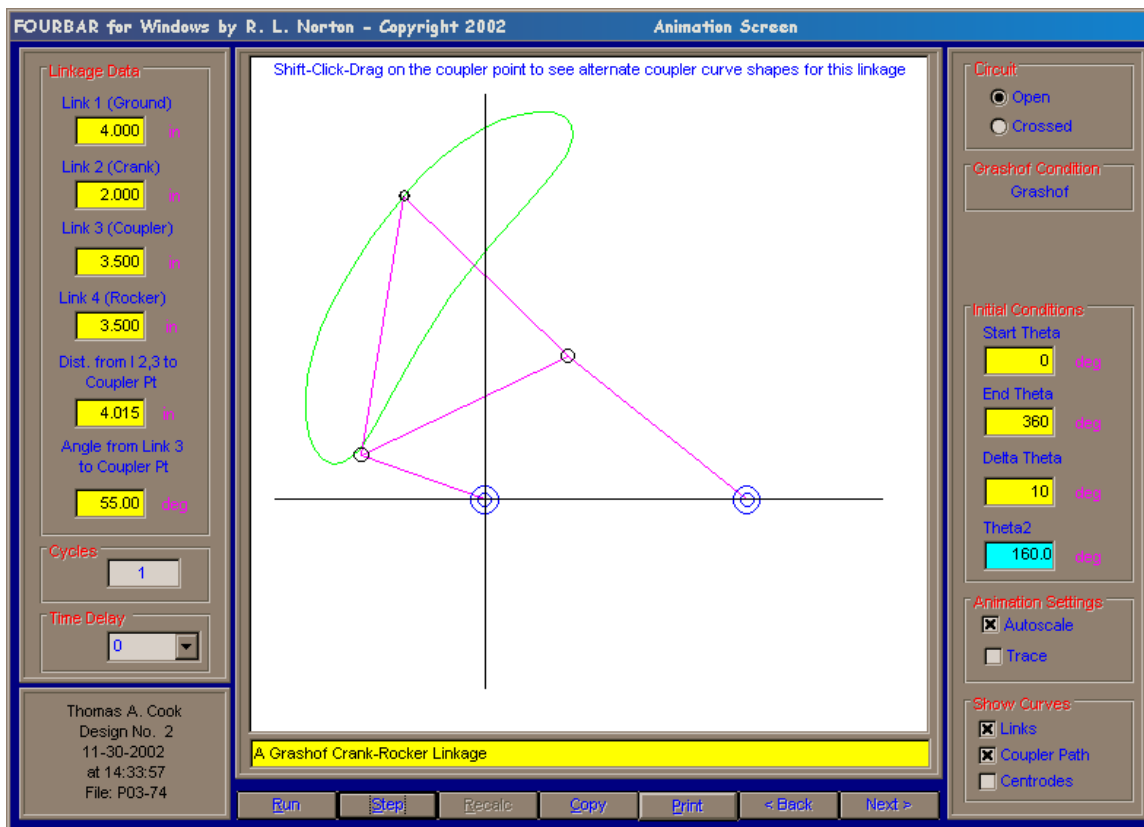
**Design choice:** Crank length,  $L_2 := 2.000$

**Solution:** See Figures 3-20 and 3-21 and Mathcad file P0374.

1. For the given design choice, determine the remaining link lengths and coupler point specification.

Coupler link (3) length	$L_3 := CLR \cdot L_2$	$L_3 = 3.500$
Rocker link (4) length	$L_4 := CLR \cdot L_2$	$L_4 = 3.500$
Ground link (1) length	$L_1 := GLR \cdot L_2$	$L_1 = 4.000$
Angle $PAB$	$\delta := \frac{180 \cdot deg - \gamma}{2}$	$\delta = 55.000 \cdot deg$
Length $AP$ on coupler	$AP := 2 \cdot L_3 \cdot \cos(\delta)$	$AP = 4.015$

2. Enter the above data into program FOURBAR, plot the coupler curve, and determine the coordinates of the coupler curve in the selected range of crank motion, which in this case will be from 140 to 220 deg.

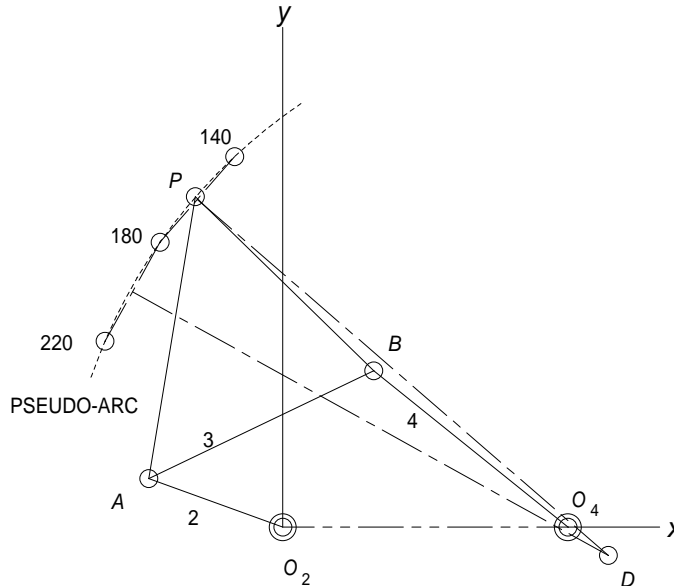


FOURBAR for Windows

File P03-74

Angle Step Deg	Coupler Pt X in	Coupler Pt Y in	Coupler Pt Mag in	Coupler Pt Ang in
140	-0.676	5.208	5.252	97.395
150	-0.958	4.940	5.032	100.971
160	-1.226	4.645	4.804	104.781
170	-1.480	4.332	4.578	108.860
180	-1.720	4.005	4.359	113.242
190	-1.945	3.668	4.152	117.942
200	-2.153	3.322	3.958	122.946
210	-2.337	2.969	3.779	128.210
220	-2.493	2.613	3.612	133.663

- Layout this linkage to scale, including the coupler curve whose coordinates are in the table above. Use the points at crank angles of 140, 180, and 220 deg to define the pseudo-arc. Find the center of the pseudo-arc erecting perpendicular bisectors to the chords defined by the selected coupler curve points. The center will lie at the intersection of the perpendicular bisectors, label this point *D*. The radius of this circle is the length of link 5.

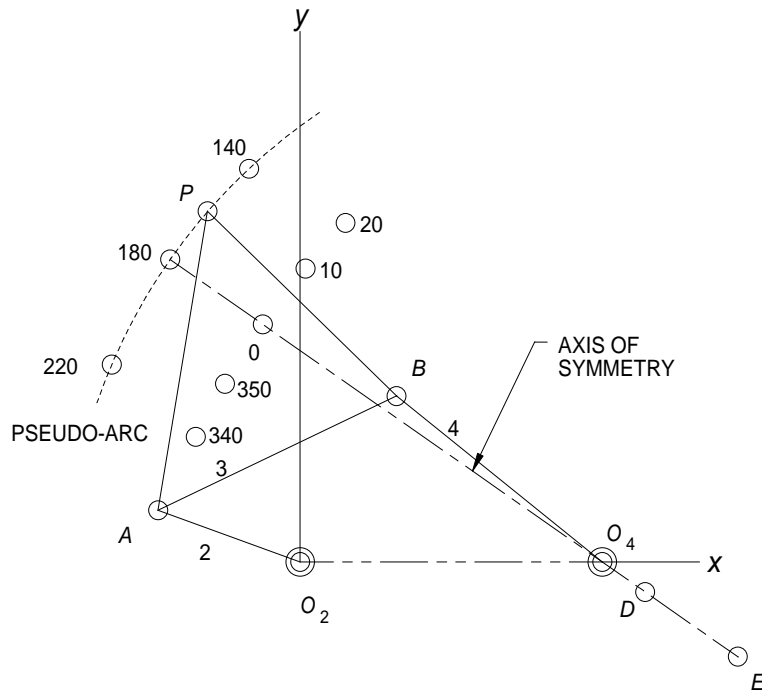


- The position of the end of link 5 at point *D* will remain nearly stationary while the crank moves from 140 to 220 deg. As the crank motion causes the coupler point to move around the coupler curve there will be another extreme position of the end of link 5 that was originally at *D*. Since a symmetrical linkage was chosen, the other extreme position will be located along a line through the axis of symmetry (see Figure 3-20) a distance equal to the length of link 5 measured from the point where the axis of symmetry intersects the coupler curve near the 0 deg coupler point. Establish this point and label it *E*.

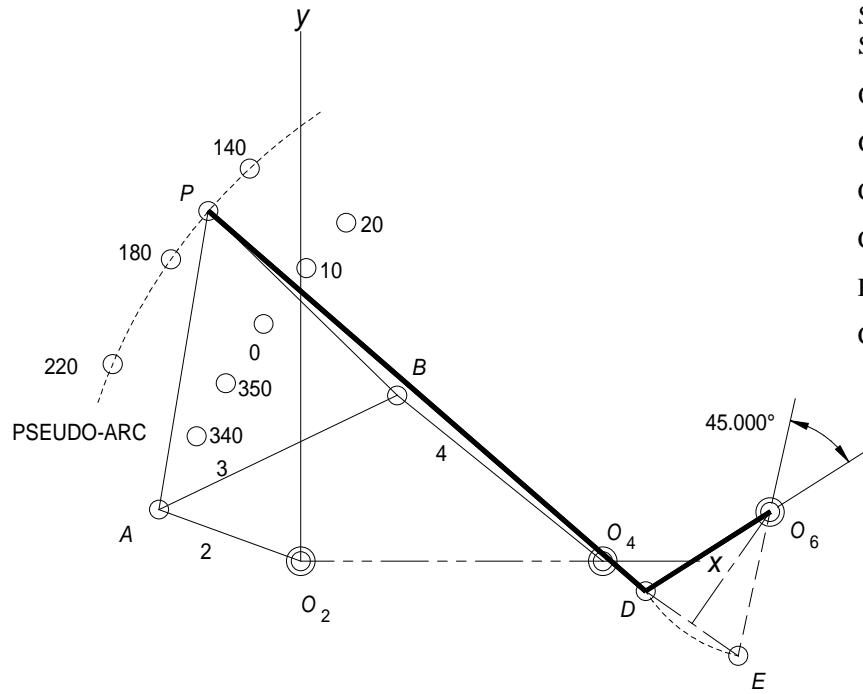
FOURBAR for Windows

File P03-74

Angle Step Deg	Coupler X in	Coupler Pt Y in	Coupler Pt X in	Coupler Pt Y in	Coupler Pt Ang in
340	-1.382	1.658	2.158	129.810	
350	-0.995	2.360	2.562	112.856	
0	-0.494	3.147	3.185	98.919	
10	0.074	3.886	3.887	88.916	
20	0.601	4.490	4.530	82.372	



5. The line segment  $DE$  represents the maximum displacement that a link of the length equal to link 5, attached at  $P$ , will reach along the axis of symmetry. Construct a perpendicular bisector of the line segment  $DE$  and extend it to the right (or left, whichever is convenient). Locate fixed pivot  $O_6$  on the bisector of  $DE$  such that the lines  $O_6D$  and  $O_6E$  subtend the desired output angle, in this case 30 deg. Draw link 6 from  $D$  through  $O_6$  and extend it to any convenient length. This is the output link that will dwell during the specified motion of the crank.



**SUMMARY OF LINKAGE SPECIFICATIONS**

Original fourbar:

Ground link  $L_1 = 4.000$

Crank  $L_2 = 2.000$

Coupler  $L_3 = 3.500$

Rocker  $L_4 = 3.500$

Coupler point  $AP = 4.015$

$\delta = 55.000 \text{ deg}$

Added dyad:

Coupler  $L_5 := 7.676$

Output  $L_6 := 1.979$

Pivot  $O_6$   $x := 6.217$

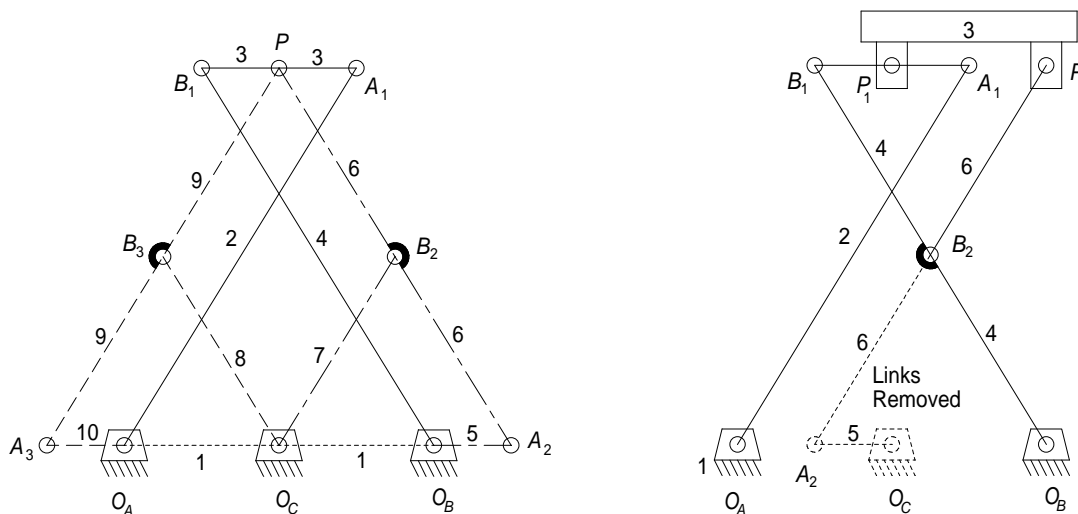
$y := 0.653$

**PROBLEM 3-75**

**Statement:** Using the method of Example 3-11, show that the sixbar Chebyshev straight-line linkage of Figure P2-5 is a combination of the fourbar Chebyshev straight-line linkage of Figure 3-29d and its Hoeken's cognate of Figure 3-29e. See also Figure 3-26 for additional information useful to this solution. Graphically construct the Chebyshev sixbar parallel motion linkage of Figure P2-5a from its two fourbar linkage constituents and build a physical or computer model of the result.

**Solution:** See Figures P2-5, 3-29d, 3-29e, and 3-26 and Mathcad file P0375.

- Following Example 3-11 and Figure 3-26 for the Chebyshev linkage of Figure 3-29d, the fixed pivot  $O_C$  is found by laying out the triangle  $O_A O_B O_C$ , which is similar to  $A_1 B_1 P$ . In this case,  $A_1 B_1 P$  is a straight line with  $P$  halfway between  $A_1$  and  $B_1$  and therefore  $O_A O_B O_C$  is also a straightline with  $O_C$  halfway between  $O_A$  and  $O_B$ . As shown below and in Figure 3-26, cognate #1 is made up of links numbered 1, 2, 3, and 4. Cognate #2 is links numbered 1, 5, 6, and 7. Cognate #3 is links numbered 1, 8, 9, and 10.



- Discard cognate #3 and shift link 5 from the fixed pivot  $O_B$  to  $O_C$  and shift link 7 from  $O_C$  to  $O_B$ . Note that due to the symmetry of the figure above,  $L_5 = 0.5 L_3$ ,  $L_6 = L_2$ ,  $L_7 = 0.5 L_2$  and  $O_C O_B = 0.5 O_A O_B$ . Thus, cognate #2 is, in fact, the Hoeken straight-line linkage. The original Chebyshev linkage with the Hoeken linkage superimposed is shown above right with the link 5 rotated to 180 deg. Links 2 and 6 will now have the same velocity as will 7 and 4. Thus, link 5 can be removed and link 6 can be reduced to a binary link supported and constrained by link 4. The resulting sixbar is the linkage shown in Figure P2-5.

**PROBLEM 3-76**

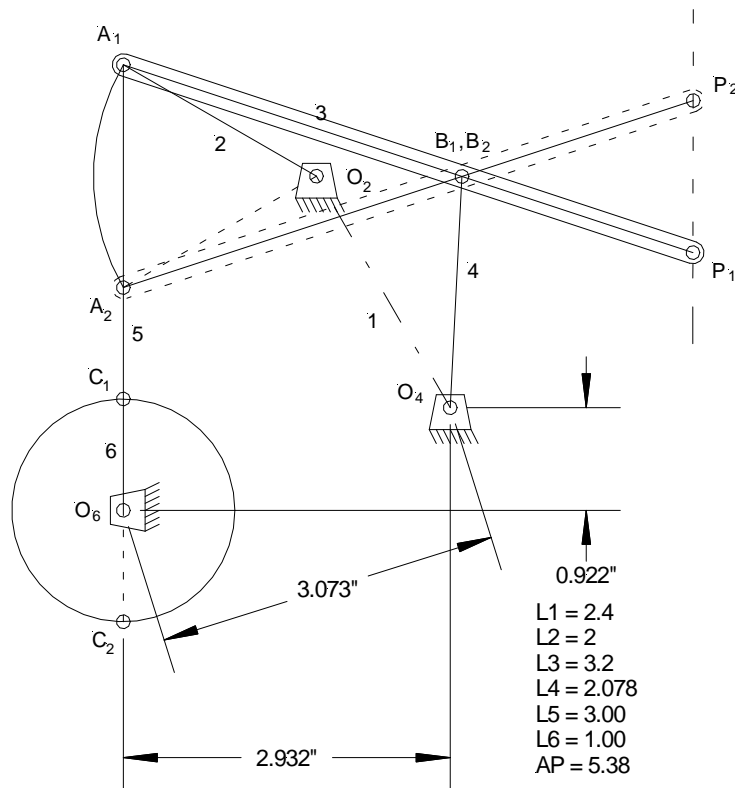
**Statement:** Design a driver dyad to drive link 2 of the Evans straight-line linkage in Figure 3-29f from 150 deg to 210 deg. Make a model of the resulting sixbar linkage and trace the couple curve.

**Given:** Output angle  $\theta_2 := 60\text{-deg}$

**Solution:** See Figure 3-29f, Example 3-1, and Mathcad file P0376.

**Design choices:** Link lengths: Link 2  $L_2 := 2.000$  Link 5  $L_5 := 3.000$

1. Draw the input link  $O_2A$  in both extreme positions,  $A_1$  and  $A_2$ , at the specified angles such that the desired angle of motion  $\theta_2$  is subtended.
2. Draw the chord  $A_1A_2$  and extend it in any convenient direction. In this solution it was extended downward.
3. Layout the distance  $A_1C_1$  along extended line  $A_1A_2$  equal to the length of link 5. Mark the point  $C_1$ .
4. Bisect the line segment  $A_1A_2$  and layout the length of that radius from point  $C_1$  along extended line  $A_1A_2$ . Mark the resulting point  $O_6$  and draw a circle of radius  $O_6C_1$  with center at  $O_6$ .
5. Label the other intersection of the circle and extended line  $A_1A_2$ ,  $C_2$ .
6. Measure the length of the crank (link 6) as  $O_6C_1$  or  $O_6C_2$ . From the graphical solution,  $L_6 := 1.000$
7. Measure the length of the ground link (link 1) as  $O_2O_6$ . From the graphical solution,  $L_1 := 3.073$



8. Find the Grashof condition.

```

Condition(a,b,c,d) :=
| S ← min(a,b,c,d)
| L ← max(a,b,c,d)
| SL ← S + L
| PQ ← a + b + c + d - SL
| return "Grashof" if SL < PQ
| return "Special Grashof" if SL = PQ
| return "non-Grashof" otherwise
    
```

$Condition(L_1, L_2, L_5, L_6) = \text{"Grashof"}$

**PROBLEM 3-77**

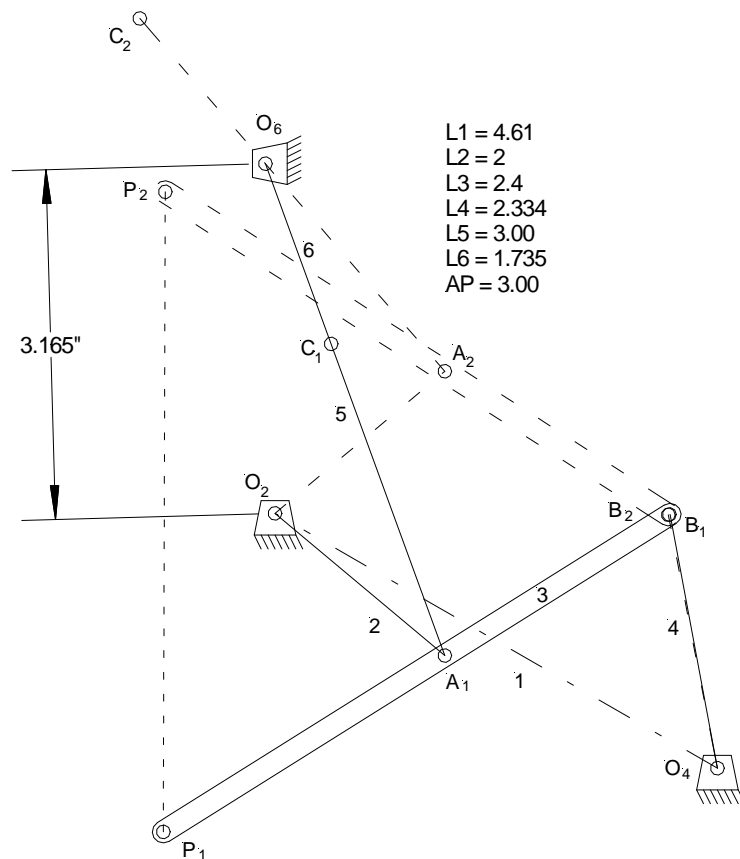
**Statement:** Design a driver dyad to drive link 2 of the Evans straight-line linkage in Figure 3-29g from -40 deg to 40 deg. Make a model of the resulting sixbar linkage and trace the couple curve.

**Given:** Output angle  $\theta_2 := 80\text{-deg}$

**Solution:** See Figjre 3-29G, Example 3-1, and Mathcad file P0377.

**Design choices:** Link lengths: Link 2  $L_2 := 2.000$  Link 5  $L_5 := 3.000$

1. Draw the input link  $O_2A$  in both extreme positions,  $A_1$  and  $A_2$ , at the specified angles such that the desired angle of motion  $\theta_2$  is subtended.
2. Draw the line  $A_1C_1$  and extend it in any convenient direction. In this solution it was extended at a 30-deg angle from  $A_1O_2$  (see note below).
3. Layout the distance  $A_1C_1$  along extended line  $A_1C_1$  equal to the length of link 5. Mark the point  $C_1$ .
4. Bisect the line segment  $A_1A_2$  and layout the length of that radius from point  $C_1$  along extended line  $A_1C_1$ . Mark the resulting point  $O_6$  and draw a circle of radius  $O_6C_1$  with center at  $O_6$ .
5. Extend a line from  $A_2$  through  $O_6$ . Label the other intersection of the circle and extended line  $A_2O_6$ ,  $C_2$ .
6. Measure the length of the crank (link 6) as  $O_6C_1$  or  $O_6C_2$ . From the graphical solution,  $L_6 := 1.735$
7. Measure the length of the ground link (link 1) as  $O_2O_6$ . From the graphical solution,  $L_1 := 3.165$



Note: If the angle between link 2 and link 5 is zero the resulting driving fourbar will be a special Grashof. For angles greater than zero but less than 33.68 degrees it is a Grashof crank-rocker. For angles greater than 33.68 it is a non-Grashof double rocker.

8. Find the Grashof condition.

$$\begin{aligned}
 \text{Condition}(a, b, c, d) &:= \begin{cases} S \leftarrow \min(a, b, c, d) \\ L \leftarrow \max(a, b, c, d) \\ SL \leftarrow S + L \\ PQ \leftarrow a + b + c + d - SL \\ \text{return "Grashof" if } SL < PQ \\ \text{return "Special Grashof" if } SL = PQ \\ \text{return "non-Grashof" otherwise} \end{cases}
 \end{aligned}$$

$$\text{Condition}(L_1, L_2, L_5, L_6) = \text{"Grashof"}$$



**PROBLEM 3-78**

**Statement:** Figure 6 on page *ix* of the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD) shows a 50-point coupler that was used to generate the curves in the atlas. Using the definition of the vector **R** given in Figure 3-17b of the text, determine the 10 possible pairs of values of  $\phi$  and  $R$  for the first row of points above the horizontal axis if the gridpoint spacing is one half the length of the unit crank.

**Given:** Grid module  $g := 0.5$

**Solution:** See Figure 6 H&N Atlas, Figure 3-17b, and Mathcad file P0378.

1. The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 .. 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 .. 2$
2. For the first row of points above the horizontal axis shown in Figure 6,  $n := -2, -1 .. 7$  and  $m := 1$ .
3. The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m,n) := \text{if}\left(n \neq 0, \text{atan2}(n,m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right)$$

4. The distance,  $R$ , from the pivot to the coupler point along the same line is

$$R(m,n) := g \cdot \sqrt{m^2 + n^2}$$

$n =$	$\frac{\phi(m,n)}{\text{deg}} =$	$R(m,n) =$
-2.000	153.435	1.118
-1.000	135.000	0.707
0.000	90.000	0.500
1.000	45.000	0.707
2.000	26.565	1.118
3.000	18.435	1.581
4.000	14.036	2.062
5.000	11.310	2.550
6.000	9.462	3.041
7.000	8.130	3.536

5. The coupler point distance,  $R$ , like the link lengths A, B, and C is a ratio of the given length to the the length of the driving crank.

<b>PROBLEM 3-79</b>
---------------------

**Statement:** The set of coupler curves in the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD, page 16 of the PDF file) has  $A = B = C = 1.5$ . Model this linkage with program FOURBAR using the coupler point farthest to the left in the row shown on page 1 and plot the resulting coupler curve.

**Given:**  $A := 1.5$        $B := 1.5$        $C := 1.5$

**Solution:** See Figure on page 1 H&N Atlas, Figure 3-17b, and Mathcad file P0379.

- The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 .. 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 .. 2$
- For the second column of points to the left of the coupler pivot and the second row of points above the horizontal axis  $n := -2$  and  $m := 2$ . The grid spacing is  $g := 0.5$
- The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m, n) := \text{if}\left(n \neq 0, \text{atan2}(n, m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right) \quad \phi(m, n) = 135.000 \text{ deg}$$

- The distance from the pivot to the coupler point,  $R$ , along the same line is

$$R(m, n) := g \cdot \sqrt{m^2 + n^2} \quad R(m, n) = 1.414$$

- Determine the values needed for input to FOURBAR.

Link 2 (Crank)	$a := 1$	
Link 3 (Coupler)	$b := A \cdot a$	$b = 1.500$
Link 4 (Rocker)	$c := B \cdot a$	$c = 1.500$
Link 1 (Ground)	$d := C \cdot a$	$d = 1.500$
Distance to coupler point		$R(m, n) = 1.414$
Angle from link 3 to coupler point		$\phi(m, n) = 135.000 \text{ deg}$

- Calculate the coordinates of  $O_4$ . Let the angle between links 2 and 3 be  $\alpha$ , then

$$\alpha := \text{acos}\left[\frac{A^2 + (1 + C)^2 - B^2}{2 \cdot A \cdot (1 + C)}\right] \quad \alpha = 33.557 \text{ deg}$$

$$x_{O4} := C \cdot \cos(\alpha) \quad x_{O4} = 1.250$$

$$y_{O4} := -C \cdot \sin(\alpha) \quad y_{O4} = -0.829$$

- Enter this data into FOURBAR and then plot the coupler curve. (See next page)

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Help Zoom Redraw

**Circuit**

Open  360

X-ed  180

Autocalc On

**Calculation Mode**

Angle Steps

Time Steps

One Position

**Linkage Data**

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist to Coupler Pt  in

Angle to Coupler Pt  deg

Cartesian  Polar

**Pivot O4 Coords**

x  in

y  in

**Link 1 Coords**

mag  in

ang  deg

rad/s

rad/s<sup>2</sup>

deg

**Grashof Condition**

Grashof

Problem 3-79 Input Data

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**Linkage Data**

Link 1 (Ground)  in

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist. from 1,2,3 to Coupler Pt  in

Angle from Link 3 to Coupler Pt  deg

Envelope  Vectors  Pause

Figure 3-79-2

**Initial Conditions**

Circuit

Min Theta  deg

Max Theta  deg

Delta Theta  deg

Omega2  rad/s

**Coord System**

Global

Tom Cook  
Design No. 4  
09-14-2006  
at 15:16:51  
File: P0379

<b>PROBLEM 3-80</b>
---------------------

**Statement:** The set of coupler curves on page 17 in the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD, page 32 of the PDF file) has  $A = 1.5$ ,  $B = C = 3.0$ . Model this linkage with program FOURBAR using the coupler point farthest to the right in the row shown and plot the resulting coupler curve.

**Given:**  $A := 1.5$        $B := 3.0$        $C := 3.0$

**Solution:** See Figure on page 17 H&N Atlas, Figure 3-17b, and Mathcad file P0380.

- The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 \dots 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 \dots 2$
- For the fifth column of points to the right of the coupler pivot and the first row of points above the horizontal axis  $n := 5$  and  $m := 1$ . The grid spacing is  $g := 0.5$
- The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m, n) := \text{if}\left(n \neq 0, \text{atan2}(n, m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right) \quad \phi(m, n) = 11.310 \text{ deg}$$

- The distance from the pivot to the coupler point,  $R$ , along the same line is

$$R(m, n) := g \cdot \sqrt{m^2 + n^2} \quad R(m, n) = 2.550$$

- Determine the values needed for input to FOURBAR.

Link 2 (Crank)	$a := 1$	
Link 3 (Coupler)	$b := A \cdot a$	$b = 1.500$
Link 4 (Rocker)	$c := B \cdot a$	$c = 3.000$
Link 1 (Ground)	$d := C \cdot a$	$d = 3.000$
Distance to coupler point		$R(m, n) = 2.550$
Angle from link 3 to coupler point		$\phi(m, n) = 11.310 \text{ deg}$

- Calculate the coordinates of  $O_4$ . Let the angle between links 2 and 3 be  $\alpha$ , then

$$\alpha := \text{acos}\left[\frac{A^2 + (1 + C)^2 - B^2}{2 \cdot A \cdot (1 + C)}\right] \quad \alpha = 39.571 \text{ deg}$$

$$x_{O4} := C \cdot \cos(\alpha) \quad x_{O4} = 2.313$$

$$y_{O4} := -C \cdot \sin(\alpha) \quad y_{O4} = -1.911$$

- Enter this data into FOURBAR and then plot the coupler curve. (See next page)

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Help Zoom Redraw

**Circuit** **Modulo**

Open  360

X-ed  180

---

**Linkage Data**

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist to Coupler Pt  in

Angle to Coupler Pt  deg

---

Cartesian  Polar

**Pivot O4 Coords**

x  in

y  in

---

**Link 1 Coords**

mag  in

ang  deg

Autocalc On

**Calculation Mode**

Angle Steps

Time Steps

One Position

---

**Initial Conditions**

Omega Zero  rad/s

Alpha2  rad/s<sup>2</sup>

ThetaZero  deg

---

**Grashof Condition**

Grashof

Problem 3-80 Input Data

[Calculate] [Step] [Reset] [Animate] [Print] [Back] [Next]

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**Linkage Data**

Link 1 (Ground)  in

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist. from 1,2,3 to Coupler Pt  in

Angle from Link 3 to Coupler Pt  deg

---

Tom Cook  
Design No. 2  
10-25-2006  
at 16:10:05  
File: Model\_1

Envelope  Vectors  Pause

Coupler Pt

Fig 3-80-2

**Initial Conditions**

Circuit

Min Theta  deg

Max Theta  deg

Delta Theta  deg

Omega2  rad/s

---

**Coord System**

Global

---

[Replot]

[Copy]

[Print]

[Back]

[Next]

**PROBLEM 3-81**

**Statement:** The set of coupler curves on page 21 in the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD, page 36 of the PDF file) has  $A = 1.5$ ,  $B = C = 3.5$ . Model this linkage with program FOURBAR using the coupler point farthest to the right in the row shown and plot the resulting coupler curve.

**Given:**  $A := 1.5$        $B := 3.5$        $C := 3.5$

**Solution:** See Figure on page 21 H&N Atlas, Figure 3-17b, and Mathcad file P0381.

- The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 \dots 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 \dots 2$
- For the fourth column of points to the right of the coupler pivot and the second row of points above the horizontal axis  $n := 4$  and  $m := 2$ . The grid spacing is  $g := 0.5$
- The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m, n) := \text{if}\left(n \neq 0, \text{atan2}(n, m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right) \quad \phi(m, n) = 26.565 \text{ deg}$$

- The distance from the pivot to the coupler point,  $R$ , along the same line is

$$R(m, n) := g \cdot \sqrt{m^2 + n^2} \quad R(m, n) = 2.236$$

- Determine the values needed for input to FOURBAR.

Link 2 (Crank)	$a := 1$	
Link 3 (Coupler)	$b := A \cdot a$	$b = 1.500$
Link 4 (Rocker)	$c := B \cdot a$	$c = 3.500$
Link 1 (Ground)	$d := C \cdot a$	$d = 3.500$
Distance to coupler point		$R(m, n) = 2.236$
Angle from link 3 to coupler point		$\phi(m, n) = 26.565 \text{ deg}$

- Calculate the coordinates of  $O_4$ . Let the angle between links 2 and 3 be  $\alpha$ , then

$$\alpha := \text{acos}\left[\frac{A^2 + (1 + C)^2 - B^2}{2 \cdot A \cdot (1 + C)}\right] \quad \alpha = 40.601 \text{ deg}$$

$$x_{O4} := C \cdot \cos(\alpha) \quad x_{O4} = 2.657$$

$$y_{O4} := -C \cdot \sin(\alpha) \quad y_{O4} = -2.278$$

- Enter this data into FOURBAR and then plot the coupler curve. (See next page)

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Help Zoom Redraw

**Circuit**

Open  360

X-ed  180

**Linkage Data**

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist to Coupler Pt  in

Angle to Coupler Pt  deg

Autocalc On

**Calculation Mode**

Angle Steps

Time Steps

One Position

Cartesian  Polar

**Pivot O4 Coords**

x  in

y  in

**Link 1 Coords**

mag  in

ang  deg

**Initial Conditions**

Omega Zero  rad/s

Alpha2  rad/s<sup>2</sup>

ThetaZero  deg

**Grashof Condition**

Grashof

Problem 3-81 Input Data

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**Linkage Data**

Link 1 (Ground)  in

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist. from 1,2,3 to Coupler Pt  in

Angle from Link 3 to Coupler Pt  deg

Envelope  Vectors  Pause

Coupler Pt

-2.31      2.31

-2.31

Linkage Coupler Pt - in

**Fig 3-81-2**

**Initial Conditions**

Circuit

Min Theta  deg

Max Theta  deg

Delta Theta  deg

Omega2  rad/s

**Coord System**

Global

Tom Cook  
Design No. 2  
10-25-2006  
at 16:19:28  
File: P0381

**PROBLEM 3-82**

**Statement:** The set of coupler curves on page 34 in the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD, page 49 of the PDF file) has  $A = 2.0$ ,  $B = 1.5$ ,  $C = 2.0$ . Model this linkage with program FOURBAR using the coupler point farthest to the right in the row shown and plot the resulting coupler curve.

**Given:**  $A := 2.0$        $B := 1.5$        $C := 2.0$

**Solution:** See Figure on page 34 H&N Atlas, Figure 3-17b, and Mathcad file P0382.

- The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 .. 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 .. 2$
- For the sixth column of points to the right of the coupler pivot and the first row of points below the horizontal axis  $n := 6$  and  $m := -1$ . The grid spacing is  $g := 0.5$
- The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m, n) := \text{if}\left(n \neq 0, \text{atan2}(n, m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right) \quad \phi(m, n) = -9.462 \text{ deg}$$

- The distance from the pivot to the coupler point,  $R$ , along the same line is

$$R(m, n) := g \cdot \sqrt{m^2 + n^2} \quad R(m, n) = 3.041$$

- Determine the values needed for input to FOURBAR.

Link 2 (Crank)	$a := 1$	
Link 3 (Coupler)	$b := A \cdot a$	$b = 2.000$
Link 4 (Rocker)	$c := B \cdot a$	$c = 1.500$
Link 1 (Ground)	$d := C \cdot a$	$d = 2.000$
Distance to coupler point		$R(m, n) = 3.041$
Angle from link 3 to coupler point		$\phi(m, n) = -9.462 \text{ deg}$

- Calculate the coordinates of  $O_4$ . Let the angle between links 2 and 3 be  $\alpha$ , then

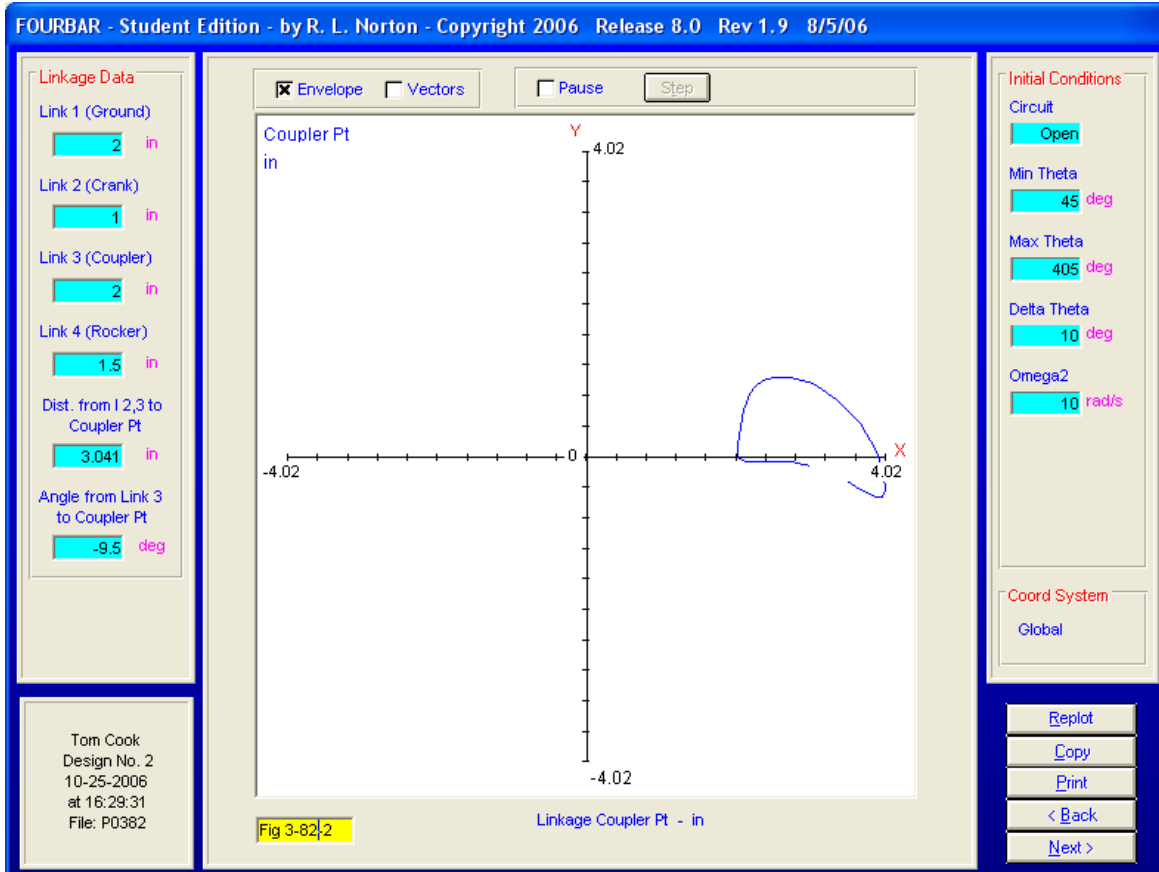
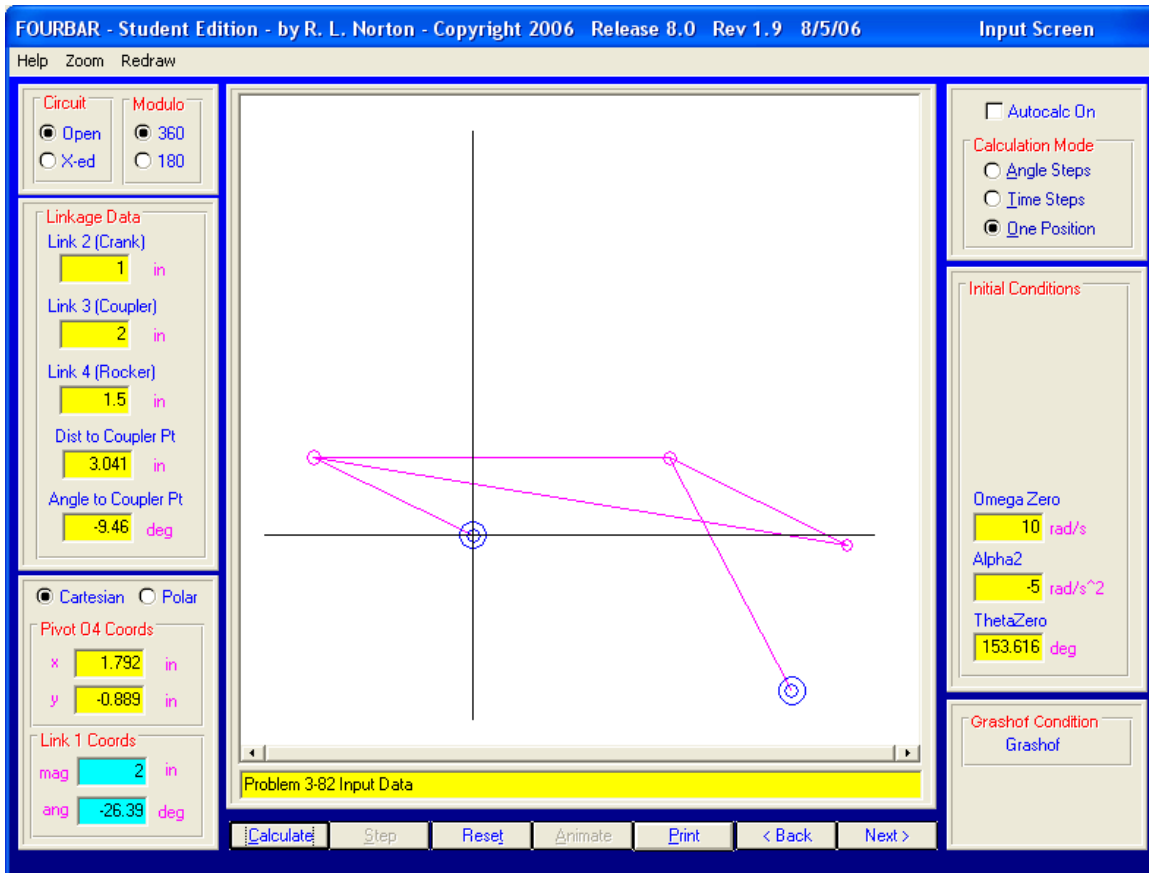
$$\alpha := \text{acos}\left[\frac{A^2 + (1 + C)^2 - B^2}{2 \cdot A \cdot (1 + C)}\right] \quad \alpha = 26.384 \text{ deg}$$

$$x_{O4} := C \cdot \cos(\alpha) \quad x_{O4} = 1.792$$

$$y_{O4} := -C \cdot \sin(\alpha) \quad y_{O4} = -0.889$$

- Enter this data into FOURBAR and then plot the coupler curve. (See next page)





<b>PROBLEM 3-83</b>
---------------------

**Statement:** The set of coupler curves on page 115 in the Hrones and Nelson atlas of fourbar coupler curves (on the book DVD, page 130 of the PDF file) has  $A = 2.5$ ,  $B = 1.5$ ,  $C = 2.5$ . Model this linkage with program FOURBAR using the coupler point farthest to the right in the row shown and plot the resulting coupler curve.

**Given:**  $A := 2.5$        $B := 1.5$        $C := 2.5$

**Solution:** See Figure on page 115 H&N Atlas, Figure 3-17b, and Mathcad file P0383.

- The moving pivot point is located on the 3rd grid line from the bottom and the third grid line from the left when the crank angle is  $\pi$  radians. Let the number of horizontal grid spaces from the left end of the coupler to the coupler point be  $n := -2, -1 .. 7$  and the number of vertical grid spaces from the coupler to the coupler point be  $m := -2, -1 .. 2$
- For the second column of points to the right of the coupler pivot and the second row of points below the horizontal axis  $n := 2$  and  $m := -2$ . The grid spacing is  $g := 0.5$
- The angle,  $\phi$ , between the coupler and the line from the coupler/crank pivot to the coupler point is

$$\phi(m, n) := \text{if}\left(n \neq 0, \text{atan2}(n, m), \text{if}\left(m = 0, 0, \text{if}\left(m > 0, \frac{\pi}{2}, \frac{-\pi}{2}\right)\right)\right) \quad \phi(m, n) = -45.000 \text{ deg}$$

- The distance from the pivot to the coupler point,  $R$ , along the same line is

$$R(m, n) := g \cdot \sqrt{m^2 + n^2} \quad R(m, n) = 1.414$$

- Determine the values needed for input to FOURBAR.

Link 2 (Crank)	$a := 1$	
Link 3 (Coupler)	$b := A \cdot a$	$b = 2.500$
Link 4 (Rocker)	$c := B \cdot a$	$c = 1.500$
Link 1 (Ground)	$d := C \cdot a$	$d = 2.500$
Distance to coupler point		$R(m, n) = 1.414$
Angle from link 3 to coupler point		$\phi(m, n) = -45.000 \text{ deg}$

- Calculate the coordinates of  $O_4$ . Let the angle between links 2 and 3 be  $\alpha$ , then

$$\alpha := \text{acos}\left[\frac{A^2 + (1 + C)^2 - B^2}{2 \cdot A \cdot (1 + C)}\right] \quad \alpha = 21.787 \text{ deg}$$

$$x_{O4} := C \cdot \cos(\alpha) \quad x_{O4} = 2.321$$

$$y_{O4} := -C \cdot \sin(\alpha) \quad y_{O4} = -0.928$$

- Enter this data into FOURBAR and then plot the coupler curve. (See next page)

FOURBAR - Student Edition - by R. L. Norton - Copyright 2006 Release 8.0 Rev 1.9 8/5/06 Input Screen

Help Zoom Redraw

**Circuit**

Open  
 X-ed

**Modulo**

360  
 180

Autocalc On

**Calculation Mode**

Angle Steps  
 Time Steps  
 One Position

**Linkage Data**

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist to Coupler Pt  in

Angle to Coupler Pt  deg

Cartesian  Polar

**Pivot O4 Coords**

x  in

y  in

**Link 1 Coords**

mag  in

ang  deg

**Initial Conditions**

Omega Zero  rad/s

Alpha2  rad/s<sup>2</sup>

ThetaZero  deg

**Grashof Condition**

Grashof

Problem 3-83 Input Data

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**Linkage Data**

Link 1 (Ground)  in

Link 2 (Crank)  in

Link 3 (Coupler)  in

Link 4 (Rocker)  in

Dist. from 1,2,3 to Coupler Pt  in

Angle from Link 3 to Coupler Pt  deg

Envelope  Vectors  Pause

Linkage Coupler Pt - in

**Initial Conditions**

Circuit

Min Theta  deg

Max Theta  deg

Delta Theta  deg

Omega2  rad/s

**Coord System**

Global

Tom Cook  
Design No. 2  
10-25-2006  
at 16:37:47  
File: P0383

Fig 3-83-2

**PROBLEM 3-84**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-19 from position 1 to position 2. Ignore the third position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model that demonstrates the required movement.

**Given:** Position 1 offsets:  $x_{C1D1} := 17.186 \cdot in$        $y_{C1D1} := 0.604 \cdot in$

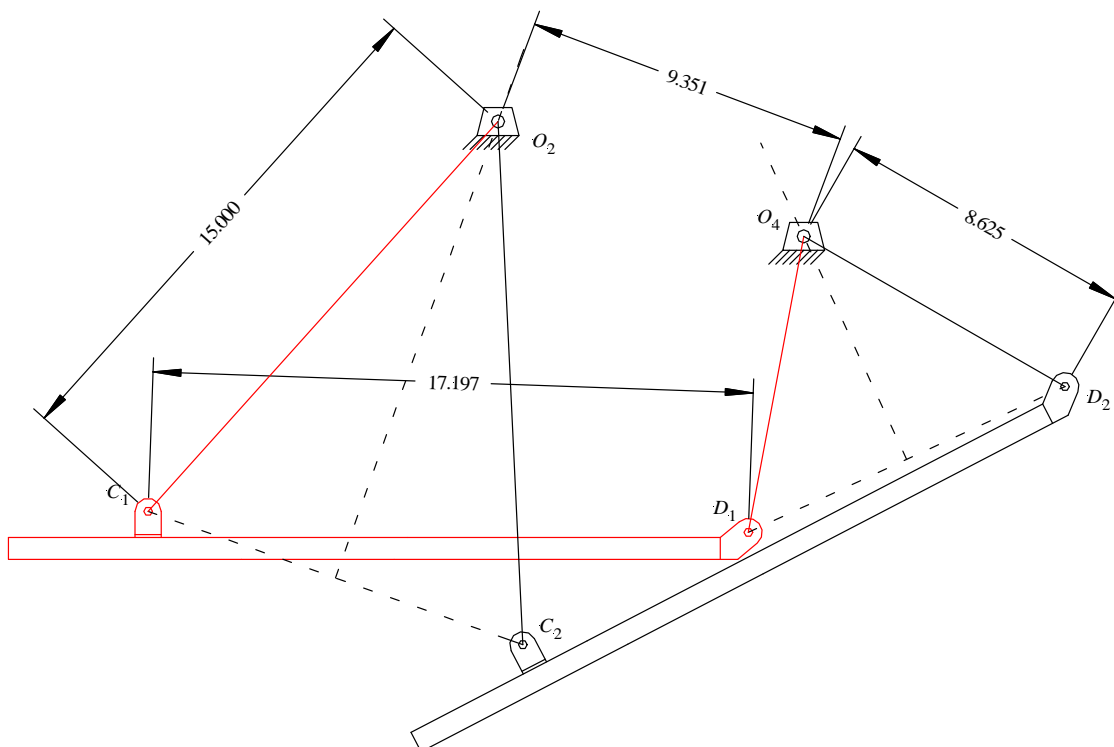
**Solution:** See figure below and Mathcad file P0384 for one possible solution.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_1$  to  $C_2$  and  $D_1$  to  $D_2$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_1C_2$  was extended upward and the bisector of  $D_1D_2$  was also extended upward.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2C$  and  $O_4D$  were selected to be 15.000 in. and 8.625 in, respectively. This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 9.351 in.
4. The fourbar is now defined as  $O_2CDO_4$  with link lengths

$$\text{Link 3 (coupler)} \quad L_3 := \sqrt{x_{C1D1}^2 + y_{C1D1}^2} \quad L_3 = 17.197 \cdot in$$

$$\text{Link 2 (input)} \quad L_2 := 14.000 \cdot in \quad \text{Link 4 (output)} \quad L_4 := 7.000 \cdot in$$

$$\text{Ground link 1} \quad L_1 := 9.351 \cdot in$$



**PROBLEM 3-85**

**Statement:** Design a fourbar mechanism to move the link shown in Figure P3-19 from position 2 to position 3. Ignore the first position and the fixed pivots  $O_2$  and  $O_4$  shown. Build a cardboard model that demonstrates the required movement.

**Given:** Position 2 offsets:  $x_{C_2D_2} := 15.524 \cdot \text{in}$        $y_{C_2D_2} := 7.397 \cdot \text{in}$

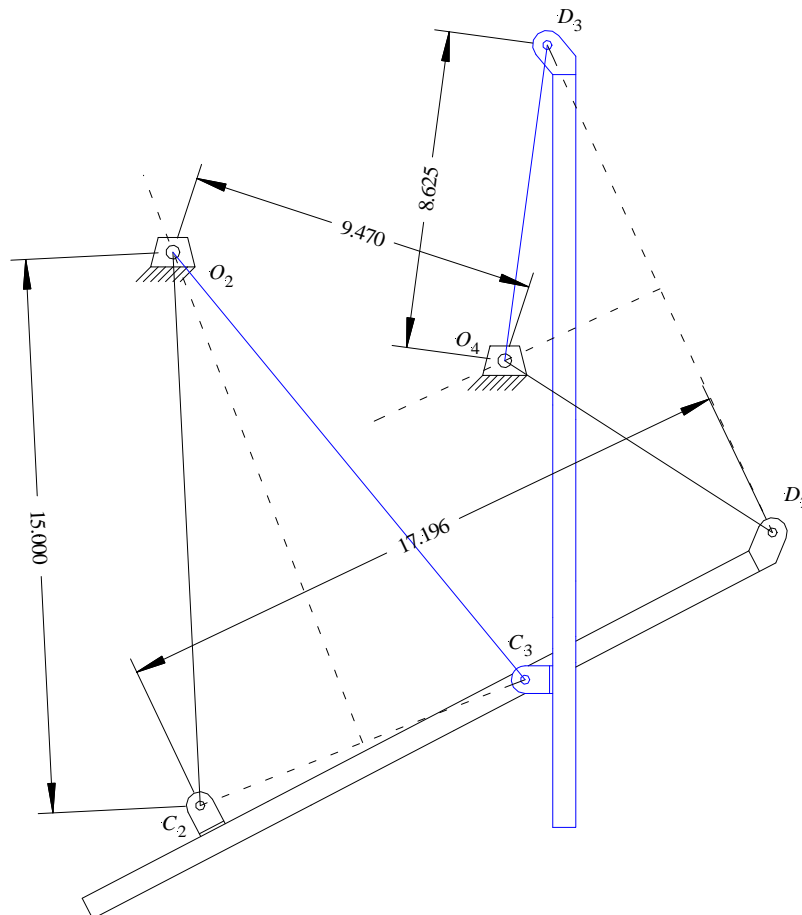
**Solution:** See figure below and Mathcad file P0385 for one possible solution.

1. Connect the end points of the two given positions of the line  $CD$  with construction lines, i.e., lines from  $C_2$  to  $C_3$  and  $D_2$  to  $D_3$ .
2. Bisect these lines and extend their perpendicular bisectors in any convenient direction. In the solution below the bisector of  $C_2C_3$  was extended upward and the bisector of  $D_2D_3$  was also extended upward.
3. Select one point on each bisector and label them  $O_2$  and  $O_4$ , respectively. In the solution below the distances  $O_2C$  and  $O_4D$  were selected to be 15.000 in and 8.625 in, respectively. This resulted in a ground-link-length  $O_2O_4$  for the fourbar of 9.470 in.
4. The fourbar stage is now defined as  $O_2CDO_4$  with link lengths

$$\text{Link 3 (coupler)} \quad L_3 := \sqrt{x_{C_2D_2}^2 + y_{C_2D_2}^2} \quad L_3 = 17.196 \cdot \text{in}$$

$$\text{Link 2 (input)} \quad L_2 := 15.000 \cdot \text{in} \quad \text{Link 4 (output)} \quad L_4 := 8.625 \cdot \text{in}$$

$$\text{Ground link 1b} \quad L_{1b} := 9.470 \cdot \text{in}$$



11. Using the program FOURBAR and the link lengths given above, it was found that the fourbar  $O_4DCO_6$  is non-Grashoff with toggle positions at  $\theta_4 = -14.9$  deg and  $+14.9$  deg. The fourbar operates between  $\theta_4 = +12.403$  deg and  $-8.950$  deg.

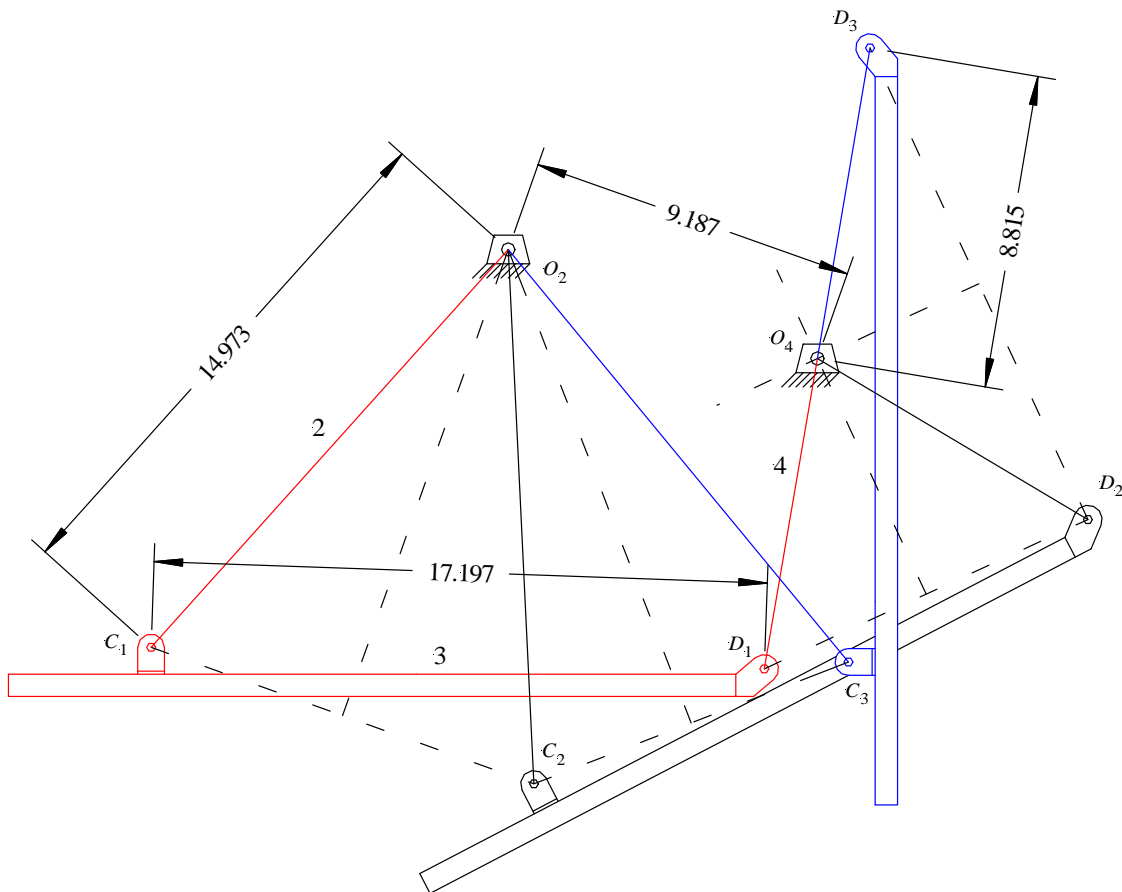
**PROBLEM 3-86**

**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-19. Ignore the points  $O_2$  and  $O_4$  shown. Build a cardboard model that has stops to limit its motion to the range of positions designed.

**Solution:** See Figure P3-19 and Mathcad file P0386.

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw construction lines from point  $C_1$  to  $C_2$  and from point  $C_2$  to  $C_3$ .
3. Bisect line  $C_1C_2$  and line  $C_2C_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $O_2$ .
4. Repeat steps 2 and 3 for lines  $D_1D_2$  and  $D_2D_3$ . Label the intersection  $O_4$ .
5. Connect  $O_2$  with  $C_1$  and call it link 2. Connect  $O_4$  with  $D_1$  and call it link 4.
6. Line  $C_1D_1$  is link 3. Line  $O_2O_4$  is link 1 (ground link for the fourbar). The fourbar is now defined as  $O_2CDO_4$  and has link lengths of

Ground link 1	$L_1 := 9.187$	Link 2	$L_2 := 14.973$
Link 3	$L_3 := 17.197$	Link 4	$L_4 := 8.815$

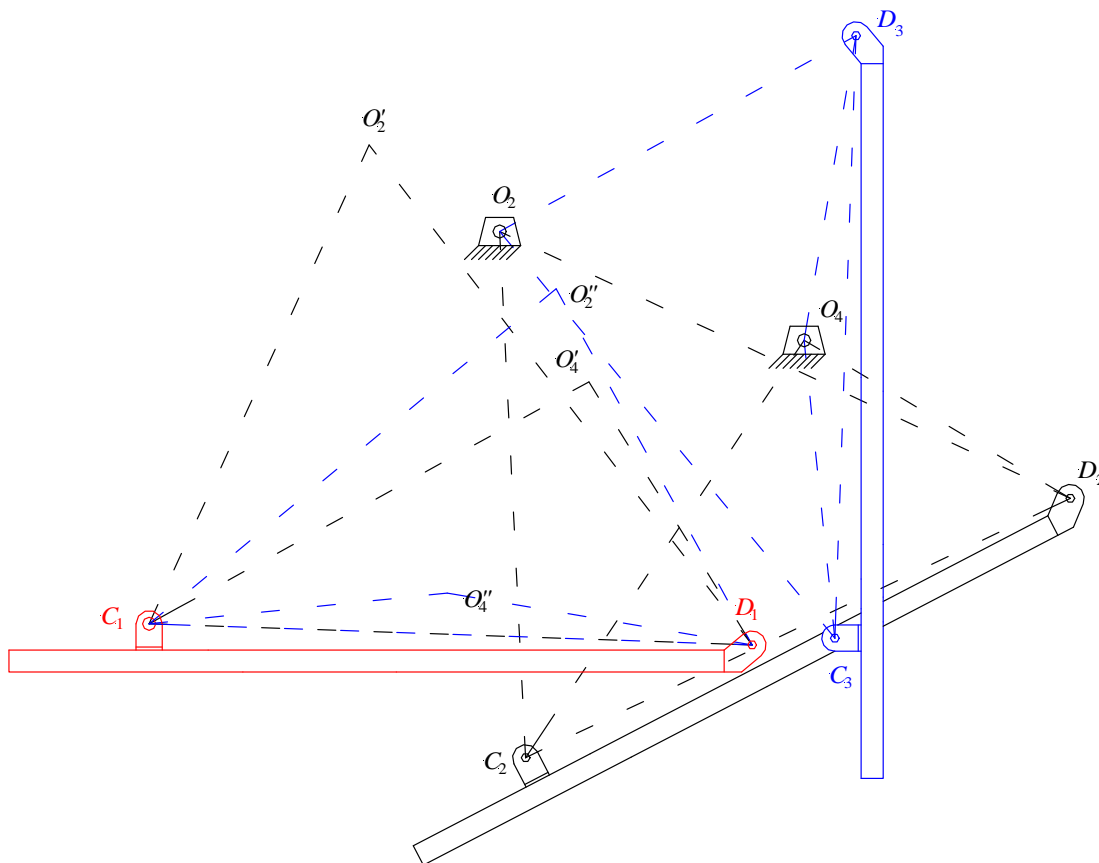


**PROBLEM 3-87**

**Statement:** Design a fourbar mechanism to give the three positions shown in Figure P3-17 using the fixed pivots  $O_2$  and  $O_4$  shown. (See Example 3-7.) Build a cardboard model that has stops to limit its motion to the range of positions designed.

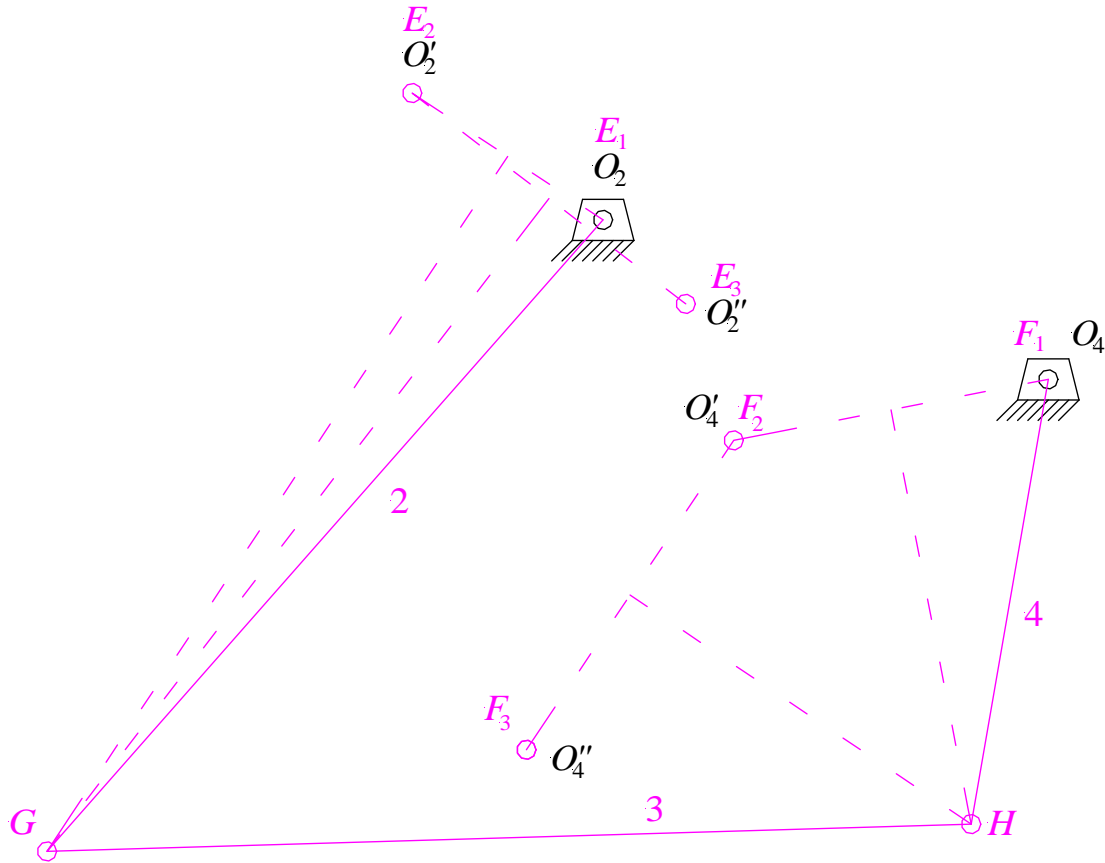
**Solution:** See Figure P3-19 and Mathcad file P0387.

1. Draw link  $CD$  in its three design positions  $C_1D_1$ ,  $C_2D_2$ ,  $C_3D_3$  in the plane as shown.
2. Draw the ground link  $O_2O_4$  in its desired position in the plane with respect to the first coupler position  $C_1D_1$ .
3. Draw construction arcs from point  $C_2$  to  $O_2$  and from point  $D_2$  to  $O_2$  whose radii define the sides of triangle  $C_2O_2D_2$ . This defines the relationship of the fixed pivot  $O_2$  to the coupler line  $CD$  in the second coupler position.
4. Draw construction arcs from point  $C_2$  to  $O_4$  and from point  $D_2$  to  $O_4$  whose radii define the sides of triangle  $C_2O_4D_2$ . This defines the relationship of the fixed pivot  $O_4$  to the coupler line  $CD$  in the second coupler position.
5. Transfer this relationship back to the first coupler position  $C_1D_1$  so that the ground plane position  $O_2'O_4'$  bears the same relationship to  $C_1D_1$  as  $O_2O_4$  bore to the second coupler position  $C_2D_2$ .
6. Repeat the process for the third coupler position and transfer the third relative ground link position to the first, or reference, position.
7. The three inverted positions of the ground link that correspond to the three desired coupler positions are labeled  $O_2O_4$ ,  $O_2'O_4'$ , and  $O_2''O_4''$  in the first layout below and are renamed  $E_1F_1$ ,  $E_2F_2$ , and  $E_3F_3$ , respectively, in the second layout, which is used to find the points  $G$  and  $H$ .



First layout for steps 1 through 7





Second layout for steps 8 through 12

8. Draw construction lines from point  $E_1$  to  $E_2$  and from point  $E_2$  to  $E_3$ .
9. Bisect line  $E_1E_2$  and line  $E_2E_3$  and extend their perpendicular bisectors until they intersect. Label their intersection  $G$ .
10. Repeat steps 2 and 3 for lines  $F_1F_2$  and  $F_2F_3$ . Label the intersection  $H$ .
11. Connect  $E_1$  with  $G$  and label it link 2. Connect  $F_1$  with  $H$  and label it link 4. Reverting,  $E_1$  and  $F_1$  are the original fixed pivots  $O_2$  and  $O_4$ , respectively.
12. Line  $GH$  is link 3. Line  $O_2O_4$  is link 1a (ground link for the fourbar). The fourbar is now defined as  $O_2GHO_4$  and has link lengths of

Ground link 1a	$L_{1a} := 9.216$	Link 2	$L_2 := 16.385$
Link 3	$L_3 := 18.017$	Link 4	$L_4 := 8.786$

13. Check the Grashof condition. Note that any Grashof condition is potentially acceptable in this case.

$$\begin{array}{l}
 \text{Condition}(a,b,c,d) := \left\{ \begin{array}{l}
 S \leftarrow \min(a,b,c,d) \\
 L \leftarrow \max(a,b,c,d) \\
 SL \leftarrow S + L \\
 PQ \leftarrow a + b + c + d - SL \\
 \text{return "Grashof" if } SL < PQ \\
 \text{return "Special Grashof" if } SL = PQ \\
 \text{return "non-Grashof" otherwise}
 \end{array} \right.
 \end{array}$$

$$\text{Condition}(L_{1a}, L_2, L_3, L_4) = \text{"non-Grashof"}$$

The fourbar that will provide the desired motion is now defined as a non-Grashof double rocker in the open configuration. It now remains to add the original points  $C_1$  and  $D_1$  to the coupler  $GH$ .

